SHARP SERVICE MANUAL

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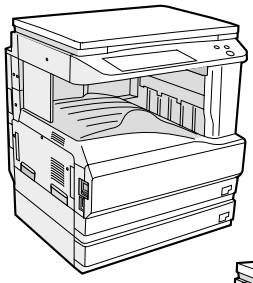
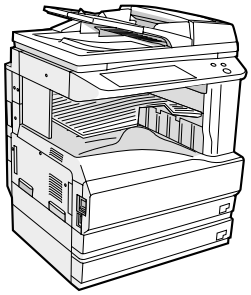


AR-M256/M258
AR-M316/M318
AR-5625/M5631



AR-M257/M317

DIGITAL MULTIFUNCTIONAL SYSTEM

MODEL AR-M256/M257 AR-M258/M316 AR-M317/M318 AR-5625/5631

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Parts marked with "⚠" are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

SHARP CORPORATION

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[1] NOTE FOR SERVICING

This Service Manual uses some photographs to assure safe operation. Please understand the meanings of photographs before servicing.

⚠ WARNING: If this WARNING should be ignored, a serious danger to life or a serious injury may result.

⚠ CAUTION: If this CAUTION should be ignored, injury or damage to property could result.

1. Warning for servicing

1) Be sure to connect the power cord only to a power outlet that meets the specified voltage and current requirements.

   Avoid complex wiring, which may lead to a fire or an electric shock.

2) If there is any abnormality such as smoke or an abnormal smell, interrupt the job and disconnect the power plug.

   It may cause a fire or an electric shock.

3) Be sure the machine is properly grounded. Failure to ground the machine properly may result in an electric shock or fire.

   To protect the machine and the power unit from lightening, grounding must be made.

4) When connecting the ground wire, never connect it to the following points as it may cause an explosion, fire, or an electric shock:
   - Gas tube
   - Lightning conductor
   - A water pipe or a water faucet, which is not recognized as a grounding object by the authorities.
   - Grounding wire for telephone line

5) Do not damage, break, or stress the power cord. Do not put heavy objects on the power cord. Do not bend or pull the cord forcefully. It may cause a fire or electric shock.

6) Keep the power cable away from a heat source.

   Do not insert the power plug with dust on it into a power outlet.

   It may cause a fire or an electric shock.

7) Do not put a receptacle with water in it or a metal piece which may drop inside the machine.

   It may cause a fire or an electric shock.

8) Do not touch the power plug, insert a telephone jack, perform service or operate the machine with wet or oil hands. It may cause an electric shock.

2. Precautions for servicing

1) When servicing, disconnect the power plug, the printer cable, the network cable, and the telephone line from the machine, except when performing the communication test, etc.

   It may cause an injury or an electric shock.

2) There is a high temperature area inside the machine. Use extreme care when servicing.

3) There is a high voltage section inside the machine which may cause an electric shock . Be careful when servicing.

4) Do not disassemble the laser unit. Do not insert a reflective material such as a screwdriver in the laser beam path.

   It may damage eyes by reflection of laser beams.

5) When servicing the machine while operating, be careful not to make contact with chains, belts, gear, and any other moving parts.

6) Do not leave the machine with the cabinet disassembled.

   Do not allow any person other than a serviceman to touch inside the machine. It may cause an electric shock, a burn, or an injury.

7) When servicing, do not breathe toner, developer, and ink excessively. Do not get them in the eyes.

   If toner, developer, or ink enters you eyes, wash it away with water immediately, and consult a doctor if necessary.

8) The machine has got sharp edges inside. Be careful not to damage fingers when servicing.

9) Do not throw toner or a toner cartridge in a fire. Otherwise, toner may pop and burn you.

10) When replacing the lithium battery on the PWB, use only the specified battery. If a battery of different specification is used, it may not be compatible and cause breakdown or malfunction of the machine.

11) When carrying an electric unit or a PWB, use an anti-static (electricity) bag. Failure to do so may cause component failure or machine malfunction.

3. Note for installing site

Do not install the machine at the following sites.

1) Place of high temperature, high humidity, low temperature, low humidity, place under an extreme change in temperature and humidity.

   Paper may get damp and form dews inside the machine, causing paper jam or copy dirt.

   For operating and storing conditions, refer to the specifications described later.

2) Place of much vibrations

   It may cause a breakdown.

3) Poorly ventilated place

   An electro-static type copier will produce ozone inside it.

   The quantity of ozone produced is designed to a low level so as not to affect human bodies. However, continuous use of such a machine may produce a smell of ozone. Install the machine in a well ventilated place, and ventilate occasionally.

4) Place of direct sunlight.

   Plastic parts and ink may be deformed, discolored, or may undergo qualitative change.

   It may cause a breakdown or copy dirt.

5) Place which is full of organic gases such as ammonium

   The organic photoconductor (OPC) drum used in the machine may undergo qualitative change due to organic gases such as ammonium.

   Installation of this machine near a diazo-type copier may result in dirt copy.

6) Place of much dust

   When dusts enter the machine, it may cause a breakdown or copy dirt.

7) Place near a wall

   Some machine require intake and exhaust of air.

   If intake and exhaust of air are not properly performed, copy dirt or a breakdown may be resulted.

8) Unstable or slant surface

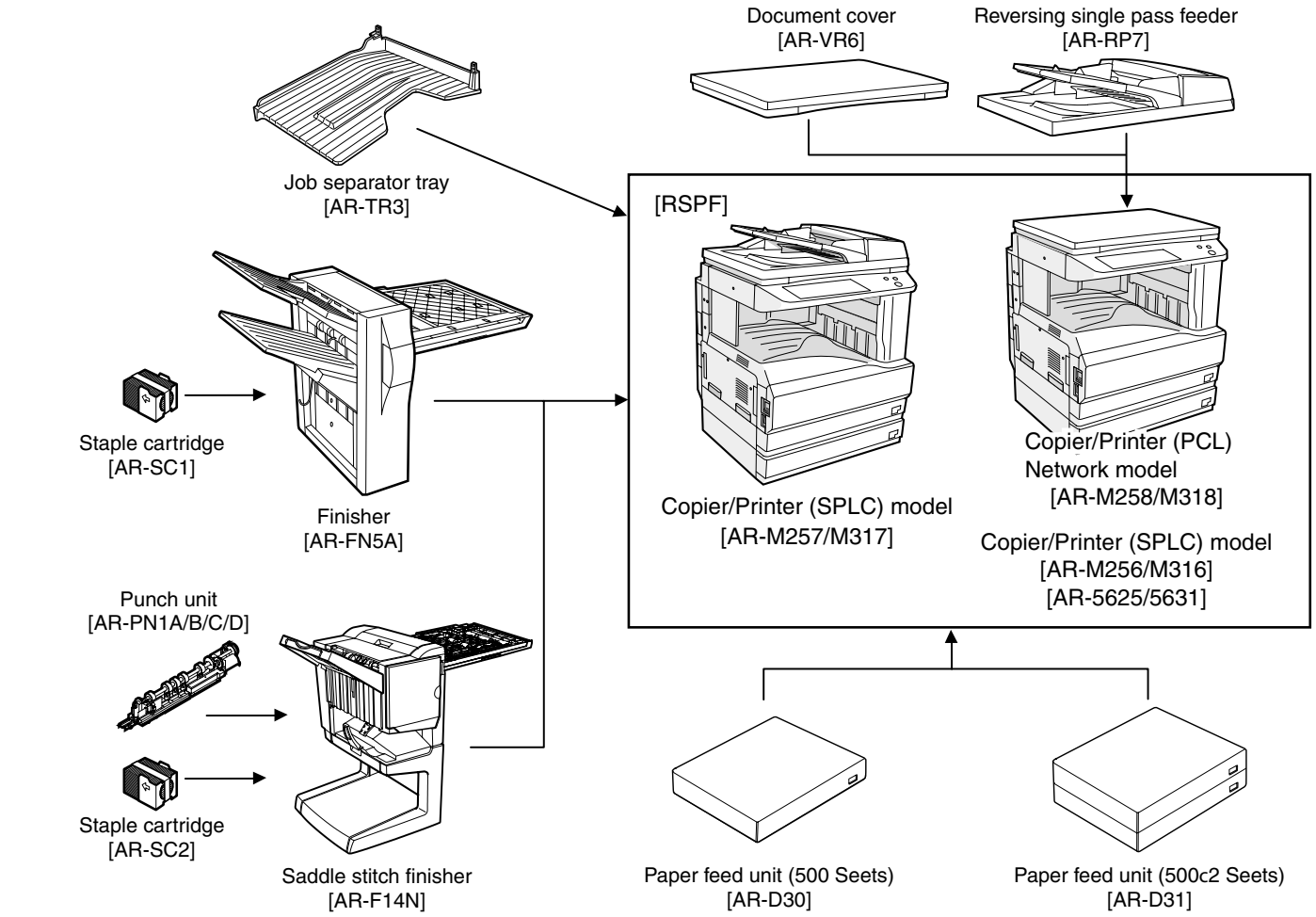
   If the machine drops or fall down, it may cause an injury or a breakdown.

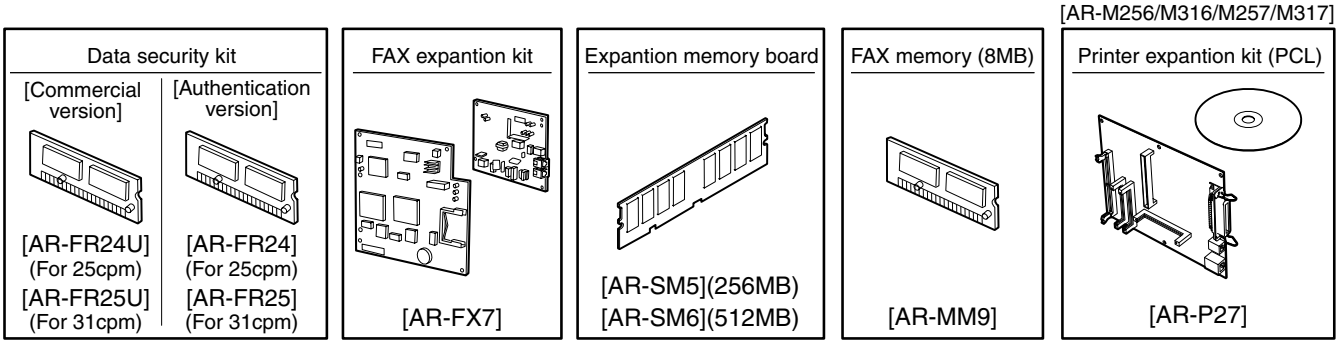
   If there are optional paper desk and the copier desk specified, it is recommendable to use them.

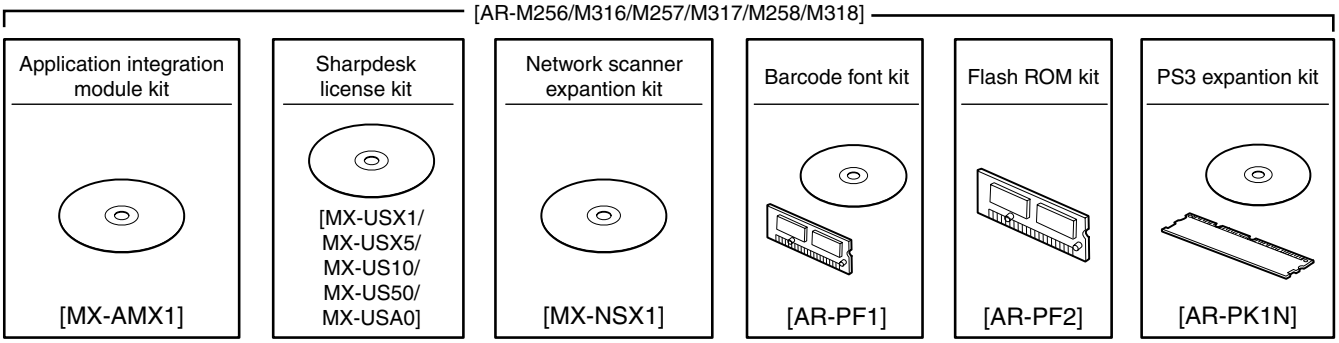
   When using the optional desk, be sure to fix the adjuster and lock the casters.

[2] CONFIGURATION

1. Line of machines and options







2. Combination of options list

○: Installable

×: Not available

Section	Option		Main unit Model				Note
	Item	Model	AR-M256/ M316	AR-M257/ M317	AR-M258/ M318	AR-5625/ 5631	
Automatic document feeder and OC	Document feeder	AR-RP7	○	Standard	○	○	
	Document cover	AR-VR6	○	×	○	○	
Paper feed system	Paper feed unit (500 sheets)	AR-D30	○	○	○	○	500 x 1 (80g/m^2)
	Paper feed unit (500 x 2 sheets)	AR-D31	○	○	○	○	500 x 2 (80g/m^2)
Paper exit system	Job separator tray	AR-TR3	○	○	○	○	
	Finisher	AR-FN5A	○	○	○	○	
	Staple cartridge	AR-SC1	○	○	○	○	For AR-FN5A
	Saddle stitch finisher	AR-F14N	○	○	○	○	
	Staple cartridge	AR-SC2	○	○	○	○	For AR-F14N
	Punch unit	AR-PN1A	○	○	○	○	
		AR-PN1B	○	○	○	○	
		AR-PN1C	○	○	○	○	
		AR-PN1D	○	○	○	○	
FAX system	FAX expansion kit	AR-FX7	○	○	○	○	
	FAX memory (8MB)	AR-MM9	○	○	○	○	
Printer system	Printer expansion kit (PCL)	AR-P27	○	○	Standard	×	
	Bar code font kit	AR-PF1	○	○	○	×	AR-P27 must be installed.
	Flash ROM kit	AR-PF2	○	○	○	×	
	PS3 expansion kit	AR-PK1N	○	○	○	×	
Memory board	256MB expansion memory board	AR-SM5	○	○	○	○	
	512MB expansion memory board	AR-SM6	○	○	○	○	
Software	Network scanner expansion kit	MX-NSX1	○	○	○	×	AR-P27 must be installed.
	Sharpdesk 1 license kit	MX-USX1	○	○	○	×	
	Sharpdesk 5 license kit	MX-USX5	○	○	○	×	
	Sharpdesk 10 license kit	MX-US10	○	○	○	×	
	Sharpdesk 50 license kit	MX-US50	○	○	○	×	
	Sharpdesk 100 license kit	MX-USA0	○	○	○	×	
	Application integration module kit	MX-AMX1	○	○	○	×	AR-P27 must be installed.
Data security	Data security kit (Commercial version)	AR-FR24U	○	○	○	○	For 25cpm
		AR-FR25U	○	○	○	○	For 31cpm
	Data security kit (Authentication version)	AR-FR24	○	○	○	○	For 25cpm
		AR-FR25	○	○	○	○	For 31cpm

[3] SPECIFICATIONS

1. Basic specifications

(1) Type

Machine Type	Desktop type

(2) External dimensions

Floor to OC top surface	623 (W) x 615 (D) x 640.5 (H)mm (24.5 (W) x 24.2 (D) x 25.2 (H) inch)
Floor to Glass surface	623 (W) x 615 (D) x 665 (H)mm (24.5 (W) x 24.2 (D) x 26.2 (H) inch)
Floor to RSPF surface	623 (W) x 615 (D) x 786 (H)mm (24.5 (W) x 24.2 (D) x 30.9 (H) inch)

(3) Weight

AR-M256/ M258/ M316/ M318/ 5625/ 5631	49.2 kg (with OC)
AR-M257/ M317	55 kg

(4) Power supply

Voltage	100V: 110V/ 120V to 127V 200V: 220V to 240V
Frequency	50/ 60Hz common
Power switch	One power source

2. Operation specifications

A. Common operation

(1) Warm up time

	25 sheet model	31 sheet model
Warm-up time	23 sec. or less	25 sec. or less
Pre-heat function	Yes	

(2) Jam recovery time

About 10sec.
However, the conditions for warming up of fusing and toner control are excluded.
(Condition: Leaving the machine for 60 sec after opening the door, standard condition, polygon stop.)

B. Copy mode

(1) Document size

Max. document size	A3 paper (11" × 17")

(2) Picture quality mode

Picture quality mode	Density adjustment step	Toner save mode
Text Auto mode	1 step	Selectable
Text mode	5 steps	Selectable
Text/ Photo mode	5 steps	Selectable
Photo mode	5 steps	—

(3) Copy magnification ratio

Copy magnification ratio	Magnification range/ fixed magnification
Zoom width	25 to 400% (50 to 200% for RSPF)
Fixed magnification mode	AB Series : 25, 50, 70, 81, 86, 100, 115, 122, 141, 200, 400% Inch Series: 25, 50, 64, 77, 100, 121, 129, 200, 400%
Independent magnification width	25 to 400% for horizontal/ vertical (50 to 200% for RSPF)

Magnification precision	Normal copy: 100%±1.0% Enlargement copy: Set magnification ±1.0% Reduction copy: Set magnification ±1.0%

(4) Job speed

a. First Copy Time

Platen/ DSPF	AR-M256/ M257/ M258/ 5625	AR-M316/ M317/ M318/ 5631
Platen	Less than 4.8 sec.	Less than 4.8 sec.
RSPF	Less than 9.3 sec.	Less than 9.3 sec.

∗ Measurement conditions:
When paper of A4/ 8.5 x 11 is fed from the main unit tray, the polygon motor is rotating.

b. Copy speed

Engine	AR-M256/ M257/ M258/ 5625	AR-M316/ M317/ M318/ 5631
S to S	25 cpm (100%)	27 cpm (87%)

∗ S to S: A4/ 8.5 x 11 documents 11 sheets, copy 1 sets
(First copy is not included.)
Monochrome scan resolution: 600 x 600dpi (Default)

c. Multi copy speed (sheets/ minute)

Document Size	AR-M256/ M257/ M258/ 5625	AR-M316/ M317/ M318/ 5631
A3	13	17
B4	15	20
A4	25	31
A4R	18	24
B5	25	31
B5R	20	24
A5	25	31
11" × 17"	13	17
8-1/ 2" × 14"	14	20
8-1/ 2" × 13"	15	20
8-1/ 2" × 11"	25	31
8-1/ 2" × 11"R	18	24
5.5 × 8.5	25	31

∗ Same speed for Normal/ Enlargement/ Reduction.

(5) Max. multi-copy (print) quantity

999 sheets

(6) Picture quality

A. Resolution

Scan resolution (dpi)	Copy mode				
	Platen	400 × 600dpi			
	RSPF	400 × 600dpi			
Input and send resolution (dpi)	Fax send mode				
	Select mode	Normal text	Fine text	Super fine test	Ultra fine text
	Transmission resolution	203.2 × 97.8	203.2 × 195.6	203.2 × 391	406.4 × 391
	Half tone	×	○	○	○
	Scanner mode				
	Select mode	200 × 200	300 × 300	400 × 400	600 × 600
	Input resolution: OC	600 × 600	600 × 600	600 × 600	600 × 600
	Input resolution: RSPF	600 × 367	600 × 367	600 × 367	600 × 367
	Transmission resolution	200 × 200	300 × 300	400 × 400	600 × 600

Copy magnification ratio	Position	
	Center	Corners
25% to 49%	—	—
50% to 69%	3.2 line/mm	2.8 line/mm
70% to 94%	3.6 line/mm	3.2 line/mm
95% to 105%	5.0 line/mm	4.5 line/mm
106% to 141%	5.0 line/mm	4.5 line/mm
142% to 400%	5.0 line/mm	4.5 line/mm

b. Gradation

Read	256 gradations
Write	2 gradations

3. Engine specifications

A. Operation and display section

Display unit	Dot matrix LCD, Touch panel
Operation system	Button switch system

B. Paper feed, transport, paper exit section

(1) Paper feed ability

Type	2-stage paper feed tray + multi manual feed (Can be extended up to 4 stages by installation of the options.)
Paper feed method	Paper is fed from the above by the front loading system.
Dehumidification heater	No
Paper size label	Yes
Maximum weight setting	No

• Tray 1

Paper size	A3/ B4/ A4/ A4R/ B5/ B5R/ A5/ 16K/ 16KR/ 11 × 17/ 8.5 × 14/ 8.5 × 13/ 8.5 × 11/ 8.5 × 5.5
Paper size change method	Changeable by the user. (By the operation on the LCD panel)
Paper type setting	Normal paper, Recycled paper, Letterhead, Color paper
Paper size setting when shipping	AB series: A4 Inch series: 8.5 x 11
Allowable paper type and weight for paper feed	56 to 105g/m^2/ 15 to 28lbs Bond
Paper capacity	500 sheets (80g/m^2 paper) (Plain paper)
Paper type	Plain paper (56 to 80g/m^2), Normal paper (80 to 105g/m^2), Letterhead, Color paper
Paper remaining detection	No (Only paper empty detection)

• Tray 2

Paper size	A3/ B4/ A4/ A4R/ B5R/ 16KR/ 8K/11 × 17/ 8.5 × 14/ 8.5 × 13/ 8.5 × 11/ 8.5 × 11R
Paper size change method	Changeable by the user. (By the operation on the LCD panel)
Paper type setting	Normal paper, Recycled paper, Letterhead, Color paper
Paper size setting when shipping	AB series: A4 Inch series: 8.5 x 11
Allowable paper type and weight for paper feed	56 to 105g/m^2/ 15 to 28lbs Bond
Paper capacity	500 sheets (80g/m^2 paper) (Plain paper)
Paper type	Plain paper (56 to 80g/m^2), Normal paper (80 to 105g/m^2), Letterhead, Color paper
Paper remaining detection	No (Only paper empty detection)

• Manual feed section

Transport reference	Center reference	
Paper size display	AB series: A3 to A6R, Postcard Inch series: 11 x 17 to 5.5 x 8.5	
Paper size setting	A3/ A4, 11 x 17, B4/ B5, 8.5 x 14, A4R/ A5, B5R, A5R, 5.5 x 8.5	
Paper type	Multi paper feed: Plain paper (52 to 80g/m^2), recycled paper, OHP, label sheet, gift wrapping paper, postcards, double postal card (no folding line), envelope, coarse paper, thick paper Single paper feed: Plain paper (52 to 128g/m^2), recycled paper, OHP, label sheet, gift wrapping paper, postcards, double postal card (no folding line), envelope, postcard paper, coarse paper, No. 2 master drawing, Thick paper (Max. 200g/m^2)	
Allowable paper type and weight for paper feed	Multi paper feed: Plain paper (52 to 128g/m^2), special paper, thick paper (Max. 200g/m^2) Single paper feed: Plain paper, special paper, No. 2 master drawing, thick paper (Max. 200g/m^2) 52 to 200g/m^2 (14 to 54lbs)	
Paper capacity (Multi paper feed)	Normal paper: 100 sheets (Plain paper: 52 to 80g/m^2) Recycled paper/ coarse paper: 100 sheets Postcards/ Double postal card (no folding line): 30 sheets Thick paper (Max. 200g/m^2): 30 sheets OHP/ Label sheet/ Gift wrapping paper: 40 sheets Envelope (AB series: 10 sheets, Inch series 5 sheets)	
Paper size detection	Automatic detection-AB	A3 / A4 / 11 x 17 / 8.5 × 14/ 8.5 x 13 */ 8.5 x 11 / 8.5 x 11R / 5.5 x 8.5
	Automatic detection-inch	A3 / B4 / A4 / A4R / A5 / 11 x 17 / 8.5 × 14/ 8.5 x 13 */ 8.5 x 11
	Automatic detection-China	A3 / B4 / A4 / A4R / B5 / B5R / A5 / 8K / 16K
	Automatic detection-Taiwan	A3 / B4 / A4 / A4R / B5 / B5R / A5 / 11 × 17/ 8.5 x 14 / 8.5 x 11
	Detection disregard setting	Yes

* Overseas envelopes for check:
  #10 Commercial, DL, C5 ("Must be free of passing trouble" with : Must pass through machine with reliability.)
  (Evaluation reference envelope)
* Types of gift wrapping paper for check:
  Aioi Envelope gift wrapping paper A3, B4, A4, B5, Mino Size, Hanshi ("Must be free of passing trouble" with : Must pass through machine with reliability.)

Note: FAX data print from manual paper feed cannot be performed.

• Duplex

Type	Switchback system
Paper size	A3, B4, A4, A4R, B5, B5R, 11 x 17, 8.5 x 14, 8.5 x 13, 8.5 x 11, 8.5 x 11R
Type and weight of paper which can be passed	56 to 105g/m^2/ 15 to 21.3lbs Bond Duplex print from manual paper feed can be performed. (Except for heavy paper, OHP sheet, and special paper.) * Judgment is made by setting the paper type on the operation panel.

(2) Finishing ability

Paper exit section	Paper exit tray (1 tray)
Paper exit face	Face down
Capacity	500 sheets (80g/m^2 paper)
Full detection	No
Paper detection	Yes
Finishing	Yes
Offset function	Depending on the shifter.
Stapling	Available when the finisher is installed.

(3) Job separator exit tray (AR-TR3)

Condition	In case of Optional function (printer, FAX) is set up as MFD.
Simultaneous wrapping in kit	Job separator tray Setting manual book
Simultaneous wrapping	Setting manual book
Function	This exit tray is set up above main exit tray, and can separate copier exit, printer exit and FAX exit.
Many of tray	1 (this tray can not set up more than 2)
Separator system	By control of main machine
Exit paper size	All sizes of paper except for postcards (A6) and envelopes.
Exit paper weight	52 to 128g/m^2 (14 to 34.1lbs)
Paper pass	Center (same as main unit)
Exit area/ finishing	Face-down paper exit to the upper surface of the main unit paper exit section
Machine weight	0.6 kg
Exit capacity	100 sheets (80g/m^2 paper)
Tray full detector	Yes
Concept of function	
Upper exit tray (Job separator)	Copy/ FAX/ Printer (This setting can be done by users.)
Lower exit tray (main machine exit tray)	Copy/ Printer/ FAX (This setting can be done by users.)

C. Optical (Image scanning) section

(1) Type

Document table	Document table fixed type (Flat-bed type)

(2) Document reference position

Document table	Rear left reference

(3) Resolution

Main scanning direction	Sub scanning direction
400 dpi	600 dpi

(4) Gradation

256 gradations (8-bit)

(5) Original size/ Scanning area

a. Max. original size

A3 paper (11" × 17")

(6) Scanning speed

122mm/sec (600 dpi: magnification ratio 100%)
(AR-M256/ M257/ M258/ 5625)
145mm/sec (600 dpi: magnification ratio 100%)
(AR-M316/ M317/ M318/ 5631)

(7) Light source (lamp)

Type	None-electrode xenon lamp
Drive voltage	1.5 kV

(8) Read sensor

Type	Reduction optical system image sensor (CCD)
	Monochrome

D. Scanner (exposure) section

(1) Resolution

Main scanning direction	Sub scanning direction
600 dpi	600 dpi

(2) Gradation

2 gradations

(3) Laser unit specifications

r.p.m.	28,819 rpm (26 sheet model/FAX output) 34,252 rpm (31 sheet model)
Mirror surfaces	6 faces
Laser power	0.16mW (26 sheet model/FAX output) 0.18mW (31 sheet model)
Laser beam size	60μ (Main scan) x 70μ (Sub scan)
Laser wave length	785nm

E. Image process section

Imaging speed		600 dpi: 122 mm/sec. (AR-M256/ M257/ M258/ 5625) 600 dpi: 145 mm/sec. (AR-M316/ M317/ M318/ 5631)
Photo conductor	Type	OPC drum (dia. 30mm)
	LIFE	25 sheet model: 75,000 sheets 31 sheet model: 100,000 sheets
Toner	Type	Developer (Black)
	LIFE	25,000 sheets (Toner, life: 25k, Developer life: 75k (26 sheet model) 100k (31 sheet model))
Charge	System	Charged saw-tooth
	Voltage	560μA constant electric current
Transfer	System	Transfer roller
	Voltage	18μA (electric current)
Exposure		None-electrode xenon lamp

Developing	Dry, 2-component magnetic brush development
Separation	(–) DC scorotron
Discharge	—
Cleaning	Contacted blade

F. Fusing

Type		Heat roller
Lamp	Type	Halogen lamp
	Voltage	100V: 110V/ 120V to 127V 200V: 220V to 240V
	Power consumption	Main : 650W Sub : 550W
Fusing temperature		185° (600 dpi)
Heat roller		Teflon coated roller
Pressure roller		Silicone rubber roller with re-engerized cube
Separation system		Natural separation (with pawl)

G. Drive

Drive section	Motor
Main motor	DC brushless motor

4. Additional functions, copy functions, and expanded functions

APS (Automatic paper selection)	Yes (No for APS by flow scan with the RSPF)
AMS (Automatic magnification ratio selection)	Yes (No for AMS by flow scan with the RSPF)
Stream feeding mode	Yes
Job build function	Yes (Copy/ Scan)
Auto tray switching	Yes (No for manual paper feed)
Memory copy	Yes (1 page memory provided as standard)
Rotation copy	Yes
E-sort	Yes
XY zoom	Yes When the OC is used: Landscape/ Portrait 25 – 400% When the RSPF is used: Landscape/ Portrait 50 – 200%
1 set 2 copy	Yes (No for enlargement)
Binding margin	Yes Default AB series: 0 – 20 mm (Unit of 1 mm) Inch series: 0 – 1 inch (Unit of 1/ 8 inch)
Edge erase	Yes Default AB series: 0 – 20 mm (Unit of 1 mm) Inch series: 0 – 1 inch (Unit of 1/ 8 inch)
Center frame erase	Yes Default AB series: 0 – 20 mm (Unit of 1 mm) Inch series: 0 – 1 inch (Unit of 1/ 8 inch)
Booklet copy	No
White/ black reversion	Yes Whole surface only (Can be inhibited with the simulation.)
2 in 1/ 4 in 1	Yes (Centering provided)
Sorter	Yes Offset function (shifter or finisher) required
Mix paper feed	Yes (Only when this function is set)
Preheating	Yes (Conditions are set with the key operator program.)
Auto power shut off function	Yes (Conditions are set with the key operator program.)
Message display	Yes
Key operator program	Yes
Printer status monitor/ Printer administration utility	Yes (A PCL printer board is required (TCP/ IP only). To use another protocol, an NIC card is required.)
Wireless LAN support	Yes (A 3rd party part is recommended.)
Coin vendor support	Yes (Option only for the models for dealers)
Auditor support	Yes
Duplex	Yes (Standard)
Total counter	Yes
Toner save	Yes
Department management	Yes (100 departments)
Job registration/ call	Yes (10 jobs)
Cover paper	Yes (Insertion and stapling must be allowed from manual feed.)
OHP insert paper	No
Self print function	Yes (The service simulations in the machine and the key operation list are printed.)
Built-in clock	Yes
Paper exit tray selection	(When the finisher is installed) Machine: Copy/ FAX/ *Printer Top tray: Copy/ *FAX Offset tray: Printer/ *Copy (When the job separator is installed) Machine: *Copy/ Printer/ FAX Job separator tray: Copy/ *Printer/ *FAX * Default: (The above setup items for each paper exit tray can be changed by the user.)
1 page memory	48MB

5. Safety and environmental protection standards

(1) Safety standards

North America	China	Standard Europe (Western/North)
UL60950-1 CSA C22.2 No.60950-1-03 21CFR (Laser) FCC Class Part 15 Class A ICES-003 Class A FCC Part 68 ICCS-03	GB4943 GB9254 Class A GB17625.1 GB/T3382.1 GB/T3382.2 YD/T514, YD/T589, YD/T703, YD/T965, YD/T993	IEC60950-1 IEC60825-1 (Laser) EN60950-1 EN55022 Class A CISPR22 Class A EN55024 EN61000-3-2 EN61000-3-3 TS103021 or TBR21 EG201120 EG201121
Australia	Taiwan	
IEC60950-1 IEC60825-1 (Laser) AS/NZS 60950 (FAX option) AS/NZS CISPR 22 Class A AS/ACIFS0002 AS/NZS60950	CNS14336 CNS13438 Class B PSTN01	

(2) Ozone level

Ozone	Less than 0.02mg/m³
Dust	Less than 0.075mg/m³

(3) Noise level

Operating	25-sheet model: Less than 6.3B 31-sheet model: Less than 6.8B
On standby	25-sheet model: Less than 4.0B 31-sheet model: Less than 5.0B

(4) Environmental protection standards

▲1

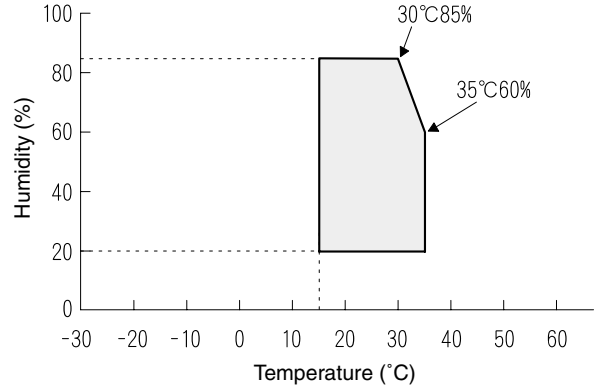
International energy program digital complex machine (EPA)
Environmental Choice Program (ECP) [AR-M257/M317 only]
Nordic swan [AR-M256/M316 only]
Conforming to WEEE [The machine shipped for Europe only]
European ROHS regulations

6. Environment conditions

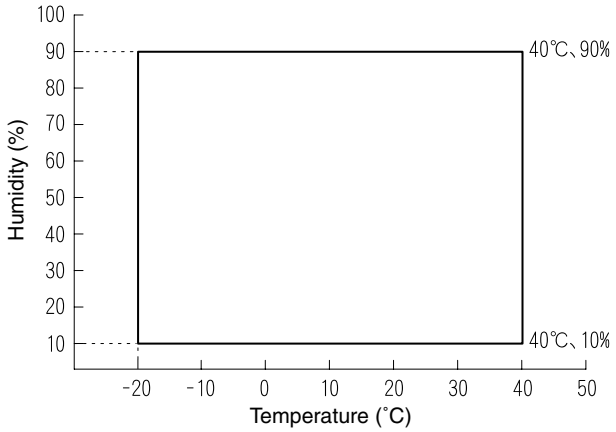
(1) Space required

Folded multi manual feed	628 (W) × 585.5 (D) mm
Open multi manual feed	894 (W) × 585.5 (D) mm

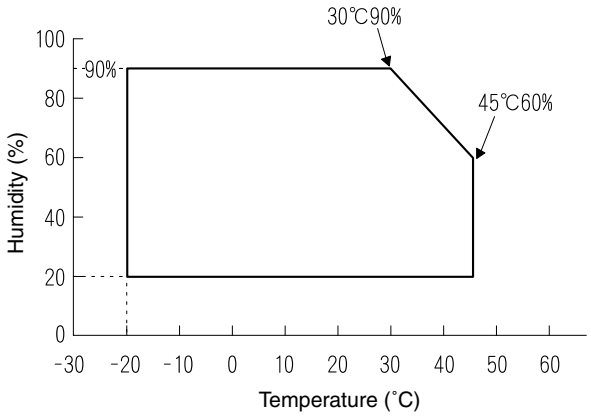
(2) Operating ambient conditions



(3) Ambient storage conditions



(4) Ambient conditions for transporting



(5) Atmospheric pressure

595 mmHg or above

(6) Standard temperature and humidity

Temperature	20 to 25°C
Humidity	65±5%RH

7. IMC board functions

* Sort function (Electronic sort)	32MB (Copy: 16MB, Print: 16MB) 90 sheets (max. 1500 sheets) with A4 standard documents at 600dpi. Offset paper exit by the shifter function
* Group function	32MB (Copy: 16MB, Print: 16MB) 90 sheets (max. 1500 sheets) with A4 standard documents at 600dpi. Offset paper exit by the shifter function
Rotation copy	If there is paper of the same size as the document size, the image is rotated and printed even though the paper is set in a different direction. (In some cases, enlargement rotation may not be executed.)
2 in 1/ 4 in 1	Two pages or four pages of documents are copied on one page of paper. Division can be made with slid lines or dotted lines (by user setup). (The solid line width is 8 lines)
Edge erase	Images on the edges of the document are erased and copy is made. (Adjustable in the range of 0 – 20mm (0 – 1 inch).)
Center erase	The center image of the set document is erased and copy is made. (Adjustable in the range of 0 – 20mm (0 – 1 inch).)
Binding edge	Binding edge is provided on the left, right or the top of the set document.
Compression memory for electronic sort	32MB
* Memory read capacity	32MB (Copy: 16MB, Print: 16MB) 90 sheets (Max. 1500 sheets) of A4 standard documents (Sharp A4 standard document Test Chart B (6%))
Memory expansion	2 slots for DIMM memory, Max. 512MB x 2 slots + 32MB (Expandable up to 1056MB)

Note: The number of sheets for the columns marked with "*" is calculated supposing that the same quantity is assigned to the ROPM memory and the copy expansion memory.

8. Printer function (AR-M256/ M257/ M316/ M317/ 5625/ 5631)

A. "Sharp Printer Language with Compression (SPLC)" Printer function

(1) Basic specification

Item	Detail
Print Speed	15ppm: 600dpi (including transfer from PC) 25ppm: ROPM (AR-M256/ M257/ 5625) 31ppm: ROPM (AR-M316/ M317/ 5631)
Resolution	600dpi
Smoothing	600dpi
Toner Save Mode	Standard
Input tray	Multi Bypass tray Tray 1, Tray 2, Tray 3, Tray 4 (Depending on conditions of the machine and option installation.)
Duplex print	Standard
Finisher	Option
Printer driver	Standard
Manual (Online manual)	Standard
Platform	IBM PC/ AT (Include compatible machine)
Support OS (Printer Driver)	Windows 98/ Me Windows NT 4.0 Workstation (SP5 or later) Windows 2000 Windows XP/ XP x64 Windows Vista/ Vista x64

B. Printer driver specification

(1) System

Machine	OS
IBM PC/ AT (Include compatible machine)	Windows 98/ Me
	Windows NT 4.0 Workstation (SP5 or later)
	Windows 2000
	Windows XP/ XP x64
	Windows Vista/ Vista x64

(2) Printing function specification

Function		Content
General	Copies	1-999
	Orientation	Portrait Landscape
	Collate	Collate Uncollate
	Document Style	1-Sided, 2-Sided (Book), 2-Sided (Tablet)
	N-up printing	2/ 4
	N-up Order	Z
	N-up Border	Yes/ No
	User Setting	Yes
Paper Input	Paper Size	A3/ B4/ A4/ B5/ A5/ B6/ A6/ Ledger (11x17) / Legal (8.5 x 14) / Foolscap (8.5 x 13) / Letter (8.5 x 11) / Invoice (5.5 x 8.5)/ Folio/ Executive/ COM-10 / DL/ C5/ 8K/ 16K
	Custom Paper Size	1 size
	Source Selection	• Auto • Bypass (Auto) • Bypass (Manual) • Tray 1/ 2/ 3/ 4
Paper Input	Paper Type	Tray: Normal paper, letter head paper, recycle paper, colored paper Bypass: Normal paper, recycle paper, OHP, label paper, gift wrapping paper, postcards, double postal card (no folding line), envelope, postcard paper, coarse paper, No. 2 master drawing, thick paper
	Transparency print	Yes/ No
Paper Output	Output Tray Selection	• Center Tray • Upper Tray • Finisher Offset tray
	Staple	Yes/ No
Graphic	Print Quality	Normal Draft Photo
	Smoothing	Yes/ No
	Toner save	Yes/ No
	Photo Enhancement	Yes/ No
	Fit to Page	Yes/ No
	2 Gradation print	Yes/ No
	Image Adjustment	Brightness: 0 to 100 Contrast: 0 to 100
Watermark	Watermark	(None)/ TOP SECRET/ CONFIDENTIAL/ DRAFT/ ORIGINAL/ COPY
	User setting	Add/ Update/ Delete
	Position	Center X: ±50 Y: ±50
	Size	6 to 300
	Angle	±90
	Gray Scale	0 to 255
	Edit Font	Yes
	On first page only	Yes/ No
Configuration Setting	Input Trays	Two/ Three/ Four trays
	Output Tray Options	None/ Upper Tray/ Staple Finisher
	Set Tray Status	Yes
	Version Information	Yes
Others	ROPM	Yes/ No

(3) Print quality

Mode	Control	Content
Resolution/ Print quality	600dpi (Fixed)	Print quality is selected from Normal*/ Draft/ Photo.
Smoothing	On*	Smoothing function is ON.
	Off	Smoothing function is OFF.
Toner Save Mode	On	Toner save function is ON.
	Off*	Toner save function is OFF.
Photo Enhancement	On	Photo enhancement function is ON.
	Off*	Photo enhancement function is OFF.
2 Gradation print	On	2-Gradation print function is ON.
	Off*	2-Gradation print function is OFF.

* Default

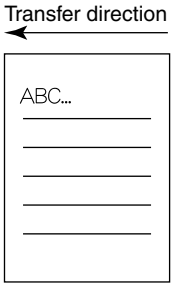
(5) Paper handling specifications

a. Paper feed direction

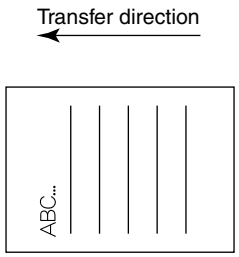
Limitations on tray/ functions for support paper

Paper name	Paper size	Paper feed tray					Paper exit tray			Function	
		Manual tray	Tray 1	Tray 2	Tray 3	Tray 4	Center tray	Upper tray	Offset tray	Staple	Fit page
A3	297 x 420 mm	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
A4	210 x 297 mm	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
A5	148 x 210 mm	Yes	Yes	N/A	N/A	N/A	Yes	Yes	N/A	N/A	Yes
A6	105 x 148 mm	Yes	N/A	N/A	N/A	N/A	Yes	N/A	N/A	N/A	Yes
B4	257 x 364 mm	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
B5	182 x 257 mm	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
B6	128 x 182 mm	Yes	N/A	N/A	N/A	N/A	Yes	Yes	N/A	N/A	Yes
Ledger	11 x 17 inch	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Letter	8.5 x 11 inch	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Legal	8.5 x 14 inch	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Executive	7.25 x 10.5 inch	Yes	N/A	N/A	N/A	N/A	Yes	Yes	N/A	N/A	Yes
Folio	8.3 x 13 inch	Yes	N/A	N/A	N/A	N/A	Yes	Yes	N/A	N/A	Yes
Invoice	5.5 x 8.5 inch	Yes	Yes	N/A	N/A	N/A	Yes	Yes	N/A	N/A	Yes
Foolscap	8.5 x 13 inch	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
8K	270 x 390 mm	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N/A	Yes
16K	195 x 270 mm	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	N/A	Yes
DL	110 x 220 mm	Yes	N/A	N/A	N/A	N/A	Yes	Yes	N/A	N/A	Yes
C5	162 x 229 mm	Yes	N/A	N/A	N/A	N/A	Yes	Yes	N/A	N/A	Yes
Com10	4.125 x 9.5 inch	Yes	N/A	N/A	N/A	N/A	Yes	Yes	N/A	N/A	Yes
Custom	W: 100 to 297 mm L: 148 to 431.8 mm	Yes	N/A	N/A	N/A	N/A	Yes	N/A	N/A	N/A	N/A

Setting direction toward paper feed port = Long side

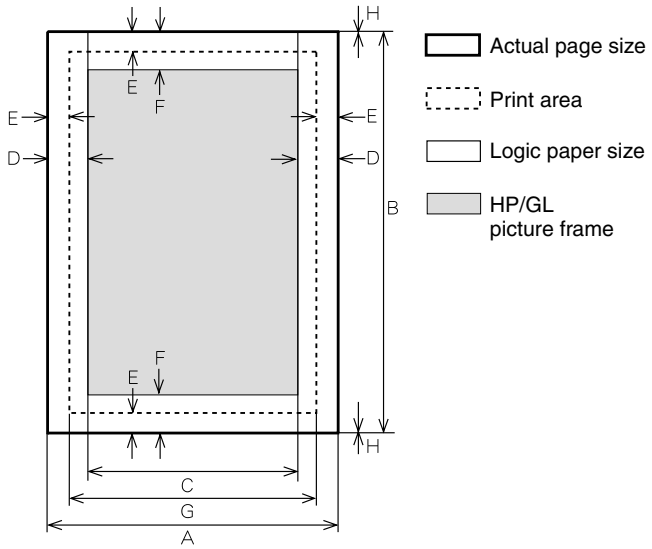


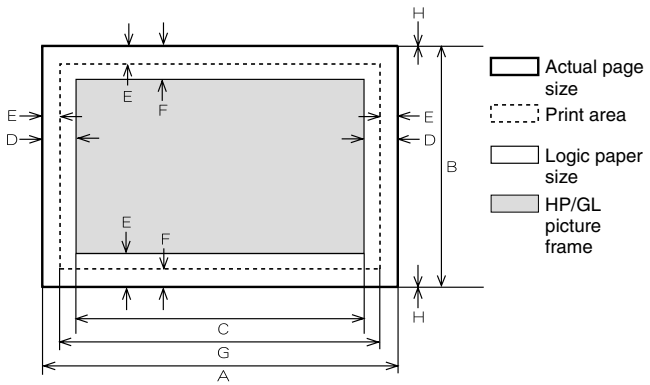
Setting direction toward paper feed port = Short side



Paper Size	A	B	C	D	E	F	G	H
A3	7014	9920	6730	142	100	300	6814	0
B4	6070	8597	5786	142	100	300	5870	0
A4	4960	7014	4676	142	100	300	4760	0
B5	4298	6070	5770	142	100	300	4098	0
A5	3508	4960	3224	142	100	300	3308	0
Ledger	6600	10200	6300	150	100	300	6400	0
Legal	5100	8400	4800	150	100	300	4900	0
Letter	5100	6600	4800	150	100	300	4900	0
Invoice	3300	5100	3000	150	100	300	3100	0
Foolscap	5100	7800	4800	150	100	300	4900	0
Folio	4980	7800	4680	150	100	300	4780	0
Executive	4350	6300	4050	150	100	300	4150	0
COM-10	2474	5700	2174	150	100	300	2274	0
C5	3826	5408	3542	142	100	300	3626	0
DL	2598	5196	2314	142	100	300	2398	0

(6) Print enable area





Paper Size	A	B	C	D	E	F	G	H
A3	9920	7014	9684	118	100	300	9720	0
B4	8597	6070	8361	118	100	300	8397	0
A4	7014	4960	6778	118	100	300	6814	0
B5	6070	4298	5830	118	100	300	5870	0
A5	4960	3508	4720	118	100	300	4760	0
Ledger	8400	5100	8160	120	100	300	8200	0
Legal	8400	5100	8160	120	100	300	8200	0
Letter	6600	5100	6360	120	100	300	6400	0
Invoice	5100	3300	2860	120	100	300	4900	0
Foolscap	7800	5100	7560	120	100	300	7600	0
Folio	7800	4980	7560	120	100	300	7600	0
Executive	6300	4350	6060	120	100	300	6100	0
COM-10	5700	2474	3460	120	100	300	5500	0
C5	5408	3826	5172	118	100	300	5208	0
DL	5196	2598	4960	118	100	300	4996	0

∗ Top margin

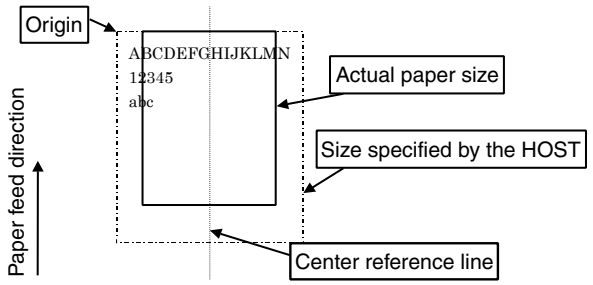
The set value is received from the digital copier, and data are made according to the set value.

∗ Left margin

Since the paper size sensor is not set, the digital copier cannot recognize the size and direction of paper which is actually inserted.
Therefore, the left margin is set according to the paper size specified in the print data sent from the computer, and print process is performed.
If the computer does not specify the paper size, or in the case of the custom size, the left margin is set according to the default paper size.

(7) Print reference

This machine employs the center reference system.
Since the digital copier is not provided with the tray size detection feature, formatting and center distribution are performed not by the actual paper size but by the paper size specified by the computer.



C. Interface

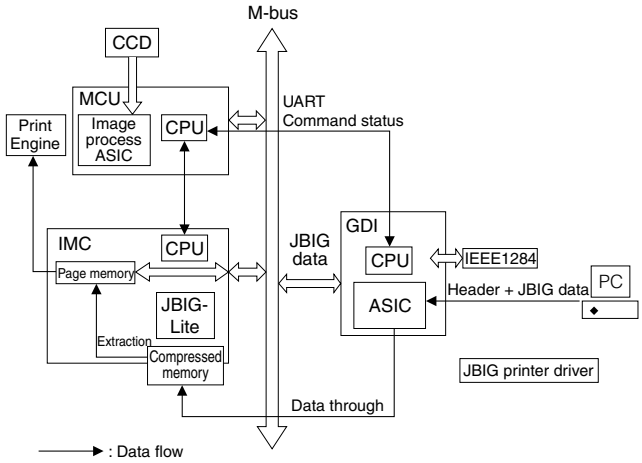
Interface	IEEE 1284 (Parallel interface)
	USB Ver. 2.0

D. System outline

The GDI-PWB is provided with IEEE1284 I/F on the host side, and the 16-bit bi-directional data bus I/F and UART on the machine side. Transfer of image data with the IMC-PWB is performed with this 16-bit bi-directional data bus. Command status information with the engine is processed with UART.

This unit is installed to the position of PCL-PWB on the conventional AR-235/ 275.

JBIG compression data sent from the host are transferred to the IMC PWB, where the data are extracted to be VIDEO data, and sent through the MCU PWB to the LSU.



9. Printer function (AR-M258/ M318)

A. Basic function

Item		Detail
Print Speed		600dpi
Resolution		300dpi, 600dpi
Smoothing		600dpi
Standard memory		64 MB (Standard) +256MB x 1
Expansion memory *1		DIMM 1 slot 144 pin 256MB DIMM
Optional memory		8MB flash DIMM
Toner save mode		Standard
Paper feed tray		Multi manual feed tray Tray1, Tray2, Tray3, Tray4 (Depends on the installation status of the machine and options.)
Duplex print		Standard
Finisher		Option
NIC		Standard (AR-P27) • 10Base-T, 100Base-TX • Corresponding protocol: IP/ SPX, TCP/ IP, IPV6, Comforming to IPsec, EtherTalk, NetBEUI
PostScript Level3 *2		Option
Packed software		Printer driver, PAU4.0, Status monitor, Installer
Operation manual		Standard (Online manual)
Platform		IBM PC/ AT compatible machine Macintosh
Support OS (Printer driver)	Custom PS/ PPD/ Custom PCL5e/ 6	Windows 98/ Me Windows NT 4.0 (SP5 or later) Windows 2000/ Server 2003 Windows XP/ XP x64 Windows Vista/ Vista x64
	Only PPD	MacOS 9.0 to 9.2.2/ X10.1.5/ X10.2.8 MacOS 10.3.3 to 10.3.9/ X10.4/ X10.4.4
Support PDL		PCL5e, PCL6, PostScript Level 3,
Installed fonts	Standard	PCL5e/PCL6: Roman outline fonts = 80 types Line printer font (Bitmap) = 1 type
	Option	PCL5e/PCL6: Bar code fonts = 28 types (Can be provided by the flash ROM kit as well)
		PS3: Roman outline fonts = 136 types

*1: The network scan requires 1 slot of memory (max. 256MB). When, therefore, the network scan is installed, the maximum memory area available for the printer functions is 320MB.

*2: PDF print is available with PostScript.

[4] CONSUMABLE PARTS

1. Supply system table

A. SEC/ SECL/ LAG

No.	Item	Content	Life	Model name	Remarks
1	Toner cartridge (black)	Toner cartridge (With IC chip) ×10 (Toner; Net weight 745g) TNCA replacement operation manual ×10	25K (×10)	AR-310MT	Life setting by A4 (8.5"×11") 6% document MT=NT*10
2	Developer (black)	Developer ×10 (Developer; Net weight 400g)	25cpm: 75K (×10) 31cpm: 100K (×10)	AR-271MD	MD=ND*10
3	Drum	Drum ×1	25cpm: 75K 31cpm: 100K	AR-310DR	

B. Europe/ East Europe/ Russia / Australia/ New Zealand

No.	Item	Content	Life	Model name	Remarks
1	Toner cartridge (black)	Toner cartridge (With IC chip) ×10 (Toner; Net weight 745g) TNCA replacement operation manual ×10	25K (×10)	AR-310LT	Life setting by A4 (8.5"×11") 6% document LT=T*10
2	Developer (black)	Developer ×10 (Developer; Net weight 400g)	75K (×10)	AR-271LD	LD=DV*10
3	Drum	Drum ×1	75K	AR-310DM	

C. Asia affiliates

No.	Item	Content	Life	Model name	Remarks
1	Toner cartridge (black)	Toner cartridge (With IC chip) ×10 (Toner; Net weight 745g) TNCA replacement operation manual ×10	25K (×10)	AR-310CT	Life setting by A4 (8.5"×11") 6% document CT=ST*10
2	Developer (black)	Developer ×10 (Developer; Net weight 400g)	75K (×10)	AR-271CD	CD=SD*10
3	Drum	Drum ×1	75K	AR-310DR	

D. SMEF/ Israel/ Philippines/ Agent

No.	Item	Content	Life	Model name	Remarks
1	Toner cartridge (black)	Toner cartridge (With IC chip) ×10 (Toner; Net weight 745g) TNCA replacement operation manual ×10	25K (×10)	AR-310ET	Life setting by A4 (8.5"×11") 6% document ET=FT*10
2	Developer (black)	Developer ×10 (Developer; Net weight 400g)	75K (×10)	AR-271CD	CD=SD*10
3	Drum	Drum ×1	75K	AR-310DR	

E. Taiwan

No.	Item	Content	Life	Model name	Remarks
1	Toner cartridge (black)	Toner cartridge (With IC chip) ×10 (Toner; Net weight 745g) TNCA replacement operation manual ×10	25K (×10)	AR-310ET	Life setting by A4 (8.5"×11") 6% document ET=FT*10
2	Developer (black)	Developer ×10 (Developer; Net weight 400g)	75K (×10)	AR-271LD	LD=DV*10
3	Drum	Drum ×1	75K	AR-310DR-T	

F. Hong Kong

No.	Item	Content	Life	Model name	Remarks
1	Toner cartridge (black)	Toner cartridge (With IC chip) ×10 (Toner; Net weight 745g) TNCA replacement operation manual ×10	25K (×10)	AR-310CT-C	Life setting by A4 (8.5"×11") 6% document CT-C=ST-C*10
2	Developer (black)	Developer ×10 (Developer; Net weight 400g)	75K (×10)	AR-271CD-C	CD-C=SD-C*10
3	Drum	Drum ×1	75K	AR-310DR-C	

G. China

No.	Item	Content	Life	Model name	Remarks
1	Toner cartridge (black)	Toner cartridge (With IC chip) ×1 (Toner; Net weight 455g) TNCA replacement operation manual ×1	15K (×10)	AR-311ST-C	Life setting by A4 (8.5"×11") 6% document * Without toner save.
2	Developer (black)	Developer ×1 (Developer; Net weight 400g)	75K (×10)	AR-271SD-C	
3	Drum	Drum ×1	75K	AR-310DR-C	

2. Maintenance parts list

A. SDSCA/ SECL/ LAG (AR-M257/ M317)

No.	Item	Content	Life	Model name	Remarks
1	Upper heat roller kit	Upper heat roller ×1 Fuser gear ×1 Upper heat roller bearing ×2 Upper cleaning pad ×1 Fusing separation pawl (upper) ×4	150K	AR-310UH	
2	Lower heat roller kit	Lower heat roller ×1 Fusing separation pawl (lower) ×4 Fuser bearing (lower) ×2	300K	AR-310LH	
3	150K maintenance kit	Drum separation pawl unit ×2 Transfer roller unit ×1	150K	AR-310KA1	
4	MC unit	MC unit ×10	25cpm: 75K (×10) 31cpm: 100K (×10)	AR-310MC	AR-310MC = AR-310NC ×10 The order places an order in AR-310MC. Addition of Sterling.
5	Cleaner blade	Cleaner blade ×10	25cpm: 75K (×10) 31cpm: 100K (×10)	AR-270CB	AR-270CB = AR-270BL ×10 The order places an order in AR-270CB.
6	Drum frame unit	Drum frame unit ×1	25cpm: 225K 31cpm: 300K	AR-310DU	∗ The life of the toner reception seat attached to the drum frame is 225K (25cpm)/ 300K (31cpm), and it can be used up to 3 times. (Supplied as a drum frame unit.) ∗ Drum frame unit contains all the drum unit parts excluding Drum and Drum fixing plate.
7	Transfer roller unit	Transfer roller unit ×1	150K	AR-310TX	
8	Paper feed roller kit	Paper feed roller kit ×1	100K	AR-310IR	
9	Fusing unit	Fusing unit (120V heater lamp) ×1	150K	AR-310FU	
10	Staple cartridge	Staple cartridge ×3	3000 staples ×3	AR-SC1	For AR-FN5A (For 30 sheets staple) Common with the cartridge for FN4
11	Staple cartridge	Staple cartridge ×3	5000 staples ×3	AR-SC2	For AR-F14N (For 50 sheets staple) Common with the cartridge for FN7

∗ The other maintenance parts than the above are supplied as service parts.

B. SEEG/ SUK/ SCA/ SCNZ/ SEA/ SEES/ SEZ/ SEIS/ SEB/ SEN/ SEF/ SMEF/ Russia/ Special country (AR-M256/ M316, AR-5625/ 5631)

No.	Item	Content	Life	Model name	Remarks
1	Upper heat roller kit	Upper heat roller ×1 Fuser gear ×1 Upper heat roller bearing ×2 Upper cleaning pad ×1 Fusing separation pawl (upper) ×4	150K	AR-310UH	
2	Lower heat roller kit	Lower heat roller ×1 Fusing separation pawl (lower) ×4 Fuser bearing (lower) ×2	300K	AR-310LH	
3	150K maintenance kit	Drum separation pawl unit ×2 Transfer roller unit ×1 DV blade ×1 DV side sheet N ×2	150K	AR-310KA	
4	MC unit	MC unit ×10	25cpm: 75K (×10) 31cpm: 100K (×10)	AR-310MC	AR-310MC = AR-310NC ×10 The order places an order in AR-310MC. Addition of Sterling.
5	Cleaner blade	Cleaner blade ×10	25cpm: 75K (×10) 31cpm: 100K (×10)	AR-270CB	AR-270CB = AR-270BL ×10 The order places an order in AR-270CB.
6	Drum frame unit	Drum frame unit ×1	25cpm: 225K 31cpm: 300K	AR-310DU	∗ The life of the toner reception seat attached to the drum frame is 225K (25cpm)/ 300K (31cpm), and it can be used up to 3 times. (Supplied as a drum frame unit.) ∗ Drum frame unit contains all the drum unit parts excluding Drum and Drum fixing plate.
7	Transfer roller unit	Transfer roller unit ×1	150K	AR-310TX	
8	Staple cartridge	Staple cartridge ×3	3000 staples ×3	AR-SC1	For AR-FN5A (For 30 sheets staple) Common with the cartridge for FN4
9	Staple cartridge	Staple cartridge ×3	5000 staples ×3	AR-SC2	For AR-F14N (For 50 sheets staple) Common with the cartridge for FN7

∗ The other maintenance parts than the above are supplied as service parts.

C. STCL/ SRH/ SRS/ SRSSC/ SBI/ Agent (All model)

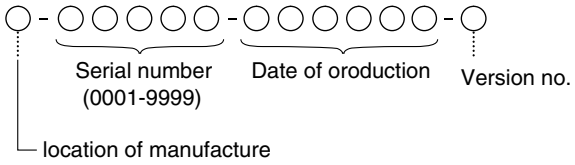
No.	Item	Content	Life	Model name	Remarks
1	Upper heat roller kit	Upper heat roller ×1 Fuser gear ×1 Upper heat roller bearing ×2 Upper cleaning pad ×1 Fusing separation pawl (upper) ×4	150K	AR-310UH	
2	Lower heat roller kit	Lower heat roller ×1 Fusing separation pawl (lower) ×4 Fuser bearing (lower) ×2	300K	AR-310LH	
3	150K maintenance kit	Drum separation pawl unit ×2 Transfer roller unit ×1 DV blade ×1 DV side sheet N ×2	150K	AR-310KA	
4	MC unit	MC unit ×10	25cpm: 75K (×10) 31cpm: 100K (×10)	AR-310MC	AR-310MC = AR-310NC ×10 The order places an order in AR-310MC. Addition of Sterling.
5	Cleaner blade	Cleaner blade ×10	25cpm: 75K (×10) 31cpm: 100K (×10)	AR-270CB	AR-270CB = AR-270BL ×10 The order places an order in AR-270CB.
6	Drum frame unit	Drum frame unit ×1	25cpm: 225K 31cpm: 300K	AR-310DU	∗ The life of the toner reception seat attached to the drum frame is 225K (25cpm)/ 300K (31cpm), and it can be used up to 3 times. (Supplied as a drum frame unit.) ∗ Drum frame unit contains all the drum unit parts excluding Drum and Drum fixing plate.
4	Staple cartridge	Staple cartridge ×3	3000 staples ×3	AR-SC1	For AR-FN5A (For 30 sheets staple) Common with the cartridge for FN4
5	Staple cartridge	Staple cartridge ×3	5000 staples ×3	AR-SC2	For AR-F14N (For 50 sheets staple) Common with the cartridge for FN7

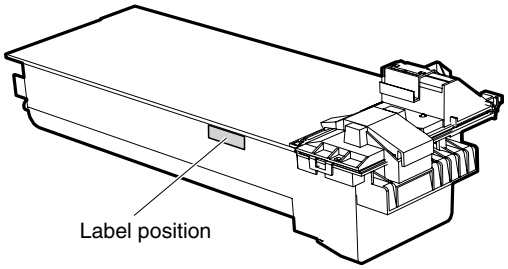
∗ The other maintenance parts than the above are supplied as service parts.

2. Production number identification

<TD cartridge>

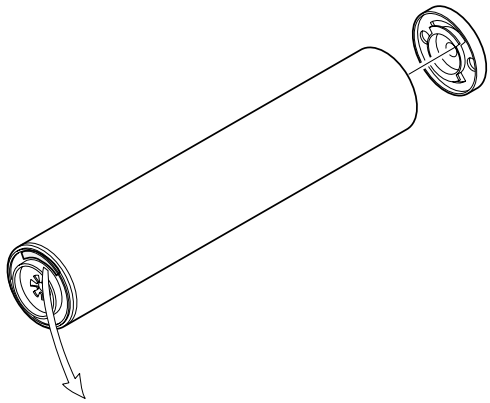
The label on the TD cartridge shows the date of production.





<Drum>

The laser print indicates the date (year, month, day) of production.



1	2	3	4

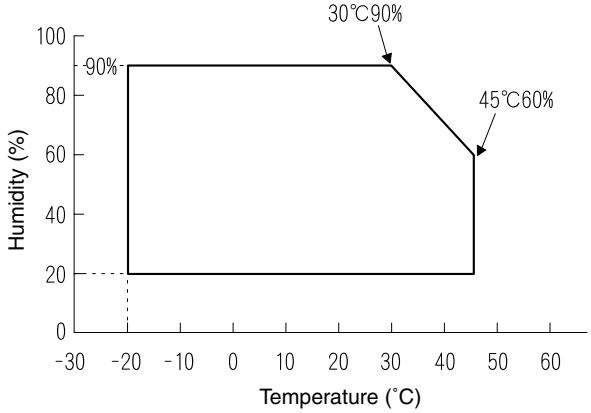
1 The last digit of the production year.

2 The production month.
X stands for October, Y November, and Z December.

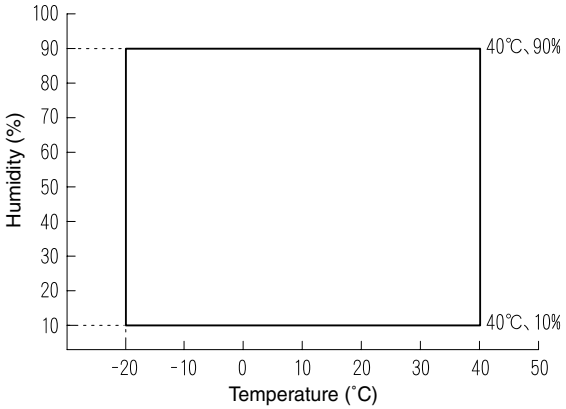
3, 4 The production day.

3. Environment conditions

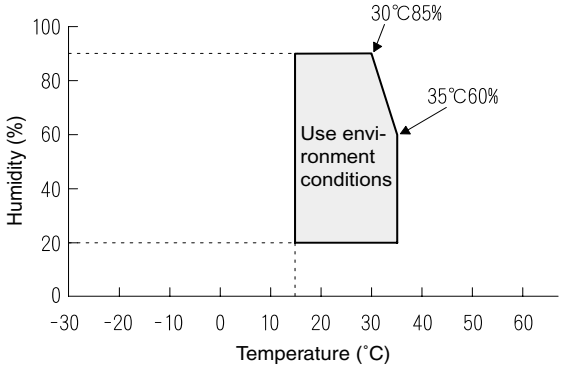
A. Ambient conditions for transporting



B. Ambient storage conditions (sealed)



C. Operating ambient conditions



4. Life (packed conditions)

Photoconductor drum (36 months from the production month)
Developer, toner (24 months from the production month)

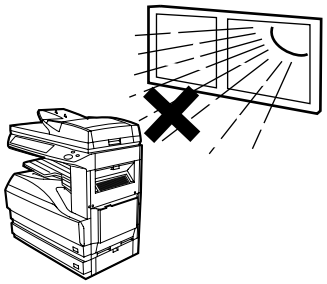
[5] UNPACKING AND INSTALLATION

1. Installation

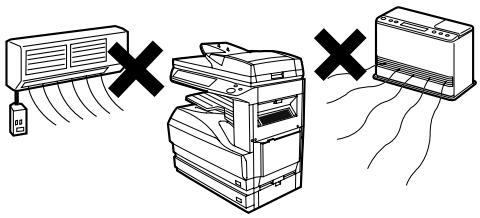
A. Environment

The performance of this machine is affected by the environment of the installing site. Avoid installation to the following places:

- Avoid installation in direct sunlight, otherwise the plastic parts may be deformed.

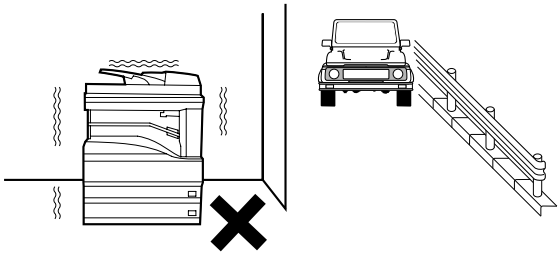


- Avoid installation in a place of high temperature, high humidity, low temperature or low humidity, otherwise paper may be dampened and frost may be generated in the machine to cause a paper jam and dirty copy.

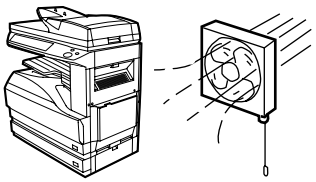


- Avoid installation in a dusty place, otherwise dust may enter the machine to cause dirty copy or machine troubles.

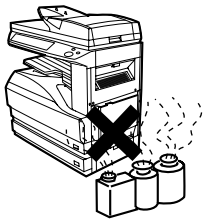
- Avoid installation to a place with much vibration, otherwise the machine may cause troubles.



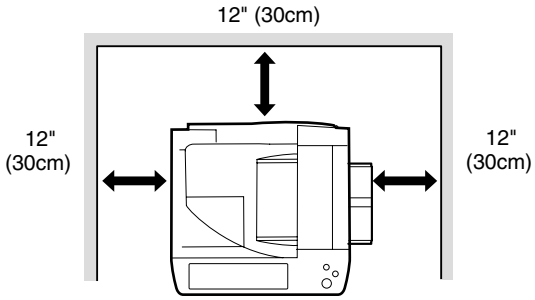
- Avoid installation to a place of poor ventilation.



- Avoid installation to a place where there is ammonium gas. Installation near a diazo-copier may lead to dirty copy.

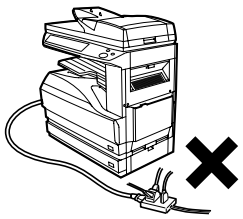


- Be sure to have enough space around the machine.
  Be sure to allow the required space around the machine for servicing and proper ventilation.

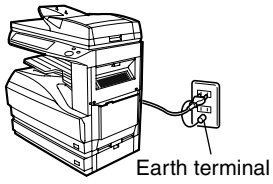


B. Power source

- Be sure to use only the power outlet (with the earth terminal) of 15A or more and 100V.
- Install the machine near the power outlet to facilitate disconnection of the power plug.
- If the power plug of this machine and other illuminating apparatus are connected to the same power outlet, the lamp may flicker. Use an exclusive power outlet for this machine without connecting another lamp together.
- Avoid complex wiring. Be careful not to damage, break, or process the power cord.

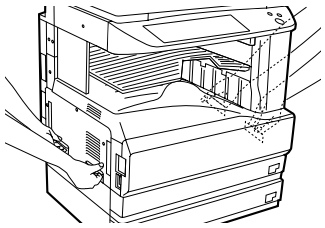


- Earth wire connection
  Be sure to connect the earth wire for protection against danger.
  If not, improper grounding may cause a fire or an electric shock.



C. Transport

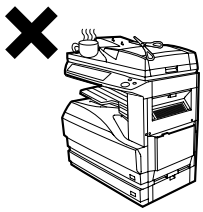
- When transporting the machine, use two people to lift the machine using the two grips provided on each side of the machine.



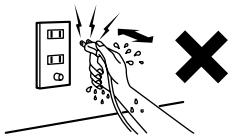
D. Other precautions

- If the machine produces smoke or bad smell, stop the operation of the machine.

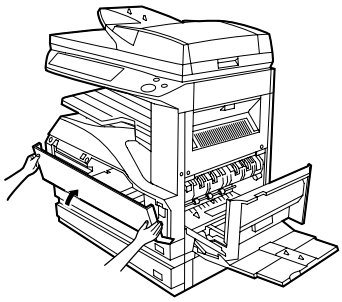
- Do not use flammable spray near the machine.
- Do not remove the cabinet of the machine.
- Do not put a receptacle with water in it or metal pieces, which may drop inside the machine, causing a trouble.



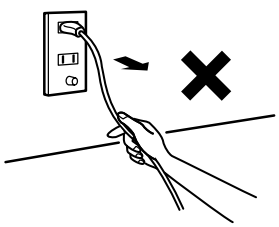
- When it thunders, turn off the power and disconnect the power plug from the power outlet to prevent against an electric shock or a fire caused by lighting damage.
- If a piece of metal or water enters the machine, turn off the power and disconnect the power plug from the power outlet.
- Do not touch the power plug with a wet hand.



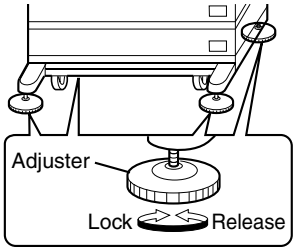
- Do not remodel the machine.
- Be careful not to pinch your fingers when closing the front cover or the side cover and setting the paper feed tray to supply paper or process a paper jam.



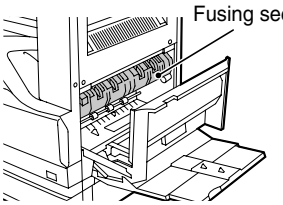
- When disconnecting the power plug from the power outlet, do not pull the cord.



- Do not throw toner or the toner cartridge into a fire.
- Keep toner or the toner cartridge away from the children.
- When the exclusive table (option) is used, be sure to use the adjusters (4 pcs.) on the floor.
  When it is required to move the machine for rearrangement of the office, etc., release the adjuster locks and move the machine.



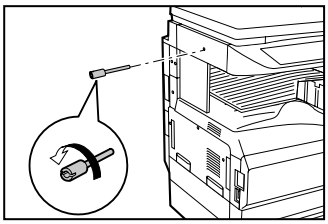
- The fusing section is heated to a high temperature.
  When removing a paper jam, be careful not to touch the fusing section.



- When the machine is not used for a long time, disconnect the power plug from the power outlet for safety.
- When transporting the machine, turn off the power and disconnect the power plug from the power outlet. (Remove the earth wire after disconnecting the power plug from the power outlet.)

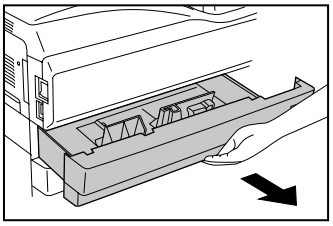
2. Removal of protective material and fixing screw

1) Remove all tapes, then open the document cover and remove the protective material of sheet shape.
2) Use a screwdriver to remove the fixing screw.
   The fixing screw is required when transporting the machine. Keep it in the tray. (Refer to the later description.)

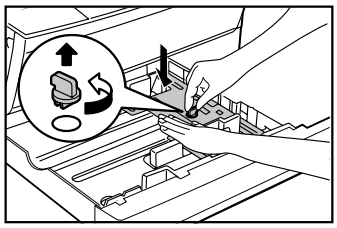


3. Removal and storage of fixing pin

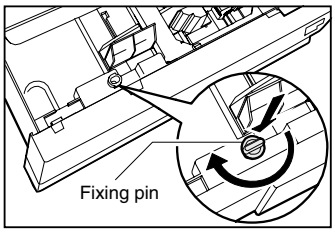
1) Lift the knob and gently pull out the tray.

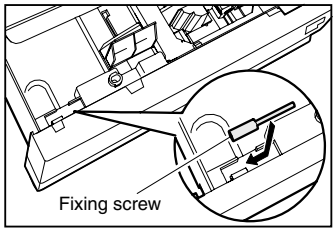


2) Hold the paper pressure plate and turn the fixing pin in the arrow direction.



3) Store the removed fixing pin and the fixing screw which was removed in the above procedure, together in the specified storage place in the tray.

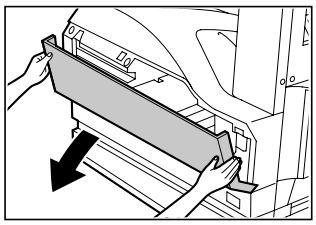




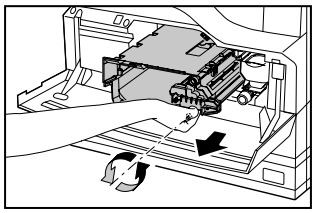
* If power is turned don without removing the fixing pin, it will be difficult to pull out the tray.

4. Developer cartridge installation

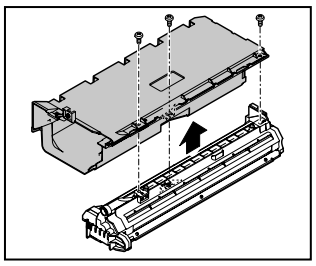
1) Hold the both sides of the front cover, and pull down to open it.



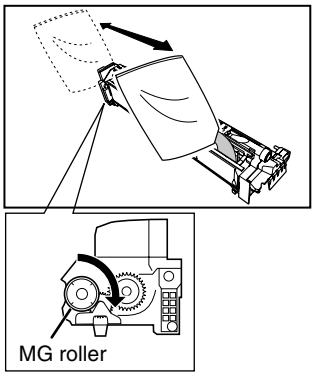
2) Loosen the blue screw and pull out the developing cartridge.



3) Remove the developer tank from the developer cartridge.



4) Rotate the MG roller in the arrow direction and supply developer evenly into the developing unit.



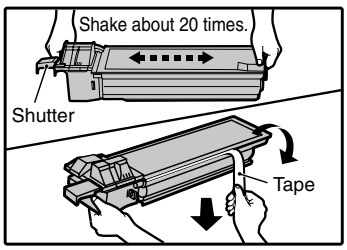
* Shake the developer bag well before opening it.
* Check that the DV seal is free from developer. If developer is attached to the DV seal, clean and remove it.

5) Attach the developer tank to the developer cartridge.
   After supplying developer into the developer cartridge, do not tilt or shake the developer cartridge.
6) Attach the developer cartridge to the copier, and fix it with the screw.

Note: When replacing the OPC drum with a new one, be sure to clear the drum count.

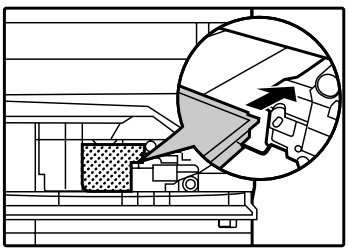
5. Toner cartridge installation

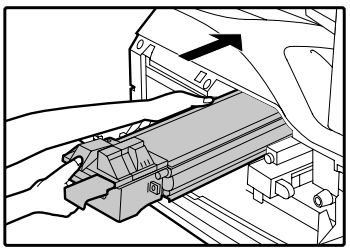
1) Remove the toner cartridge from the bag, shake it about 20 times horizontally, and remove the tape.



* When holding the toner cartridge, do not touch the shutter section, but hold the grips. Do not remove the tape before shaking the cartridge.

2) Press the lock release lever, and insert the unit completely into the copier along the guide groove. Then fix the blue screw and the locking screw.

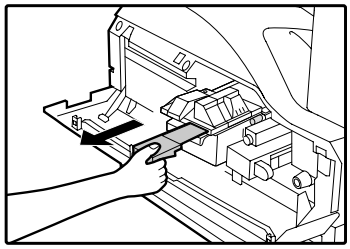




* Dirt or dust must be removed from the toner cartridge before installing.

3) Remove the tape from the shutter, and remove the shutter from the toner cartridge.

Dispose the removed shutter.



6. Toner density sensor level adjustment

1) Open the cover with the power OFF.
2) Power ON (The mechanism cannot be initialized because the cover is open.)
3) Install the developing unit with new developer in it.
4) Enter SIM 25-2.

(# → * → C → * → 25 → START → 2 → START)

5) Close the cover immediately before starting the operation.
6) Press the [START] key to start.

After completion of the adjustment, be sure to cancel the simulation.

Note: When replacing developer with new one, be sure to clear the developer counter.

7. Tray paper size setting

When you change the paper in a tray, follow the steps below to change the tray's paper type and paper size settings.

The settings cannot be changed when operation has stopped because the paper ran out or a misfeed occurred, or when an interrupt copy job is being performed.

Even in copy mode, the settings cannot be changed while a print job or received fax is being printed.

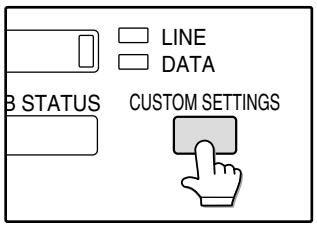
Note:

- 5-1/2" x 8-1/2" (A5) size paper can only be set for tray 1.
- B5 size paper cannot be set for tray 2 (However, B5R size paper can be set.).
- Tray settings for trays other than the bypass tray can be prohibited in the key operator programs.

A. Trays 1 – 4

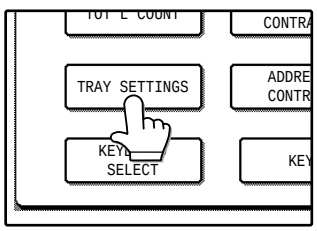
1) Set paper on the tray.
2) Press the [CUSTOM SETTINGS] key.

The custom settings menu screen will appear.



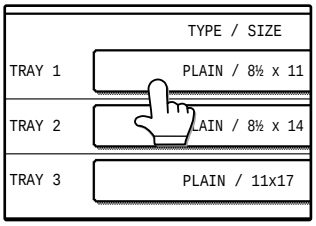
3) Touch the [TRAY SETTINGS] key.

The tray settings screen will appear.



4) Select the tray in which you loaded paper.

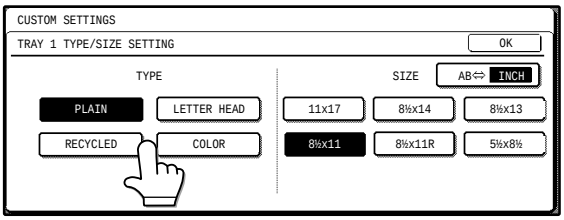
If the desired tray does not appear in the display, use the [↑] key or [↓] key to scroll until it appears.



5) Select the size and type of paper that is loaded in the tray.

The currently selected paper type will be highlighted.

- To change the paper type selection, touch the appropriate type key.
- To change the paper size selection, touch the appropriate size key.
- To change the displayed size selections to AB sizes, touch [AB ↔ INCH].



6) Touch the [OK] key.
7) A message appears prompting you to check the paper in the tray. Check the paper and then touch the [OK] key.

You will return to the tray settings screen.

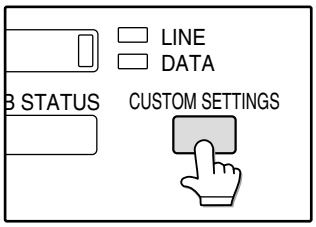
B. Manual feed tray

Use either of the following two methods to set the bypass tray's paper type setting.

(1) From the [CUSTOM SETTINGS] key

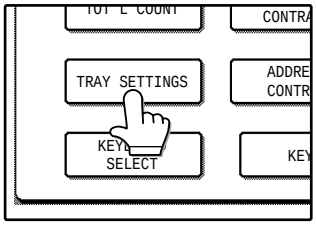
1) Set paper on the tray.
2) Press the [CUSTOM SETTINGS] key.

The custom settings menu screen will appear.

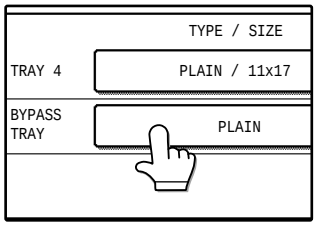


3) Touch the [TRAY SETTINGS] key.

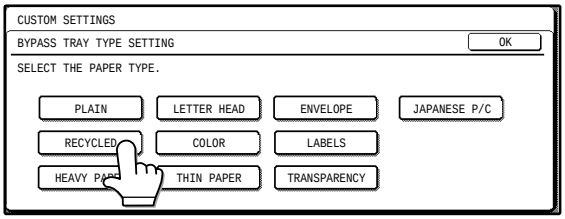
The tray settings screen will appear.



4) Touch the [BYPASS TRAY] key.



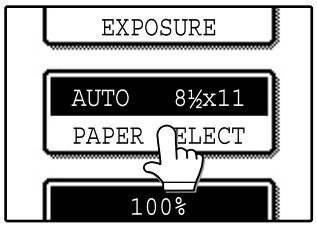
5) Select the type of paper that is loaded in the tray.
"JAPANESE P/C" refers to official postcards used in Japan.



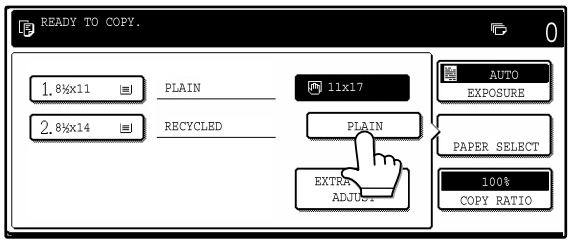
6) Touch the [OK] key.
You will return to the tray settings screen.

(2) From the [PAPER SELECT] key

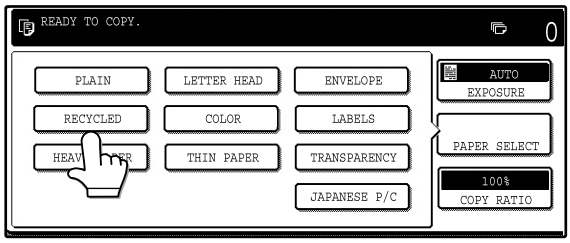
1) Set paper on the tray.
2) Touch the [PAPER SELECT] key.



3) Touch the paper type selection key.



4) Select the paper type.
"JAPANESE P/C" refers to official postcards used in Japan.

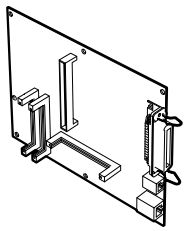


5) Touch the [PAPER SELECT] key.
You will return to the main screen of copy mode.

8. Installation of options

A. AR-P27

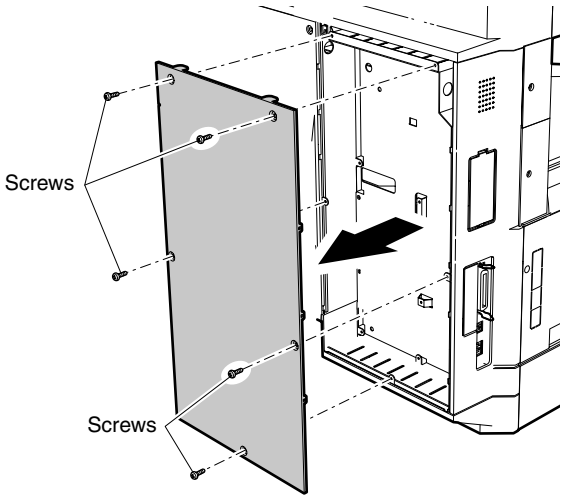
(1) Parts included

		CD-ROM: 1 pc. Operation manual Installation caution sheet
PCL PWB: 1 pc.		
		
M3 screws: 3 pcs. (For installation of the parallel and the USB connectors)	M3 screws with spring washer: 6 pcs. (For installation of the PCL PWB)	Support post: 2 pcs.

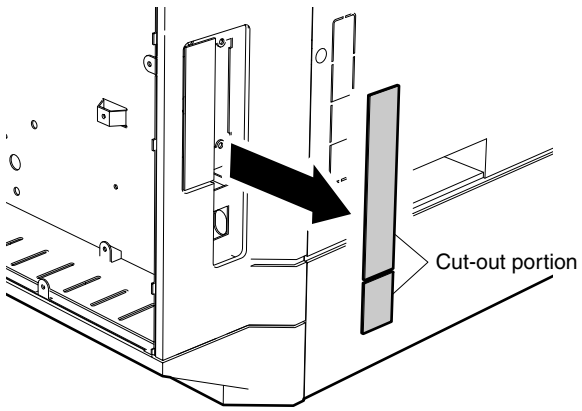
(2) Installation procedure

Turn off the main switch of the copier and then remove the power plug of the copier from the outlet.

1) Remove the shielding plate.
Remove five screws and remove the shielding plate.



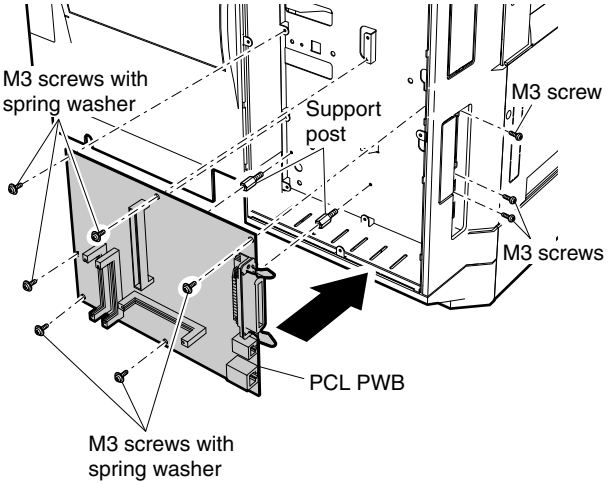
2) Cut and remove the cut-out portion from the left rear cabinet.
Cut and remove the cut-out portion of the left rear cabinet using a tool such as diagonal cutters. (Be careful about the direction of the tool so that the cut surface is flat)



3) Attach the PCL PWB unit.

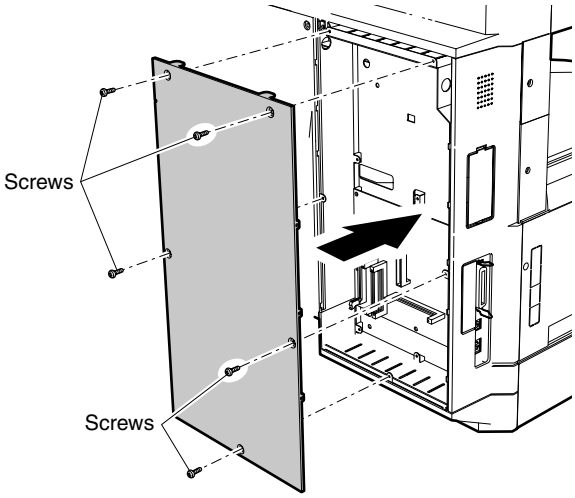
Attach the support post to the mounting plate of machine options. Then connect the PCL PWB connector to the mother board connector and fit the PCL PWB with the six screws with M3 spring washer (packed with the unit).

Then, attach the parallel and USB connector portion using the supplied three screws.



4) Attach the shielding plate.

Attach the shielding plate using five screws.



Insert the power plug of the copier to the outlet and turn on the main switch. Then, carry out the following procedure.

5) Check for the PCL PWB.

Press the PRINT key on the operation panel to check to see if the copier enters the print mode.

6) Check for the language.

Check for the language setting (26-22) following the procedure described in the service manual (section of simulation).

7) Check for printing.

For installation of printer drivers on a computer, see the supplied operation manual.

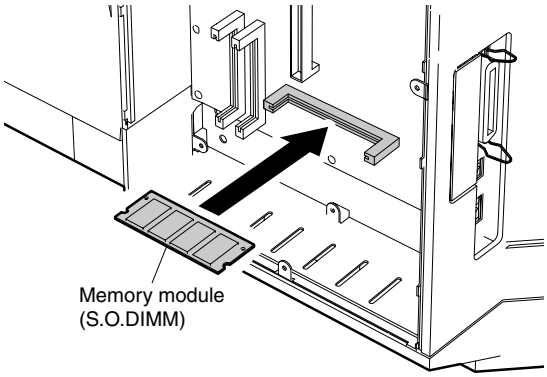
Then, connect a parallel cable to the computer and execute printing to check to see if printing can be executed properly.

(3) Mounting of additional memory

(After mounting it, Installation proceed to step 4.)

Insert the memory module until it clicks.

The memory module is lock when it is inserted. However, be sure to check that the module slit is engaged with the connector rib when it is inserted.



B. AR-PK1N

(1) Parts included

CD-ROM: 1*
License agreement
Installation caution sheet

*NOTE : Do not use the CD-ROM packed in AR-PK1N, but use the CD-ROM packed together with the AR-P27 for setting the PS driver.

(2) Installation procedure

To enable the PS3, the product key must be acquired.
(For the method of acquiring the product key, contact the SHARP authorized dealer.)

1) Check that AR-P27 operates normally.
   - Turn on the power and wait until warming up is complete.
   - Press the PRINT key on the operation panel of the main unit.
   - If the LCD in the operation panel of the main unit switches to the print mode normally, AR-P27 is operating normally.
   - If it is not operating normally, follow the AR-P27 Installation Manual to check and modify the system configuration settings and check the operation.
2) Enable the PS3.

   To enable the system configuration, use the keys on the main unit to set the mode.

   Enter the product key with the key operator program. (Refer to the Operation Manual of Key Operator Program.)

   Setting of the product key is complete. To update the system, press the CA key to exit the setting mode.
3) Check the PS3.

   Make the following sequence of selections on the control panel.
   - Press Special Functions , highlight Configuration and press OK.
   - Use the up and down keys to highlight Test print menu and press OK.
   - Use the up/down keys to highlight Configuration page and press OK.

   A configuration page will be printed.

   Check that the option memory capacity is 128 MB or more.

   Check that the PS3 has been installed.

Please keep below important information.
This information will use for other products.

APPLICATION NUMBER

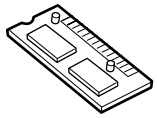
MACHINE SERIAL NUMBER

PRODUCT KEY

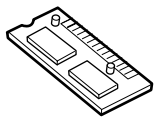
C. AR-PF1/PF2

(1) Parts included

AR-PF1

	CD-ROM: 1 pc. Operation manual Installation caution sheet
Bar code board: 1 pc.	

AR-PF2

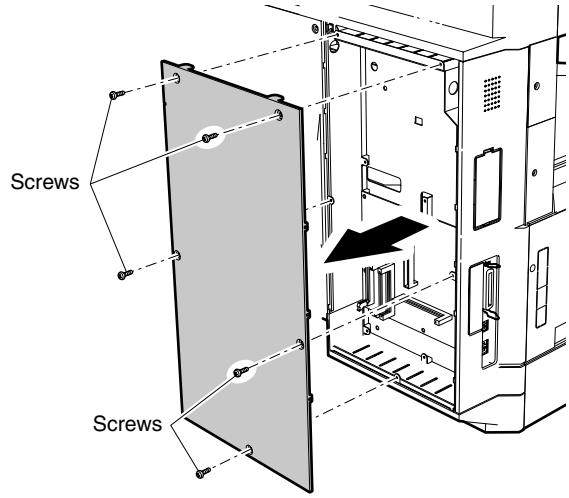
	Operation manual Installation caution sheet
Flash ROM board: 1 pc.	

(2) Installation

Turn off the main switch of the copier and then remove the power plug of the copier from the outlet.

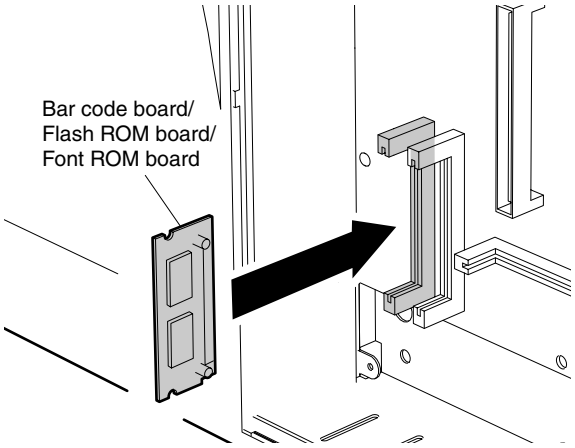
1) Remove the shielding plate.

Remove five screws and remove the shielding plate.



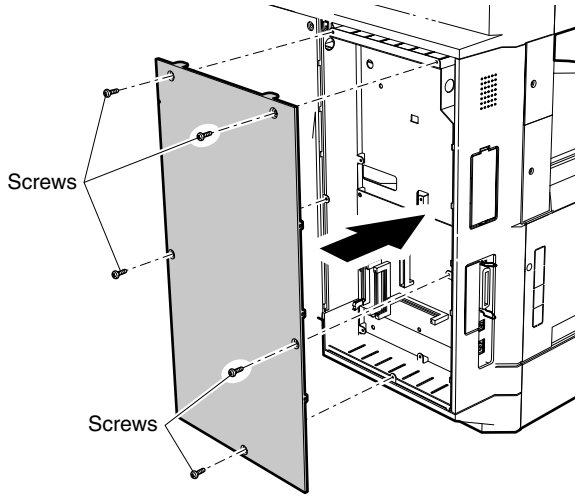
2) Attach the bar code board/flash ROM.

Attach the bar code board/flash ROM board to CN7 of the printer board.



3) Attach the shielding plate.

Attach the shielding plate using the five screws.



Insert the power plug of the copier to the outlet and turn on the main switch. Then, carry out the following procedure.

4) Check the bar codes. (AR-PF1 only)

Use the operation keys on the operation panel to print the PCL font list from the test page printing.

Check that the optional font list is printed at the end.

(3) Font list

Font No.	Font name	Font No.	Font name
1	Code128TT-Regular	15	OCR-A
2	Code128-NarrowTT-Regular	16	OCR-B
3	Code128-WideTT-Regular	17	OCR-B-C39-Regular
4	Code39HalfInch-Regular	18	Upc-Half
5	Code39OneInch-Regular	19	Upc-Half-Bars
6	Code39QuarterInch-Regular	20	Upc-HalfMusic
7	Code39SmallHigh-Regular	21	Upc-HalfNarrow
8	Code39Slim-Regular	22	Upc-HalfThin
9	Code39SmallLow-Regular	23	Upc-Tall-Regular
10	Code39SmallMedium-Regular	24	Upc-TallBarsThin-regular
11	Code39Wide-Regular	25	Upc-TallMusicThin-Regular
12	Codabar-Regular	26	Upc-TallNarrow-Regular
13	Interleaved2of5-Regular	27	Upc-TallThin-regular
14	Interleaved2of5-Thin-Regular	28	ZipCodeBarcode-Regular

(4) Check when installing the AR-PF2

Check can be made by print out of the printer setting list.

The expansion font item in the printer setting list is changed from "uninstalled" to "download font."

D. MX-NSX1

(1) Packed items

This network scanner kit includes the following items in the package.

- CD-ROM (Network Scanner Tool and Sharpdesk, Installer, Sharp TWAIN driver, etc.)
- Installation caution sheet and Operation Manual (License numbers of 10 user clients of Sharpdesk are specified.)

(2) Installation procedure

To use the scanner expansion kit, a S.O.DIMM memory module (128 MB or more) is needed.

If no memory is added, an S.O.DIMM module must be mounted on PCL PWB.

For the mounting method and the memory capacity, see below.

To enable the scanner function, the product key must be acquired.

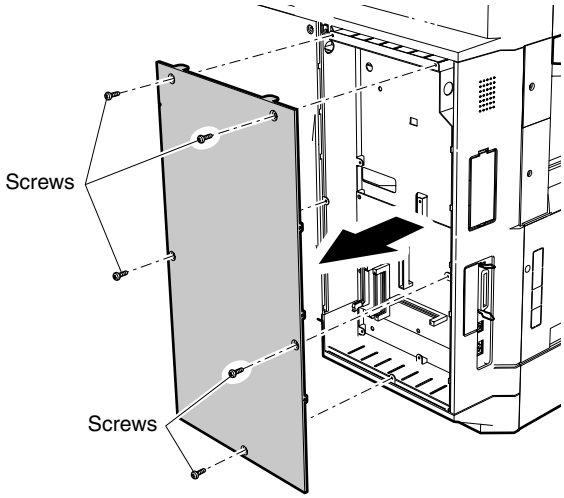
(For the method of acquiring the product key, contact the SHARP authorized dealer.)

1) Check the capacity of the Printer PWB memory.
   Use the keys of the copier to print the configuration page.
   (For details, see the operation manual.)
   Check that the capacity of the optional memory is 128 MB or more.
2) Enable the network scanner feature.
   To enable the system configuration, use the keys on the copier to set the mode.
   Enter the product key with the key operator program.
   (Refer to the Operation Manual of Key Operator Program.)
   Setting of the product key is completed. Press the [EXIT] key to update the system and exit the setting mode.

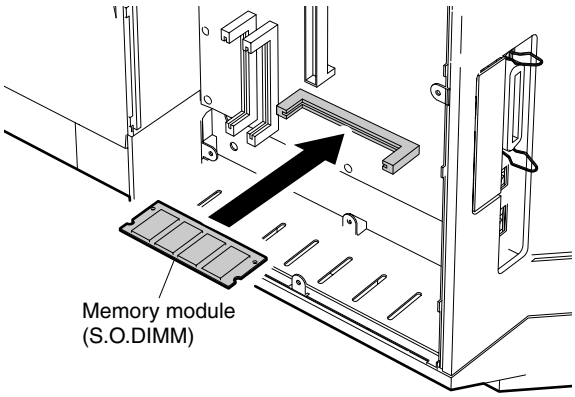
(3) Mounting the additional memory

Turn off the main switch of the copier and then remove the power plug of the copier from the outlet.

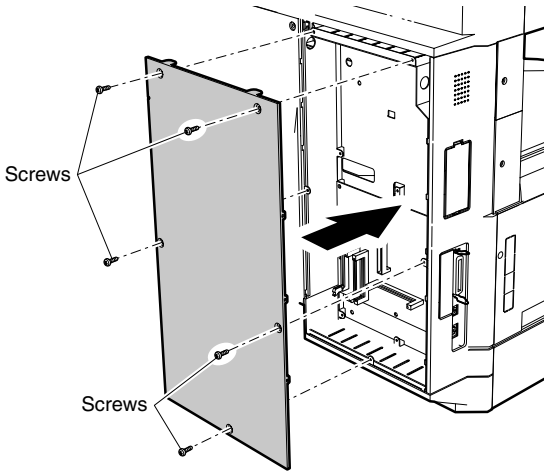
1) Remove the shielding plate.
   Remove the five screws and remove the shielding plate.



2) Mount the memory module.
   Insert the memory module until it clicks.
   The memory module is lock when it is inserted. However, be sure to check that the module slit is engaged with the connector rib when it is inserted.

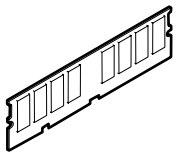
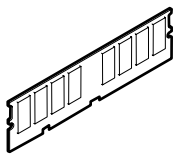


3) Reattach the shielding plate.
   Reattach the shielding plate using the five screws.



F. AR-SM5/SM6

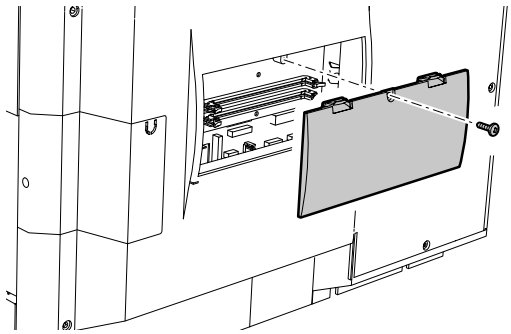
(1) Parts included

AR-SM5	AR-SM6
	
256MB SDRAM memory module (168 pin DIMM): 1 pc. Installation caution sheet	512MB SDRAM memory module (168 pin DIMM): 1 pc. Installation caution sheet

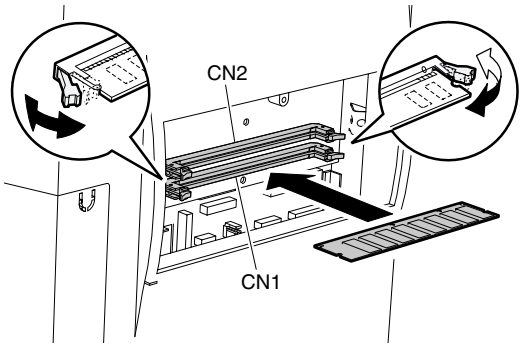
(2) Installation procedure

Turn off the main switch of the copier and then remove the power plug of the copier from the outlet.

1) Remove the shielding plate.
   Remove the screw and remove the cabinet.



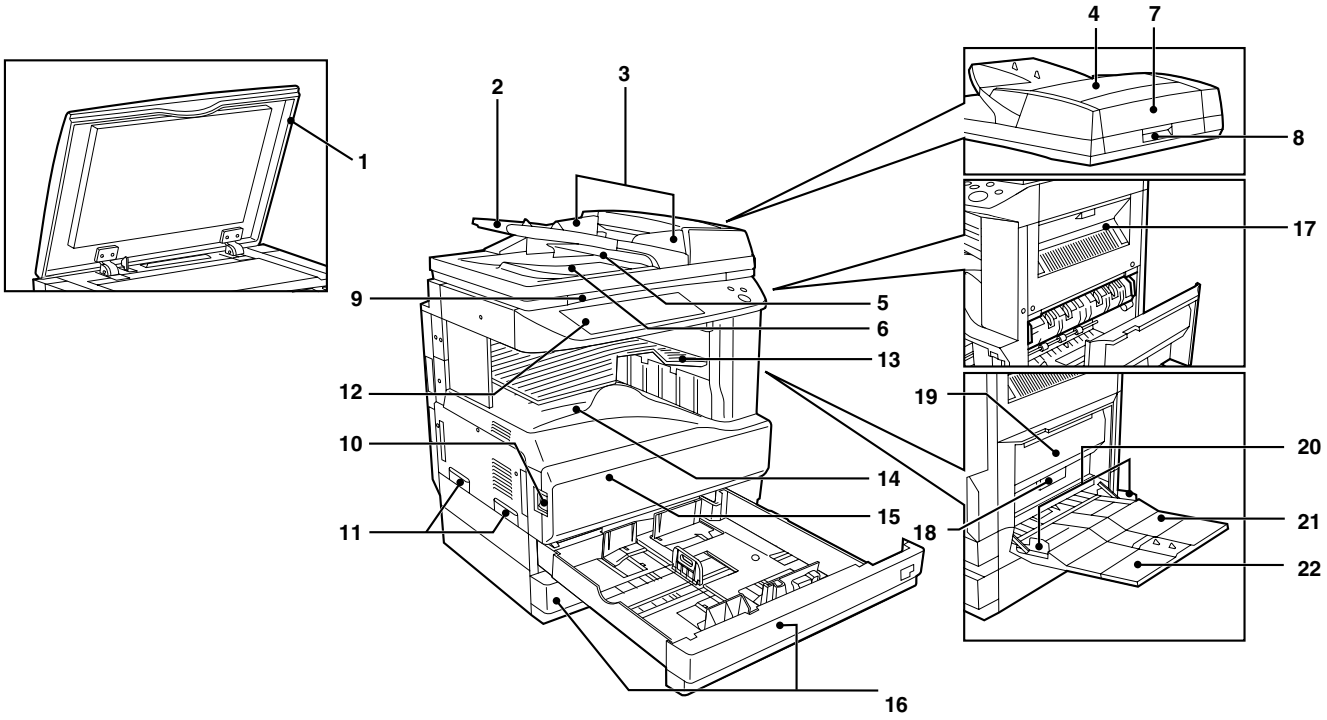
2) Attach the SDRAM memory module.
   Attach the SDRAM memory module to CN1 and CN2 of the IMC board.
   When only one SDRAM memory module is used, attach it to CN1.



[6] EXTERNAL VIEW AND INTERNAL STRUCTURE

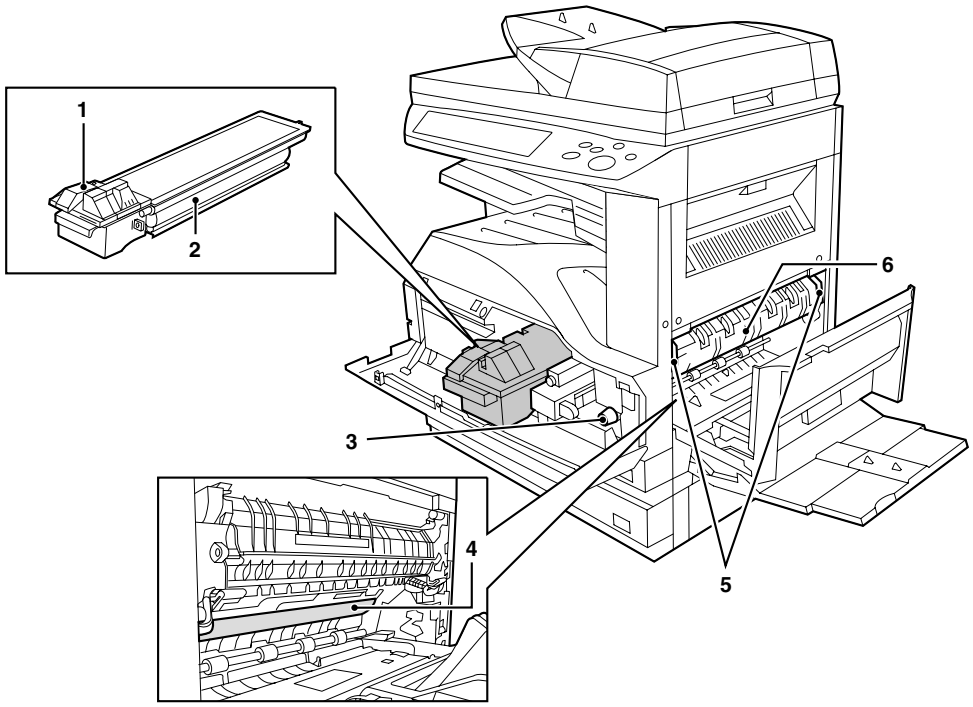
1. Name and function of each section

A. External view



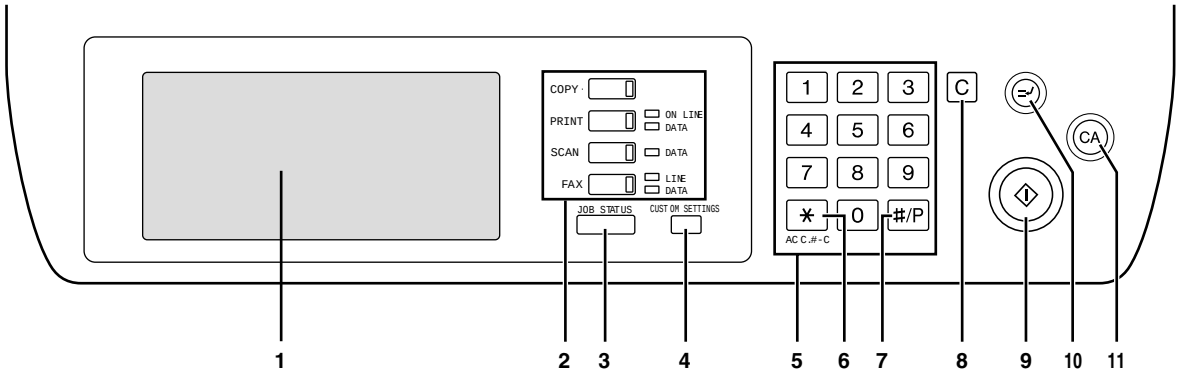
No.	Name	Function/Operation	Note
1	Document cover (optional)	Presses a document.	Optional (AR-M256/M258/ M316/M318/5625/5631)
2	Document feeder tray	Place the original(s) that you wish to scan face up here.	When the reversing single pass feeder is installed. (AR-M257/M317:Standard)
3	Original guides	Adjust to the size of the originals.	
4	Document feeder cover	Open to remove misfed originals.	
5	Reversing tray	Pull out to remove misfed originals.	
6	Exit area	Originals exit the machine here after copying.	
7	Document transport cover	Open to remove misfed originals.	
8	Document transport cover knob	Pull to open the document transport cover.	
9	Document glass	Place an original that you wish to scan face down here.	
10	Power switch	Press to turn the machine power on and off.	
11	Handles	Use to move the machine.	
12	Operation panel	Contains operation keys and the touch panel.	
13	Job separator tray (Upper tray) (optional)	Print jobs and received faxes are delivered to this tray.	When the job separator tray installed.
14	Center tray	Finished copies are delivered to the center tray.	
15	Front cover	Open to remove paper misfeeds and perform machine maintenance.	
16	Paper trays	Each tray holds 500 sheets of copy paper.	
17	Upper right side cover	Open to remove misfeeds when an optional job separator tray kit or a optional finisher is installed.	
18	Side cover	Open to remove misfeeds.	
19	Side cover handle	Pull to open the side cover.	
20	Bypass tray paper guides	Adjust to the width of the paper.	
21	Bypass tray	Regular paper and special paper (such as transparency film) can be fed from the bypass tray.	
22	Bypass tray extension	Pull out the bypass tray extension before placing paper in the bypass tray.	

B. Internal structure



No.	Name	Function/Operation	Note
1	Toner cartridge lock release lever	Use to unlock the toner cartridge.	
2	Toner cartridge	Contains toner.	
3	Roller rotating knob	Turn to remove misfed paper.	
4	Photoconductive drum	Copy images are formed on the photoconductive drum.	Do not touch the photoconductive drum (green portion). Doing so may damage the drum and cause smudges on copies.
5	Fusing unit release levers	To remove a paper misfeed in the fusing unit, push up on these levers and remove the paper.	The fusing unit is hot. Do not touch the fusing unit when removing misfed paper. Doing so may cause a burn or injury.
6	Fusing unit paper guide	Open to remove misfed paper.	

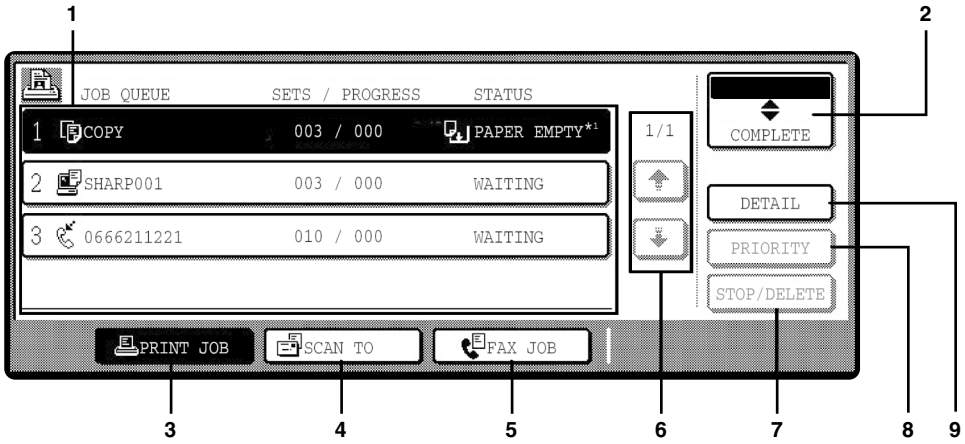
C. Operation panel



No.	Name	Function/Operation	Note
1	Touch panel	The machine status, messages and touch keys are displayed on the panel. The display will show the status of printing, copying or network scanning according to the mode that is selected.	
2	Mode select keys and indicators	Use to change modes and the corresponding display on the touch panel.	
	[COPY] key	Press to select copy mode.	
	[PRINT] key/ONLINE indicator/ DATA indicator	[PRINT] key: Press to select print mode. • ONLINE indicator: Print jobs can be received when this indicator is lit. • DATA indicator: A print job is in memory. The indicator lights steadily while the job is held in memory, and blinks while the job is printed.	
	[SCAN] key/DATA indicator	[SCAN] key: Press to select network scan mode when the network scanner option is installed. • DATA indicator: Lights steadily or blinks while a scanned image is being sent.	When the network scanner option is installed.
	[FAX] key/LINE indicator/ DATA indicator	[FAX] key: Press to select fax mode when the fax function is installed. • LINE indicator : This lights up while faxes are being sent or received. • DATA indicator: Blinks when a fax has been received to memory and lights steadily when a fax is waiting in memory for transmission.	When the fax option is installed.
3	[JOB STATUS] key	Press to display the current job status.	
4	[CUSTOM SETTINGS] key	Use to adjust various settings of the machine including the contrast of the touch panel and key operator programs.	
5	Numeric keys	Use to enter numeric values for various settings.	
6	[ACC.#-C] key	When auditing mode is enabled, press this key after finishing a job to return the machine to account number entry standby.	
7	[#/P] key	Use this key to execute a job program in copy mode. The key is also used to dial in fax mode.	
8	[CLEAR] key	Press to clear a copy number setting or cancel a job.	
9	[START] key	Press in copy mode, scanner mode, or fax mode to begin copying, network scanning, or faxing. This key blinks when auto power shut mode has activated. Press the key to return to normal operation.	
10	[INTERRUPT] key	Use to perform an interrupt copy job.	
11	[CLEAR ALL] key	Resets the settings to the initial settings.	

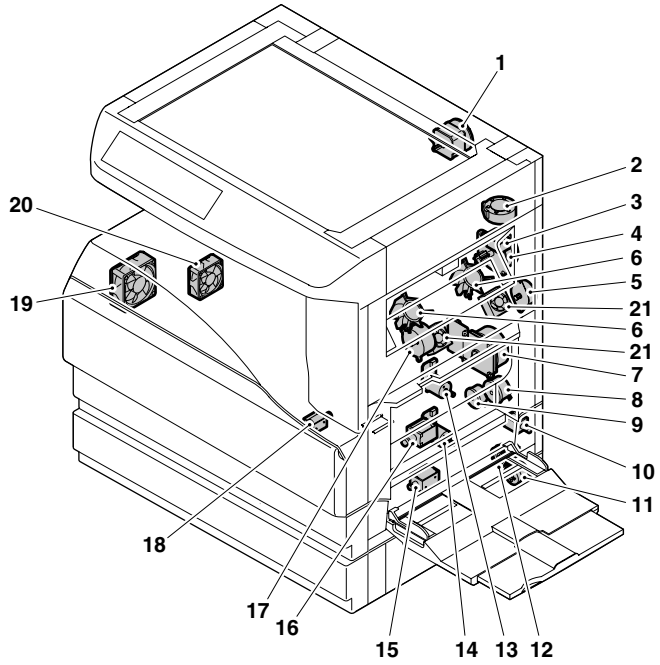
D. Job status screen (common to copy, print, network scan and fax)

This screen appears when the [JOB STATUS] key on the operation panel is pressed.
A job list showing the current job and the stored jobs or a list showing completed jobs can be displayed.
The contents of jobs can be viewed and jobs can be deleted from the queue. The following screen shows the job queue for print jobs.



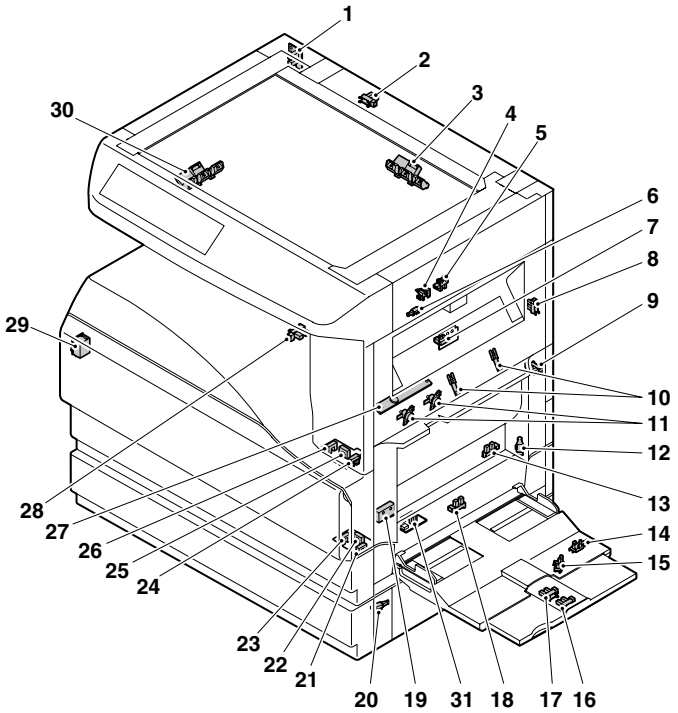
No.	Name	Function/Operation	Note
1	Job list	Shows stored jobs and the job currently being executed. Touch one of keys 3 to 5 in the above illustration to select the type of job. The icon next to each job name indicates the mode of the job as follows: Copy mode Printer mode Network scanner mode Fax mode (Send jobs) Fax mode (Receive jobs) The jobs in the job list appear in the form of keys. To give priority to a job or pause or delete a job, touch the key of the job and then use the key described in 7 or 8.	* 1 :"PAPER EMPTY" in the job status display "PAPER EMPTY" in the job status display indicates that the machine is out of the specified size of paper. Add the specified size of paper. If the specified size of paper is not available and you are in printer mode, another size of paper can be loaded in the bypass tray to allow printing to take place.
2	Mode switching keys	Use to select the job list mode: "JOB QUEUE" (Stored/currently executing jobs) or "COMPLETE" (Finished jobs). "JOB QUEUE": Shows jobs that have been stored and the job that is currently being executed. "COMPLETE" : Shows the jobs that have been finished. Note that copy jobs do not appear in this list. If the power is turned off, or if auto power shut-off mode activates when there are no jobs, the jobs in the "COMPLETE" list will be erased.	
3	[PRINT JOB] key	Use to view the list of output jobs for all modes (print, copy, and fax).	
4	[SCAN TO] key	Displays a network scanner job.	When the network scanner function is installed.
5	[FAX JOB] key	This displays stored fax jobs and the fax job currently being executed.	When the fax option is installed.
6	Display switching keys	Use to change the page of the displayed job list.	
7	[STOP/DELETE] key	Use to pause or delete a job currently being executed, or to delete a stored job. Copy jobs and received faxes cannot be paused or deleted with this key. Copy jobs can be canceled by pressing the [CLEAR] key or [CLEAR ALL] key.	
8	[PRIORITY] key	Touch this key after selecting a stored job in this [JOB QUEUE] list to print the job ahead of the other jobs.	
9	[DETAIL] key	Shows information on the selected job. This cannot be used for a received fax.	

E. Motor, Solenoid, Clutch



No.	Name	Code	Function and operation
1	Mirror motor	MIRM	Optical mirror base drive
2	Shifter motor	SFTM	Shifter drive
3	Paper exit gate switching solenoid	OGS	Paper exit gate switcher
4	Duplex motor	DPXM	Duplex paper switching and exit motor
5	DUP-2 motor		Reverse pass for paper transport
6	Cooling fan	VFM	Cools the inside of the unit.
7	Main motor	MM	Main drive
8	PS clutch	RRC	Main unit paper feed
9	Paper feed clutch	CPFS1	Paper feed roller drive
10	Manual paper feed solenoid	MPFS	Manual paper feed solenoid
11	Paper feed transfer clutch	TRC2	Paper feed transfer clutch
12	2nd cassette paper feed clutch	CPFS2	
13	Cassette lift-up motor	LUM1	Cassette paper lift-up
14	Cassette lift-up motor	LUM2	Cassette paper lift-up
15	2nd cassette paper feed solenoid	CPFC2	Solenoid for the paper feed from the cassette
16	Paper feed solenoid	CPFC1	Solenoid for the paper feed from the cassette
17	Toner motor	TM	Toner supply
18	Separation pawl solenoid	PSPS	Separation pawl operation solenoid
19	Exhaust fan motor	DCFM	Cools the inside of the unit.
20	Intake fan motor	DCFM2	
21	Fusing paper exit fan	VFM2	Cools the inside of the unit. (31 sheet model)

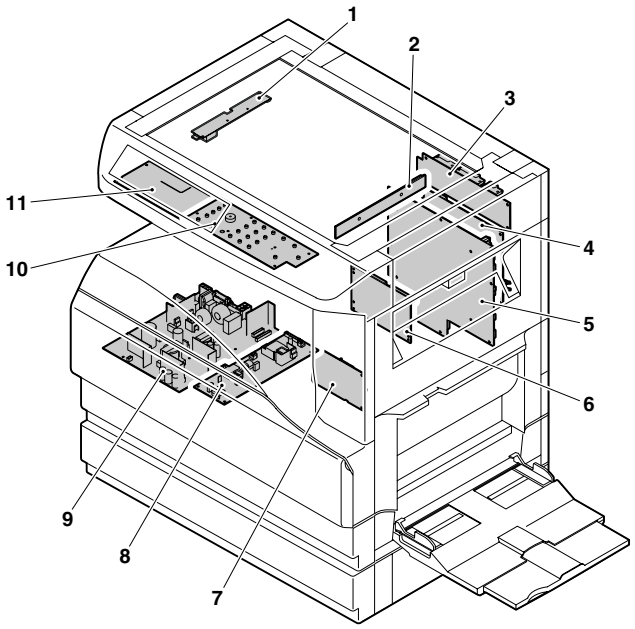
F. Sensor



No.	Name	Code	Function and operation
1	Mirror home position sensor	MHPS	Mirror (scanner) home position detection
2	Document cover sensor	OCSW	Document cover open/close detection
3	Document size sensor	DSIN3	Document size detection (Inch series: PD3, 4) (AB series: PD4, 5)
4	2nd paper exit sensor	POD2	2nd paper exit detection
5	2nd paper exit full detection sensor	TOPF	2nd paper exit section full detection
6	Right cabinet door switch	DSWR0	Right cabinet door open/ close detection
7	1st paper exit sensor	POD1	1st paper exit detection
8	Shifter home position sensor	SFTHP	Shifter home position sensor detection
9	Paper exit sensor (DUP side)	PPD2	Paper exit detection
10	Thermistor		Fusing temperature detection
11	Thermostat		Abnormal high temperature detection in the fusing section
12	1st cassette (paper tray) detection	CD1	1st cassette (paper tray) empty detection
13	Manual feed paper entry sensor	PPD1L	Sensor of paper entry from the manual paper feed tray, the 2nd/multi-stage desk, or the DUP
14	Manual paper feed tray empty sensor 2	MPLS2	Manual feed tray position detection
15	Manual paper feed tray empty sensor 1	MPLS1	Manual feed tray position detection
16	Manual feed length detection sensor 1	MPLD1	Manual feed paper length detection
17	Manual feed length detection sensor 2	MPLD2	Manual feed paper length detection
18	Manual feed paper empty sensor	MPED	Manual feed paper empty detection
19	Door switch	DSWR1	Front door and side door open/close detection
20	2nd right door switch	DSWR2	Side door open/close detection

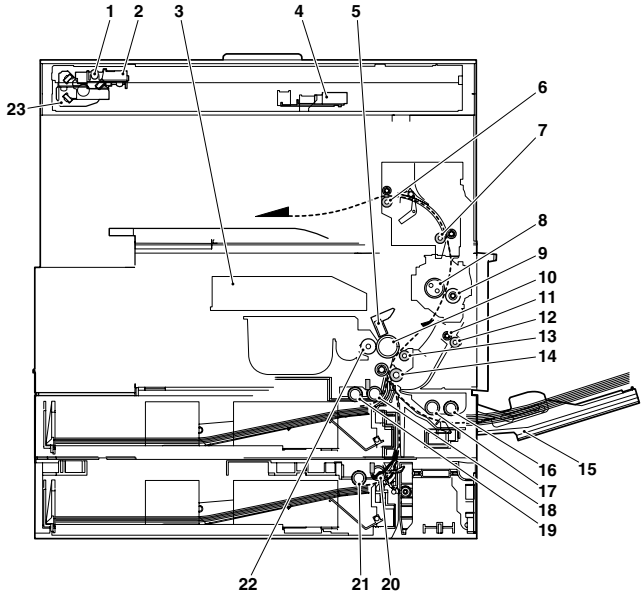
No.	Name	Code	Function and operation
21	2nd cassette paper pass sensor	PFD2	2nd cassette paper pass
22	2nd cassette paper upper limit detection sensor	LUD2	2nd cassette paper upper limit detection
23	2nd cassette paper empty sensor	PED2	2nd cassette paper empty detection
24	1st cassette paper pass sensor	PPD1H	1st cassette paper pass
25	1st cassette paper upper limit detection sensor	LUD1	1st cassette paper upper limit detection
26	1st cassette paper empty sensor	PED1	1st cassette paper empty detection
27	Toner sensor		Toner density detection
28	Center tray paper YES/NO sensor	LOEMP	Center tray paper YES/NO detection
29	Main switch	PSSW	Main power switch
30	Original size sensor	DSIN0	Document size detection (Inch series: PD1, 2) (AB series: PD1 – 3)
31	Reverse pass paper detection sensor	DUP2	Reverse pass detection

G. PWB unit



No.	Name	Function and operation
1	Inverter PWB	Copy lamp control
2	CCD PWB	For image scanning (read)
3	Option connector PWB	
4	IMC PWB	Image process
5	MCU PWB	Main unit control
6	Mother board	Connection with FAX PWB and PCL PWB
7	Tray interface PWB	2nd tray control
8	DC power supply PWB	DC voltage control
9	High voltage PWB	High voltage control
10	KEY PWB	
11	OPU PWB	Operation panel control

H. Section



No.	Name	Function and operation
1	Copy lamp	Image radiation lamp
2	Copy lamp unit	Operates in synchronization with 2nd/3rd mirror unit to radiate documents sequentially.
3	LSU unit	Converts image signals into laser beams to write on the dum.
4	Lens unit	Reads images with the lens and the CCD.
5	MC holder unit	Supplies negative charges evenly on the drum.
6	Paper exit roller	Paper exit roller
7	Transport roller	Paper transport roller
8	Upper heat roller	Fuses toner on paper. (with the Teflon roller)
9	Lower heat roller	Fuses toner on paper. (with the silicone rubber roller)
10	Drum unit	Forms images.
11	DUP transport follower roller	Duplex paper transport
12	DUP transport roller	Duplex paper transport
13	Transport roller	Transfer images on the drum onto paper.
14	Resist roller	Synchronize the paper lead edge with the image lead edge.
15	Manual feed tray	Manual feed paper tray
16	Manual paper feed roller	Picks up papers in manual paper feed port.
17	Manual feed transport roller	Transports paper from the manual paper feed port.
18	1st cassette pick-up roller	Picks up paper from the cassette.
19	1st cassette paper feed roller	Transports the picked up paper to RESIST section.
20	2nd cassette pick-up roller	Picks up paper from the cassette.
21	2nd cassette paper feed roller	Transports the picked up paper to RESIST section.
22	MG roller	Puts toner on the OPC drum.
23	2nd/3rd mirror unit	Reflects the images from the copy lamp unit to the lens unit.

[7] ADJUSTMENTS, SETTING

1. List of adjustment items

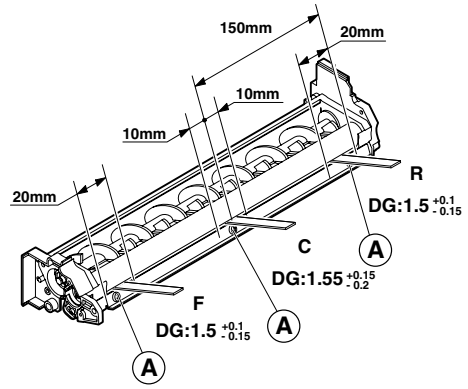
Section		Adjustment item			Adjustment procedure/SIM No.
A	Process section	(1)	Developing doctor gap adjustment		Developing doctor gap adjustment
		(2)	MG roller main pole position adjustment		MG roller main pole position adjustment
		(3)	Developing bias voltage adjustment		SIM8-1
		(4)	Grid bias voltage adjustment (High mode)		SIM8-2
		(5)	Grid bias voltage adjustment (Low mode)		SIM8-3
B	Mechanism section	(1)	Print start position adjustment		SIM50-5
		(2)	RSPF image lead edge position adjustment		SIM50-6
		(3)	Rear edge void adjustment		SIM50-1
		(4)	Paper off center adjustment		SIM50-10
		(5)	Left edge void area adjustment		SIM50-1-8
		(6)	Main scanning direction (FR direction) distortion balance adjustment		No. 2/3 mirror base unit installing position adjustment
					Copy lamp unit installing position adjustment
		(7)	Sub scanning direction (scanning direction) distortion adjustment		Winding pulley position adjustment
		(8)	Main scanning direction (FR direction) distortion balance adjustment		Rail height adjustment
		(9)	Main scanning direction (FR direction) magnification ratio adjustment		SIM48-1-1
		(10)	Sub scanning direction (scanning direction) magnification ratio adjustment	a	OC mode in copying (SIM 48-1-2)
				b	RSPF sub scanning direction magnification ratio (SIM48-1-3, 48-1-4)
		(11)	Off center adjustment (RSPF mode)		SIM50-12
		(12)	OC (RSPF) open/close detection position adjustment		SIM41-3
		(13)	Original sensor adjustment		SIM41-2, 41-4 (41-1)
		(14)	RSPF white correction pixel position adjustment (required in an RSPF model when replacing the lens unit)		SIM63-7
		(15)	RSPF scan position auto adjustment		SIM53-8
C	Image density (exposure) adjustment	(1)	Copy mode		SIM46-2

2. Copier adjustment

A. Process section

(1) Developing doctor gap adjustment

1) Loosen the developing doctor fixing screw A.
2) Insert a thickness gauge of 1.5mm to the three positions at 20mm and 150mm from the both ends of the developing doctor as shown.



3) Tighten the developing doctor fixing screw.
4) Check the clearance of the developing doctor. If it is within the specified range, then fix the doctor fixing screw with screw lock.

* When inserting a thickness gauge, be careful not to scratch the developing doctor and the MG roller.

<Adjustment specification>

Developing doctor gap

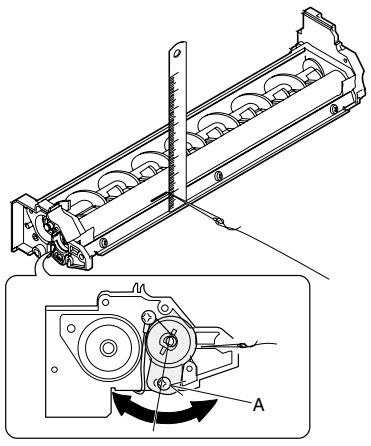
F/R both ends (20mm from the both ends): $1.5^{+0.1mm}_{-0.15mm}$

C (Center)(150mm from the both ends): $1.55^{+0.15mm}_{-0.2mm}$

(2) MG roller main pole position adjustment

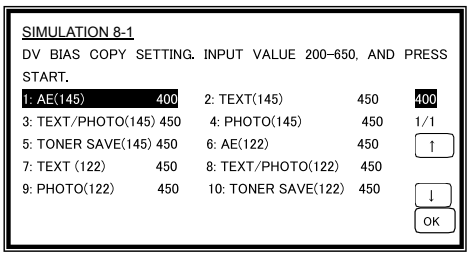
1) Put the developing unit on a flat surface.
2) Tie a needle or pin on a string.
3) Hold the string and bring the needle close to the MG roller horizontally. (Do not use paper clip, which is too heavy to make a correct adjustment.) (Put the developing unit horizontally for this adjustment.)
4) Do not bring the needle into contact with the MG roller, but bring it to a position 2 or 3mm apart from the MG roller. Mark the point on the MG roller which is on the extension line from the needle tip.
5) Measure the distance from the marking position to the top of the doctor plate of the developing unit to insure that it is 18mm.

   If the distance is not within the specified range, loosen the fixing screw A of the main pole adjustment plate, and move the adjustment plate in the arrow direction to adjust.



(3) Developing bias voltage adjustment (SIM 8-1)

1) Execute SIM 8-1.



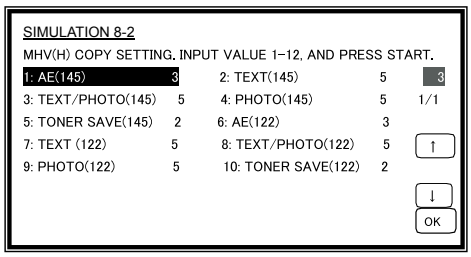
2) Touch the exposure mode to be changed.
The current set value is displayed.
3) Enter the set value with the 10-key.
4) Press the [START] key.
Output is made with the entered value, and the display returns to the original state.

<Adjustment specification>

Item		Content	Setting range	Default
1	AE (145)	AE (145mm/s)	200-650	450 (–450V)
2	TEXT (145)	Character (145mm/s)		500 (–500V)
3	TEXT/PHOTO (145)	Character/Photo (145mm/s)		500 (–500V)
4	PHOTO (145)	Photo (145mm/s)		500 (–500V)
5	TONER SAVE (145)	Toner save (145mm/s)		400 (–400V)
6	AE (122)	AE (122mm/s)		400 (–400V)
7	TEXT (122)	Character (122mm/s)		450 (–450V)
8	TEXT/PHOTO (122)	Character/Photo (122mm/s)		450 (–450V)
9	PHOTO (122)	Photo (122mm/s)		450 (–450V)
10	TONER SAVE (122)	Toner save (122mm/s)		375 (–375V)

(4) Grid bias voltage adjustment (High mode) (SIM 8-2)

1) Execute SIM 8-2.



2) Touch the exposure mode to be changed.
The current set value is displayed.
3) Enter the set value with the 10-key.
4) Press the [START] key.
Output is made with the entered value for 30sec, and the display returns to the original state.

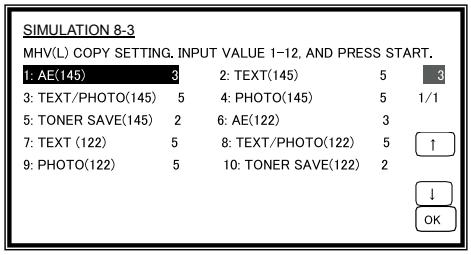
<Adjustment specification>

Item		Content	Setting range	Default
1	AE (145)	AE (145mm/s)	1-12	4 (–555V)
2	TEXT (145)	Character (145mm/s)		6 (–605V)
3	TEXT/PHOTO (145)	Character/Photo (145mm/s)		6 (–605V)
4	PHOTO (145)	Photo (145mm/s)		6 (–605V)
5	TONER SAVE (145)	Toner save (145mm/s)		2 (–505V)
6	AE (122)	AE (122mm/s)		3 (–530V)
7	TEXT (122)	Character (122mm/s)		5 (–580V)
8	TEXT/PHOTO (122)	Character/Photo (122mm/s)		5 (–580V)
9	PHOTO (122)	Photo (122mm/s)		5 (–580V)
10	TONER SAVE (122)	Toner save (122mm/s)		2 (–505V)

Min. unit: –25V increment

(5) Grid bias voltage adjustment (Low mode) (SIM 8-3)

1) Execute SIM 8-3.



2) Touch the exposure mode to be changed.
The current set value is highlighted.
3) Enter the set value with the 10-key.
4) Press the [START] key.
Output is made with the entered value for 30sec, and the display returns to the original state.

<Adjustment specification>

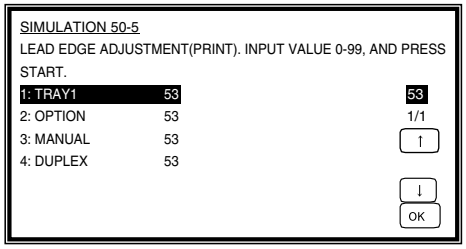
Item		Content	Setting range	Default
1	AE (145)	AE (145mm/s)	1-12	4 (–455V)
2	TEXT (145)	Character (145mm/s)		6 (–505V)
3	TEXT/PHOTO (145)	Character/Photo (145mm/s)		6 (–505V)
4	PHOTO (145)	Photo (145mm/s)		6 (–505V)
5	TONER SAVE (145)	Toner save (145mm/s)		2 (–405V)
6	AE (122)	AE (122mm/s)		3 (–405V)
7	TEXT (122)	Character (122mm/s)		5 (–455V)
8	TEXT/PHOTO (122)	Character/Photo (122mm/s)		5 (–455V)
9	PHOTO (122)	Photo (122mm/s)		5 (–455V)
10	TONER SAVE (122)	Toner save (122mm/s)		2 (–380V)

Min. unit: -25V increment

B. Mechanism section

(1) Print start position adjustment

1) Execute SIM 50-5.

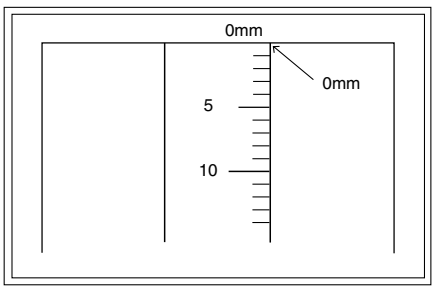


2) Touch the item to be adjusted.
The item and the currently set value are highlighted.
3) Press the [P] key.
The display is shifted to the copy menu.
4) Select the paper feed tray, the print density, and the duplex mode.
Enter the adjustment value with the 10-key.
5) Press the [START] key.
Copying is started.

Item		Content	Setting range	Default
1	TRAY1	1st cassette	0-99	53
2	OPTION	Option cassette	1-99	
3	MANUAL	Manual feed		
4	DUPLEX	Back print		

6) Measure the distance H between the paper lead edge and the image print start position. Set the image print start position set value again.
- 1 step of the set value corresponds to about 0.127mm shift.
- Calculate the set value from the formula below.

99 – H/0.127 (mm) = Image print start position set value
<H: Print start position measurement value (mm)>



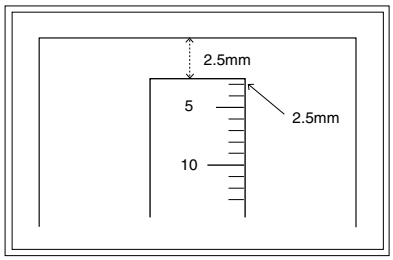
* Fit the print edge with the paper edge, and perform the lead edge adjustment.

Example:99 – 5/0.127 = 99 – 39.4 = about 59

Note: FIf the set value is not obtained from the above formula, perform the fine adjustment.

7) Execute SIM 50-1-2 to adjust the main cassette lead edge void.
- 1 step of the set value corresponds to about 0.127mm shift.
- Calculate the set value from the formula below.

B/0.127 (mm) = Lead edge void adjustment value
<B: Lead edge void (mm)>



Example: When setting the lead edge void to 2.5mm:
2.5 /0.127 = about 20

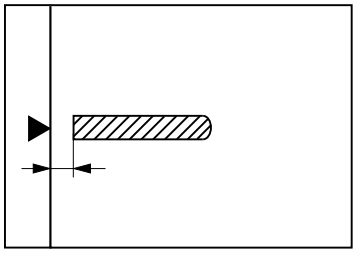
<Adjustment specification>

Adjustment mode	SIM	Set value	Spec value	Setting range
Main cassette lead edge void	50-1 -2	B/0.127	Lead edge void: 1 – 4mm Image loss: 3mm or less	1 – 99
Print start position	50-5	99 – H/0.127		

[H: Print start position measurement value (mm),
B: Lead edge void (mm)]

(2) RSPF image lead edge position adjustment

1) Set a scale on the OC table as shown below.



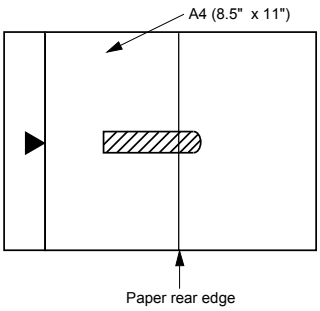
Note: Since the printed copy is used as a test chart, put the scale in paralleled with the edge lines.
2) Make a copy, then use the copy output as an original to make an RSPF copy again.
3) Check the copy output. If necessary, perform the following adjustment procedures.
4) Execute SIM 50-6.
5) Set the RSPF lead edge position set value so that the same image is obtained as that obtained in the previous OC image lead edge position adjustment.

<Adjustment specification>

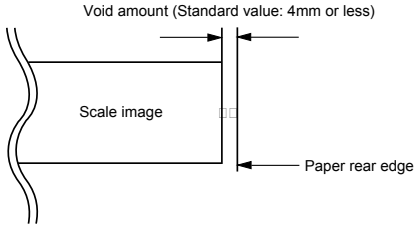
Adjustment mode	SIM	Set value	Spec value	Setting range
RSPF image lead edge position	50-6	1 step: 0.127mm shift	Lead edge void: 1 – 4mm Image loss: 3mm or less	1 – 99

(3) Rear edge void adjustment

1) Set a scale as shown in the figure below.



2) Set the document size to A4 (8.5" x 11"), and make a copy at 100%.
3) If an adjustment is required, follow the procedures below.



4) Execute SIM 50-1 and set the density mode to DEN-B. The currently set adjustment value is displayed.
5) Enter the set value and press the start key.

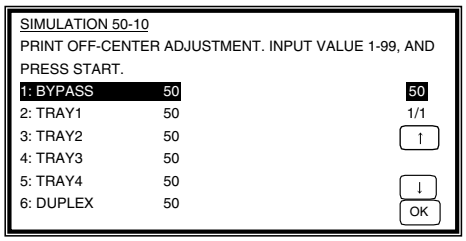
The correction value is stored and a copy is made.

<Adjustment specification>

Adjustment mode	SIM	Set value	Spec value	Setting range
Rear edge void	50-1-6	1 step: 0.127mm shift	4mm or less	1 – 99

(4) Paper off center adjustment

1) Set a test chart (UKOG-0089CSZZ) on the document table.
2) Select a paper feed port and make a copy.
3) Execute SIM 50-10.



4) Touch the item to be adjusted.
   The item and the currently set value are highlighted.
5) Press the [START] key.
   The display is shifted to the copy menu.
6) Select the paper feed tray and the print density.
   Enter the adjustment value with the 10-key.
7) Press the [START] key.
   Copying is started.

Item		Content	Setting range	Default
1	BYPASS	Manual paper feed	1-99	50
2	TRAY1	1st cassette		
3	TRAY2	2nd cassette		
4	TRAY3	3rd cassette		
5	TRAY4	4th cassette		
6	DUPLEX	Back print		

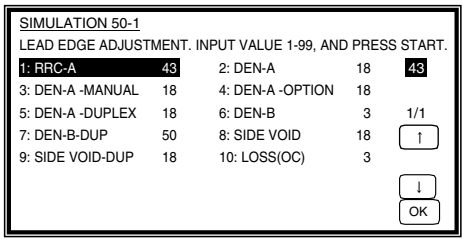
<Adjustment specification>

Adjustment mode	SIM	Set value	Spec value	Setting range
Paper off center	50-10 -2	Add 1: 0.127mm shift to R side. Reduce 1: 0.127mm shift to L side.	Single: Center ±2.0mm	1 – 99
Second print surface off-center	50-10 -6		Duplex: Center ±2.5mm	

(5) Left edge void area adjustment

Note: Before performing this adjustment, be sure to check that the paper off center adjustment (SIM 50-10) is completed.

1) Execute SIM 50-1.



2) Note down the adjustment value of SIM 50-5 (Items 1, 2, 3, 4), and change the value to 99.
3) Set SIM 50-1 (Items 2, 3, 4, 5) to 1. (By setting to 1, there is no void.)
4) Place a chart with a clear lead edge (or a ruler) on the OC document table.
5) Use SIM 50-1 (Item 1) to execute test print. Check the print out and adjust so that the lead edge image is printed. (1 – 99: About 0.127mm/Step)
6) Reset the adjustment values of SIM 50-5 (Items 1, 2, 3, 4) to the original values, and execute test print. Check the print out and adjust so that the lead edge image is printed on the lead edge of paper. (1 – 99: About 0.127mm/Step).
7) Adjust SIM 50-1 (Items 2, 3, 4, 5) so that the lead edge void on the print out is the specified value. (1 – 99: About 0.127mm/Step)
8) Similar to procedure 7, adjust SIM 50-1 (Item 6, 7) so that the rear edge void is the specified value. (1 – 99: About 0.127mm/Step)
9) Similar to procedure 7, adjust SIM 50-1 (Item 8, 9) so that the left edge void is the specified value. (1 – 99: About 0.127mm/Step)
10) Make an enlargement copy (400%), and check that there is no shade of the cabinet printed at the lead edge.
11) If there is a shade printed at the lead edge in procedure 9, adjust SIM 50-1 (Item 10). (1 – 5: About 0.677mm)
    * If there is no problem, set to 3.

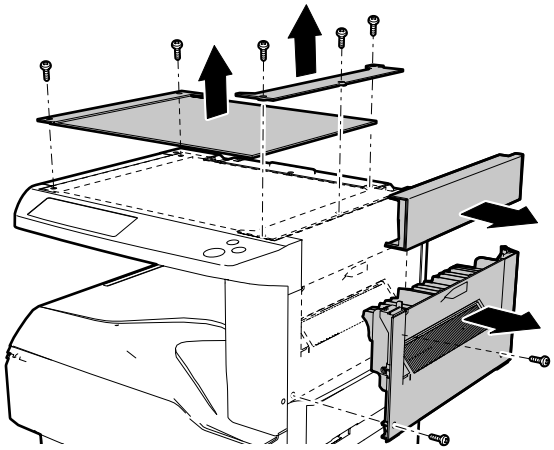
Item		Content	Setting range	Default
1	RRC-A	Original scan start position adjustment Lead edge position adjustment value (OC)	1-99	43
2	DEN-A	Lead edge cancel adjustment (Main cassette)	1-99	18
3	DEN-A-MANUAL	Lead edge cancel adjustment (Manual feed cassette)	1-99	18
4	DEN-A-OPTION	Lead edge cancel adjustment (Option cassette)	1-99	18
5	DEN-A-DUPLEX	Lead edge cancel adjustment (back of the machine)	1-99	18
6	DEN-B	Rear edge void adjustment	1-99	30
7	DEN-B-DUP	Rear edge void adjustment (Duplex)	1-99	50
8	SIDE VOID	Left edge void adjustment (First print surface)	1-99	18
9	SIDE VOID-DUP	Left edge void adjustment (Duplex)	1-99	18
10	LOSS(OC)	Image loss amount adjustment (Lead edge image loss set value) (OC)	1-5	3

<Adjustment specification>

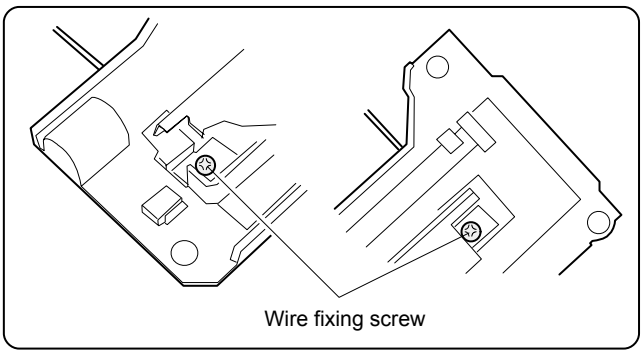
Adjustment mode	SIM	Set value	Spec value	Setting range
Left edge void	50-1 -8	1 step: 0.127mm shift	0.5 – 4mm	1 – 99

(6) Main scanning direction (FR direction) distortion balance adjustment

1) Remove the OC glass, the right cabinet and the upper right side cover.



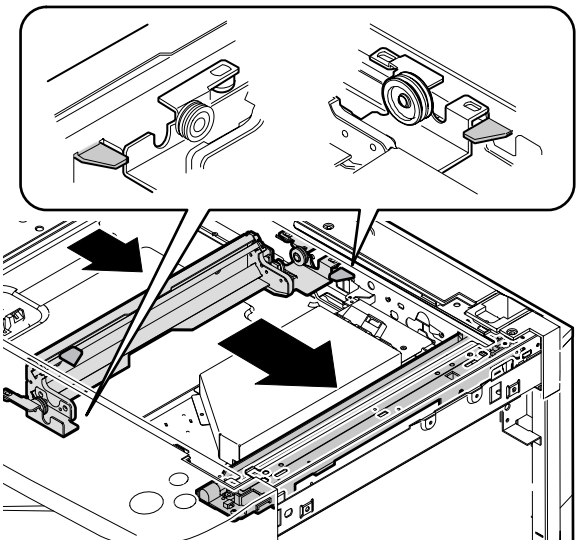
2) Loosen the copy lamp unit wire fixing screw.



3) Manually turn the mirror base drive pulley and bring No. 2/3 mirror base unit into contact with the positioning plate.

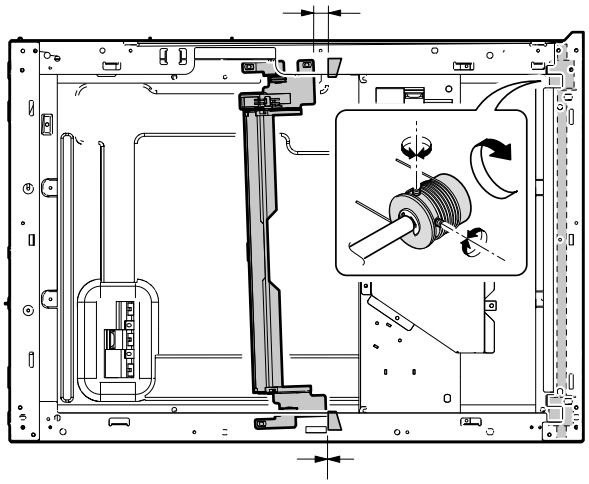
   At that time, if the front frame side and the rear frame side of No. 2/3 mirror base unit are brought into contact with the positioning plate at the same time, the mirror base unit parallelism is proper.

   If one of them is in contact with the positioning plate, perform the adjustment of 4).

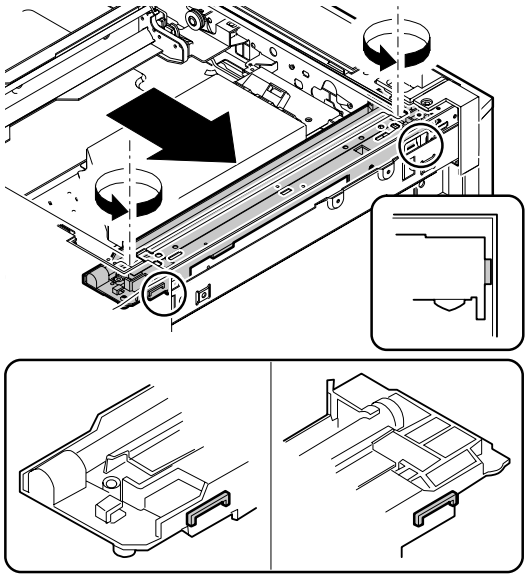


4) Loosen the set screw of the scanner drive pulley which is not in contact with No. 2/3 mirror base unit positioning plate.

5) Without moving the scanner drive pulley shaft, manually turn the scanner drive pulley until the positioning plate is brought into contact with No. 2/3 mirror base unit, then fix the scanner drive pulley.



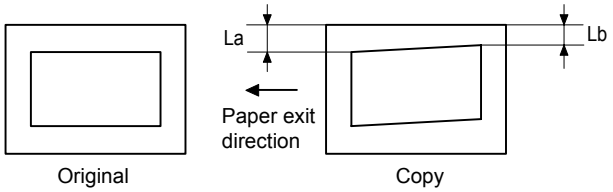
6) Put No. 2/3 mirror base unit on the positioning plate again, push the projections on the front frame side and the rear frame side of the copy lamp unit to the corner frame, and tighten the wire fixing screw.



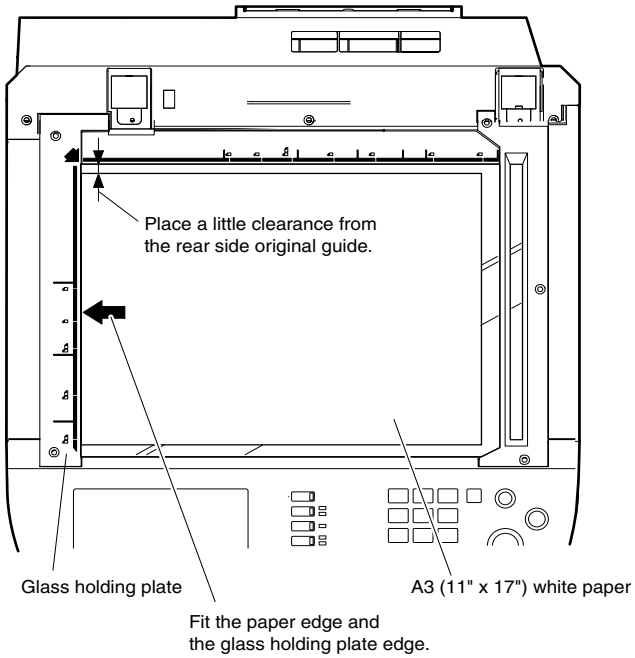
(7) Sub scanning direction (scanning direction) distortion adjustment (Winding pulley position adjustment)

This adjustment must be performed in the following cases:

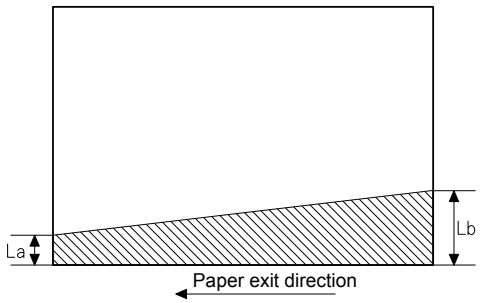
- When the mirror base drive wire is replaced.
- When the lamp unit, or No. 2/3 mirror holder is replaced.
- When a copy as shown is made.



1) Set A3 (11" x 17") white paper on the original table as shown below.



2) Open the original cover and make a normal (100%) copy.
3) Measure the width of the black background at the lead edge and at the rear edge.

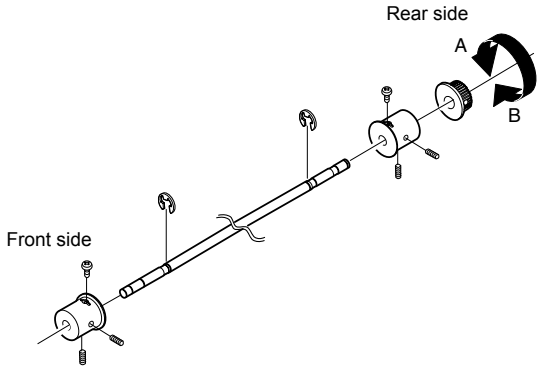


La: Lead edge black background width
Lb: Rear edge black background width

If the width (La) of the black background at the lead edge is equal that (Lb) at the rear edge, there is no need to execute the following procedures of 4) – 7).

4) Loosen the mirror base drive pulley fixing screw on the front frame side or on the rear frame side.

- When La < Lb
  Turn the mirror base drive pulley on the front frame side in the arrow direction A. (Do not move the mirror base drive pulley shaft.)
- When La > Lb
  Turn the mirror base drive pulley on the rear frame side in the arrow direction A. (Do not move the mirror base drive pulley shaft.)



5) Tighten the fixing screw of the mirror base drive pulley.

<Adjustment specification>

La = Lb

6) Execute the main scanning direction (FR) distortion balance adjustment previously described in 2) again.

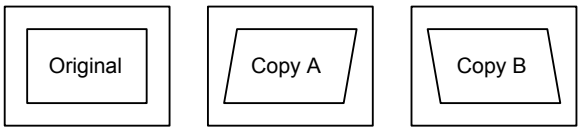
(8) Main scanning direction (FR direction) distortion balance adjustment (Rail height adjustment)

When there is no skew copy in the mirror base scanning direction and there is no horizontal error (right angle to the scanning direction), the adjustment can be made by adjusting the No. 2/3 mirror base unit rail height.

Before performing this adjustment, be sure to perform the horizontal image distortion adjustment in the laser scanner section.

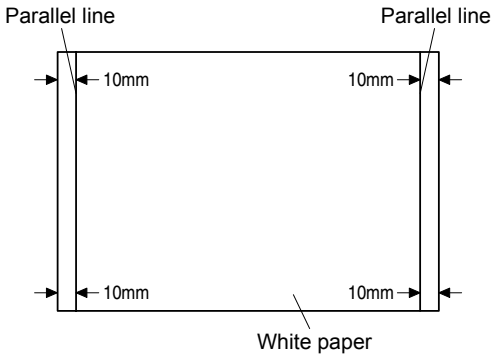
This adjustment must be performed in the following cases:

- When the mirror base wire is replaced.
- When the copy lamp unit and no. 2/3 mirror unit are replaced.
- When the mirror unit rail is replaced and moved.
- When a following copy is made.



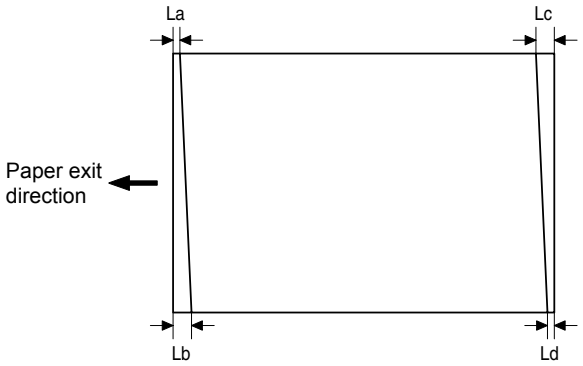
1) Make an original for the adjustment.

   Make test sheet by drawing parallel lines at 10mm from the both ends of A3 (11" x 17") white paper as shown below. (These lines must be correctly parallel to each other.)



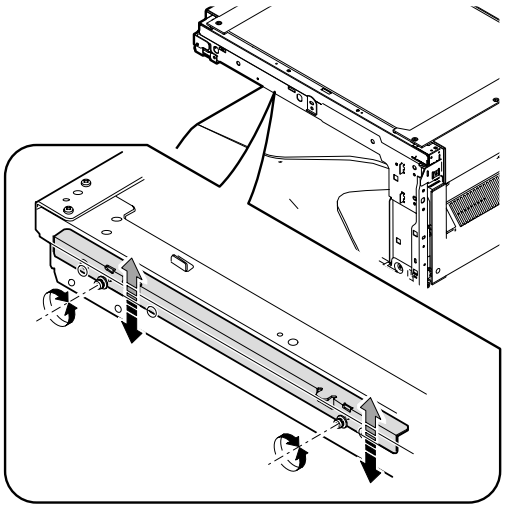
2) Make a normal (100%) copy of the test sheet on A3 (11" x 17") paper. (Fit the paper edge and the glass holding plate edge.)

3) Measure the distances (La, Lb, Lc, Ld) at the four corners as shown below.



When La = Lb and Lc = Ld, no need to perform the procedures 4) and 5).

4) Move the mirror base B rail position up and down (in the arrow direction) to adjust.



- When La > Lb
  Shift the mirror base B rail upward by the half of the difference of La–Lb.
- When La < Lb
  Shift the mirror base B rail downward by the half of the difference of Lb–La.
  Example: When La = 12mm and Lb = 9mm, shift the mirror base B rail upward by 1.5mm.
- When Lc >Ld
  Shift the mirror base B rail downward by the half of the difference of Lc–Ld.
- When Lc < Ld
  When Lc < Ld, move the mirror base B on the paper feed side upward.

* When moving the mirror base rail, hold the mirror base rail with your hand.

<Adjustment specification>

La = Lb, Lc = Ld

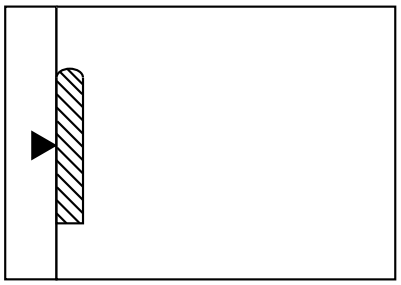
5) After completion of adjustment, manually turn the mirror base drive pulley, scan the mirror base A and mirror base B fully, and check that the mirror bases are not in contact with each other.

* If the mirror base rail is moved extremely, the mirror base may be in contact with the frame or the original glass. Be careful to avoid this.

(9) Main scanning direction (FR direction) magnification ratio adjustment (SIM 48-1)

Note: Before performing this adjustment, be sure to check that the CCD unit is properly installed.

1) Put a scale on the original table as shown below.



2) Execute SIM 48-1.
3) After warm-up, shading is performed and the current set value of the main scanning direction magnification ratio is displayed on the display section in 2 digits.
4) Manual correction mode (SIM48-1-1)
   Enter the set value and press the start key.
   The correction value is stored and a copy is made.

<Adjustment specification>

Note: A judgment must be made with 200mm width, and must not be made with 100mm width.

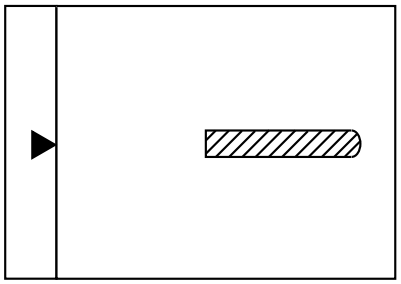
Adjustment mode	Spec value	SIM	Set value	Setting range
Main scanning direction magnification ratio	At normal: ±1.0%	48-1-1	Add 1: 0.1% increase Reduce 1: 0.1% decrease	1 – 99

(10) Sub scanning direction (scanning direction) magnification ratio adjustment (SIM 48-1-2, SIM 48-1-3)

a. OC mode in copying

Note: Execute the procedure after completion of SIM 48-1-1.

1) Put a scale on the original table as shown below, and make a normal (100%) copy.



2) Compare the scale image and the actual scale.
   If necessary, perform the following adjustment procedures.
3) Execute SIM 48-1-2.
4) Enter the set value and press the start key.
   The set value is stored and a copy is made.

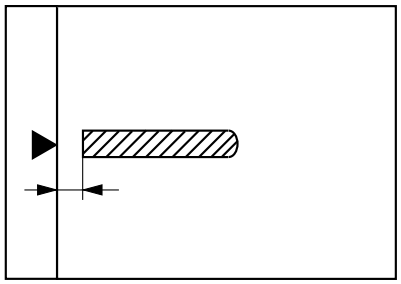
<Adjustment specification>

Adjustment mode	Spec value	SIM	Set value	Setting range
Sub scanning direction magnification ratio (OC mode)	At normal: ±1.0%	48-1-2	Add 1: 0.05% increase Reduce 1: 0.05% decrease	1 – 99

b. RSPF mode in copying

Note: Before performing this adjustment, be sure to check that the CCD unit is properly installed and that OC mode adjustment in copying has been completed.

1) Put a scale on the original table as shown below, and make a normal (100%) copy to make a test chart.



Note: Since the printed copy is used as a test chart, put the scale in parallel with the front side edge of the glass.

2) Set the test chart on the RSPF and make a normal (100%) copy.
3) Compare the scale image and the actual image.
   If necessary, perform the following adjustment procedures.
4) Execute SIM 48-1-3.
5) After warm-up, shading is performed.
   The current front surface sub scanning direction magnification ratio correction value is displayed in two digits on the display section.
6) Enter the set value and press the start key.
   The set value is stored and a copy is made.
7) Execute SIM 48-1-4.
   The current back surface sub scanning direction magnification ratio is displayed in two digits on the display section.
8) Enter the set value and press the start key.
   The set value is stored and a copy is made.

<Adjustment specification>

Adjustment mode	Spec value	SIM	Set value	Setting range
Sub scanning direction magnification ratio (RSPF mode)	At normal: ±1.0%	48-1-3 48-1-4	Add 1: 0.05% increase Reduce 1: 0.05% decrease	1 – 99

(11) Off center adjustment (RSPF mode)

Note: Before performing this adjustment, be sure to check that the paper off center is properly adjusted.

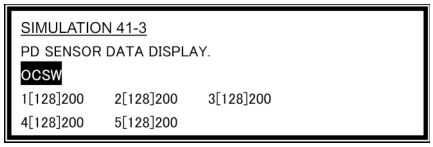
1) Place the center position adjustment test chart (sheet with a straight line in the scan direction at the center) on the RSPF.
2) Make a normal copy from the manual paper feed tray, and check the printed copy with the test chart.
   If any adjustment is required, perform the following procedure.
3) Execute SIM 50-12.
4) After warm-up, shading is performed and the current set value of the off center adjustment is displayed on the display section in 2 digits.
5) Enter the set value and press the start key.
   The set value is stored and a copy is made.

<Adjustment specification>

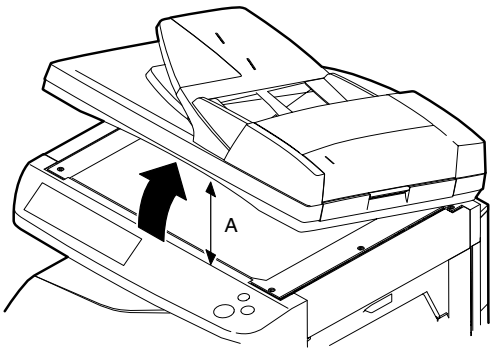
Adjustment mode	Spec value	SIM	Set value	Setting range
Original off center mode (RSPF mode)	Single: Center ± 3.0mm	50-12	Add 1: 0.1mm shift to R side	1 – 99
	Duplex: Center ±3.5mm		Reduce 1: 0.1mm shift to L side	

(12) OC (RSPF) open/close detection position adjustment

1) Execute SIM 41-3.
2) Gradually close the OC (RSPF) from the full open position, and measure distance A when the display on the operation panel changes. (See the figure below.)



Distance A = Table glass top - OC (RSPF) handle rib

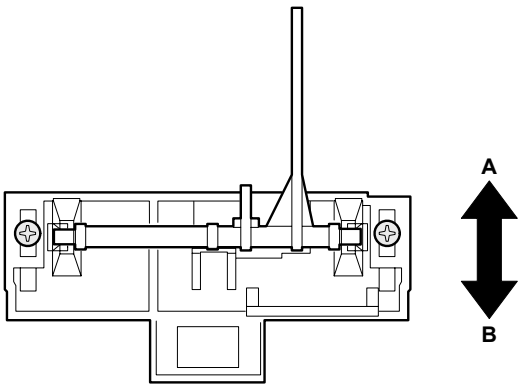


<Adjustment specification>

OC (SPF) open/close position A: 125 – 225mm

3) If the distance is outside the specified range, adjust the open/close sensor attachment plate position as shown below.

- Distance < 125mm: Shift toward A.
- Distance > 225mm: Shift toward B.



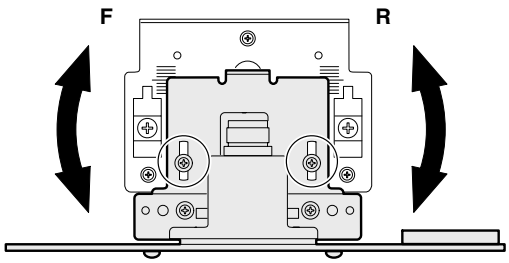
(13) Original sensor adjustment (SIM 41-2, 41-4)

1) Set A3 (11" x 17") paper on the OC table.
   (Keep the SPF (OC cover) open.)
2) Execute SIM 41-2.
3) Keep A=125mm, and execute SIM 41-4. (Do not put paper on the table.)
4) Check the reaction with SIM 41-1.

(14) RSPF white correction pixel position adjustment (required in an RSPF model when replacing the lens unit) (SIM63-7)

1) Fully open the RSPF.
2) Execute SIM 63-7.
3) When the operation panel displays "COMPLETE," the adjustment is completed.
4) If the operation panel displays "ERROR," perform the following measures.

- When the display is 0:
  Check that the SPF is open.
  Check that the lamp is ON. (If the lamp is OFF, check the MCU connector.)
  Check that the CCD harness is properly inserted into the MCU connector.
- When the display is 281 or above:
  1) Remove the table glass.
  2) Remove the dark box.
  3) Slide the lens unit toward the front side and attach it, then execute SIM.
- When the display is 143 or below:
  1) Remove the table glass.
  2) Remove the dark box.
  3) Slide the lens unit toward the rear side and attach it, then execute SIM.



* When the lens unit is moved, execute the OC main scanning magnification ratio auto adjustment, SIM 48-1-1.
* This adjustment is basically O.K. with SIM 63-7.

(15) RSPF scan position auto adjustment

[Function]

Used to adjust the RSPF scan position automatically.

[Operation]

1) With the RSPF or the OC cover open, place a chart of black background on the OC glass. (In the RSPF standard model, the RSPF glass surface is included.)

* Use a black chart (UKOG-0011QSZZ) or prepare a chart as shown below.
  Chart size: 310 x 470, prepared with cutting sheet No. 791 (Black) or an equivalent one.

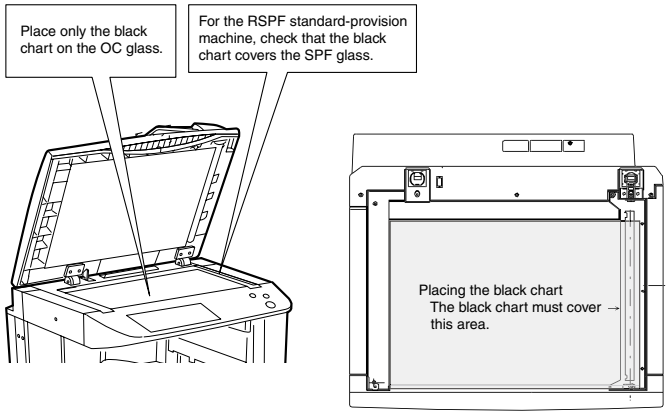
  Reason: To prevent erroneous detection by disturbing light of a fluorescent lamp, etc.

2) Enter SIM53-08, and press [START] button.
   Outline of SIM: The optical unit is shifted to recognize the boundary between the OC glass and the RSPF glass cover.
   With the same position as the reference, the RSPF scan position is automatically adjusted.

<Note>

- After completion of the RSPF scan position auto adjustment, the RSPF lead edge adjustment must be executed. (Both surfaces)
- There must be no other sheet than the black chart on the glass surface.
- Especially when in RSPF scan, the center area is scanned in the main scan direction. Be careful to prevent external light from entering the scan area.

3) Check that the lead edge is not shifted. (Both surfaces)
   (If the original lead edge adjustment has been made properly, even when the scan position is shifted, it is followed automatically.)

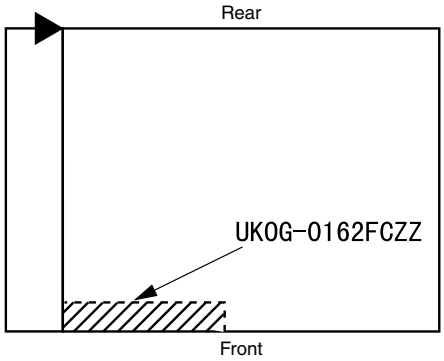


4) Change the adjustment value of the RSPF scan end position.
   (Change the adjustment value of SIM50-6-3 from 50 to 36.)
   Change the number of steps for Pin off – scan end position from 1,014 to 986.
   Be sure to execute this adjustment because an image may be cut off during FAX transmission though copying is normally performed.
5) Change the initial value of the RSPF exposure adjustment (SIM46-20) from 50 to 53.
   (For the CCD exposure adjustment with RSPF, use the value of the OC adjustment value +3.)
   There are suffixes of –1 SPF and –2 RSPF. Change each of them.

C. Image density (exposure) adjustment

(1) Copy mode (SIM46-2)

1) Set a test chart (UKOG-0162FCZZ) on the OC table as shown below.



2) Place three or more sheets of A3 (11" x 17") paper on the test chart.
3) Execute SIM 46-2.
4) After warm-up, shading is performed and the current set value of the density (exposure) level is displayed on the display section in 2 digits.
   For mode selection, use the [10-key].
5) Change the set value with the [10-key] to adjust the copy image density.
6) Make a copy and check that the specification below is satisfied.

Note: Place originals in the rear reference, and the test chart in the front reference when adjusting the exposure.

<Adjustment specification>

Density mode	Exposure level	Sharp Gray Chart output	Set value	Setting range
AUTO	–	"3" is copied.	If too bright, increase the quantity displayed on the copy quantity display. If too dark, decrease the quantity displayed on the copy quantity display.	0 – 99
TEXT	1.0	"7" is copied.		
	3.0	"3" is copied.		
	5.0	"2" is copied.		
TEXT/PHOTO	1.0	"6" is copied.		
	3.0	"3" is copied.		
	5.0	"2" is copied.		
PHOTO	1.0	"5" is copied.		
	3.0	"3" is copied.		
	5.0	"2" is copied.		
AE (TONER SAVE)	–	"3" is copied.		
TEXT (TONER SAVE)	1.0	"7" is copied.		
	3.0	"3" is copied.		
	5.0	"2" is copied.		
TEXT PHOTO (TONER SAVE)	1.0	"6" is copied.		
	3.0	"3" is copied.		
	5.0	"2" is copied.		

[8] SIMULATION
(Diagnostics, setup, adjustment value input, data display)

1. Outline and purpose

The simulation has the following functions to grasp the machine operating status, identify the trouble position and causes in an earlier stage, and make various setups and adjustments speedily for improving the serviceability of the machine.

1) Various adjustments
2) Setup of specifications and functions
3) Canceling troubles
4) Operation check
5) Various counters check, setup, and clear
6) Machine operating status (operation history) data check, clear
7) Transfer of various data (adjustments, setup, operations, counters)

The operating procedures and the displays differ depending on the form of the operation panel of the machine.

2. Code-type simulation

A. Operating procedures and operations

* Entering the simulation mode

1) #/P key (program) ON → Asterisk (*) key ON → CLEAR key ON → Asterisk (*) key ON → Ready for input of a main code of simulation
2) Entering a main code with the 10-key → START key ON
3) Entering a sub code with the 10-key → START key ON
4) Select an item with the scroll key and the item key.
5) The machine enters the mode corresponding to the selected item.
   Press START key to start the simulation operation.
   To cancel the current simulation mode or to change the main code and the sub code, press the CUSTOM SETTINGS key.

* Canceling the simulation mode to return to the normal mode

1) Press CLEAR ALL key.

B. How to change the simulation adjustment value set by the touch panel in the adjustment value entry process

(1) Target SIM list

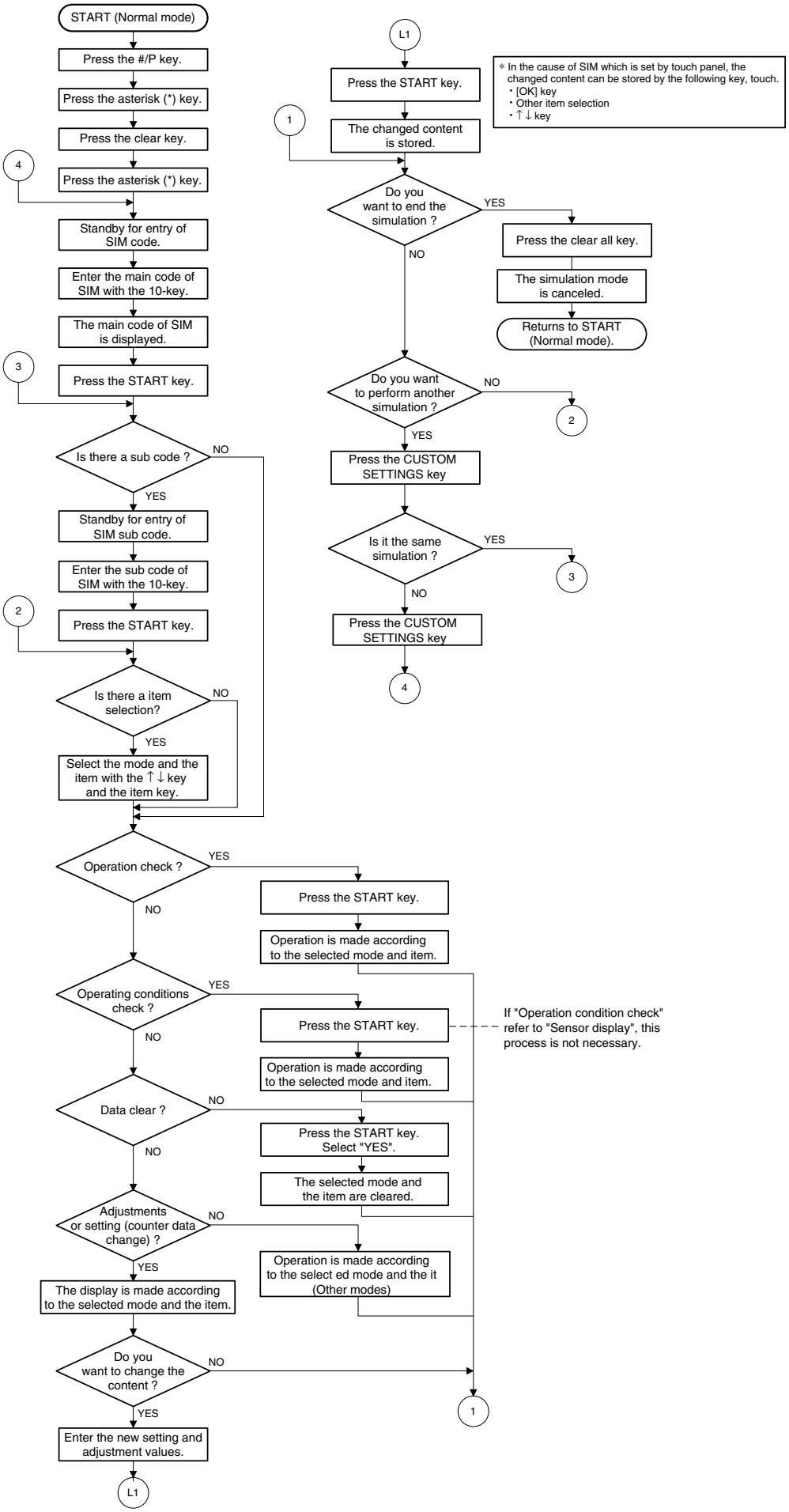
3-7, 8-1, 8-2, 8-3, 8-10, 8-11, 8-12, 9-5, 43-1, 44-34, 46-2, 46-9, 46-10, 46-11, 46-18, 46-20, 46-30, 46-31, 48-1, 48-2, 50-1, 50-5, 50-6, 50-10, 50-12, 51-1, 51-2, 51-9, 53-7

(2) Touch panel operating procedure

- In the adjustment value setup menu, the selected item is highlighted. Change is made to the highlighted simulation adjustment value.
- If all the list of the adjustment items is not shown on one page, touch [↑] and [↓] button to shift the page.
- To change an adjustment value, touch the select the item to change the adjustment value. (The selected item is highlighted.) Enter the adjustment value and perform one of the following procedures, and the display of the adjustment value of the selected item is renewed as well as the adjustment value.

1) Touch [OK] button.
2) Touch another selected item to change the selection state.
3) If all the list of the adjustment items cover two or more pages, touch [↑] and [↓] button to shift the page.
4) Press [START] key.

* For simulations which allow confirmation print, copying is started after changing the adjustment value.
  (46-2, 46-9, 46-10, 46-11, 46-18, 48-1, 48-2, 50-1, 50-5, 50-6, 50-10, 50-12, 51-2, the bold-faced items in the above list.)
* If the entry value is outside the adjustable range, an error buzzer sounds and the adjustment value is not renewed. Page shift is not made, either.


START (Normal mode)
Press the #/P key.
Press the asterisk (*) key.
Press the clear key.
Press the asterisk (*) key.
Standby for entry of SIM code.
Enter the main code of SIM with the 10-key.
The main code of SIM is displayed.
Press the START key.
Is there a sub code ?
NO
YES
Standby for entry of SIM sub code.
Enter the sub code of SIM with the 10-key.
Press the START key.
Is there a item selection?
NO
YES
Select the mode and the item with the ↑↓ key and the item key.
Operation check ?
YES
NO
Press the START key.
Operation is made according to the selected mode and item.
Operating conditions check ?
YES
NO
Press the START key.
Operation is made according to the selected mode and item.
Data clear ?
NO
NO
Press the START key. Select "YES".
The selected mode and the item are cleared.
Adjustments or setting (counter data change) ?
NO
YES
The display is made according to the selected mode and the item.
Operation is made according to the select ed mode and the it (Other modes)
Do you want to change the content ?
NO
YES
Enter the new setting and adjustment values.
L1
L1
Press the START key.
The changed content is stored.
Do you want to end the simulation ?
YES
NO
Press the clear all key.
The simulation mode is canceled.
Returns to START (Normal mode).
Do you want to perform another simulation ?
NO
YES
Press the CUSTOM SETTINGS key
Is it the same simulation ?
YES
NO
Press the CUSTOM SETTINGS key
If "Operation condition check" refer to "Sensor display", this process is not necessary.
* In the cause of SIM which is set by touch panel, the changed content can be stored by the following key, touch.
・[OK] key
・Other item selection
・↑↓ key

3. Simulation code list

Code		Function
Main	Sub	
1	1	Used to check the operation of the scanner unit and its control circuit.
	2	Used to check the operation of sensor and detector in the scanning (read) section and the related circuit.
2	1	Used to check the operation of the RSPF unit and the related circuit.
	2	Used to check the operation of sensors and detectors in the RSPF unit and the related circuit.
	3	Used to check the operation of the loads in the RSPF unit and the control circuits.
3	2	Used to check the operation of sensor and detector in the finisher and the related circuit.
	3	Used to check the operation of the load in the finisher and the control circuit.
	6	Used to adjust the alignment position (side regulation plate, rear edge regulation plate) for each paper size. Shifts to the specified paper size position.
	7	Used to adjust the offset tray operations.
	10	Used to make each adjustment of the saddle finisher.
	11	Used to check the shifter operation. Reciprocating operations are continuously performed or the home position is checked. (The shifter is shifted to the home position or moved in one way by the specified steps.)
4	2	Used to check the operation of sensor and detector in the option cassette and the related circuit.
	3	Used to check the operation of the load in the option tray and the control circuit.
5	1	Used to check the operation of the display (LED), LCD in the operation panel, and control circuit.
	2	Used to check the operation of the heater lamp and the control circuit.
	3	Used to check the operation of the copy lamp and the control circuit.
6	1	Used to check the operation of the loads (clutches and solenoids) in the paper transport system and the control circuit.
	2	Used to check the operation of each fan motor and its control circuit.
7	1	Used to set the aging operation conditions.
	6	Used to set the cycle of intermittent aging.
	8	Used to set the display of the warm-up time.
8	1	Used to check and adjust the operation of the developing bias voltage in each copy mode and the control circuit.
	2	Used to check and adjust the operation of the main charger grid voltage (high mode) in each copy mode and the control circuit.
	3	Used to check and adjust the operation of the main charger grid voltage (low mode) in each copy mode and the control circuit.
	10	Used to check and adjust the operation of the developing bias voltage in each printer mode and the control circuit.
	11	Used to check and adjust the operation of the main charger grid voltage (high mode) in each printer mode and the control circuit.
	12	Used to check and adjust the operation of the main charger grid voltage (low mode) in each printer mode and the control circuit.
	13	Used to check and adjust the operation of the developing bias voltage in FAX mode and the control circuit.
8	14	Used to check and adjust the operation of the main charger grid voltage (high mode) in FAX mode and the control circuit.
	15	Used to check and adjust the operation of the main charger grid voltage (low mode) in FAX mode and the control circuit.
9	1	Used to check and adjust the operation of the load (motor) in the duplex section and the control circuit.
	4	Duplex motor RPM setting
	5	Used to adjust the timing of switching from normal rotation to reverse rotation or from reverse rotation to normal rotation of the duplex motor.
10	0	Used to check the operation of the toner motor and its control circuit.
14	0	Used to cancel excluding the self-diag U2/PF troubles.
16	0	Used to cancel the self-diag U2 trouble.
17	0	Used to cancel the self diag “PF” trouble.
21	1	Used to set the maintenance cycle.
22	1	Used to check the counter value of each section.
	2	Used to check the total numbers of misfeed and troubles. (When the number of misfeed is considerably great, it is judged as necessary for repair. The misfeed rate is obtained by dividing this count value with the total counter value.)
	3	Used to check the misfeed positions and the number of misfeed at each position. (When the number of misfeed is considerably great, it can be judged as necessary for repair.)
	4	Used to check the total trouble (self diag) history.
	5	Used to check the ROM version of each unit (section).
	6	Used to print each key operator setting, the account information, and the machine adjustment values.
	7	Used to display the key operator code. (Use when the customer key operator code is forgotten.)
	8	Used to display the original, staple counter.
	9	Used to check the number of use of each paper feed section. (the number of prints)
	10	Used to check the system configuration.
	11	Used to display the FAX send/receive counter (FAX reception and print counter).
	12	Used to check the misfeed positions and the number of misfeed at each position. (When the number of misfeed is considerably great, it can be judged as necessary for repair.)
	13	Used to display the CRUM type.
	19	Used to display the scanner counter in the network scanner mode.
24	1	Used to clear the misfeed counter, the misfeed history, the trouble counter, and the trouble history. (The counters are cleared after completion of maintenance.)
	2	Used to clear the number of use (the number of prints) of each paper feed section.
	3	Used to clear the number usage data of the stapler, RSPF, and scanning.
	4	Used to reset the maintenance counter.
	5	Used to reset the developer counter. (The developer counter of the DV unit which is installed is reset.)
	6	Used to clear the copy counter.
	7	Used to clear the OPC drum (membrane decrease) correction counter. (This simulation is executed when the OPC drum is replaced.)

Code		Function
Main	Sub	
24	9	Used to clear the printer counter and other counters. (The counter is cleared after completion of maintenance.)
	10	FAX counter data clear
	15	Used to clear the scanner counter in the network scanner mode.
25	1	Used to check the operation of the main drive (excluding the scanner section) and to check the operation of the toner concentration sensor. (The toner concentration sensor output can be monitored.)
	2	Used to make the initial setting of toner concentration when replacing developer.
26	1	Used to set whether the job separator is installed or not. (Since this cannot be detected by hardware detection, it is set in this simulation.)
	2	Used to set whether the automatic detection of paper size is made or not.
	3	Used to set the specifications of the auditor. Setting must be made depending on the use condition of the auditor.
	5	Used to set the count mode of the total counter and the maintenance counter.
	6	Used to set the specifications depending on the destination.
	10	Network scanner trial mode setting
	12	Used to input the Software Key for E-MAIL RIC.
	14	Used to input the Software Key for the PS extension kit.
	18	Used to set enable/disable of toner save operation.
	22	Used to set the specification (language display) for the destination.
	30	Used to set ON/OFF of the heater lamp slow-up control conforming to the CE mark control.
	35	Used to set whether the same continuous troubles are displayed as one trouble or the series of troubles with SIM 22-4 when the same troubles occur continuously.
	36	Used to set whether the machine is stopped or not when the maintenance counter life is expired.
	41	Used to set ON/OFF of the automatic magnification ratio selection (AMS) when setting the binding function.
	46	Used to set whether to meet with the output direction of images regardless of the mode when installing the finisher.
	50	Used to set ON/OFF of the black and white reversion function.
	57	Used to set the model code.
	60	Used to set enable/disable of the FAX mode key when FAX is not installed. (When FAX is installed, the FAX mode is enabled regardless of this setup.)
	71	In the power save time setting, the pre-heat (pre-heat mode setting) and the auto power shut off time can be set to the short time setup (pre-heat: 1 min, auto power shut off: 4 min) and the long time setup (pre-heat: 15min, auto power shut off: 60min).
	72	The letterhead support is set. When “Letterhead paper setting” is selected, the set value of SIM 26-46 (Image output direction setting) is set to “Setting Enable” accordingly.
27	1	Used to set PC/MODEM communication trouble (U7-00) detection Yes/No.
	5	Used to set the tag number.

Code		Function
Main	Sub	
30	1	Used to display the sensor status attached to the machine.
	2	Used to display the status of the sensors attached to the standard cassette and the manual feed tray. (Use SIM 4-2 for the option cassettes.) The sensor of an uninstalled cassette is not displayed.
40	1	Used to check the sensor of the machine manual feed tray.
	2	Used to adjust the manual paper feed tray paper width detector detection level.
	3	The AD conversion value of manual feed width detection is displayed.
41	1	Used to check the document size detection photo sensor.
	2	Used to adjust the detection level of the document size photo sensor.
	3	Used to check the light reception level and the detection level of the original size detection photo sensor.
	4	Used to adjust the detection level of OC 20 degrees.
43	1	Used to set the fusing temperature in 600dpi, or postcard print.
	10	Used to set the paper feed cycle timing when printing postcards.
44	1	Used to make various setups in each mode of process control.
	2	Used to set the drum count correction.
	3	Used to set the DV count correction.
	9	Used to display the process control correction information.
	14	Used to display the environment (temperature, humidity) correction information.
	16	The correction value for the toner density reference value corresponding to the DV count value is set individually for 145mm/s and 122mm/s (for the 31-sheet machine and the 25-sheet machine).
	17	Used to display the toner density control reference value.
	34	Used to set the transfer current value in each mode.
	40	Used to set the time from the start of the main motor rotation (Ready) to the start of toner supply in previous rotation after turning on the power.
46	2	Used to set the exposure level in each exposure mode.
	9	Used to adjust the shift amount and the inclination value for each level (1 to 5) of the exposure mode (Text).
	10	Used to adjust the shift amount and the inclination value for each level (1 to 5) of the exposure mode (Text/Photo).
	11	Used to adjust the shift amount and the inclination value for each level (1 to 5) of the exposure mode (Photo).
	12	FAX exposure level adjustment (1 mode automatic adjustment)
	13	FAX exposure level adjustment (Normal mode individual adjustment)
	14	FAX exposure level adjustment (Fine text mode individual adjustment)

Code		Function
Main	Sub	
46	15	FAX exposure level adjustment (Super Fine mode individual adjustment)
	16	FAX exposure level adjustment (Ultra Fine mode individual adjustment)
	18	Used to adjust inclination for each exposure mode.
	19	Used to set the control method of the exposure mode.
	20	Used to set the exposure correction value of SPF/RSPF for OC exposure.
	30	Used to set the AE and the limit value in AE (Toner save).
	31	Used to set the AE and the limit value in AE (Toner save).
	39	Used to switch the FAX send image quality.
48	1	Used to adjust the copy mode magnification ratio (main scanning direction, sub scanning direction).
	2	Used to adjust the scanner mode magnification ratio (main/sub scanning direction).
	3	Used to adjust the print mode magnification ratio correction.
	8	Magnification correction adjustment (print)
	9	FAX magnification adjustment (print)
50	1	Used to adjust the copy lead edge position.
	5	Used to adjust the print image position (top margin) on the print paper in the print mode.
	6	Used to adjust the print image position (top margin) on print paper in the copy mode. (RSPF)
	8	FAX lead edge adjustment (read)
	9	FAX lead edge adjustment (print)
	10	Used to adjust the print image center position. (Adjustment can be made for each paper feed section.)
	12	Used to adjust the print image center position. (Adjustment can be made for each document mode.)
51	1	Used to adjust the OPC drum separation pawl ON time.
	2	Used to adjust the contact pressure of paper onto the resist roller in each section (copier paper feed section, duplex paper feed section, RSPF paper feed section). (When the print image position varies greatly for the paper or when a lot of paper jam troubles occur, the adjustment is required.)
	8	Used to set the OPC drum separation pawl operation inhibit. (ON/OFF)
	9	Used to adjust the OPC drum separation voltage ON/OFF timing.
53	6	Used to adjust the detection level of the RSPF width. The adjustment method is the 4-point system. Set the guide to Max. (A3/WLetter) position, A4R/Letter R position, A5R/Invoice R position, and Min. position for adjustment.
	7	Used to enter the RSPF width detection adjustment value.
	8	Used to adjust the RSPF scan position of the mirror unit automatically. For the RSPF scan position automatic adjustment, the mirror unit is shifted to 11mm before the RSPF glass cover edge, and is operated automatically to scan images by the unit of 1 step, detecting the position up to the glass cover automatically. (Adjustment value) Default: 50, Adjustment range: 1-99 Adjustment unit: 1 = about 0.12mm
55	1	Used to set the soft switch.
61	1	Used to check the LSU (polygon motor) operation. Check speed can select 145mm/s or 122mm/s individually.

Code		Function
Main	Sub	
63	1	Used to check the result of shading correction. (The shading correction data are displayed.)
	7	Used to adjust the RSPF white correction start pixel position automatically. This adjustment is performed after the lens unit is replaced.
64	1	Used to check the operation of the printer function (auto print operation).
65	1	Used to adjust the touch panel (LCD display section) detection position.
	2	Used to check the touch panel (LCD display section) detection position adjustment result.
	5	Used to check the key inputs of the operation panel.
66	1	Used to change and check the FAX-related soft SW.
	2	Used to clear the FAX-related soft SW. (Except for the FAX adjustment values)
	3	FAX PWB memory check
	4	Signal send mode (Signal send level: Max.)
	5	Signal send mode (Signal send level soft SW setting)
	6	Printing the confidential password
	7	Print the screen memory contents
	10	Image data memory clear
	11	Used to send 300bps signals. (Signal send level: Max.)
	12	Used to send 300bps signals. (Signal send level: Set by soft SW)
	13	Used to register the dial numbers.
	14	Used to perform the dial test. (10 PPS send test)
	15	Used to perform the dial test. (20 PPS send test)
	16	Used to perform the dial test. (DTFM signal send test)
	17	Used to check the DTFM signal send operation. (Signal send level: Max.)
	18	Used to check the DTFM signal send operation. (Signal send level: Set by soft SW.)
	19	Used to write the SRAM data to the Flash ROM.
	20	Used to write the Flash ROM data to the SRAM.
	21	FAX information print
	24	Used to clear the FAST storage data. (SEC only)
	30	Used to set the TEL/LIU.
	31	Used to set the TEL/LIU.
	32	Receive data check
	33	Signal detection check
	34	Communication time measurement display
	37	Speaker sound volume adjustment
	41	CI signal check
67	1	Used to execute read/write check of the RAM on the PCL board, and to display the result.
	11	Used to set the select-in signal of the Centro port.
	14	Used to check write/comparison of flash programs.
	15	Used to check the validity of the ROM on the PCL board and the result is displayed.
	17	Used to clear the printer section setting. (NVRAM clear)
	18	Used to clear the data area for FLASH ROM Network Scanner Application.
	20	Used to check the network connection when the scanner option is installed.

4. Details

1

1-1

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the scanner unit and its control circuit.
Section	Optical (Image scanning)
Item	Operation

Operation/procedure

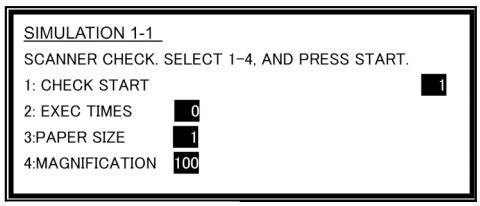
Enter the number of operations, and set the magnification ratio and the original size.

1. Select the desired item, and press the [START] key.
2. Enter the set value with the 10-key, and press the [START] key.

The scanner unit operates at the speed corresponding to the set value.

The scan counter is displayed during execution.

Set magnification ratio	25% to 400% (1% increment) (Default 100%)
Document size	Varies depending on the destination.
Set number of times	1 to 999 (0: Continuous operation)



1-2

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of sensor and detector in the scanning (read) section and the related circuit.
Section	Optical (Image scanning)
Item	Operation

Operation/procedure

The status of sensors and detectors in the scanner section is displayed. The active sensors and detectors are highlighted.

MHPS	Mirror home position sensor

2

2-1

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the RSPF unit and the related circuit.
Section	RSPF
Item	Operation

Operation/procedure

Enter the number of operations, and set the magnification ratio and the original size.

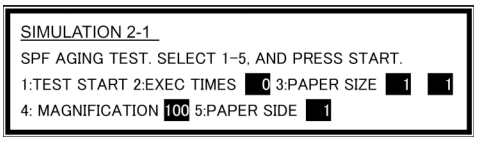
1. Select the desired item, and press the [START] key.
2. Enter the set value with the 10-key, and press the [START] key.

The RSPF unit operates at the speed corresponding to the set value.

The scan counter is displayed during execution.

Set magnification ratio	50% to 200% (1% increment) (Default 100%)
Document size	Varies depending on the destination.
Duplex	Selectable only when RSPF is installed.
Set number of times	1 to 999 (0: Continuous operation)

Note: Executable only when the RSPF is installed.



2-2

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of sensors and detectors in the RSPF unit and the related circuit.
Section	RSPF
Item	Operation

Operation/procedure

The operations of sensors and detectors in the RSPF section are displayed.

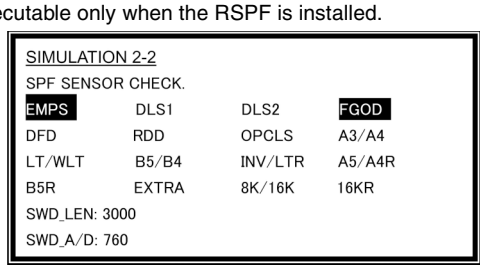
The active sensors and detectors are highlighted.
(For the original size, the detection result of the original size displayed on the copy menu is highlighted.)

EMPS	Original empty sensor
DLS1	Original length sensor (Small)
DLS2	Original length sensor (Large)
FGOD	RSPF paper feed cover open/close sensor
DFD	RSPF paper entry sensor
RDD	RSPF original exit sensor
OPCLS	Book sensor
SWD_LEN	Original detection width sensor (Unit of 0.1mm. “Width x 10” is displayed. Example: For 300mm, 3000 is displayed.)
SWD_A/D	Original detection width sensor A/D value

RSPF width detection size (One of the following is displayed.)

A4/A3, LT/WLT, B5/B4, INV/LTR, A5/A4R, B5R, EXTRA, 8K/16K, 16KR

Note: Executable only when the RSPF is installed.



2-3

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the loads in the RSPF unit and the control circuits.
Section	RSPF
Item	Operation

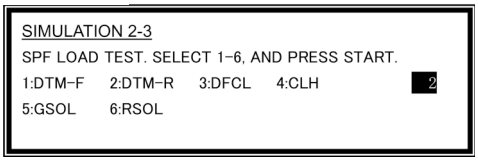
Operation/procedure

Select the load to be checked with the 10-key, and press the [START] key.

The motor for 10sec, the solenoid ON for 500msec, OFF for 500msec. (20 times)

	Item	Content
1	DTM-F	RSPF motor forward rotation
2	DTM-R	RSPF motor reverse rotation
3	DFCL	RSPF paper feed clutch
4	CLH	RSPF PS clutch
5	GSOL	Document exit gate solenoid
6	RSOL	Document exit pressure solenoid

Note: Executable only when the RSPF is installed.



3

3-2

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of sensor and detector in the finisher and the related circuit.
Section	Finisher
Item	Operation

Operation/procedure

Used to display the operations of sensors and detectors in the finisher section.

The active sensors and detectors are highlighted.

When AR-FN5A is installed

INPD	Finisher paper entry sensor
FWPS	Paper width sensor
JGHP1	Side guide plate HP sensor
JGHP2	Rear edge plate HP sensor
JGPD	Tray paper empty sensor
T1OD	1st tray exit sensor
T1PF	1st tray paper full sensor
PGOP	JAM processing PG open/close detection sensor
T2OD	2nd tray exit sensor
OFHP	Offset HP sensor
T2UP	Tray position sensor (upper)
T2DN	Tray position sensor (lower)
JGDSW	Tray jam processing interlock
EVRE	Lift-up drive control sensor
STHP	Staple HP sensor
READY	Self priming sensor
LSTS	Staple empty sensor
NCTS	Cartridge empty sensor
STND	Staple supply cover open/close sensor
T2PUD	2nd tray upper surface sensor

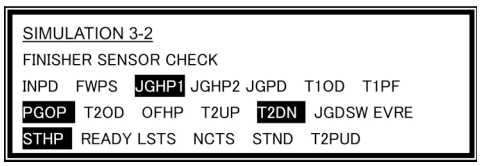
When AR-F14N is installed

FSSS	Stapler safety switch
FJS	Joint switch
FFDSW	Front door switch
FTCS	Upper cover sensor
FFDS	Front door sensor
FSPS	Self prime sensor
FSUC	Stapler connection detection
FSS	Stapler sensor
FSTHPS	Stapler HP sensor
FSHPS	Slide HP sensor
FLE	Lift lock sensor
FLLLS	Lift lower limit sensor
FULS	Lift upper limit sensor
FFE	Book making clock sensor
FFES	Book making paper sensor
FFRHPS	Book making roller HP sensor
FFHPS	Book making HP sensor
FFPS	Book making position sensor
FSLS	Paper surface sensor
FBES	Tray paper sensor

When AR-F14N/Punch unit is installed

FPE	Punch motor encoder
FPSHPS	Punch side resist home position
FPUC	Punch connection detection
FPDS	Punch dust sensor
FPDSS4	Punch side resist sensor 4
FPDSS3	Punch side resist sensor 3
FPDSS2	Punch side resist sensor 2
FPDSS1	Punch side resist sensor 1
FPTS	Punch timing sensor

Note: Executable only when the finisher is installed.



3-3

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the load in the finisher and the control circuit.
Section	Finisher
Item	Operation

Operation/procedure

Select the load to be checked with the 10-key, and press the [START] key.

The finisher main motor operates for 10sec, the staple motor 5 times, the tray lift-up motor one reciprocating operation, other motors max. 20 reciprocating operations from the home position, the solenoid repeats 500msec ON and 500msec OFF 20 times.

The staple operation motor operates only when there is no cartridge installed.

When AR-FN5A is installed

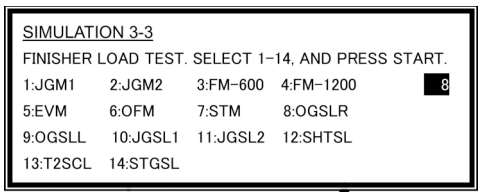
	Item	Content
1	JGM1	Side guide plate drive motor
2	JGM2	Rear edge plate drive motor
3	FM-600	Finisher main motor (600dpi)
4	FM-1200	Finisher main motor (1200dpi)
5	EVM	Tray lift-up motor
6	OFM	Tray offset motor

Item		Content
7	STM	Staple operation motor
8	OGSLR	Transport selection gate solenoid (R)
9	OGSLL	Transport selection gate solenoid (L)
10	JGSL1	Rear edge plate drive solenoid
11	JGSL2	Upper alignment plate drive solenoid
12	SHTSL	Shutter drive solenoid
13	T2SCL	Paper exit roller clutch
14	STGSL	Paper holding solenoid

When AR-F14N is installed

Item		Content
1	FFC	Folding clutch
2	FPSM	Punch side resist motor (Execution is possible only when the punch unit is installed.)
3	FPNM	Punch motor (Execution is possible only when the punch unit is installed.)
4	FLM	Shift motor
5	FFSM	Stapler motor
6	FSM	Slide motor
7	FRJM	Alignment motor R
8	FFJM	Alignment motor F
9	FAM	Bundle exit motor
10	FPM	Paddle motor
11	FFM	Transport motor
12	FJM	Interface transport motor

Note: Executable only when the finisher is installed.



3-6

Purpose	Adjustment
Function (Purpose)	Used to adjust the alignment position (side regulation plate, rear edge regulation plate) for each paper size. Shifts to the specified paper size position.
Section	Finisher
Item	Operation

Operation/procedure

After the paper size is set, the side guide plate and the rear guide plate are set.

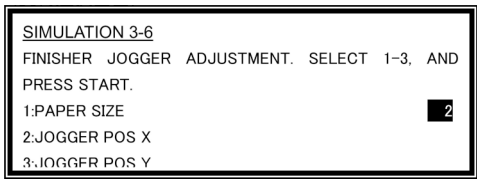
1. Enter the desired item with the 10-key, and press the [START] key.
2. Enter the adjustment value with the 10-key, and press the [START] key.

Item		Content	Setting range	Default
1	PAPER SIZE	Paper size (1:A3, 2:A4, 3:B4, 4:B5, 5:A4R, 6:WLT, 7:LT, 8:LG, 9:FC, 10:LTR, 11:8K, 12:16K)	1-12	A4
2	JOGGER POS X	Side guide plate	1-99	50
3	JOGGER POS Y	Rear edge guide plate		

There are 6 adjustment values for the side guide plate, and 12 for the rear guide plate. The adjustment position is determined from the table below according to the paper size.

Paper size	Side guide plate adjustment value number	Adjustment value number of the rear edge guide plate
A3	1	2
A4	1	9
B4	3	3
B5	3	10
A4R	5	6
WLT	2	1
LT	2	8
LG	4	4
FC	4	5
LTR	4	7
8K	6	11
16K	6	12

Note: Executable only when the finisher is installed.



3-7

Purpose	Adjustment
Function (Purpose)	Used to adjust the offset tray operations.
Section	Finisher
Item	Operation

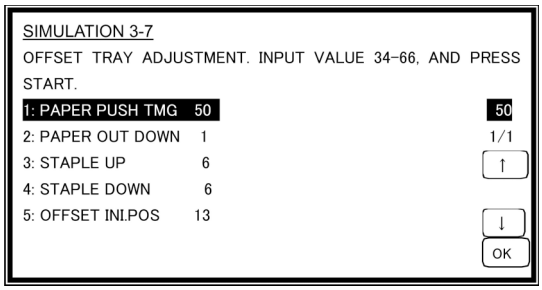
Operation/procedure

1. Touch the operation item to be set.
2. Enter the set value with the 10-key.

Item		Content	Installation range	Default
1	PAPER PUSH TMG	Paper holder descending timing in non-staple Used to adjust the descending timing of the paper holder lever before lift-up operation after paper exit or offset operation. (The paper holder lever prevents against paper shift in paper top surface detection and paper stacking.)	34-66	50
2	PAPER OUT DOWN	Tray descending distance after non-staple paper exit Used to adjust the offset tray descending distance after non-staple paper exit. The descending distance is the relative distance from the non-staple standby position.	0-12	1
3	STAPLE UP	Tray lift distance before staple paper exit The height of the tray standby position in stapling is changed for that in non-stapling to improve stacking capacity in stapling. (The relative distance for the height of the tray standby position in non-stapling is set.)	0-12	6

Item		Content	Installation range	Default
4	STAPLE DOWN	Tray descending distance after staple paper exit	0-12	6
		Used to adjust the offset tray descending distance after staple paper exit. The descending distance is the relative distance from the non-staple standby position.		
5	OFFSET INI.POS	Offset tray shift position adjustment	0-99	13
		Used to shift the offset tray to the shipment position or the disassembly position. The offset tray is shifted to the specified counter position. (In the case of 0-94 (Shipment position) 1) Initialize the offset tray normally. 2) The tray descends to the parameter position + 1 pulse position. 3) The tray lifts up to the specified parameter position. (Disassembly position: 94-99) 1) The tray descends to the bottom. * If there is some paper in the offset tray, the tray cannot descend to the specified position. Check to insure that there is no paper in the tray before execution.		

Note:Executable only when the finisher is installed.



3-10

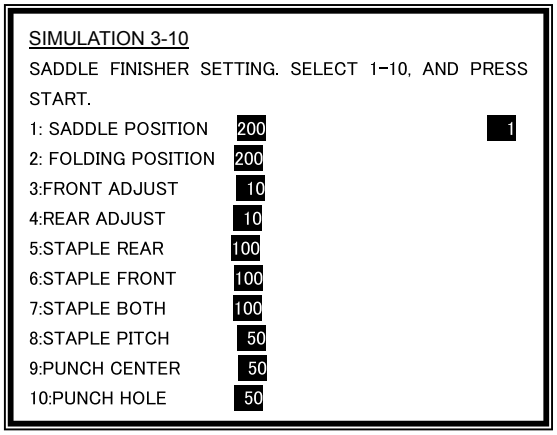
Purpose	Adjustment
Function (Purpose)	Used to make each adjustment of the saddle finisher.
Item	Operation

Operation/procedure

1. Select an item to be adjusted with 10-key, and press [START] key.
2. Enter an adjustment value with 10-key, and press [START] key.

Item		Content	Installation range	Default
1	SADDLE POSITION	Saddle stitch position adjustment	0-400	200
2	FOLDING POSITION	Saddle folding position adjustment	0-400	200
3	FRONT ADJUST	Front alignment position adjustment	0-20	10
4	REAR ADJUST	Rear alignment position adjustment	0-20	10
5	STAPLE REAR	Staple rear one-position binding position adjustment	0-200	100
6	STAPLE FRONT	Staple front one-position binding position adjustment	0-200	100
7	STAPLE BOTH	Staple two-position binding center adjustment	0-200	100
8	STAPLE PITCH	Staple two-position binding pitch adjustment	0-100	50
9	PUNCH CENTER	Punch center adjustment	47-53	50
10	PUNCH HOLE	Punch hole position adjustment	0-100	50

* For 9 and 10, execution is possible only when the punch unit is installed.



3-11

Purpose	Operation test/check
Function (Purpose)	Used to check the shifter operation. Reciprocating operations are continuously performed or the home position is checked. (The shifter is shifted to the home position or moved in one way by the specified steps.)
Item	Operation

Operation/procedure

Select item "1," and press the [START] key.

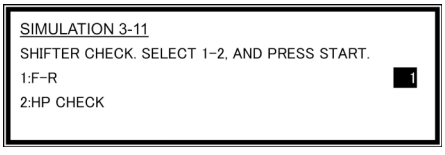
The shifter is reciprocated continuously at the specified interval.

Item		Content
1	F-R	Reciprocating operation
2	HP CHECK	Home position check

[Selection 2]

1. Select item "2," and press the [START] key.
2. Move the shifter to the home position or in one way by the specified steps with the following keys.

[*] key	Shifts the position toward R side by the specified steps.
[0 key	Shifts the position toward HP side by the specified steps.
[#] key	Shifts to F.
SFTHP	Shifter home position (At detection, highlighted)



4

4-2

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of sensor and detector in the option cassette and the related circuit.
Section	Paper feed
Item	Operation

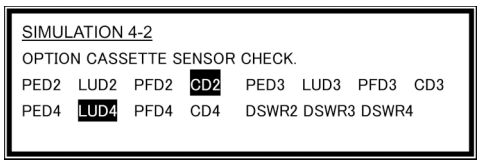
Operation/procedure

The operating states of the sensor and the detector are displayed. (Only the installed option cassettes are displayed. For the standard tray, use SIM 30-2.)

The active sensors and detectors are highlighted.

PED2	2nd cassette paper empty sensor
LUD2	2nd cassette paper upper limit detection sensor
PFD2	2nd cassette paper pass sensor
CD2	2nd cassette empty sensor
PED3	3rd cassette paper empty sensor
LUD3	3rd cassette paper upper limit detection sensor
PFD3	3rd cassette paper pass sensor
CD3	3rd cassette empty sensor
PED4	4th cassette paper empty sensor
LUD4	4th cassette paper upper limit detection sensor
PFD4	4th cassette paper pass sensor
CD4	4th cassette empty sensor
DSWR2	2nd cassette right door detection sensor
DSWR3	3rd cassette right door detection sensor
DSWR4	4th cassette right door detection sensor

Note: Execution is possible only when the option cassette is installed.



4-3

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the load in the option tray and the control circuit.
Section	Paper feed
Item	Operation

Operation/procedure

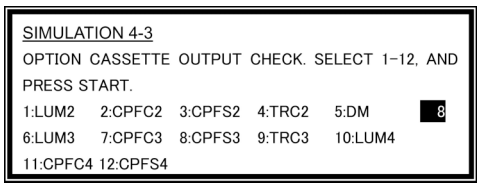
Select the load to be checked with the 10-key, and press the [START] key.

The motor for 10sec, the solenoid ON for 500msec, OFF for 500msec.

The lift-up motor operates only when the tray is opened. (20 times)

Item		Content
1	LUM2	2nd cassette lift-up motor
2	CPFC2	2nd cassette pick-up solenoid
3	CPFS2	2nd cassette paper feed clutch
4	TRC2	2nd cassette transport roller clutch
5	DM	2nd cassette paper transport motor (3rd cassette paper transport motor)
6	LUM3	3rd cassette lift-up motor
7	CPFC3	3rd cassette pick-up solenoid
8	CPFS3	3rd cassette paper feed clutch
9	TRC3	3rd cassette transport roller clutch
10	LUM4	4th cassette lift-up motor
11	CPFC4	4th cassette pick-up solenoid
12	CPFS4	4th cassette paper feed clutch

Note: Execution is possible only when the option cassette is installed.



5

5-1

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the display (LED), LCD in the operation panel, and control circuit.
Section	Operation (screen/operation)
Item	Operation

Operation/procedure

The LCD is displayed as follows. (All LED's are ON.)

With the upper half highlighted and the lower half normally displayed, contrast changes "Standard → MAX → MIN." in every 2sec.

(6 sec later)

With the upper half normally displayed and the lower half highlighted, contrast changes "Standard → MAX → MIN." in every 2sec.

* When returning to the sub menu selection menu, the display of the standard contrast is displayed for an instant.

5-2

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the heater lamp and the control circuit.
Section	Fusing
Item	Operation

Operation/procedure

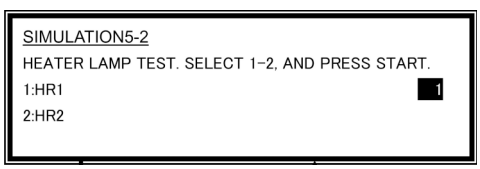
1. Select the lamp to be checked with the 10-key, and press the [START] key.

ON/OFF operation of the heater lamp is repeated 5 times in an interval of 100ms/900ms.

When completing the operation, the cooling fan is rotated at a low speed.

Item Content

Item		Content
1	HL1	Heater lamp 1 (Main) operation
2	HL2	Heater lamp 2 (Sub) operation



5-3

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the copy lamp and the control circuit.
Section	Optical (Image scanning)
Item	Operation

Operation/procedure

When the [START] key is pressed, the copy lamp is lighted for 10sec.

6

6-1

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the loads (clutches and solenoids) in the paper transport system and the control circuit.
Section	Paper transport (Discharge/Switchback/Transport)
Item	Operation

Operation/procedure

1. Select the load to be checked with the 10-key, and press the [START] key.

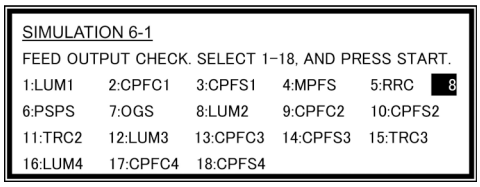
The motor for 10sec, the solenoid ON for 500msec, OFF for 500msec. (20 times)

When the [CUSTOM SETTINGS] is pressed, the operation is interrupted.

The lift-up motor operates only when the tray is opened.

Item		Content
1	LUM1	1st cassette lift-up motor
2	CPFC1	1st cassette pick-up solenoid
3	CPFS1	1st cassette paper feed clutch
4	MPFS	Manual feed pick-up solenoid
5	RRC	Resist roller clutch
6	PSPS	Separation pawl solenoid
7	OGS	Paper exit gate switching solenoid
8	LUM2	2nd cassette lift-up motor
9	CPFC2	2nd cassette pick-up solenoid
10	CPFS2	2nd cassette paper feed clutch
11	TRC2	2nd cassette transport roller clutch
12	LUM3	3rd cassette lift-up motor
13	CPFC3	3rd cassette pick-up solenoid
14	CPFS3	3rd cassette paper feed clutch
15	TRC3	3rd cassette transport roller clutch
16	LUM4	4th cassette lift-up motor
17	CPFC4	4th cassette pick-up solenoid
18	CPFS4	4th cassette paper feed clutch

The lift-up motor operates only when the tray is opened.



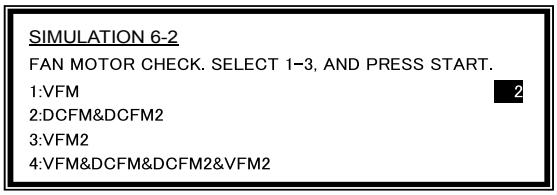
6-2

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of each fan motor and its control circuit.
Section	Others
Item	Operation

Operation/procedure

Select the load to be checked with the 10-key, and press the [START] key. The selected load is operated for 10sec.

Item		Content
1	VFM	Fusing fan operates
2	DCFM&DCFM2	Power cooling fan, power cooling fan 2 operations
3	VFM2	Fusing exit paper fan operates
3	VFM&DCFM&DCFM2 &VFM2	Fusing fan, power cooling fan, and power cooling fan 2 are operated at the same time.



7

7-1

Purpose	Setting/Operation test/check
Function (Purpose)	Used to set the aging operation conditions.
Item	Operation

Operation/procedure

1. Select the load to be set with the 10-key.
2. Press the [START] key.

When selected without setup, the selected value is registered and highlighted. When selected with previous setup, the previous setup is canceled and it is displayed normally.

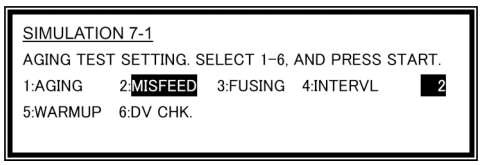
Press [CA] key, and the simulation will be terminated and the machine goes into the aging standby mode with the set content.

This setting is canceled by power OFF.

Item		Content
1	AGING	Aging enable/disable setting
2	MISFEED	Jam detection enable/disable setting
3	FUSING*1	Fusing operation enable/disable setting The fusing temperature is not controlled. The heater is not turned ON.
4	INTERVL	Intermittent setting (Valid only when set to AGING.)
5	WARMUP	Warm-up save setting The machine goes into the ready state only by shading, disregarding fusing and process control. After going into the ready state, normal control is performed.
6	DV CHK.	Developing unit detection enable/disable setting

*1: When the machine exits from the fusing ignoring state, the roller may be cooled down. Therefore, reset the machine to warm up again. When, therefore, the simulation is canceled by pressing the [CA] key or when the copy mode display is shifted to the initial menu display in the simulation mode of one page copy, the machine is reset.

Note: In SIM 7-1, pressing [CA] key terminates the simulation and the machine enters the aging mode without resetting. Therefore, to perform "4. Intermittent setup," the intermittent cycle must be set with SIM 7-6 in advance.
Reset is not performed when the machine enters the aging mode.



7-6

Purpose	Setting/Operation test/check
Function (Purpose)	Used to set the cycle of intermittent aging.
Item	Operation

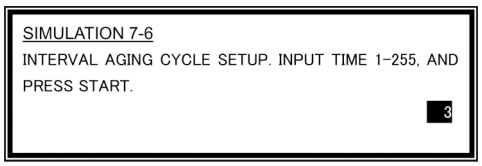
Operation/procedure

1. Enter the interval aging cycle time (sec) with the 10-key pad. Refer to SIM 7-1.
2. Press the [START] key.

When the [START] key is pressed in aging, copying is performed continuously. This simulation is used to set the time interval between copy operations in the unit of second.

This setting is valid when SIM 7-1 (Intermittent setting) is enabled.

Setting range	1-255
Default	3



7-8

Purpose	Setting/Operation test/check
Function (Purpose)	Used to set the display of the warm-up time.
Item	Operation

Operation/procedure

1. Warm-up starts by the cover open/close.
   (Can be performed repeatedly by open/close of the cover.)
2. The warm-up time is counted up and displayed in the unit of sec.
   If the [CA] key is pressed at this time, count-up is interrupted to terminate the simulation. (However, warm-up is continued.)
3. After completion of warming up, "WARM UP COMPLETED" is displayed and the control returns to the initial screen.

8

8-1

Purpose	Adjustment/Operation test/check
Function (Purpose)	Used to check and adjust the operation of the developing bias voltage in each copy mode and the control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Developer/Toner hopper

Operation/procedure

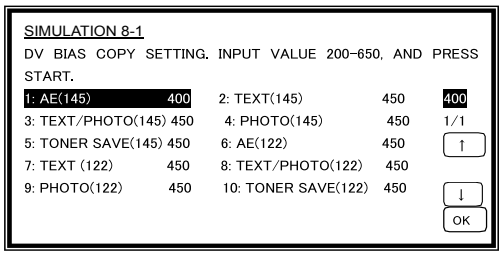
1. Touch the exposure mode to be changed.
   The current set value is displayed.
2. Enter the set value with the 10-key.
3. Press the [START] key.

Output is made with the entered value, and the display returns to the original state.

	Item	Content	Setting range	Default
1	AE (145)	AE (145mm/s)	200-650	450
2	TEXT (145)	Character (145mm/s)		500
3	TEXT/PHOTO (145)	Character/Photo (145mm/s)		500
4	PHOTO (145)	Photo (145mm/s)		500
5	TONER SAVE (145)	Toner save (145mm/s)		400
6	AE (122)	AE (122mm/s)		400
7	TEXT (122)	Character (122mm/s)		450
8	TEXT/PHOTO (122)	Character/Photo (122mm/s)		450
9	PHOTO (122)	Photo (122mm/s)		450
10	TONER SAVE (122)	Toner save (122mm/s)		376

(*) Linked with the destinations of SIM 26-6.
Linked with the auto exposure mode of SIM 46-19-1.

The minimum increment is 5V.
The result of (Set value) / 5 is stored in the EEPROM.
When reading a value from the EEPROM, the value of (EEP value *5) is used as the set value.
Therefore, a multiple number of 5 must be entered. If not, the value +1 to +4 is displayed after pressing [START] key.



8-2

Purpose	Adjustment/Operation test/check
Function (Purpose)	Used to check and adjust the operation of the main charger grid voltage (high mode) in each copy mode and the control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Photo conductor

Operation/procedure

1. Touch the exposure mode to be changed.
   The current set value is displayed.
2. Enter the set value with the 10-key.
3. Press the [START] key.

Output is made with the entered value for 30sec, and the display returns to the original state.

Item		Content	Setting range	Default
1	AE (145)	AE (145mm/s)	1-12	4
2	TEXT (145)	Character (145mm/s)		6
3	TEXT/PHOTO (145)	Character/Photo (145mm/s)		6
4	PHOTO (145)	Photo (145mm/s)		6
5	TONER SAVE (145)	Toner save (145mm/s)		2
6	AE (122)	AE (122mm/s)		3
7	TEXT (122)	Character (122mm/s)		5
8	TEXT/PHOTO (122)	Character/Photo (122mm/s)		5
9	PHOTO (122)	Photo (122mm/s)		5
10	TONER SAVE (122)	Toner save (122mm/s)		2

Min. unit: –25V increment

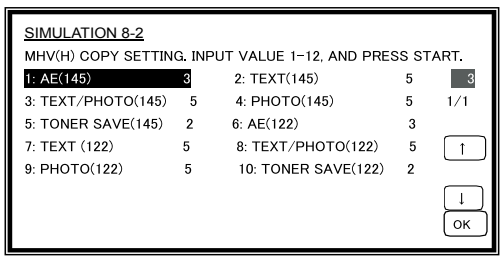
(*) Linked with the destinations of SIM 26-6.
Linked with the auto exposure mode of SIM 46-19-1.

NO.	Set value	Grid High	Grid Low
1	4	–555V	–455V
2	6	–605V	–505V
3	6	–605V	–505V
4	6	–605V	–505V
5	2	–505V	–405V
6	3	–530V	–405V
7	5	–580V	–455V
8	5	–580V	–455V
9	5	–580V	–455V
10	2	–505V	–380V

*1. The negative value of the set value corresponds to the grid high output voltage.

*2. The set values can be selected from the above 10 patterns only.

*3. The selected pattern determines the grid high voltage and the grid low voltage.
If, for example, the grid high voltage is set to –555V (pattern 1), the grid low voltage is –455V.



8-3

Purpose	Adjustment/Operation test/check
Function (Purpose)	Used to check and adjust the operation of the main charger grid voltage (low mode) in each copy mode and the control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Photo conductor

Operation/procedure

1. Touch the exposure mode to be changed.
   The current set value is highlighted.
2. Enter the set value with the 10-key.
3. Press the [START] key.

Output is made with the entered value for 30sec, and the display returns to the original state.

Item		Content	Setting range	Default
1	AE (145)	AE (145mm/s)	1-12	4
2	TEXT (145)	Character (145mm/s)		6
3	TEXT/PHOTO (145)	Character/Photo (145mm/s)		6
4	PHOTO (145)	Photo (145mm/s)		6
5	TONER SAVE (145)	Toner save (145mm/s)		2
6	AE (122)	AE (122mm/s)		3
7	TEXT (122)	Character (122mm/s)		5
8	TEXT/PHOTO (122)	Character/Photo (122mm/s)		5
9	PHOTO (122)	Photo (122mm/s)		5
10	TONER SAVE (122)	Toner save (122mm/s)		2

Min. unit: –25V increment

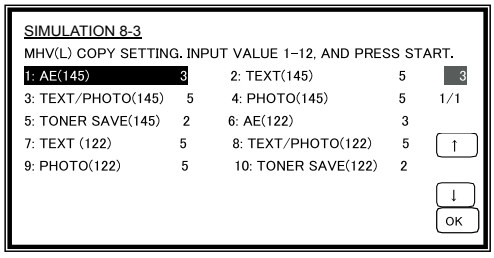
(*) Linked with the destinations of SIM 26-6.
Linked with the auto exposure mode of SIM 46-19-1.

NO.	Set value	Grid High	Grid Low
1	4	–555V	–455V
2	6	–605V	–505V
3	6	–605V	–505V
4	6	–605V	–505V
5	2	–505V	–405V
6	3	–530V	–405V
7	5	–580V	–455V
8	5	–580V	–455V
9	5	–580V	–455V
10	2	–505V	–380V

*1. The negative value of the set value corresponds to the grid high output voltage.

*2. The set values can be selected from the above 10 patterns only.

*3. The selected pattern determines the grid high voltage and the grid low voltage.
If, for example, the grid high voltage is set to –555V (pattern 1), the grid low voltage is –455V.



8-10

Purpose	Adjustment/Operation test/check
Function (Purpose)	Used to check and adjust the operation of the developing bias voltage in each printer mode and the control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Developer/Toner hopper

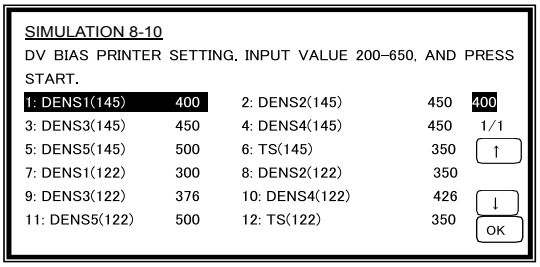
Operation/procedure

1. Touch the exposure mode to be changed.
   The current set value is displayed.
2. Enter the set value with the 10-key.
3. Press the [START] key.

Output is made with the entered value for 30sec, and the display returns to the original state.

Item		Content	Installation range	Default
1	DENS1 (145)	Density1 (145mm/s)	200-650	450
2	DENS2 (145)	Density2 (145mm/s)		500
3	DENS3 (145)	Density3 (145mm/s)		500
4	DENS4 (145)	Density4 (145mm/s)		526
5	DENS5 (145)	Density5 (145mm/s)		550
6	TS (145)	Toner save (145mm/s)		400
7	DENS1 (122)	Density1 (122mm/s)		400
8	DENS2 (122)	Density2 (122mm/s)		450
9	DENS3 (122)	Density3 (122mm/s)		450
10	DENS4 (122)	Density4 (122mm/s)		476
11	DENS5 (122)	Density5 (122mm/s)		500
12	TS (122)	Toner save (122mm/s)		350

The minimum increment is 5V.
The result of (Set value) / 5 is stored in the EEPROM.
When reading a value from the EEPROM, the value of (EEP value *5) is used as the set value.
Therefore, a multiple number of 5 must be entered. If not, the value +1 to +4 is displayed after pressing [START] key.



8-11

Purpose	Adjustment/Operation test/check
Function (Purpose)	Used to check and adjust the operation of the main charger grid voltage (high mode) in each printer mode and the control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Photo conductor

Operation/procedure

1. Touch the exposure mode to be changed.
   The current set value is highlighted.
2. Enter the set value with the 10-key.
3. Press the [START] key.

Output is made with the entered value for 30sec, and the display returns to the original state.

Item		Content	Installation range	Default
1	DENS1 (145)	Density 1 (145mm/s)	1-12	6
2	DENS2 (145)	Density 2 (145mm/s)		6
3	DENS3 (145)	Density 3 (145mm/s)		6
4	DENS4 (145)	Density 4 (145mm/s)		7
5	DENS5 (145)	Density 5 (145mm/s)		8
6	TS (145)	Toner save (145mm/s)		4
7	DENS1 (122)	Density 1 (122mm/s)		5
8	DENS2 (122)	Density 2 (122mm/s)		5
9	DENS3 (122)	Density 3 (122mm/s)		5
10	DENS4 (122)	Density 4 (122mm/s)		6
11	DENS5 (122)	Density 5 (122mm/s)		7
12	TS (122)	Toner save (122mm/s)		3

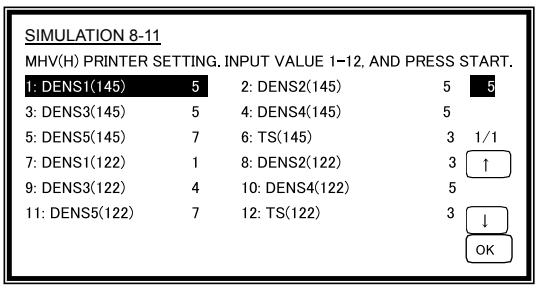
Min. unit: 25V increment

NO.	Set value	Grid High	Grid Low
1	6	–605V	–505V
2	6	–605V	–505V
3	6	–605V	–505V
4	7	–630V	–630V
5	8	–655V	–555V
6	4	–555V	–455V
7	5	–580V	–455V
8	5	–580V	–455V
9	5	–580V	–455V
10	6	–605V	–480V
11	7	–630V	–505V
12	3	–530V	–405V

*1. The negative value of the set value corresponds to the grid high output voltage.

*2. The set values can be selected from the above 12 patterns only.

*3. The selected pattern determines the grid high voltage and the grid low voltage.
   If, for example, the grid high voltage is set to –605V (pattern 1), the grid low voltage is –505V.



8-12

Purpose	Adjustment/Operation test/check
Function (Purpose)	Used to check and adjust the operation of the main charger grid voltage (low mode) in each printer mode and the control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Photo conductor

Operation/procedure

1. Touch the exposure mode to be changed.
   The current set value is highlighted.
2. Enter the set value with the 10-key.
3. Press the [START] key.

Output is made with the entered value for 30sec, and the display returns to the original state.

Item		Content	Installation range	Default
1	DENS1 (145)	Density 1 (145mm/s)	1-12	6
2	DENS2 (145)	Density 2 (145mm/s)		6
3	DENS3 (145)	Density 3 (145mm/s)		6
4	DENS4 (145)	Density 4 (145mm/s)		7
5	DENS5 (145)	Density 5 (145mm/s)		8
6	TS (145)	Toner save (145mm/s)		4
7	DENS1 (122)	Density 1 (122mm/s)		5
8	DENS2 (122)	Density 2 (122mm/s)		5
9	DENS3 (122)	Density 3 (122mm/s)		5
10	DENS4 (122)	Density 4 (122mm/s)		6
11	DENS5 (122)	Density 5 (122mm/s)		7
12	TS (122)	Toner save (122mm/s)		3

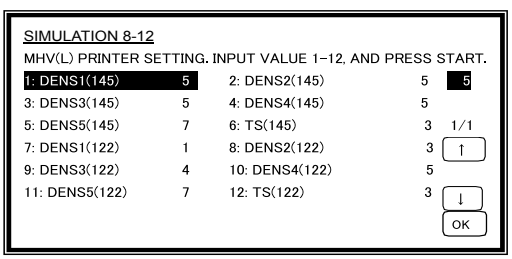
Min. unit: 25V increment

NO.	Set value	Grid High	Grid Low
1	6	–605V	–505V
2	6	–605V	–505V
3	6	–605V	–505V
4	7	–630V	–630V
5	8	–655V	–555V
6	4	–555V	–455V
7	5	–580V	–455V
8	5	–580V	–455V
9	5	–580V	–455V
10	6	–605V	–480V
11	7	–630V	–505V
12	3	–530V	–405V

*1. The negative value of the set value corresponds to the grid high output voltage.

*2. The set values can be selected from the above 12 patterns only.

*3. The selected pattern determines the grid high voltage and the grid low voltage.
   If, for example, the grid high voltage is set to –605V (pattern 1), the grid low voltage is –505V.



8-13

Purpose	Adjustment/Operation test/check
Function (Purpose)	Used to check and adjust the operation of the developing bias voltage in FAX mode and the control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Developer/Toner hopper

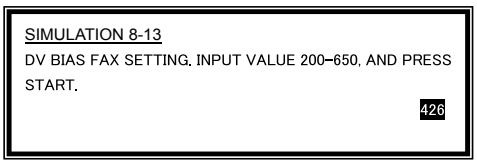
Operation/procedure

1. Enter the set value with the 10-key.
2. Press the [START] key.

Output is made with the entered value for 30sec. and the display returns to the original state.

Setting range	200-650
Default	426

The minimum increment is 2V.
The result of (Set value-200) / 2 is stored in the EEPROM.
When reading a value from the EEPROM, the value of (EEP value ∗ 2 +200) is used as the set value.
Therefore, an even number must be entered. If not, the entered odd number +1 is displayed after pressing [START] key.



8-14

Purpose	Adjustment/Operation test/check
Function (Purpose)	Used to check and adjust the operation of the main charger grid voltage (high mode) in FAX mode and the control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Photo conductor

Operation/procedure

1. Enter the set value with the 10-key.
2. Press the [START] key.

Output is made with the entered value for 30sec. and the display returns to the original state.

Setting range	1-12
Default	5

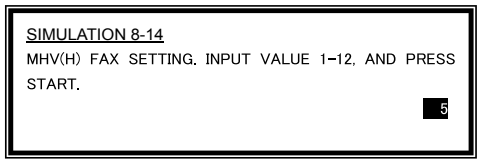
NO.	Set value	Grid High	Grid Low
1	480	–480V	–380V
2	505	–505V	–405V
3	530	–530V	–430V
4	555	–555V	–455V
5	580	–580V	–480V
6	605	–605V	–505V
7	630	–630V	–530V
8	655	–655V	–555V
9	680	–680V	–580V
10	705	–705V	–605V
11	730	–730V	–630V
12	755	–755V	–655V

Min. unit: 25V increment

*1. The negative value of the set value corresponds to the grid high output voltage.

*2. The set values can be selected from the above 12 patterns only.

*3. The selected pattern determines the grid high voltage and the grid low voltage.
If, for example, the grid high voltage is set to –480V (pattern 1), the grid low voltage is –380V.



8-15

Purpose	Adjustment/Operation test/check
Function (Purpose)	Used to check and adjust the operation of the main charger grid voltage (low mode) in FAX mode and the control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Photo conductor

Operation/procedure

1. Enter the set value with the 10-key.
2. Press the [START] key.

Output is made with the entered value for 30sec. and the display returns to the original state.

Setting range	1-12
Default	5

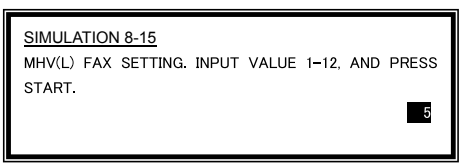
NO.	Set value	Grid High	Grid Low
1	480	–480V	–380V
2	505	–505V	–405V
3	530	–530V	–430V
4	555	–555V	–455V
5	580	–580V	–480V
6	605	–605V	–505V
7	630	–630V	–530V
8	655	–655V	–555V
9	680	–680V	–580V
10	705	–705V	–605V
11	730	–730V	–630V
12	755	–755V	–655V

Min. unit: 25V increment

*1. The negative value of the set value corresponds to the grid high output voltage.

*2. The set values can be selected from the above 12 patterns only.

*3. The selected pattern determines the grid high voltage and the grid low voltage.
If, for example, the grid high voltage is set to –480V (pattern 1), the grid low voltage is –380V.



9

9-1

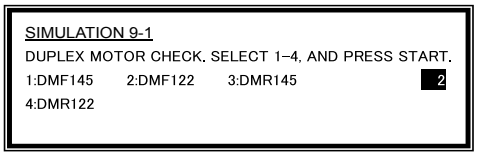
Purpose	Operation test/check
Function (Purpose)	Used to check and adjust the operation of the load (motor) in the duplex section and the control circuit.
Section	Duplex
Item	Operation

Operation/procedure

1. Select the operation mode with the 10-key.
2. Press the [START] key.

The operation is performed for 30sec, and the display returns to the original state.

Item		Content
1	DMF145	Duplex motor/Duplex 2 motor forward rotation (145mm/s)
2	DMF122	Duplex motor/Duplex 2 motor forward rotation (122mm/s)
3	DMR145	Duplex motor/Duplex 2 motor reverse rotation (145mm/s)
4	DMR122	Duplex motor/Duplex 2 motor reverse rotation (122mm/s)



9-4

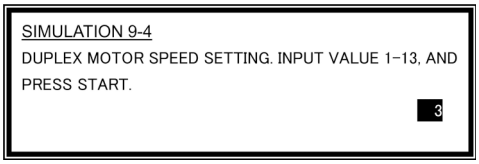
Purpose	Operation test/check
Function (Purpose)	Duplex motor RPM setting
Section	Duplex
Item	Operation

Operation/procedure

Enter the set value with the 10-key.

When the duplex motor setting is made, the duplex 2motor is also set accordingly.

Setting range	1-13
Default	3



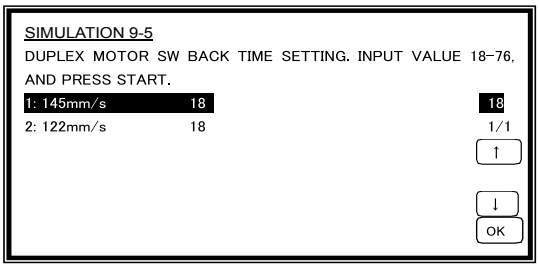
9-5

Purpose	Adjustment
Function (Purpose)	Used to adjust the timing of switching from normal rotation to reverse rotation or from reverse rotation to normal rotation of the duplex motor.

Operation/procedure

1. Touch the item to set.
2. Enter the set value with the 10-key, and press the [START] key.

	Item	Installation range	Default
1	145mm/s	18-76	18
2	122mm/s		18



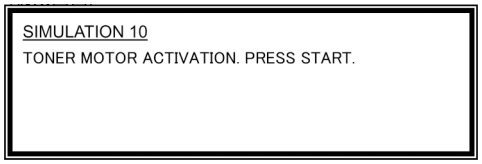
10

10-0

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the toner motor and its control circuit.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Developer/Toner hopper
Item	Operation

Operation/procedure

Press the [START] key and operate the toner motor for 30 sec.



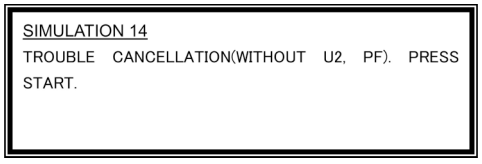
14

14-0

Purpose	Clear/Cancel (Trouble etc.)	
Function (Purpose)	Used to cancel excluding the self-diag U2/PF troubles.	
Item	Trouble	Error

Operation/procedure

1. Press the [START] key.
2. When “1: YES” is selected, troubles other than U2 and PF are canceled. (When “2: NO” is selected, the simulation is canceled.)



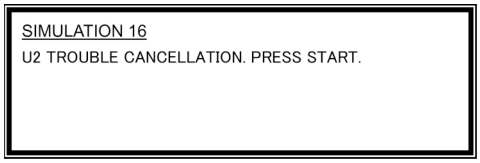
16

16-0

Purpose	Clear/Cancel (Trouble etc.)	
Function (Purpose)	Used to cancel the self-diag U2 trouble.	
Item	Trouble	Error

Operation/procedure

1. Press the [START] key.
2. When “1: YES” is selected, U2 trouble is canceled. (When “2: NO” is selected, the simulation is canceled.)



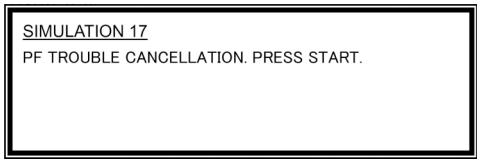
17

17-0

Purpose	Cancel (Trouble, etc)	
Function (Purpose)	Used to cancel the self diag “PF” trouble.	
Item	Trouble	Error

Operation/Procedure

1. Press the [START] key.
2. When “1: YES” is selected, PF trouble is canceled. (When “2: NO” is selected, the simulation is canceled.)



21

21-1

Purpose	Setting	
Function (Purpose)	Used to set the maintenance cycle.	
Item	Specifications	Counter

Operation/procedure

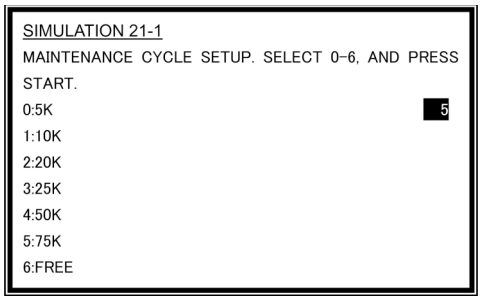
1. Enter the set value with the 10-key.
2. Press the [START] key.

Item	Content	
	25cpm	31cpm
0	5K	5K
1	10K	10K
2	20K	50K
3	25K	75K
4	50K	100K
5	75K (Default)	150K (Default) *
6	FREE	FREE

* When selecting 150K, maintenance message is displayed by implementing the following conditions.

- Maintenance count = 150K.
- DV count = 100K
- DR count = 100K

* When maintenance message is displayed, replace consumption part reaching the number of sheets of maintenance, then clear the replaced part's counter only.



22

22-1

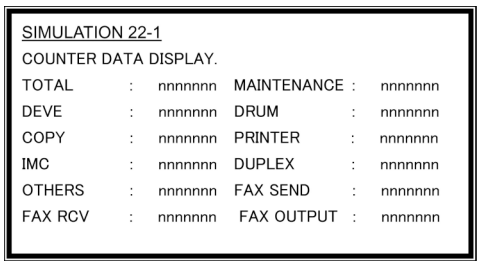
Purpose	Adjustment/setting/operation data output/check (display/print)
Function (Purpose)	Used to check the counter value of each section.
Item	Counter

Operation/procedure

Each counter is displayed.

TOTAL	Total counter
MAINTENANCE	Maintenance counter
DEVE	Developer counter
DRUM	Drum counter
COPY	Copy counter
PRINTER	Printer counter
IMC	IMC counter
DUPLEX	Duplex counter
OTHERS	The other counters
FAX SEND	FAX Send counter
FAX RCV	FAX receive counter
FAX OUTPUT	FAX print counter

The counter display is in 7 digits.



22-2

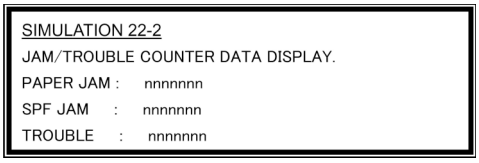
Purpose	Adjustment/setting/operation data output/check (display/print)
Function (Purpose)	Used to check the total numbers of misfeed and troubles. (When the number of misfeed is considerably great, it is judged as necessary for repair. The misfeed rate is obtained by dividing this count value with the total counter value.)
Item	Trouble

Operation/procedure

Each counter data are displayed.

PAPER JAM	JAM counter
SPF JAM	RSPF JAM counter
TROUBLE	Trouble counter

The counter display is in 7 digits.



22-3

Purpose	Adjustment/setting/operation data output/check (display/print)	
Function (Purpose)	Used to check the misfeed positions and the number of misfeed at each position. (When the number of misfeed is considerably great, it can be judged as necessary for repair.)	
Item	Trouble	Mis-feed

Operation/procedure

The misfeed history is displayed in the sequence of recentness by the name of sensors and detectors. Max. 40 items of information can be stored in memory. (The old ones are deleted sequentially.) The trouble section may be determined by the data.

(Jam cause code)

Item	Jam contents
TRAY1	1st cassette pick-up miss
TRAY2	2nd cassette pick-up miss
TRAY3	3rd cassette pick-up miss
TRAY4	4th cassette pick-up miss
BPT	Multi manual feed pick-up miss
PPD1_ND	Paper-in sensor lead edge jam
PPD1_ST	Paper-in sensor rear edge jam
PPD1_DUP	Paper-in sensor reverse jam
PPD2_ND	Duplex sensor lead edge jam
PPD2_ST	Duplex sensor rear edge jam
POD2_ND	Upper stage paper exit lead edge jam
POD2_ST	Upper stage paper exit rear edge jam
POD1_ND	Lower stage paper exit lead edge jam
POD1_ST	Lower stage paper exit rear edge jam
PINT_SHORT	Abnormality between PS papers.
PFD2_ND	2nd paper pass lead edge jam
PFD2_ST	2nd paper pass rear edge jam
PFD3_ND	3rd paper pass lead edge jam
PFD3_ST	3rd paper pass rear edge jam
PFD4_ND	4th paper pass lead edge jam
PFD4_ST	4th paper pass rear edge jam
SIZE_SHORT	Duplex short scale error
FIN_INPDND	Finisher paper entry jam
FIN_T1OD	Finisher escape tray jam
FIN_T2OD	Finisher offset tray jam
FIN_STPL	Finisher staple tray jam
PPD1_ND2	Reverse sensor lead edge jam
PPD1_ST2	Reverse sensor rear edge jam
FES_N	Finisher entry port sensor not-reached jam
FES_S	Finisher entry port sensor remaining jam
FJES_N	Interface transport inlet port not-reached JAM
FJES_S	Interface transport inlet port remaining JAM
FJOS_N	Interface transport exit port not-reached JAM
FJOS_S	Interface transport exit port remaining JAM
FPUSH	Bundle roller pinching JAM
FSTPL	Staple jam
FPNCH	Punch jam
FFPS_N	Saddle not-reached jam
FFPS_S	Saddle remaining jam
FDOP	Door open jam

```
SIMULATION 22-3
PAPER JAM HISTORY.
XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX
XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX
XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX
```

22-4

Purpose	Adjustment/setting/operation data output/check (display/print)
Function (Purpose)	Used to check the total trouble (self diag) history.
Item	Trouble

Operation/procedure

The trouble error codes are displayed in the sequence of the latest one first. Max. 40 items of information are stored. (Older ones are deleted in sequence.) The machine condition can be estimated by this data.

```
SIMULATION 22-4
TROUBLE HISTORY.
XX-XX  XX-XX  XX-XX  XX-XX  XX-XX  XX-XX
XX-XX  XX-XX  XX-XX  XX-XX  XX-XX  XX-XX
XX-XX  XX-XX  XX-XX  XX-XX  XX-XX  XX-XX
```

22-5

Purpose	Adjustment/Setting/Check
Function (Purpose)	Used to check the ROM version of each unit (section).
Item	Software

Operation/procedure

Used to display the ROM version of each section.

[Display example]

ROM version 1.250 → [1.25] (up to 2 decimal places)

The display of the protocol monitor and the soft SW follows this display.

S/N	Machine serial number
MCU	Main Control Unit
IMC	IMC
OPE	Panel + Panel label code
PRINTER	PRINTER
NIC	NIC
FINISHER	FINISHER
FAX	FAX
PUNCH UNIT	Punch unit

If it is not installed, "- - - - - - - - - -" is displayed.

Panel display	Destination	Selection code		Panel software support language
JPN	Japan			Japanese, American English, English
EFS	SEC	AJ/AM		American English, English, French, Spanish, Brazilian Portuguese
	SECL	AL/AC		
	SUK	BK/BB		
	SCA/SCNZ	BA/BN		
	Distributor area			
EEU	SEEG/ SEA/East Europe, etc.	GG/GD		English, German, Polish, Czech, Hungarian, Greek, Turkish, Russian, French, Italian, Slovak
NEU	SEF/ SEES/ SEIS/SEN, etc.	BG/DG/ BD/DD		English, German, French, Spanish, Dutch, Italian, Portuguese, Swedish, Norwegian, Finnish, Danish
CHN	SOCC	BZ	UE5	Simplified Chinese, American English, English
TWN	Taiwan	BE/BT	UT1	Traditional Chinese (Local support), American English, English
ARB	Saudi Arabia	BT	UQ2/ SF1/ UW2	American English, English, French, Spanish, Hebrew (Local support), Arabic

```
SIMULATION 22-5
ROM VERSION DATA DISPLAY.
S/N       :0000000000
MCU       :00.00
IMC       :00.00
OPE       :00.00 XXX
PRINTER :00.00
NIC       :00.00
FINISHER:00.00
FAX       :00.00
PUNCH UNIT   :00.00
```

Panel label code

22-6

Purpose	Adjustment/setting/operation data output/check (display/print)	
Function (Purpose)	Used to print each key operator setting, the account information, and the machine adjustment values.	
Item	Data	Setting/adjustment data

Operation/Procedure

(Initial screen)

The currently set value is highlighted beside the adjustment item.

1. Select the adjustment item with the 10-key.
2. Press the [START] key.
   The display is shifted to the copy menu and the set value is stored.
3. Select the paper feed tray and the print density.
4. Press the [START] key.
   Copying is started. (Printing at 1200dpi cannot be made.)

After canceling a jam (After picking up, the [C] key is invalid.)

When the other information is repeatedly printed, the display may show the message, "Remove original from original table." However, the operation is performed normally.

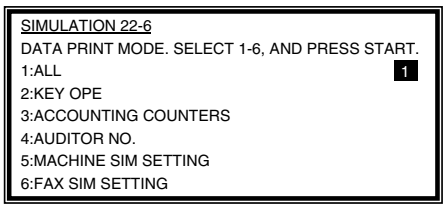
Item		Content
1	ALL	All lists group print (Default)
2	KEY OPE	Key operator information list
3	ACCOUNTING COUNTERS	List of total number of prints
4	AUDITOR NO.	Department number list
5	MACHINE SIM SETTING	Machine simulation setting list
6	FAX SIM SETTING*1	FAX simulation setting list (Only when the FAX board is installed. The display does not go to the print data transfer display, but to the FAX SIM menu.)

* When the IMC board is not installed, key input is disabled.

* Duplex print cannot be made.

* For the FAX SIM setting list, the display and the operating procedures differ.

Note: When the simulation is canceled, the display returns to the original state but the machine is not reset.

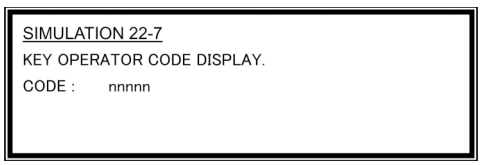


22-7

Purpose	User data output/Check (Display/Print)	
Function (Purpose)	Used to display the key operator code. (Use when the customer key operator code is forgotten.)	
Item	Data	User data

Operation/procedure

Used to display the key operator code.



22-8

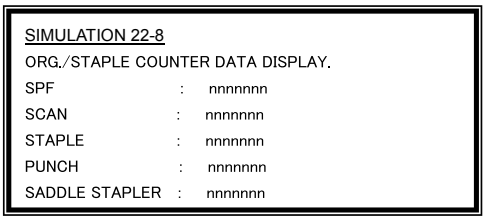
Purpose	Adjustment/setting/operation data output/check (display/print)
Function (Purpose)	Used to display the original, staple counter.
Item	Counter

Operation/procedure

Each counter is displayed.

SPF	RSPF counter
SCAN	Scan counter
STAPLE	Stapler counter
PUNCH	Punch counter
SADDLE STAPLER	Saddle stitch counter

The counter display is in 7 digits.



22-9

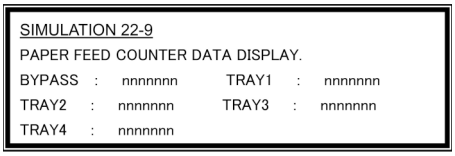
Purpose	Adjustment/setting/operation data output/check (display/print)
Function (Purpose)	Used to check the number of use of each paper feed section. (the number of prints)
Section	Paper feed
Item	Counter

Operation/procedure

Used to display each paper feed counter.

BYPASS	Manual feed counter
TRAY1	Tray 1 counter
TRAY2	Tray 2 counter
TRAY3	Tray 3 counter
TRAY4	Tray 4 counter

The counter display is in 7 digits.



22-10

Purpose	Adjustment/setting/operation data output/check (display/print)	
Function (Purpose)	Used to check the system configulation.	
Item	Specifications	Option

Operation/procedure

The detected machine composition is displayed.
(The job separator cannot be detected. Based on SIM 26-1 setting.)

Item	Display items
SPEED	25CPM/31CPM
DF	NONE/[1: RSPF]
OUTPUT	NONE/[2: Finisher]/[3: Job separator]
CASETTE1	NONE/[4: One-step paper feed unit]
CASETTE2	NONE/[5: Two-step paper feed unit]
IMC MEM	NONE/Expansion memory capacity (MB)
PRINTER	NONE/[6: PRINTER]
PS3	NONE/[7: PS3]
NIC	NONE/[8: NIC]
SCANNER	NONE/[9: SCANNER]
FAX	NONE/[10: FAX]
FAX MEM	NONE/Memory capacity (MB)
HAND SET	NONE/[11: Handset]
PUNCH	NONE/[12: Punch unit]

NONE: When it is not installed, "- - - - - - - - - -" is displayed.

[ ]: Shows the product code in the list below.

No.	Item	Model code
1	RSPF	AR-RP7
2	Finisher	AR-FN5A AR-F14N (Saddle finisher)
3	Job separator	AR-TR3
4	1 tray paper feed unit	AR-D30 (*1)
5	2 tray paper feed unit	AR-D31 (*1)
6	PRINTER	AR-P27
7	PS3	AR-PK1N
8	NIC	STANDARD (Only SoftNic)
9	SCANNER	MX-NSX1
10	FAX	AR-FX7
11	Handset	AR-HN4
12	Punch unit	AR-PN1A (2 holes) AR-PN1B (2/3 holes) AR-PN1C (4 holes) AR-PN1D (4-hole, wide)

*1: The number of installed units is displayed beside the model code.

For the cassettes, only the option cassette is displayed.

For the job separator, the printer, and the PS3, which are provided as standard provision, and when the GDI is installed, they are displayed as STANDARD.

For the scanner, however, even though it is a standard unit, its model name is displayed. For the NIC, The SoftNic is standard features, and "STANDARD" is displayed. Nic board is not supplied as option.

```
SIMULATION 22-10
SYSTEM INFORMATION.
SPEED    : XXXXXXX      DF         : XXXXXXX
OUTPUT   : XXXXXXX      CASETTE1: XXXXXXX
CASETTE2: XXXXXXX      IMC MEM : XXXXXXX
PRINTER : XXXXXXX      PS3        : XXXXXXX
NIC      : XXXXXXX      SCANNER : XXXXXXX
FAX      : XXXXXXX      FAX MEM : XXXXXXX
HAND SET: XXXXXXX      PUNCH     : XXXXXXX
```

22-11

Purpose	Adjustment/setting/operation data output/check (display/print)
Function (Purpose)	Used to display the FAX send/receive counter (FAX reception and print counter).
Section	FAX
Item	Counter

Operation/procedure

Used to display the FAX send/receive counter.

FAX SEND PAGE/TIME	FAX send page and time
FAX RECEIVE PAGE/TIME	FAX receive page and time
FAX OUTPUT	FAX output (number of print)

The counter display is in 7 digits.

Note: Executable only when the FAX is installed.

```
SIMULATION 22-11
FAX COUNTER DATA DISPLAY.
FAX SEND      PAGE :  ********  TIME :  hhhhhhhh : mm : ss
FAX RECEIVE   PAGE :  ********  TIME :  hhhhhhhh : mm : ss
FAX OUTPUT          :  ********
```

22-12

Purpose	Adjustment/setting/operation data output/check (display/print)	
Function (Purpose)	Used to check the misfeed positions and the number of misfeed at each position. (When the number of misfeed is considerably great, it can be judged as necessary for repair.)	
Section	RSPF	
Item	Trouble	Misfeed

Operation/procedure

Used to display the RSPF jam history data sequentially from the latest one.

Forty RSPF jam histories are displayed sequentially from the latest.

Error code	Name	Sensor name	Paper Reached/ Not Reached to the sensor
DFD_ND	RSPF paper in lead edge jam	SPF P-IN sensor	Not Reached
DFD_ST	RSPF paper in rear edge jam	SPF P-IN sensor	Reached
RDD_ND	RSPF paper out lead edge jam	SPF P-IN sensor	Reached, P_OUT Not Reached
RDD_ST	RSPF paper out rear edge jam	SPF P-OUT sensor	Reached, P_IN passed (OFF)
JAM_REV	RSPF duplex reverse jam	SPF P-IN sensor	Not Reached (Paper after reversing)
ORG_SHORT	RSPF short size error	SPF P-IN sensor	Passed (OFF at JAM)
ORG_LONG	RSPF long size error	SPF P-OUT sensor	Reached
		SPF P-IN sensor	Reached

```
SIMULATION 22-12
SPF JAM HISTORY.
XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX
XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX
XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX XXXXX
```

22-13

Purpose	Adjustment/setting/operation data output/check (display/print)
Function (Purpose)	Used to display the CRUM type.
Item	Specifications

Operation/Procedure

Used to display the CRUM type.

Item	Content
00	Not fixed.
01	AR-A
02	AR-B
03	AR-C
04	DM (VER)
05	DM (WEB)
06	CHINA
99	Conversion completed.

```
SIMULATION 22-13
CRUM TYPE DISPLAY.
CRUM TYPE      nn
```

22-19

Purpose	Adjustment/setting/operation data output/check (display/print)
Function (Purpose)	Used to display the scanner counter in the network scanner mode.
Section	Network scanner
Item	Counter

Operation/procedure

Used to display the scanner counter.

SCANMODE	Scanner mode counter

The counter display is in 7 digits.

```
SIMULATION 22-19
SCAN MODE COUNTER DATA DISPLAY.
SCANMODE:    nnnnnnn
```

24

24-1

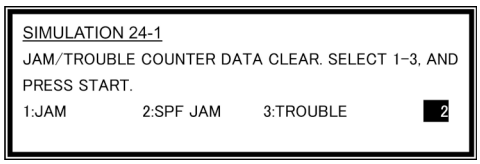
Purpose	Data clear
Function (Purpose)	Used to clear the misfeed counter, the misfeed history, the trouble counter, and the trouble history. (The counters are cleared after completion of maintenance.)
Section	Memory
Item	Counter

Operation/procedure

Jam/trouble counter is cleared individually. (The history of each counter is deleted when clearing)

1. Select the counter to be cleared with the 10-key.
2. Press the [START] key.
   The confirmation menu is shown.
3. Select "1: YES."
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

	Item	Content
1	JAM	JAM counter/JAM history
2	SPF JAM	RSPF JAM counter/RSPF JAM history
3	TROUBLE	Trouble counter/Trouble history



24-2

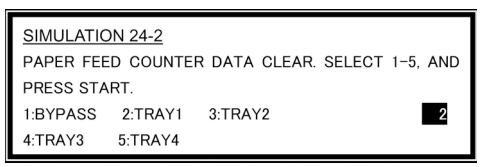
Purpose	Data clear
Function (Purpose)	Used to clear the number of use (the number of prints) of each paper feed section.
Section	Paper feed
Item	Counter

Operation/procedure

Used to clear each paper feed counter individually.

1. Select the counter to be cleared with the 10-key.
2. Press the [START] key. The confirmation menu is shown.
3. Select "1: YES."
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

	Item	Content
1	BYPASS	Manual feed counter
2	TRAY1	Tray 1 counter
3	TRAY2	Tray 2 counter
4	TRAY3	Tray 3 counter
5	TRAY4	Tray 4 counter



24-3

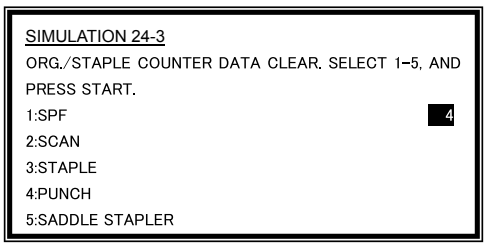
Purpose	Data clear
Function (Purpose)	Used to clear the number usage data of the stapler, RSPF, and scanning.
Section	Transport/Finisher
Item	Counter

Operation/procedure

Used to clear the original and staple counters individually.

1. Select the counter to be cleared with the 10-key.
2. Press the [START] key.
   The confirmation menu is shown.
3. Select "1: YES."
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

	Item	Content
1	SPF	RSPF counter
2	SCAN	Scan counter
3	STAPLE	Stapler counter
4	PUNCH	Punch counter
5	SADDLE STAPLER	Saddle stitch counter

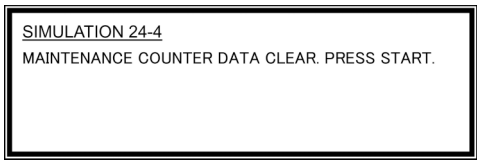


24-4

Purpose	Data clear
Function (Purpose)	Used to reset the maintenance counter.
Item	Counter

Operation/procedure

1. Press the [START] key. The confirmation menu is shown.
2. Select "1: YES."
   1: YES (Cleared)
   2: NO (Not cleared) (Default)



24-5

Purpose	Data clear	
Function (Purpose)	Used to reset the developer counter. (The developer counter of the DV unit which is installed is reset.)	
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)	
	Developer/Toner hopper	
Item	Counter	Developer

Operation/procedure

1. Press the [START] key.
   The confirmation menu is shown.
2. Select "1: YES."
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

24-6

Purpose	Data clear	
Function (Purpose)	Used to clear the copy counter.	
Item	Counter	Copier

Operation/procedure

1. Press the [START] key.
   The confirmation menu is shown.
2. Select “1: YES.”
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

24-7

Purpose	Data clear
Function (Purpose)	Used to clear the OPC drum (membrane decrease) correction counter. (This simulation is executed when the OPC drum is replaced.)
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Photo conductor
Item	Counter

Operation/procedure

1. Press the [START] key.
   The confirmation menu is shown.
2. Select “1: YES.”
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

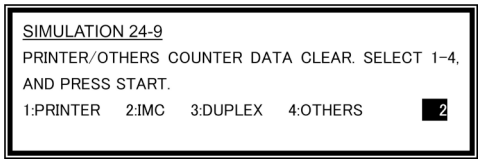
24-9

Purpose	Data clear	
Function (Purpose)	Used to clear the printer counter and other counters.	
Section	Printer	
Item	Counter	Printer

Operation/procedure

1. Select the counter to be cleared with the 10-key.
2. Press the [START] key.
   The confirmation menu is shown.
3. Select “1: YES.”
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

Item		Content
1	PRINTER	Printer counter
2	IMC	IMC counter
3	DUPLEX	DUPLEX counter
4	OTHERS	The other counters



24-10

Purpose	Data clear
Function (Purpose)	FAX counter data clear
Section	FAX
Item	Counter

Operation/procedure

1. Select the “3: NUMBER OF PRINTS”, and press the [START] key.
   The confirmation menu is shown.
2. Select “1: YES.”
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

Item		Content
1	FAX SEND (PAGE & TIME)	FAX send page and time
2	FAX RECEIVE (PAGE & TIME)	FAX receive page and time
3	FAX OUTPUT	FAX output (number of prints)

Note: Executable only when the FAX is installed.

24-15

Purpose	Data clear
Function (Purpose)	Used to clear the scanner counter in the network scanner mode.
Section	Scanner section
Item	Counter

Operation/procedure

1. Press the [START] key.
   The confirmation menu is shown.
2. Select “1: YES.”
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

The scanner mode counter and the number of send of the scanner are cleared.

* The simulation to perform communication with the PCL is inhibited until Notice Page storing is completed. (Only when the serviceman call error occurs.)
* When in other than the serviceman call error, entering the simulation is not allowed from the system check display.

25

25-1

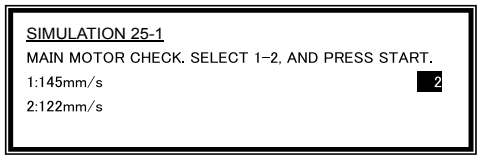
Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the main drive (excluding the scanner section) and to check the operation of the toner concentration sensor. (The toner concentration sensor output can be monitored.)
Section	DRIVE
Item	Operation

Operation/procedure

1. Select the speed (145mm/s, 122mm/s) with the 10-key.
2. Press the [START] key.
   The main motor rotates to start monitoring the toner density control sensor. (3min operation)

After execution, interruption cannot be made for about 7 sec. ([CA] key and [CUSTOM SETTINGS] key are disabled.)

* Even in toner end error, if there is no other error (including cover open) after turning on the power, this simulation can be performed.



25-2

Purpose	Setting
Function (Purpose)	Used to make the initial setting of toner concentration when replacing developer.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
	Developer/Toner hopper

Operation/procedure

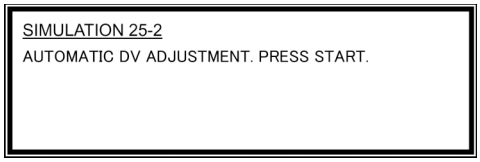
1) Open the cover with the power OFF.
2) Turn on the power. (Since the cover is open, the machine does not perform initializing.)
3) Install the developing tank.
4) Execute the simulation.
5) Enter SIM 25-2. ([25] → [START] key → [2] → [START] key)
6) Open the cover just before starting the simulation.
7) Press the [START] key.
   The main motor rotates. After stirring for 3 min, the toner density control sensor value is sampled 16 times, and the average value is stored.

When "EE-EU" or "EE-EL" after completion, an error display is shown.

Note: After completion of execution, be sure to press the [CA] key to cancel the simulation.

[CRUM-related error cancel procedure]

- When "CRUM DEVICE ERROR" is displayed:
  Error content: Occurs in case of a communication error between the machine and CRUM.
  Cancel procedure: Reset with [CA] key and cancel with SIM 16.
- "CRUM DATA ERROR"
  Error content: CRUM identification error, CRUM model error, CRUM type error, CRUM destination error
  Cancel procedure: Install the CRUM which is satisfactory with the machine setup, reset with the [CA] key, and execute SIM 25-2 again.
- "DEVE UNIT NONE"
  Error content: Occurs when the developing unit is not installed in an AR model.
  Cancel procedure: It returns to the state before execution of auto developer adjustment. It is canceled by the operations of Cover open → Developing unit installation → Cover close. Therefore, developer adjustment is started by pressing [START] key.
- "TONER UNIT NONE"
  Error content: Occurs when the CRUM is not installed in a DM model.
  Cancel procedure: It returns to the state before execution of auto developer adjustment. It is canceled by the operations of Cover open → CRUM installation → Cover close. Therefore, developer adjustment is started by pressing [START] key.
- "EU ERROR"
  Error content: Occurs when the adjusted toner concentration reference value is 179 or grater.
  Cancel procedure: Reset with [CA] key and execute SIM 25-2 again.
- "EL ERROR"
  Error content: Occurs when the adjusted toner concentration reference value is 77 or smaller.
  Cancel procedure: Reset with [CA] key and execute SIM 25-2 again.



26

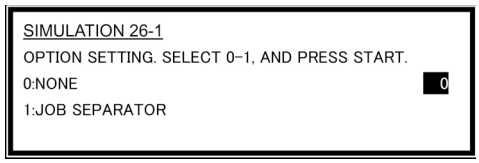
26-1

Purpose	Setting	
Function (Purpose)	Used to set whether the job separator is installed or not. (Since this cannot be detected by hardware detection, it is set in this simulation.)	
Item	Specifications	Option

Operation/procedure

1. Select the set value with the 10-key.
2. Press the [START] key.

Set value	Connection option
0	None (default)
1	Job separator provided.



26-2

Purpose	Setting
Function (Purpose)	Used to set whether the automatic detection of paper size is made or not.
Section	Paper feed
Item	Specifications

Operation/procedure

1. Select the item with the 10-key and press the [START] key. Used to set the automatic size detection.
2. Set whether automatic detection of paper size is made or not with the 10-key.

1:B4/LG,FC	Setting to detect B4/Legal as FC 0: B4 legal is detected as B4 legal. (Default) 1: B4 legal is detected as FC.
2:A4<->LT	This setup detects Letter as A4 in the inch series and A4 as Letter in the AB series. 0: Detection disable (Default) 1: Detection valid

8.5" x 13" detection valid/invalid setup

Set value	Setup	Remarks
0	Detection invalid	Default
1	Detection valid	

Detection size when 8.5" x 13" document/paper is used.

	Employed unit	Destination	Document size	Set value 0 (Invalid)	Set value 1 (Valid)
Document	Document table/ RSPF	AB series	FC (8.5" x 13")	B4	FC (8.5" x 13")
			LG (8.5" x 14")	B4	FC (8.5" x 13")
			B4	B4	FC (8.5" x 13")
		Inch series	FC (8.5" x 13")	LG (8.5" x 14")	FC (8.5" x 13")
			LG (8.5" x 14")	LG (8.5" x 14")	FC (8.5" x 13")
			B4	WLT (11" x 17")	WLT (11" x 17")
Paper	Machine paper feed cassette	All destinations	–	Set with key operations.	
	Manual paper feed tray	AB series	FC (8.5" x 13")	LG (8.5" x 14")	FC (8.5" x 13")
			LG (8.5" x 14")	LG (8.5" x 14")	FC (8.5" x 13")
			B4	B4	B4
		Inch series	FC (8.5" x 13")	LG (8.5" x 14")	FC (8.5" x 13")
			LG (8.5" x 14")	LG (8.5" x 14")	FC (8.5" x 13")
			B4	B4	B4

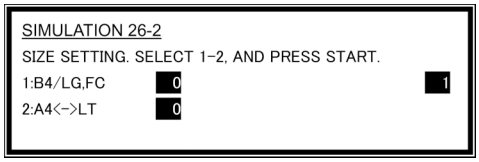
A4/LT (8.5" x 11") detection enable/disable setup

In the inch series, Letter is detected as A4; in the AB series, A4 is detected as Letter.

Set value	Setup	Remarks
0	Detection invalid	Default
1	Detection valid	

Detection size when A4/LT (8.5" x 11") document/paper is used.

	Employed unit	Destination	Document size	Set value 0 (Invalid)	Set value 1 (Valid)
Document	Document table/ RSPF	AB series	A4	A4	LT (8.5" x 11")
			LT (8.5" x 11")	A4	LT (8.5" x 11")
		Inch series	A4	LT (8.5" x 11")	A4
			LT (8.5" x 11")	LT (8.5" x 11")	A4
Paper	Machine paper feed cassette	All destinations	–	Set with key operations.	
	Manual paper feed tray	All destinations	–	Regardless of the simulation setup.	



26-3

Purpose	Setting
Function (Purpose)	Used to set the specifications of the auditor. Setting must be made depending on the use condition of the auditor.
Section	Auditor
Item	Specifications

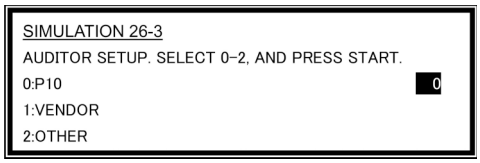
Operation/procedure

Select the mode corresponding to the auditor specification mode with the 10-key.

Item		Content	Setting range	Default
0	P10	Built-in auditor mode	0-2	0
1	VENDOR	Coin vendor mode		
2	OTHER	Others		

When "1: VENDOR (Coin vendor mode)" is set, the following three items of key operation setting are changed.

1) Set the LCD backlight change inhibit to "1: OFF (Enable)."
2) When SIM 26-6 destination setting is set to "0: Japan," duplex copy inhibit setting must be set to "0: ON (Inhibit)."
3) Set the sort automatic selection to "0: OFF (Disable)."



26-5

Purpose	Setting	
Function (Purpose)	Used to set the count mode of the total counter and the maintenance counter.	
Item	Specifications	Counter

Operation/procedure

Used to set the count up number (1 or 2) when an A3/WLT paper passes through.

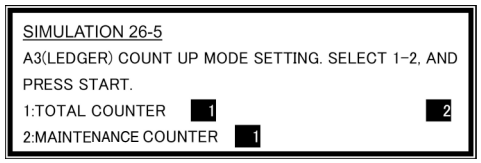
For the drum counter and the developer counter, double count is employed unconditionally.

(Target counter selection)

Item		Content
1	TOTAL COUNTER	Total counter
2	MAINTENANCE COUNTER	Maintenance counter

Used to set the count up number of the selected counter.

Item		Content	Setting range	Default
1	SINGLE COUNT	Single count	1-2	2
2	DOUBLE COUNT	Double count		



26-6

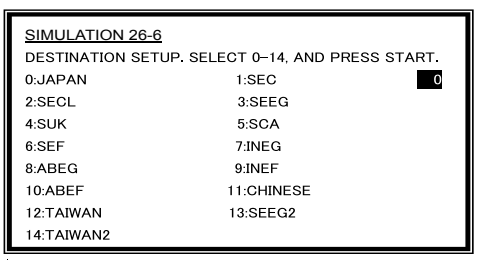
Purpose	Setting	
Function (Purpose)	Used to set the specifications depending on the destination.	
Item	Specifications	Destination

Operation/procedure

Select the destination with the 10-key.

By changing the destination, some other setting items may be changed.

Item		Content	Setting range	Default
0	JAPAN	Japan	0-14	0
1	SEC	SEC		
2	SECL	SECL		
3	SEEG	SEEG		
4	SUK	SUK		
5	SCA	SCA		
6	SEF	SEF		
7	INEG	EX inch series		
8	ABEG	EX AB series		
9	INEF	EX inch series (FC)		
10	ABEF	EX AB series (FC)		
11	CHINESE	China		
12	TAIWAN	Taiwan AB		
13	SEEG2	SEEG2		
14	TAIWAN2	Taiwan China		



26-10

Purpose	Setting
Function (Purpose)	Network scanner trial mode setting
Section	Scanner

Operation/procedure

Enter the set value with the 10-key and press the [START] key.

Item		Content	Default
0	END	Trail mode cancel	0
1	START	Trial mode start	

If the trial scanner counter value is less than 500, the trial mode setting can be repeatedly made. If the scanner trial counter value is 500 or more, the trial mode setting cannot be made.

When the scanner is not set and the scanner trial counter value is less than 500, if "1" is entered in SIM26-10, the trial mode setting is started. If "0" is entered in SIM26-10, the trial mode setting is canceled.

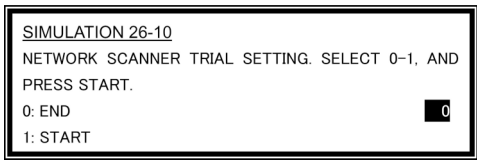
After recognition of the scanner, the trial mode setting cannot be made. (Entering "1" is invalid and a beep sound is produced.)

When this setting is made, the machine must be reset after canceling the simulation. When "1: Trial mode start" is selected, the scanner function is valid. If "0: Trial mode cancel" is selected, the scanner function is invalid.

When setting is invalid (when the scanner is recognized or the scanner trial counter value is 500 or more) in the key operations of the trail mode setting, an invalid sound (beep sound) is made. In the other case, a valid sound is made.

* When the scanner trial counter value is changed from 500 or more to less than 500, the trail setting is changed from "END" to "SETTING START."

Note: Executable only when the PCL/SCANNER is installed.



26-12

Purpose	Setting
Function (Purpose)	Used to input the Software Key for E-MAIL RIC.
Section	E-MAIL RIC
Item	Specifications

Operation/procedure

The current setup is displayed with ON or OFF.

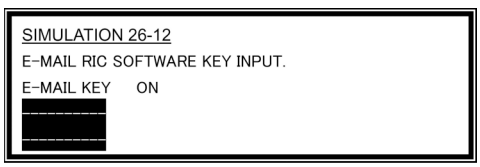
Enter an input (20 digits) of the E-MAIL RIC soft key with the 10-key and press the [START] key, and the collating result is displayed with OK or NG.

After canceling the simulation, if OK, the E-MAIL RIC function is enable; if NG, the E-MAIL RIC function is disabled.

This setting must be reset after the simulation cancel.

* If recognition is OK, the E-Mail RIC can be set to Enable. If the FAX is installed, however, the operation cannot be made actually.

Note: Executable only when the PCL/NIC is installed.



26-14

Purpose	Setting
Function (Purpose)	Used to input the Software Key for the PS extention kit.
Section	Printer
Item	Specifications

Operation/procedure

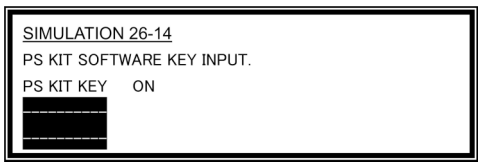
The current setup is displayed with ON or OFF.

Enter an input (20 digits) of the PS expansion kit soft key with the 10-key and press the [START] key, and the collating result is displayed with OK or NG.

After canceling the simulation, if OK, the PS expansion kit function is enable; if NG, the PS expansion kit function is disabled.

This setting must be reset after the simulation cancel.

Note: Executable only when the PCL/PS3 is installed.



26-18

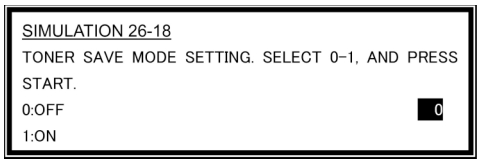
Purpose	Setting	
Function (Purpose)	Used to set enable/disable of toner save operation.	
Item	Specifications	Operation mode (Common)

Operation/procedure

Input the set value with the 10-key and press the [START] key.

Item		Content	Setting range	Default
0	OFF	Disable	0-1	0
1	ON	Enable		

Note: Setup is allowed only for Japan and UK.



26-22

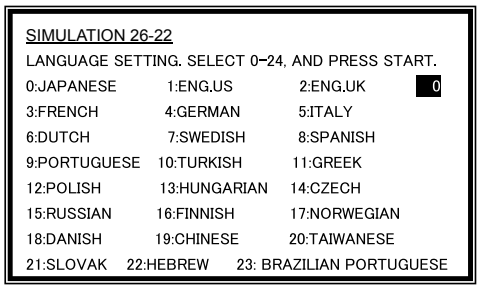
Purpose	Setting
Function (Purpose)	Used to set the specification (language display) for the destination.
Item	Specifications

Operation/procedure

Select the display language (language code) with the 10-key according to the table below, and press the [START] key.

This setup varies in connection with SIM 26-6 (Destination setup).

Item		Language code	ASIC expression	Remarks
0	JAPANESE	ja	6A 61	
1	ENG.US	en	65 6E	
2	ENG.UK	gb	67 62	
3	FRENCH	fr	66 72	
4	GERMAN	de	64 65	
5	ITALY	it	69 74	
6	DUTCH	nl	6E 6C	
7	SWEDISH	sv	73 76	
8	SPANISH	es	65 73	
9	PORTUGUESE	pt	70 74	
10	TURKISH	tr	74 72	
11	GREEK	el	65 6C	
12	POLISH	pl	70 6C	
13	HUNGARIAN	hu	68 75	
14	CZECH	cs	63 73	
15	RUSSIAN	ru	72 75	
16	FINNISH	fi	66 69	
17	NORWEGIAN	no	6E 6F	
18	DANISH	da	64 61	
19	CHINESE	zh	7A 68	
20	TAIWANESE	tw	74 77	Traditional Chinese supported locally
21	SLOVAK	sk	73 6B	
22	HEBREW	he	68 65	Supported locally
23	BRAZILIAN PORTUGUESE	pb	70 62	
24	ARABIC	ar	61 72	



26-30

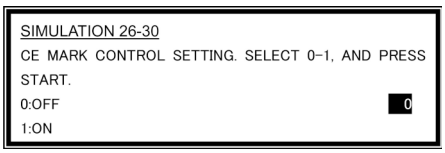
Purpose	Setting	
Function (Purpose)	Used to set ON/OFF of the heater lamp slow-up control conforming to the CE mark control.	
Item	Specifications	Operation mode (Common)

Operation/procedure

Input the set value with the 10-key and press the [START] key.

This setup varies in connection with SIM 26-6 (Destination setup).

Item		Default	
		Japan, SEC, SECL, SCA, SEF, Taiwan	Others
0	OFF	0	1
1	ON		



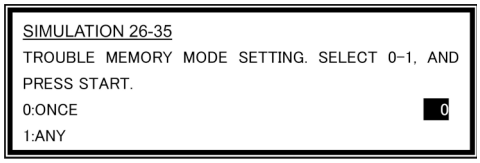
26-35

Purpose	Setup
Function (Purpose)	Used to set whether the same continuous troubles are displayed as one trouble or the series of troubles with SIM 22-4 when the same troubles occur continuously.
Item	Specifications

Operation/procedure

Enter the set value with 10-key, and press [START] key.

Item		Content	Default
0	ONCE	When two or more troubles occur, only one is registered.	0
1	ANY	All the troubles occurred are registered.	



26-36

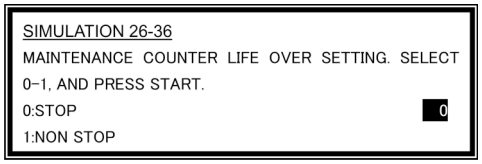
Purpose	Setting
Function (Purpose)	Used to set whether the machine is stopped or not when the maintenance counter life is expired.
Item	Operation

Operation/procedure

Input the set value with the 10-key and press the [START] key.

Item		Content	Default
0	STOP	Stop	1
1	NON STOP	Non stop	

Note: Executable only with SRU (AR models).



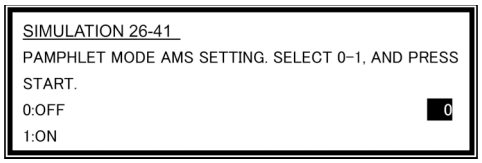
26-41

Purpose	Setting
Function (Purpose)	Used to set ON/OFF of the automatic magnification ratio selection (AMS) when setting the binding function.
Item	Operation

Operation/procedure

Enter the set value with the 10-key, and press the [START] key.

Item		Content	Default
0	OFF	AMS is not set automatically.	1 (SUK, SEF, SEEG, SEEG2) 0 (Others)
1	ON	AMS is set automatically.	



26-46

Purpose	Setting
Function (Purpose)	Used to set whether to meet with the output direction of images regardless of the mode when installing the finisher.
Item	Operation

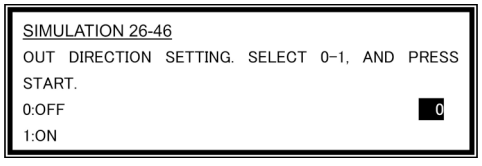
Operation/procedure

When this setting is made, the image output direction in the staple mode and that in the normal mode become the same. Therefore, the user who uses printed paper (logo, house style, etc) need not change the original direction in the staple mode. (When the finisher is used, images are rotated 180 degrees in the staple mode.)

Enter the set value with the 10-key, and press the [START] key.

Item		Content	Default
0	OFF	No setting (The output image direction is changed in the staple mode of the finisher.)	0
1	ON	Setting (The output image direction is the same regardless of stapling or not.)	

Note: Executable only when the finisher is installed.



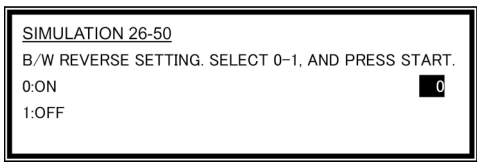
26-50

Purpose	Setting
Function (Purpose)	Used to set ON/OFF of the black and white reversion function.
Item	Operation

Operation/procedure

Enter the set value with the 10-key, and press the [START] key.

Item		Content	Default
0	ON	Enable	1 (SUK) 0 (Others)
1	OFF	Disable	



26-57

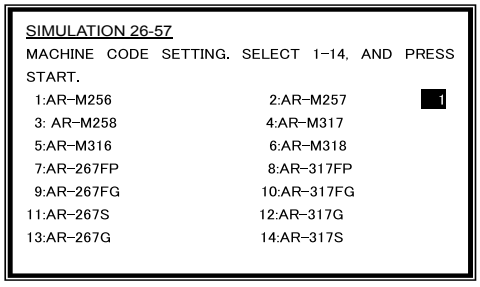
Purpose	Setting
Function (Purpose)	Used to set the model code.
Item	Operation

Operation/procedure

Input the set value with the 10-key and press the [START] key.

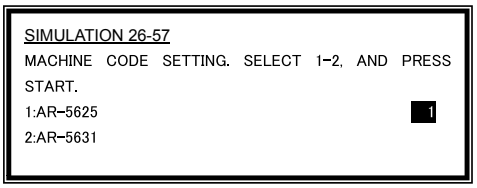
- AR-M256/M257/M258/M316/M317/M318

Item		Default
1	AR-M256	1
2	AR-M257	
3	AR-M258	
4	AR-M317	
5	AR-M316	
6	AR-M318	
7	AR-267FP	
8	AR-317FP	
9	AR-267FG	
10	AR-317FG	
11	AR-267S	
12	AR-317G	
13	AR-267G	
14	AR-317S	



- AR-5625/5631

Item		Default
1	AR-5625	1
2	AR-5631	



26-60

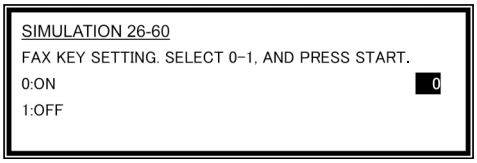
Purpose	Setting
Function (Purpose)	Used to set enable/disable of the FAX mode key when FAX is not installed. (When FAX is installed, the FAX mode is enabled regardless of this setup.)
Item	Operation

Operation/procedure

Input the set value with the 10-key and press the [START] key.

Item		Content	Default	
			JAPAN, SEC, SECL, SUK, SCA	Others
0	ON	Effective (The message with FAX uninstalled is displayed.)	0	1
1	OFF	Disable (Error Beep)		

This setup varies in connection with SIM 26-6 (Destination setup).



26-71

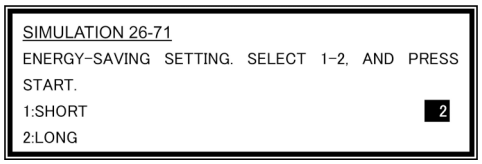
Purpose	Setting
Function (Purpose)	In the power save time setting, the pre-heat (pre-heat mode setting) and the auto power shut off time can be set to the short time setup (pre-heat: 1 min, auto power shut off: 4 min) and the long time setup (pre-heat: 5min, auto power shut off: 30min).

Operation/procedure

Select the short time setup or the long time setup of the pre-heat time and the auto power shut off time with the 10-key, and press the [START] key.

Item	Content	Default
1	Preheat: 1min, auto power shut off: 4min	2
2	Preheat: 5min, auto power shut off: 30min	

Note: When the sub code 71 is entered to display the setting menu,the default values are always displayed. (However,the default time is not always set.)



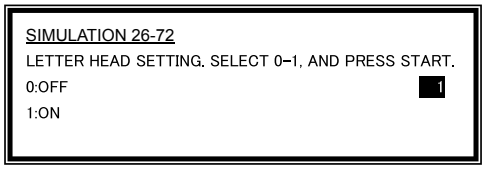
26-72

Purpose	Setting
Function (Purpose)	The letterhead support is set. When “Letterhead paper setting” is selected, the set value of SIM 26-46 (Image output direction setting) is set to “Setting Enable” accordingly.

Operation/procedure

Input the set value with the 10-key and press the [START] key.

Item		Content	Default	Item
0	OFF	Letterhead paper is not set.	0-1	0
1	ON	Letterhead paper is set.		



27

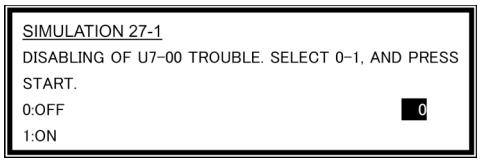
27-1

Purpose	Setting	
Function (Purpose)	Used to set PC/MODEM communication trouble (U7-00) detection Yes/No.	
Section	Communication (RIC/MODEM)	
Item	Specifications	Operation mode (Common)

Operation/procedure

Input the set value with the 10-key and press the [START] key.

Item		Content	Default
0	OFF	In case of the communication trouble, U7-00 is not displayed.	0
1	ON	In case of the communication trouble, U7-00 is displayed.	

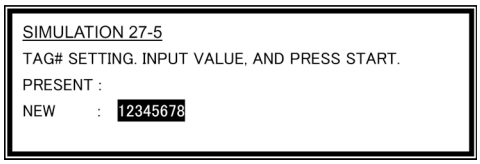


27-5

Purpose	Setting
Function (Purpose)	Used to set the tag number.
Item	Data

Operation/procedure

1. The currently set number is displayed on the PRESENT column.
2. Enter the new tag number (Max. 8 digits) with the 10-key.
   The entered number is displayed on the NEW column.
3. Press the [START] key.
   The set value is stored and “PRESENT” is revised.



30

30-1

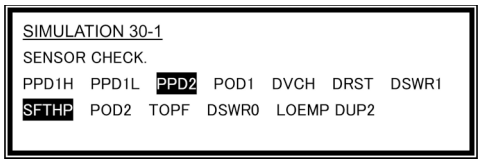
Purpose	Operation test/check
Function (Purpose)	Used to display the sensor status attached to the machine.
Section	Others
Item	Operation

Operation/procedure

The active sensors and detectors are highlighted.

PPD1H	PS paper detection 1 sensor
PPD1L	PS paper detection 2 sensor
PPD2	Fusing paper sensor
POD1	1st paper exit paper out sensor
DVCH	Developing cartridge detection sensor
DRST	Drum intial detection sensor
DSWR1	Interlock switch (side door)
SFTHP	Shifter home position sensor
POD2	2nd paper exit paper out sensor

TOPF	2nd paper exit full detection sensor
DSWR0	2nd paper exit cover open/close detection sensor
LOEMP	1st paper exit empty detection sensor
DUP2	Reverse path paper sensor



30-2

Purpose	Operation test/check
Function (Purpose)	Used to display the status of the sensors attached to the standard cassette and the manual feed tray. (Use SIM 4-2 for the option cassettes.) The sensor of an uninstalled cassette is not displayed.
Section	Paper feed
Item	Operation

Operation/procedure

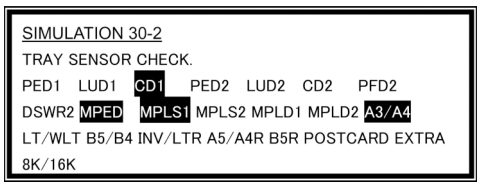
The active sensors and detectors are highlighted.

PED1	1st cassette paper empty sensor
LUD1	1st cassette paper upper limit detection sensor
CD1	1st cassette empty sensor
PED2	2nd cassette paper empty sensor
LUD2	2nd cassette paper upper limit detection sensor
CD2	2nd cassette empty sensor
PFD2	2nd cassette paper pass sensor
DSWR2	2nd cassette right door detection sensor
MPED	Manual tray paper empty detection
MPLS1	Manual tray length detection 1
MPLS2	Manual tray length detection 2
MPLD1	Manual feed paper length detection 1
MPLD2	Manual feed paper length detection 2

Width detection size of the manual feed tray (one of them is displayed.)

A4/A3, LT/WLT, B5/B4, INV/LTR, A5/A4R, B5R, POSTCARD, EXTRA, 8K/16K

(At detection, highlighted)



40

40-1

Purpose	Operation test/check
Function (Purpose)	Used to check the sensor of the machine manual feed tray.
Section	Paper feed
Item	Operation

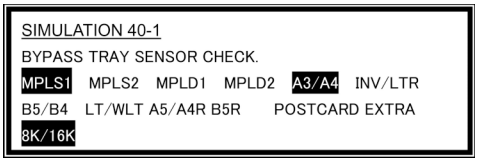
Operation/procedure

The active sensors and detectors are highlighted.

MPLS1	Manual tray length detection 1
MPLS2	Manual tray length detection 2
MPLD1	Manual feed paper length detection 1
MPLD2	Manual feed paper length detection 2

Width detection size of the manual feed tray (one of them is displayed.)

A4/A3, LT/WLT, B5/B4, INV/LTR, A5/A4R, B5R, POSTCARD, EXTRA, 8K/16K



40-2

Purpose	Adjustment
Function (Purpose)	Used to adjust the manual paper feed tray paper width detector detection level.
Section	Paper feed
Item	Operation

Operation/procedure

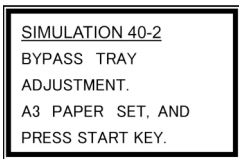
The adjustment method is of the 4-point system. Set the guide to Max. (A3/WLetter) position, A4R/Letter R position, A5R/Invoice R position, and Min. position for adjustment.

1) Set A3/W Letter and fit the guide, then press the [START] key.
2) Set A4R/LetterR and fit the guide, then press the [START] key.
3) Set to A5R/INVOICE R and fit the guide, then press the [START] key.
4) Narrow the guide at minimum, press the [START] key.
5) Set the paper detection width (+), and press the [START] key.
6) Set the paper detection width (–), and press the [START] key.

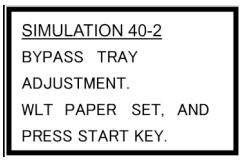
If “FAILED” is displayed in procedure 1), 2), 3), or 4), it is NG of adjustment. Repeat the adjustment.

Middle position adjustment L	Yes	MID-L ADJ.ON
	No	MID-L ADJ.OFF
Middle position adjustment S	Yes	NID-S ADJ.ON
	No	MID-S ADJ.OFF

AB series



Inch series

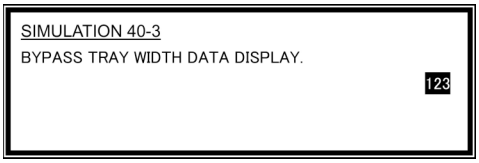


40-3

Purpose	Adjustment
Function (Purpose)	The AD conversion value of manual feed width detection is displayed.
Section	Paper feed
Item	Operation

Operation/procedure

The AD conversion value of manual feed width detection is displayed.



41

41-1

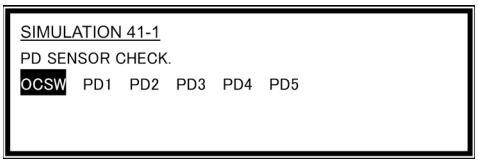
Purpose	Operation test/check
Function (Purpose)	Used to check the document size detection photo sensor.
Section	Others
Item	Operation

Operation/procedure

The operation status of the sensors and detectors in the original size detection section are displayed. The active sensors and detectors are highlighted.

OCSW	Original cover state Open: Highlighted display Close: Normal display
PD1 to 5	Original sensor status Without original: Normal display With original: Highlighted display

For AB series, PD1 to 5 is displayed, for inch series, PD1 to 4.



41-2

Purpose	Adjustment
Function (Purpose)	Used to adjust the detection level of the document size photo sensor.
Section	Others
Item	Operation

Operation/procedure

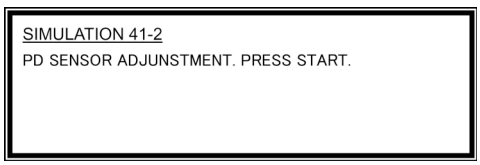
Place an A3 (or WLT) document on the document table, and press [START] key with the OC cover open.

The adjustment is performed and the result is displayed.

OCSW	Original cover state Open: Highlighted display Close: Normal display
1 to 5	PD sensor detection level (Hexadecimal display)

The value in [ ] shows the threshold value. (Hexadecimal display)
For AB series, 1 to 5 is displayed, for inch series, 1 to 4.

During execution of the simulation, “EXECUTING” is displayed.



41-3

Purpose	Operation test/check
Function (Purpose)	Used to check the light reception level and the detection level of the original size detection photo sensor.
Section	Others
Item	Operation

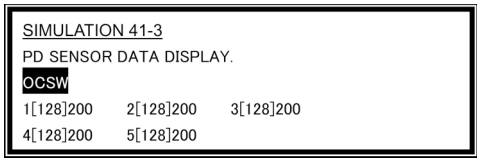
Operation/procedure

The detection output level of each sensor is displayed in real time.

OCSW	Original cover state Open: Highlighted display Close: Normal display
1 to 5	PD sensor detection level (Hexadecimal display)

The value in [ ] shows the threshold value of 20 degree detection adjustment. (Hexadecimal display)

For AB series, 1 to 5 is displayed, for inch series, 1 to 4.



41-4

Purpose	Adjustment
Function (Purpose)	Used to adjust the detection level of OC 20 degrees.
Section	Others
Item	Operation

Operation/procedure

Set the OC cover at 20 degrees detection and press the [START] key.

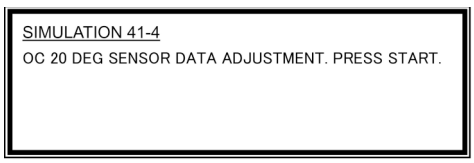
The detection output level of each sensor is displayed in real time.

OCSW	Original cover state Open: Highlighted display Close: Normal display
1 to 5	PD sensor detection level (Hexadecimal display)

The value in [ ] shows the threshold value of 20 degree detection adjustment. (Hexadecimal display)

For AB series, 1 to 5 is displayed, for inch series, 1 to 4.

During execution, [EXECUTING] is highlighted.



43

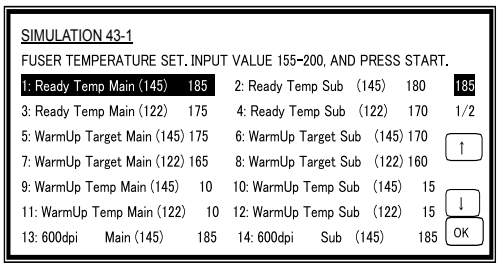
43-1

Purpose	Setting
Function (Purpose)	Used to set the fusing temperature in 600dpi, 1200dpi, or postcard print.
Section	Fixing (Fusing)
Item	Operation

Operation/procedure

1. Touch the item to be set.
2. Enter the set value with the 10-key.

Item		Content	Setting range	Default	
				(North America /Others)	(Europe/ China)
1	Ready Temp Main (145)	Ready temperature Main (145mm/s)	150 - 220	185	190
2	Ready Temp Sub (145)	Ready temperature Sub (145mm/s)	150 - 220	180	185
3	Ready Temp Main (122)	Ready temperature Main (122mm/s)	150 - 220	175	180
4	Ready Temp Sub (122)	Ready temperature Sub (122mm/s)	150 - 220	170	175
5	WarmUp Target Main (145)	Warmup target temperature Main (145mm/s)	150 - 220	185	
6	WarmUp Target Sub (145)	Warmup target temperature Sub (145mm/s)	150 - 220	180	
7	WarmUp Target Main (122)	Warmup target temperature Main (122mm/s)	150 - 220	175	
8	WarmUp Target Sub (122)	Warmup target temperature Sub (122mm/s)	150 - 220	170	
9	WarmUp Temp Main (145)	Warmup complete temperature Main (145mm/s)	0 - 40	10	
10	WarmUp Temp Sub (145)	Warmup complete temperature Sub (145mm/s)	0 - 40	15	
11	WarmUp Temp Main (122)	Warmup complete temperature Main (122mm/s)	0 - 40	10	
12	WarmUp Temp Sub (122)	Warmup complete temperature Sub (122mm/s)	0 - 40	15	
13	600dpi Main (145)	600dpi Main (145mm/s)	150 - 220	190	195
14	600dpi Sub (145)	600dpi Sub (145mm/s)	150 - 220	190	195
15	POST CARD Main (145)	Postcard Main (145mm/s)	150 - 220	200	
16	POST CARD Sub (145)	Postcard Sub (145mm/s)	150 - 220	200	
17	CARDBOARD Main (145)	Thick paper Main (145mm/s)	150 - 220	200	
18	CARDBOARD Sub (145)	Thick paper Sub (145mm/s)	150 - 220	200	
19	600dpi Main (122)	600dpi Main (122mm/s)	150 - 220	175	185
20	600dpi Sub (122)	600dpi Sub (122mm/s)	150 - 220	175	185
21	CARDBOARD Main (122)	Postcard Main (122mm/s)	150 - 220	190	
22	POST CARD Sub (122)	Postcard Sub (122mm/s)	150 - 220	190	
23	POST CARD (122mm/s)	Thick paper Main (122mm/s)	150 - 220	190	
24	CARDBOARD Sub (122)	Thick paper Sub (122mm/s)	150 - 220	190	



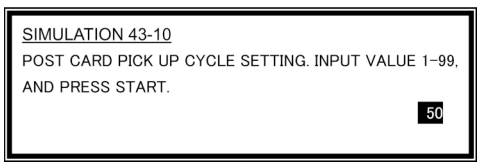
43-10

Purpose	Setting
Function (Purpose)	Used to set the paper feed cycle timing when printing postcards.
Section	Paper feed
Item	Operation

Operation/procedure

Input the set value with the 10-key and press the [START] key.

Setting range	1-99
Default	50



44

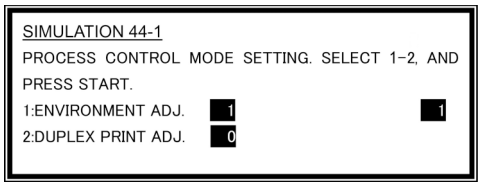
44-1

Purpose	Setting
Function (Purpose)	Used to make various setups in each mode of process control.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
Item	Operation

Operation/procedure

Enter the set value with the 10-key, and press the [START] key.

	Item	Content	Default
1	ENVIRONMENT ADJ.	Environmental correction Allow/ Inhibit (0: Inhibit, 1: Allow)	1
2	DUPLEX PRINT ADJ.	Duplex print correction Allow/ Inhibit (0: Inhibit, 1: Allow)	0



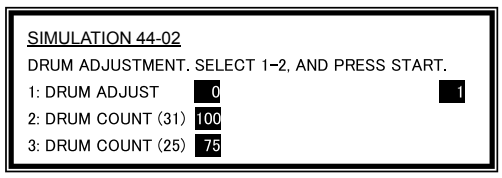
44-2

Purpose	Setting
Function (Purpose)	Used to set the drum count correction.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
Item	Operation

Operation/procedure

1. Select an item with 10-key, and press [START] key.
2. Enter the setting value, and press [START] key.

	Item	Content	Default
1	DRUM ADJUST	Drum count correction Disable/Enable (0: Disable, 1: Enable)	0
2	DRUM COUNT (31)	The drum count value is set for the LD power for 31 sheet model. (Setting in the unit of 1K) (Setting range: 1-100)	100
3	DRUM COUNT (25)	The drum count value is set for the LD power for 25 sheet model. (Setting in the unit of 1K) (Setting range: 1-100)	75



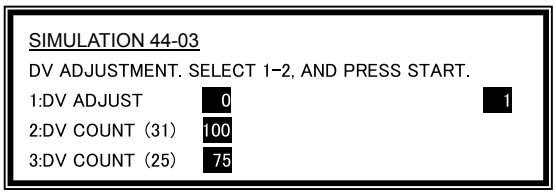
44-3

Purpose	Setting
Function (Purpose)	Used to set the DV count correction.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
Item	Operation

Operation/procedure

1. Select an item with 10-key, and press [START] key.
2. Enter the setting value, and press [START] key.

	Item	Content	Default
1	DV ADJUST	DV count correction Disable/ Enable (0: Disable, 1: Enable)	0
2	DV COUNT (31)	The DV count value is set for correction of the Grid/DVB voltage. (31 sheet model) (Setting in the unit of 1K) (Setting range: 1-100)	100
3	DV COUNT (25)	The DV count value is set for correction of the Grid/DVB voltage. (25 sheet model) (Setting in the unit of 1K) (Setting range: 1-100)	75



44-9

Purpose	Adjustment/Setup/Operation data output/Check (Display/Print)
Function (Purpose)	Used to display the process control correction information.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
Item	Operation

Operation/procedure

The following data are displayed.

Item	Content	Default	
		25cpm	31cpm
DRUM ADJUST	Drum count correction state (0:OFF, 1:ON) *	0	0
DV ADJUST	DV count correction state (0:OFF, 1:ON) *	0	0
TH AREA1	Current correction value of the environment correction area 1 (Grid/DVB correction)	76	126
TH AREA2	Current correction value of the environment correction area 2 (Grid/DVB correction)	26	76
TH AREA3	Current correction value of the environment correction area 3 (Grid/DVB correction)	0	0
TH AREA4	Current correction value of the environment correction area 4 (Grid/DVB correction)	0	0

Item	Content	Default	
		25cpm	31cpm
TH AREA5	Current correction value of the environment correction area 5 (Grid/DVB correction)	0	0
TH AREA6	Current correction value of the environment correction area 6 (Grid/DVB correction)	0	0
TH AREA7	Current correction value of the environment correction area 7 (Grid/DVB correction)	0	0
TH AREA8	Current correction value of the environment correction area 8 (Grid/DVB correction)	0	0

- When each count correction setting is "enable" in Sim44-2/3 and each correction is reaching specified count, these are displayed.

SIMULATION 44-9
PROCON DATA DISPLAY.
DRUM ADJUST : 0
DV ADJUST : 0
TH AREA1 : 126
TH AREA2 : 76
TH AREA3 : 0
TH AREA4 : 0
TH AREA5 : 0
TH AREA6 : 0
TH AREA7 : 0
TH AREA8 : 0

44-14

Purpose	Adjustment/Setup/Operation data output/Check (Display/Print)
Function (Purpose)	Used to display the environment (temperature, humidity) correction information.
Item	Operation

Operation/procedure

The following data are displayed.

TH AREA	Current environment area
TMP DATA	Detection temperature of sensor (C°)
HUD DATA	Detection humidity of sensor (%)

* The value before entry of SIM is displayed. (It is not revised in real time.)
If sim entry is just after power turned on, the display value is all 0.

SIMULATION 44-14
ENV DATA DISPLAY.
TH AREA : 1
TMP DATA : 20
HUD DATA : 50

44-16

Purpose	Setting
Function (Purpose)	The correction value for the toner density reference value corresponding to the DV count value is set individually for 145mm/s and 122mm/s (for the 31-sheet machine and the 25-sheet machine).
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
Item	Operation

Operation/procedure

Set a toner density control correction value of the specified DV count.

	Item	Content	Default
1	0K	Toner concentration control correction value (145mm/s of 31-sheet model)	55
2	2K		
3	4K		
4	10K		
5	20K		
6	40K		
7	60K		
8	80K		
9	100K		
10	0K	Toner concentration control correction value (122mm/s of 25-sheet model)	60
11	2K		
12	4K		
13	10K		
14	20K		
15	40K		
16	60K		
17	80K		
18	100K		
19	0K	Toner concentration control correction value (122mm/s of 31-sheet model)	50
20	2K		
21	4K		
22	10K		
23	20K		
24	40K		
25	60K		
26	80K		
27	100K		

SIMULATION 80-19
DV CORRECTION SETTING. INPUT VALUE 1-99, AND PRESS START.

1: 0K(31/145)	60	2: 2K (31/145)	60	60
3: 4K (31/145)	60	4: 10K (31/145	60	
5: 20K(31/145)	60	6: 40K(31/145)	60	1/2
7: 60K(31/145)	60	8: 80K(31/145)	60	↑
9: 100K(31/145)	60	10: 0K (25/122)	53	
11: 2K (25/122)	54	12: 4K (25/122)	55	↓
13: 10K (25/122)	56	14: 20K(25/122)	57	OK

44-17

Purpose	Adjustment/Setup/Operation data output/Check (Display/Print)
Function (Purpose)	Used to display the toner density control reference value.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
Item	Operation

Operation/procedure

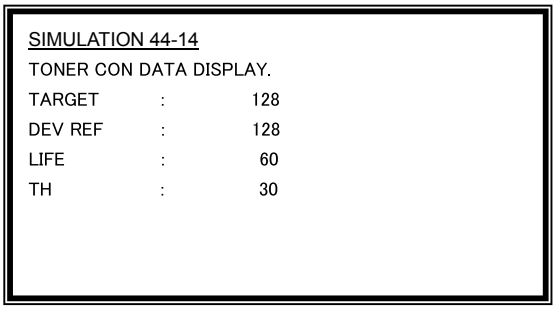
The following data are displayed. (The displayed value is the previous print correction value.)

TARGET	Toner concentration control reference value
DEV REF	Developer adjustment value
LIFE	Toner container life correction value (SIM 44-16)

TH	Toner container environment correction value

TARGET = DEV REF+(LIFE-50)+(TH-50)

Developer adjustment value 128, life correction 60 (developer adjustment value plus 10), environment correction 45 (5 subtraction correction), rapid toner supply correction = 128+(60-50)+(45-50) = 133.)



44-34

Purpose	Setting
Function (Purpose)	Used to set the transfer current value in each mode.

Operation/procedure

1. Touch the item to be set.
2. Enter the set value with the 10-key.

To support an individual necessity in paper and the environment, it is variable in the range of 5 to 30uA in the increment of 1uA in each mode.

When changing +V2, check with +V1 unchanged. If there is any trouble in the half tone image of graphics, keep the relationship between +V1 and +V2 at the default and change it.

When the image quality is deteriorated because the user selects the OHP mode and use other than the recommended OHP, decrease the transfer current to adjust deterioration of black background picture quality. If some of characters are not printed, increase the transfer current.

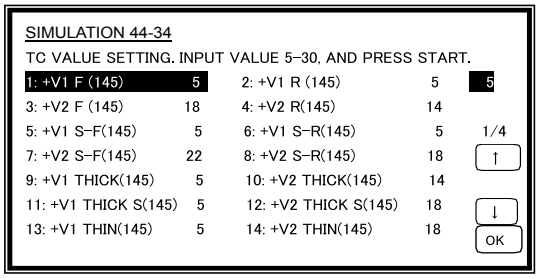
This setting is changed in linkage with SIM 26-6 destination setting.

*1: SECL/SCA/SEF/EX inch series/EX AB series/EX inch series (FC)/EX AB series (FC)/China/Taiwan/SEEG2

*2: SEC/SEEG/SUK

Item		Content	Setting range	Default	
				*1	*2
1	+V1F (145)	145mm/s normal paper > B5R + V1 single surface. Duplex (Front)	5-30	5	5
2	+V1R (145)	145mm/s normal paper > B5R + V1 Duplex (Back)	5-30	5	5
3	+V2F (145)	145mm/s normal paper > B5R +V2 single surface. Duplex (Front)	5-30	18	20
4	+V2R (145)	145mm/s normal paper > B5R +V2 Duplex (Back)	5-30	14	18
5	+V1S–F (145)	145mm/s normal paper ≤ B5R +V1 single surface. Duplex (Front)	5-30	5	5
6	+V1S–R (145)	145mm/s normal paper ≤ B5R +V1 Duplex (Back)	5-30	5	5
7	+V2S–F (145)	145mm/s normal paper ≤ B5R +V2 single surface. Duplex (Front)	5-30	22	22
8	+V2S–R (145)	145mm/s normal paper ≤ B5R +V2 Duplex (Back)	5-30	18	18
9	+V1 THICK (145)	145mm/s thick paper > LTR +V1	5-30	5	5
10	+V2 THICK (145)	145mm/s thick paper > LTR +V2	5-30	14	14
11	+V1 THICK S (145)	145mm/s thick paper ≤ LTR +V1	5-30	5	5
12	+V2 THICK S (145)	145mm/s thick paper ≤ LTR +V2	5-30	18	18
13	+V1 THIN (145)	145mm/s thin paper > LTR +V1	5-30	5	5
14	+V2 THIN (145)	145mm/s thin paper > LTR +V2	5-30	18	18
15	+V1 THIN S (145)	145mm/s thin paper ≤ LTR +V1	5-30	5	5
16	+V2 THIN S (145)	145mm/s thin paper ≤ LTR +V2	5-30	18	18
17	+V1 LABEL (145)	145mm/s label paper > LTR +V1	5-30	5	5
18	+V2 LABEL (145)	145mm/s label paper > LTR +V2	5-30	18	18
19	+V1 LABEL S (145)	145mm/s label paper ≤ LTR +V1	5-30	5	5
20	+V2 LABEL S (145)	145mm/s label paper ≤LTR +V2	5-30	18	18
21	+V1 OHP (145)	145mm/s OHP > LTR +V1	5-30	5	5
22	+V2 OHP (145)	145mm/s OHP > LTR +V2	5-30	14	14
23	+V1 OHP S (145)	145mm/s OHP ≤ LTR +V1	5-30	5	5
24	+V2 OHP S (145)	145mm/s OHP ≤ LTR +V2	5-30	18	18
25	+V1 POSTCARD (145)	145mm/s postcard/envelope > 100mm +V1	5-30	5	5
26	+V2 POSTCARD (145)	145mm/s postcard/envelope > 100mm +V2	5-30	26	26
27	+V1 POSTCARD S (145)	145mm/s postcard/envelope ≤ 100mm +V1	5-30	5	5
28	+V2 POSTCARD S (145)	145mm/s postcard/envelope ≤ 100mm +V2	5-30	26	26
29	+V1F (122)	122mm/s normal paper > B5R +V1 single surface. Duplex (Front)	5-30	5	5
30	+V1R (122)	122mm/s normal paper > B5R +V1 Duplex (Back)	5-30	5	5
31	+V2F (122)	122mm/s normal paper > B5R +V2 single surface. Duplex (Front)	5-30	12	14
32	+V2R (122)	122mm/s normal paper > B5R +V2 Duplex (Back)	5-30	10	10
33	+V1S–F (122)	122mm/s normal paper ≤ B5R +V1 single surface. Duplex (Front)	5-30	5	5
34	+V1S–R (122)	122mm/s normal paper ≤ B5R +V1 Duplex (Back)	5-30	5	5
35	+V2S–F (122)	122mm/s normal paper ≤ B5R +V2 single surface. Duplex (Front)	5-30	14	14
36	+V2S–R (122)	122mm/s normal paper ≤ B5R +V2 Duplex (Back)	5-30	12	12
37	+V1 THICK (122)	122mm/s thick paper > LTR +V1	5-30	5	5
38	+V2 THICK (122)	122mm/s thick paper > LTR +V2	5-30	10	10
39	+V1 THICK S (122)	122mm/s thick paper ≤ LTR +V1	5-30	5	5
40	+V2 THICK S (122)	122mm/s thick paper ≤ LTR +V2	5-30	12	12
41	+V1 THIN (122)	122mm/s thin paper > LTR +V1	5-30	5	5
42	+V2 THIN (122)	122mm/s thin paper > LTR +V2	5-30	12	12
43	+V1 THIN S (122)	122mm/s thin paper ≤ LTR +V1	5-30	5	5
44	+V2 THIN S (122)	122mm/s thin paper ≤ LTR +V2	5-30	12	12

Item		Content	Setting range	Default	
				*1	*2
45	+V1 LABEL (122)	122mm/s label paper > LTR +V1	5-30	5	5
46	+V2 LABEL (122)	122mm/s label paper > LTR +V2	5-30	12	12
47	+V1 LABEL S (122)	122mm/s label paper ≤ LTR +V1	5-30	5	5
48	+V2 LABEL S (122)	122mm/s label paper ≤ LTR +V2	5-30	12	12
49	+V1 OHP (122)	122mm/s OHP > LTR +V1	5-30	5	5
50	+V2 OHP (122)	122mm/s OHP > LTR +V2	5-30	8	8
51	+V1 OHP S (122)	122mm/s OHP ≤ LTR +V1	5-30	5	5
52	+V2 OHP S (122)	122mm/s OHP ≤ LTR +V2	5-30	12	12
53	+V1 POSTCARD (122)	122mm/s postcard/envelope > 100mm +V1	5-30	5	5
54	+V2 POSTCARD (122)	122mm/s postcard/envelope > 100mm +V2	5-30	16	16
55	+V1 POSTCARD S (122)	122mm/s postcard/envelope ≤ 100mm +V1	5-30	5	5
56	+V2 POSTCARD S (122)	122mm/s postcard/envelope ≤ 100mm +V2	5-30	16	16



44-40

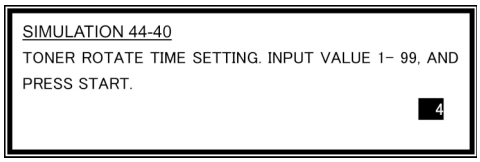
Purpose	Setting
Function (Purpose)	Used to set the time from the start of the main motor rotation (Ready) to the start of toner supply in previous rotation after turning on the power.

Operation/procedure

Enter the set value with the 10-key, and press the [START] key.

Set the toner supply previous rotation time.

Setting range	1-99 (sec)
Default	4 (sec)



46

46-2

Purpose	Adjustment	
Function (Purpose)	Used to set the exposure level in each exposure mode.	
Item	Picture quality	Density

Operation/procedure

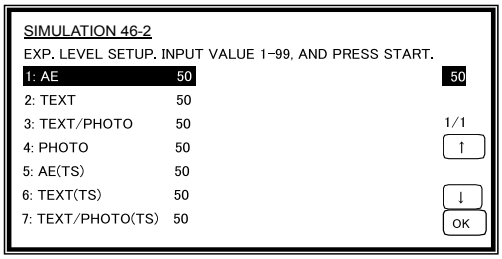
1. Touch the item to be adjusted. (Automatic adjustment)
   The currently set value is highlighted beside the adjustment item.
2. Press the [START] key.
   The display is shifted to the copy menu.
3. Select the paper feed tray and the print density.
   Use the 10-key to set the exposure level.
4. Press the [START] key.
   Copying is started.

(Exposure mode)

Item		Content		Setting range	Default
1	AE	AE		1-99	50
2	TEXT	Character	Level 3.0		
3	TEXT/PHOTO	Character/Photo	Level 3.0		
4	PHOTO	Photo	Level 3.0		
5	AE(TS)	AE (TS)			
6	TEXT(TS)	Character (TS)	Level 3.0		
7	TEXT/PHOTO(TS)	Character/Photo (TS)	Level 3.0		

* Except for AE and AE (TS), only Level 3 can be set.

Note: When this simulation is canceled, the display returns to the initial menu but the machine is not reset.



46-9

Purpose	Adjustment	
Function (Purpose)	Used to adjust the shift amount and the inclination value for each level (1 to 5) of the exposure mode (Text).	
Item	Picture quality	Density

Operation/procedure

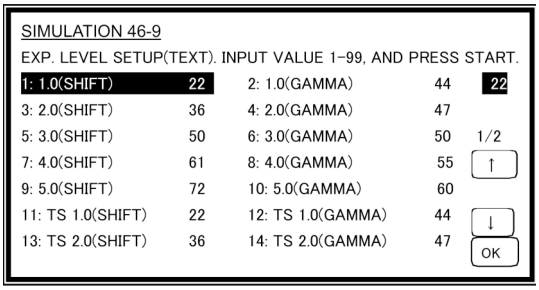
1. Touch the item to be adjusted.
   The adjustment item and the currently set value are highlighted.
2. Press the [START] key.
   The display is shifted to the copy menu.
3. Select the paper feed tray and the print density.
   Use the 10-key to set the exposure level.
4. Press the [START] key.
   Copying is started.

(Exposure mode (Text))

Item		Content	Setting range	Default
1	1.0 (SHIFT)	Character level 1.0 (shift q'ty)	1-99	22
2	1.0 (GAMMA)	Character level 1.0 (slant)	1-99	44
3	2.0 (SHIFT)	Character level 2.0 (shift q'ty)	1-99	36
4	2.0 (GAMMA)	Character level 2.0 (slant)	1-99	47
5	3.0 (SHIFT)	Character level 3.0 (shift q'ty)	1-99	50

Item		Content	Setting range	Default
6	3.0 (GAMMA)	Character level 3.0 (slant)	1-99	50
7	4.0 (SHIFT)	Character level 4.0 (shift q'ty)	1-99	61
8	4.0 (GAMMA)	Character level 4.0 (slant)	1-99	55
9	5.0 (SHIFT)	Character level 5.0 (shift q'ty)	1-99	72
10	5.0 (GAMMA)	Character level 5.0 (slant)	1-99	60
11	TS 1.0 (SHIFT)	Character (TS) level 1.0 (shift q'ty)	1-99	22
12	1TS 1.0 (GAMMA)	Character (TS) level 1.0 (slant)	1-99	44
13	TS 2.0 (SHIFT)	Character (TS) level 2.0 (shift q'ty)	1-99	36
14	TS 2.0 (GAMMA)	Character (TS) level 2.0 (slant)	1-99	47
15	TS 3.0 (SHIFT)	Character (TS) level 3.0 (shift q'ty)	1-99	50
16	TS 3.0 (GAMMA)	Character (TS) level 3.0 (slant)	1-99	50
17	TS 4.0 (SHIFT)	Character (TS) level 4.0 (shift q'ty)	1-99	61
18	TS 4.0 (GAMMA)	Character (TS) level 4.0 (slant)	1-99	55
19	TS 5.0 (SHIFT)	Character (TS) level 5.0 (shift q'ty)	1-99	72
20	TS 5.0 (GAMMA)	Character (TS) level 5.0 (slant)	1-99	60

Note: When this simulation is canceled, the display returns to the initial menu but the machine is not reset.



46-10

Purpose	Adjustment
Function (Purpose)	Used to adjust the shift amount and the inclination value for each level (1 to 5) of the exposure mode (Text/Photo).
Item	Picture quality

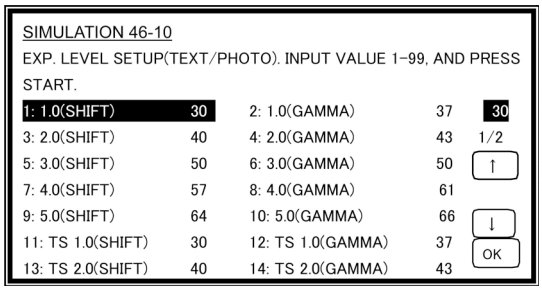
Operation/procedure

1. Touch the item to be adjusted.
   The adjustment item and the currently set value are highlighted.
2. Press the [START] key.
   The display is shifted to the copy menu.
3. Select the paper feed tray and the print density.
   Use the 10-key to set the exposure level.
4. Press the [START] key.
   Copying is started.

(Exposure mode (Text/Photo))

Item		Content	Setting range	Default
1	1.0 (SHIFT)	Character/Photo level 1.0 (shift q'ty)	1-99	30
2	1.0 (GAMMA)	Character/Photo level 1.0 (slant)	1-99	37
3	2.0 (SHIFT)	Character/Photo level 2.0 (shift q'ty)	1-99	40
4	2.0 (GAMMA)	Character/Photo level 2.0 (slant)	1-99	43
5	3.0 (SHIFT)	Character/Photo level 3.0 (shift q'ty)	1-99	50
6	3.0 (GAMMA)	Character/Photo level 3.0 (slant)	1-99	50
7	4.0 (SHIFT)	Character/Photo level 4.0 (shift q'ty)	1-99	57
8	4.0 (GAMMA)	Character/Photo level 4.0 (slant)	1-99	61
9	5.0 (SHIFT)	Character/Photo level 5.0 (shift q'ty)	1-99	64
10	5.0 (GAMMA)	Character/Photo level 5.0 (slant)	1-99	66
11	TS 1.0 (SHIFT)	Character/Photo (TS) level 1.0 (shift q'ty)	1-99	30
12	TS 1.0 (GAMMA)	Character/Photo (TS) level 1.0 (slant)	1-99	37
13	TS 2.0 (SHIFT)	Character/Photo (TS) level 2.0 (shift q'ty)	1-99	40
14	TS 2.0 (GAMMA)	Character/Photo (TS) level 2.0 (slant)	1-99	43
15	TS 3.0 (SHIFT)	Character/Photo (TS) level 3.0 (shift q'ty)	1-99	50
16	TS 3.0 (GAMMA)	Character/Photo (TS) level 3.0 (slant)	1-99	50
17	TS 4.0 (SHIFT)	Character/Photo (TS) level 4.0 (shift q'ty)	1-99	57
18	TS 4.0 (GAMMA)	Character/Photo (TS) level 4.0 (slant)	1-99	61
19	TS 5.0 (SHIFT)	Character/Photo (TS) level 5.0 (shift q'ty)	1-99	64
20	TS 5.0 (GAMMA)	Character/Photo (TS) level 5.0 (slant)	1-99	66

Note: When this simulation is canceled, the display returns to the initial menu but the machine is not reset.



46-11

Purpose	Adjustment	
Function (Purpose)	Used to adjust the shift amount and the inclination value for each level (1 to 5) of the exposure mode (Photo).	
Item	Picture quality	Density

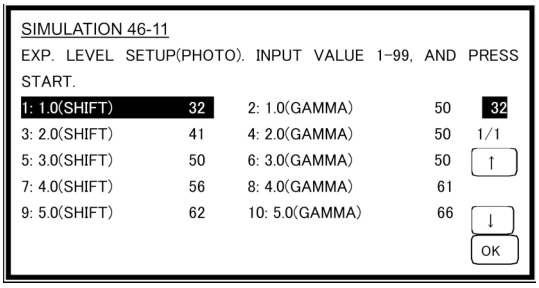
Operation/procedure

1. Touch the item to be adjusted.
   The adjustment item and the currently set value are highlighted.
2. Press the [START] key.
   The display is shifted to the copy menu.
3. Select the paper feed tray and the print density.
   Use the 10-key to set the exposure level.
4. Press the [START] key.
   Copying is started.

(Exposure mode (Photo))

Item		Content	Setting range	Default
1	1.0(SHIFT)	Photo level 1.0 (shift q'ty)	1-99	32
2	1.0(GAMMA)	Photo level 1.0 (slant)		50
3	2.0(SHIFT)	Photo level 2.0 (shift q'ty)		41
4	2.0(GAMMA)	Photo level 2.0 (slant)		50
5	3.0(SHIFT)	Photo level 3.0 (shift q'ty)		50
6	3.0(GAMMA)	Photo level 3.0 (slant)		50
7	4.0(SHIFT)	Photo level 4.0 (shift q'ty)		56
8	4.0(GAMMA)	Photo level 4.0 (slant)		61
9	5.0(SHIFT)	Photo level 5.0 (shift q'ty)		62
10	5.0(GAMMA)	Photo level 5.0 (slant)		66

Note: When this simulation is canceled, the display returns to the initial menu but the machine is not reset.



46-12

Purpose	Adjustment
Function (Purpose)	FAX exposure level adjustment (1 mode automatic adjustment)
Section	FAX
Item	Image quality

Operation/procedure

1. Select "1: COPY START."
   The currently set value is displayed beside the item.
2. Enter the set value of the exposure level with the 10-key, and press the [#/P] key.
3. Press the [START] key.
   Copying is started and the set value is stored.

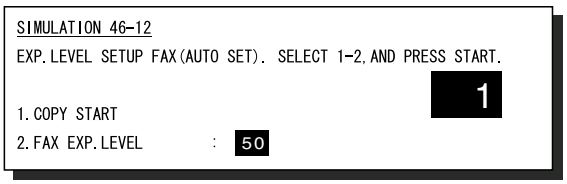
Normal display	NOW PRINTING
Error display	DOOR OPEN
	JAM
	PAPER EMPTY

There is no tray selection operation.

The optimum paper tray for the scanned size is selected.

	Item	Setting range	Default
1	COPY START	–	–
2	FAX EXP.LEVEL	0-99	50

Note: Executable only when the FAX is installed.



46-13

Purpose	Adjustment
Function (Purpose)	FAX exposure level adjustment (Normal mode individual adjustment)
Section	FAX
Item	Image quality

Operation/procedure

1. Select "1: COPY START."
   The currently set value is displayed beside the item.
2. Enter the set value of the exposure level with the 10-key, and press the [#/P] key.
3. Press the [START] key.
   Copying is started and the set value is stored.

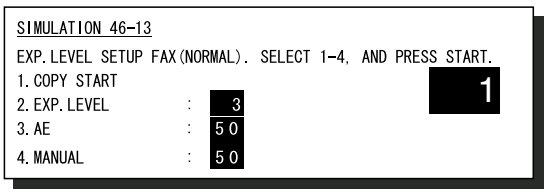
Normal display	NOW PRINTING
Error display	DOOR OPEN
	JAM
	PAPER EMPTY

There is no tray selection operation.

The optimum paper tray for the scanned size is selected.

	Item	Content	Setting range	Default
1	COPY START	Copy start	–	–
2	EXP.LEVEL	Exposure level selection	0-99	50
3	AE	Normal text AE		
4	MANUAL	Normal text MANUAL		

Note: Executable only when the FAX is installed.



46-14

Purpose	Adjustment
Function (Purpose)	FAX exposure level adjustment (Fine text mode individual adjustment)
Section	FAX
Item	Image quality

Operation/procedure

1. Select "1: COPY START."
   The currently set value is displayed beside the item.
2. Enter the set value of the exposure level with the 10-key, and press the [#/P] key.
3. Press the [START] key.
   Copying is started and the set value is stored.

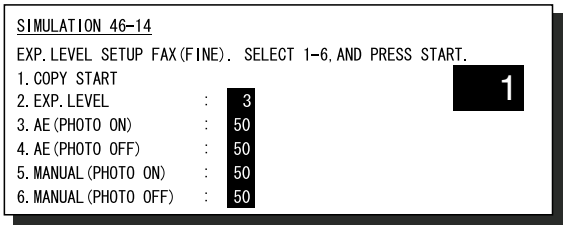
Normal display	NOW PRINTING
Error display	DOOR OPEN
	JAM
	PAPER EMPTY

There is no tray selection operation.

The optimum paper tray for the scanned size is selected.

	Item	Content	Setting range	Default
1	COPY START	Copy start	–	–
2	EXP.LEVEL	Exposure level selection	0-99	50
3	AE (PHOTO ON)	Fine text AE (Half tone)		
4	AE (PHOTO OFF)	Fine text AE		
5	MANUAL (PHOTO ON)	Fine text MANUAL (Half tone)		
6	MANUAL (PHOTO OFF)	Fine text MANUAL		

Note: Executable only when the FAX is installed.



46-15

Purpose	Adjustment
Function (Purpose)	FAX exposure level adjustment (Super Fine mode individual adjustment)
Section	FAX
Item	Image quality

Operation/procedure

1. Select "1: COPY START."
   The currently set value is displayed beside the item.
2. Enter the set value of the exposure level with the 10-key, and press the [#/P] key.
3. Press the [START] key.
   Copying is started and the set value is stored.

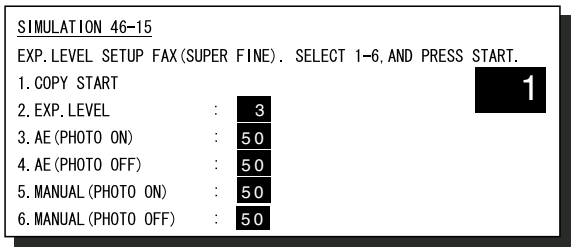
Normal display	NOW PRINTING
Error display	DOOR OPEN
	JAM
	PAPER EMPTY

There is no tray selection operation.

The optimum paper tray for the scanned size is selected.

Item		Content	Setting range	Default
1	COPY START	Copy start	–	–
2	EXP.LEVEL	Exposure level selection	0-99	50
3	AE (PHOTO ON)	Super Fine AE (Half tone)		
4	AE (PHOTO OFF)	Super Fine AE		
5	MANUAL (PHOTO ON)	Super Fine MANUAL (Half tone)		
6	MANUAL (PHOTO OFF)	Super Fine MANUAL		

Note: Executable only when the FAX is installed.



46-16

Purpose	Adjustment
Function (Purpose)	FAX exposure level adjustment (Ultra Fine mode individual adjustment)
Section	FAX
Item	Image quality

Operation/procedure

1. Select "1: COPY START."
   The currently set value is displayed beside the item.
2. Enter the set value of the exposure level with the 10-key, and press the [#/P] key.
3. Press the [START] key.
   Copying is started and the set value is stored.

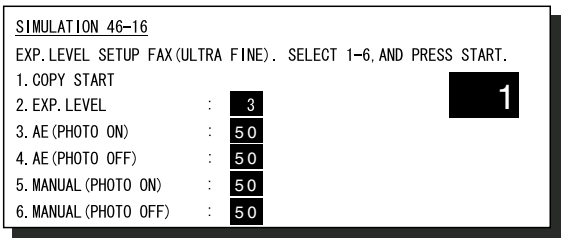
Normal display	NOW PRINTING
Error display	DOOR OPEN
	JAM
	PAPER EMPTY

There is no tray selection operation.

The optimum paper tray for the scanned size is selected.

Item		Content	Setting range	Default
1	COPY START	Copy start	–	–
2	EXP.LEVEL	Exposure level selection	0-99	50
3	AE (PHOTO ON)	Ultra Fine AE (Half tone)		
4	AE (PHOTO OFF)	Ultra Fine AE		
5	MANUAL (PHOTO ON)	Ultra Fine MANUAL (Half tone)		
6	MANUAL (PHOTO OFF)	Ultra Fine MANUAL		

Note: Executable only when the FAX is installed.



46-18

Purpose	Adjustment
Function (Purpose)	Used to adjust inclination for each exposure mode.
Item	Picture quality

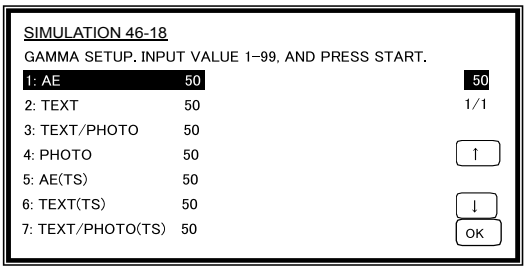
Operation/procedure

1. Touch the item to be adjusted.
   The adjustment item and the current set value are highlighted.
2. Press the [START] key.
   The display is shifted to the copy menu.
3. Select the paper feed tray and the print density.
   Set the exposure level with the 10-key.
4. Press the [START] key.
   Copying is started.

(Auto adjustment)

Item		Content		Setting range	Default
1	AE	AE		1-99	50
2	TEXT	Character	Level 3.0		
3	TEXT/PHOTO	Character/Photo	Level 3.0		
4	PHOTO	Photo	Level 3.0		
5	AE(TS)	AE(TS)			
6	TEXT(TS)	Character (TS)	Level 3.0		
7	TEXT/PHOTO(TS)	Character/Photo (TS)	Level 3.0		

Note: When this simulation is canceled, the display returns to the initial menu but the machine is not reset.



46-19

Purpose	Adjustment
Function (Purpose)	Used to set the control method of the exposure mode.
Item	Picture quality

Operation/procedure

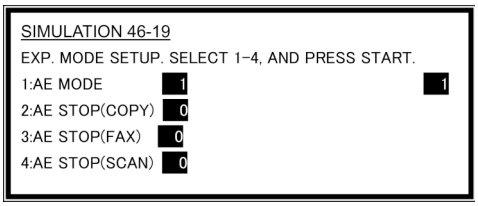
1. Touch the item to be adjusted.
   The currently set value is highlighted beside the adjustment item.
2. Press the [START] key.
   The display is shifted to the adjustment value entry menu.
3. Enter the adjustment value with the 10-key, and press the [START] key.

When the [CUSTOM SETTINGS] key is pressed, the display returns to the original state (adjustment item selection menu).

Item		Content	Default
1	AE MODE (1:EXPOSURE 2:TONER)	Auto exposure mode* (1: Priority on Image quality, 2: Priority on toner consumption)	2
2	AE STOP(COPY) (0:FIXED 1:REAL TIME)	Auto exposure STOP mode (COPY) (0: Fixed, 1: Real-time)	0
3	AE STOP(FAX) (0:FIXED 1:REAL TIME)	Auto exposure STOP mode (FAX) (0: Fixed, 1: Real-time)	0
4	AE STOP(SCAN) (0:FIXED 1:REAL TIME)	Auto exposure STOP mode (SCANNER) (0: Fixed, 1: Real-time)	0

* Auto exposure mode

- When SIM 26-6 (Destination setup) is changed from EX Japan to Japan, the setup value becomes 1 (Default: Japan). If, on the contrary, it is changed from Japan to EX Japan, the set value becomes 2 (Default: EX Japan)
- If the auto exposure mode setup value is changed, the setup value of SIM 46-30 (AE limit setup) is reset to the default value.



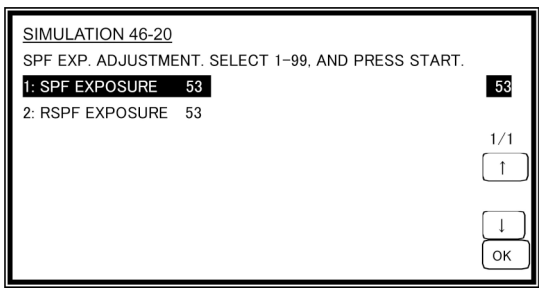
46-20

Purpose	Adjustment
Function (Purpose)	Used to set the exposure correction value of SPF/RSPF for OC exposure.
Item	Picture quality

Operation/procedure

1. Touch the item to be adjusted.
   The adjustment item and the currently set value are highlighted.
2. Enter the set value with the 10-key.

Item		Content	Setting range	Default
1	SPF EXPOSURE	SPF	1-99	53
2	RSPF EXPOSURE	RSPF		



46-30

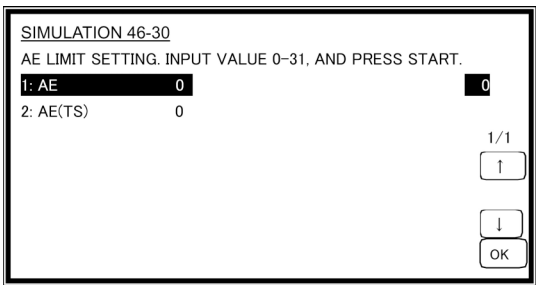
Purpose	Setting
Function (Purpose)	Used to set the AE and the limit value in AE (Toner save).

Operation/procedure

1. Touch the item to be adjusted.
   The adjustment item and the currently set value are highlighted.
2. Enter the set value with the 10-key.

If SIM 26-6 (Destination setup) and SIM46-19 (Auto exposure mode) are changed, this setup is also changed to the default value accordingly.

Item		Setting range	Default
1	AE	0-31	0
2	AE(TS)		



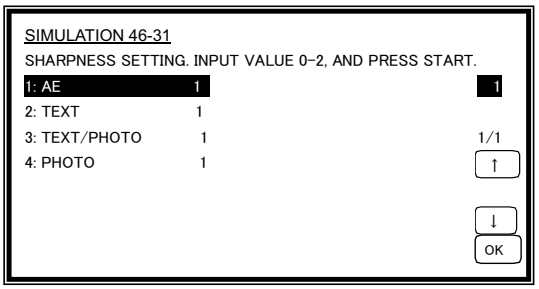
46-31

Purpose	Setting
Function (Purpose)	Used to set the AE and the limit value in AE (Toner save).

Operation/procedure

1. Touch the item to be adjusted.
   The adjustment item and the currently set value are highlighted.
2. Enter the set value with the 10-key.

Item		Setting range	Default
1	AE	0-2	1
2	TEXT		
3	TEXT/PHOTO		
4	PHOTO		

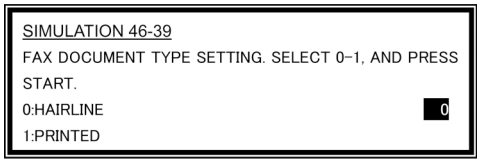


46-39

Purpose	Setting
Function (Purpose)	Used to switch the FAX send image quality.

Enter the set value with the 10-key.

Item		Content	Setting range	Default
0	HAIRLINE	Original with pencil lines and thin lines	0-1	0
1	PRINTER	Printed original		



48

48-1

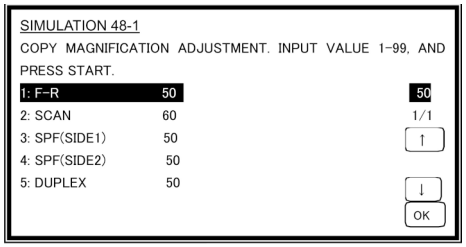
Purpose	Adjustment
Function (Purpose)	Used to adjust the copy mode magnification ratio (main scanning direction, sub scanning direction).
Section	Image processing
Item	Picture quality

Operation/procedure

1. Touch the item to be set.
   The item and the currently set value are highlighted.
2. Press the [START] key.
   The display is shifted to the copy menu.
3. Select the paper feed tray and the print density, and enter the adjustment value with the 10-key.
4. Press the [START] key.
   Copying is started.

Item		Content	Setting range	Default
1	F-R	Main scanning magnification ratio adjustment	1-99	50
2	SCAN	Sub scanning magnification ratio adjustment		60
3	SPF (SIDE1)	RSPF surface sub scan magnification ratio		50
4	SPF (SIDE2)	RSPF back surface sub scan magnification ratio		
5	DUPLEX	DUPLEX sub scanning magnification ratio adjustment		

Note: When this simulation is canceled, the display is shifted to the initial menu, but the machine is not reset.



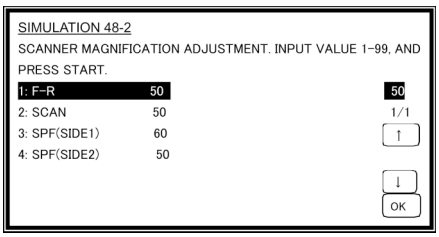
48-2

Purpose	Adjustment
Function (Purpose)	Used to adjust the scanner mode magnification ratio (main/sub scanning direction).
Section	Image processing
Item	Picture quality

Operation/procedure

1. Touch the item to be set.
   The item and the currently set value are highlighted.
2. Press the [START] key.
   The display is shifted to the copy menu.
3. Select the paper feed tray and the print density, and enter the adjustment value with the 10-key.
4. Press the [START] key.
   Copying is started.

Item		Content	Setting range	Default
1	F-R	Main scanning magnification ratio adjustment	1-99	50
2	SCAN	Sub scanning magnification ratio adjustment		
3	SPF (SIDE1)	RSPF surface sub scan magnification ratio		
4	SPF (SIDE2)	RSPF back surface sub scan magnification ratio		



48-3

Purpose	Adjustment
Function (Purpose)	Used to adjust the print mode magnification ratio correction.
Section	Image processing
Item	Picture quality

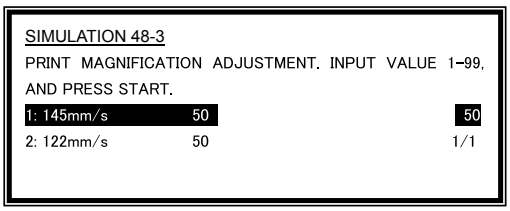
Operation/procedure

1. The adjustment item and the currently set value are highlighted.
2. Enter the adjustment value with the 10-key.

Changes magnification ratio by changing speed of main motor.

The change of the paper transfer speed is 0.1% when changing value is 1.

Item		Content	Setting range	Default
1	145mm/s	Main motor speed (145mm/s)	45-55	50
2	122mm/s	Main motor speed (122mm/s)		



48-8

Purpose	Adjustment
Function (Purpose)	FAX magnification adjustment (read)
Section	FAX
Related soft SW	SW112-1 to 8, SW113-1 to 8

Operation/procedure

1. Select “1: COPY START.”
   The currently set value is highlighted beside the item.
2. Enter the set value of magnification with the 10-key, and press the [#/P] key.
3. Press the [START] key.
   Copying is started and the set value is stored.

Normal display	NOW PRINTING
Error display	DOOR OPEN
	JAM
	PAPER EMPTY

There is no operation of tray selection.

The optimum paper tray for the scanned size is selected.

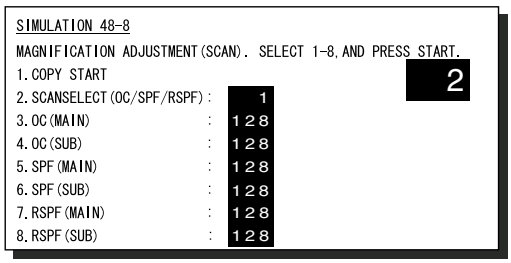
Even when the SPF/RSPF is selected, if there is no original on the SPF/RSPF, the OC is scanned.

Even when the OC is selected, if there is any original on the SPF/RSPF, the SPF/RSPF is scanned. (Setting 2)

Item		Content	Setting range	Default
1	COPY START	Copy start	–	–
2	SCAN SELECT (OC/SPF/RSPF)	Scan selection (OC/ SPF/RSPF)	1-255*	128
3	OC(MAIN)	SCAN Main scanning magnification ratio adjustment (OC)	1-255*	128
4	OC(SUB)	SCAN Sub scanning magnification ratio adjustment (OC)	1-255*	128
5	SPF(MAIN)	SCAN Main scanning magnification ratio adjustment (SPF)	1-255*	128
6	SPF(SUB)	SCAN Sub scanning magnification ratio adjustment (SPF)	1-255*	128
7	RSPF(MAIN)	SCAN Main scanning magnification ratio adjustment (RSPF)	1-255*	128
8	RSPF(SUB)	SCAN Sub scanning magnification ratio adjustment (RSPF)	1-255*	128

* The adjustment can be made in the range of –12.7% - +12.7% by the increment of 0.1%.

Note: Executable only when the FAX is installed.



48-9

Purpose	Adjustment
Function (Purpose)	FAX magnification adjustment (print)
Section	FAX

Operation/procedure

1. Select “1: COPY START.”
   The currently set value is displayed beside the item.
2. Press the [START] key.
   Copying is started and the set value is stored.

Normal display	NOW PRINTING
Error display	DOOR OPEN
	JAM
	PAPER EMPTY

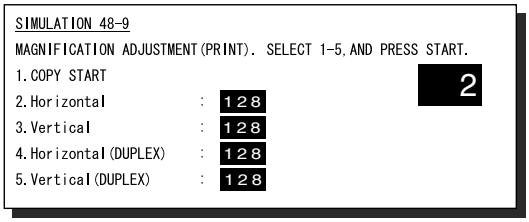
There is no operation of tray selection.

The optimum paper tray for the scanned size is selected.

When two pages are scanned, duplex printing is made.

Item		Content	Setting range	Default
1	COPY START	Copy start	1-255	128
2	Horizontal	Print magnification ratio adjustment (Horizontal, vertical to paper passing)	1-255	128
3	Vertical	Print magnification ratio adjustment (Vertical, parallel to paper passing)	1-255	128
4	Horizontal (DUPLEX)	Print magnification ratio adjustment on the back surface (Horizontal, vertical to paper passing)	1-255	128
5	Vertical (DUPLEX)	Print magnification ratio adjustment on the back surface (Vertical, parallel to paper passing)	1-255	128

Note: Executable only when the FAX is installed.



50

50-1

Purpose	Adjustment	
Function (Purpose)	Used to adjust the copy lead edge position.	
Item	Picture quality	Image position

Operation/procedure

1. Touch the item to be adjusted.
   The item and the currently set value are highlighted.
2. Enter the adjustment value with the 10-key and press the [P] key., The display goes to the copy menu.
   When the [START] key is pressed, the display goes to the copying state and print is started.

(When the [P] key is pressed: Copy menu)

3. Select the paper feed tray and the print density.
   Enter the exposure level with the 10-key.
4. Press the [START] key.
   Copying is started.

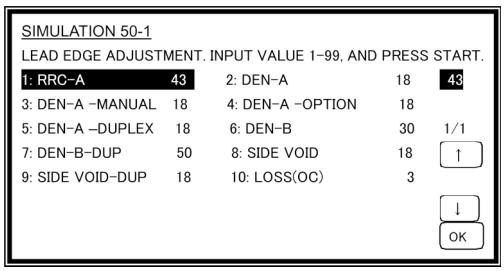
Note: When this simulation is canceled, the display is shifted to the initial menu, but the machine is not reset.

(Adjustment procedure)

1. Note down the adjustment value of SIM 50-5 (Items 1, 2, 3, 4), and change the value to 99.
2. Set SIM 50-1 (Items 2, 3, 4, 5) to 1. (By setting to 1, there is no void.)
3. Place a chart with a clear lead edge (or a ruler) on the OC document table.
4. Use SIM 50-1 (Item 1) to execute test print. Check the print out and adjust so that the lead edge image is printed. (1 - 99: About 0.127mm/Step)
5. Reset the adjustment values of SIM 50-5 (Items 1, 2, 3, 4) to the original values, and execute test print. Check the print out and adjust so that the lead edge image is printed on the lead edge of paper. (1 - 99: About 0.127mm/Step).
6. Adjust SIM 50-1 (Items 2, 3, 4, 5) so that the lead edge void on the print out is the specified value. (1 - 99: About 0.127mm/Step)
7. Similar to procedure 6, adjust SIM 50-1 (Item 6, 7) so that the rear edge void is the specified value. (1 - 99: About 0.127mm/Step)
8. Similar to procedure 6, adjust SIM 50-1 (Item 8, 9) so that the left edge void is the specified value. (1 - 99: About 0.127mm/Step)

9. Make an enlargement copy (400%), and check that there is no shade of the cabinet printed at the lead edge.
10. If there is a shade printed at the lead edge in procedure 9, adjust SIM 50-1 (Item 10). (1 - 5: About 0.677mm)
    * If there is no problem, set to 2.

Item		Content	Setting range	Default
1	RRC-A	Original scan start position adjustment Lead edge position adjustment value (OC)	1-99	43
2	DEN-A	Lead edge cancel adjustment (Main cassette)	1-99	18
3	DEN-A-MANUAL	Lead edge cancel adjustment (Manual feed cassette)	1-99	18
4	DEN-A -OPTION	Lead edge cancel adjustment (Option cassette)	1-99	18
5	DEN-A -DUPLEX	Lead edge cancel adjustment (back of the machine)	1-99	18
6	DEN-B	Rear edge void adjustment	1-99	30
7	DEN-B-DUP	Rear edge void adjustment (Duplex)	1-99	50
8	SIDE VOID	Left edge void adjustment (First print surface)	1-99	18
9	SIDE VOID-DUP	Left edge void adjustment (Duplex)	1-99	18
10	LOSS(OC)	Image loss amount adjustment (Lead edge image loss set value) (OC)	1-5	3



50-5

Purpose	Adjustment	
Function (Purpose)	Used to adjust the print image position (top margin) on the print paper in the print mode.	
Item	Picture quality	Print area

Operation/procedure

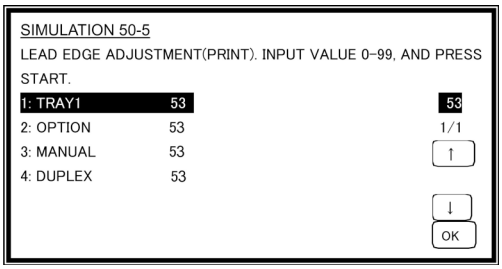
1. Touch the item to be adjusted.
   The item and the currently set value are highlighted.
2. Enter the adjustment value with the 10-key and press the [P] key., The display goes to the copy menu.
   When the [START] key is pressed, the display goes to the copying state and print is started.

(When the [P] key is pressed: Copy menu)

3. Select the paper feed tray and the print density.
   Enter the exposure level with the 10-key.
4. Press the [START] key.
   Copying is started.

Note: When this simulation is canceled, the display is shifted to the initial menu, but the machine is not reset.

Item		Content	Setting range	Default
1	TRAY1	1st cassette	0-99	53
2	OPTION	Option cassette	1-99	
3	MANUAL	Manual feed		
4	DUPLEX	Back print		



50-6

Purpose	Adjustment	
Function (Purpose)	Used to adjust the print image position (top margin) on print paper in the copy mode. (SPF/RSPF)	
Item	Picture quality	Image position

Operation/procedure

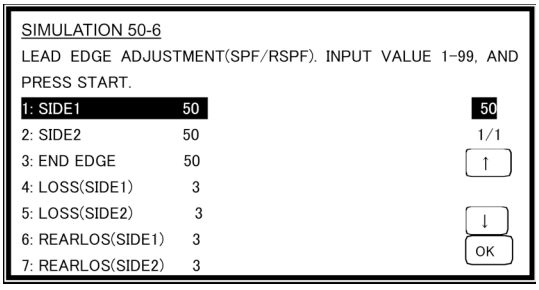
1. Touch the item to be adjusted.
   The item and the currently set value are highlighted.
2. Enter the adjustment value with the 10-key and press the [P] key., The display goes to the copy menu.
   When the [START] key is pressed, the display goes to the copying state and print is started.

(When the [P] key is pressed: Copy menu)

3. Select the paper feed tray and the print density.
   Enter the exposure level with the 10-key.
4. Press the [START] key.
   Copying is started.

Note: When this simulation is canceled, the display is shifted to the initial menu, but the machine is not reset.

Item		Content	Setting range	Default
1	SIDE1	Surface original scan start position adjustment	1-99	50
2	SIDE2	Back original scan start position set	1-99	50
3	END EDGE	Rear edge void adjustment (RSPF)	1-99	50
4	LOSS(SIDE1)	Surface image loss quantity set	1-5	3
5	LOSS(SIDE2)	Back image loss quantity set	1-5	3
6	REARLOS(SIDE1)	Surface rear edge image loss quantity set	1-5	3
7	REARLOS(SIDE2)	Back rear edge image loss quantity set	1-5	3



50-8

The adjustments on the machine side must have been normally completed.	
Purpose	Adjustment
Function (Purpose)	FAX lead edge adjustment (read)
Section	FAX

Operation/procedure

1. Select "1: COPY START."
   The currently set value is highlighted beside the item.
2. Enter the correction value with the 10-key, and press the [#/P] key.
3. Press the [START] key.
   Copying is started.

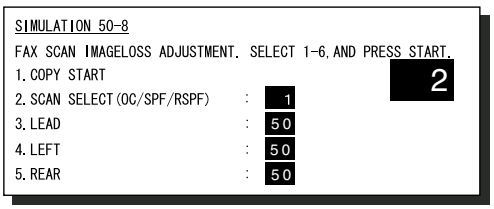
Normal display	NOW PRINTING
Error display	DOOR OPEN
	JAM
	PAPER EMPTY

   There is no tray selection operation.
   The optimum paper tray for the scanned size is selected.
4. Select the scanning method.

Even when the SPF/RSPF is selected, if there is no original on the SPF/RSPF, the OC is scanned.
Even when the OC is selected, if there is any original on the SPF/RSPF, the SPF/RSPF is scanned. (Setting 2)

Item		Content	Setting range	Default
1	COPY START	Copy start	–	–
2	SCAN SELECT (OC/SPF/RSPF)	Scan selection (1: OC, 2: SPF, 3: RSPF back)	1-3	1
3	LEAD	Scan lead edge position adjustment value of the selected method in 2.	43-57	50
4	LEFT	Scan left edge position adjustment value of the selected method in 2.	43-57	50
5	REAR	Scan rear edge position adjustment value of the selected method in 2.	43-57	50
6	RIGHT	Scan right edge position adjustment value of the selected method in 2.	43-57	50

Note: Executable only when the FAX is installed.



50-9

Purpose	Adjustment
Function (Purpose)	FAX lead edge adjustment (print)
Section	FAX

Operation/procedure

1. Select "1: COPY START."
   The currently set value is highlighted beside the item.
2. Press the [START] key.
   Copying is started.

Normal display	NOW PRINTING
Error display	DOOR OPEN
	JAM
	PAPER EMPTY

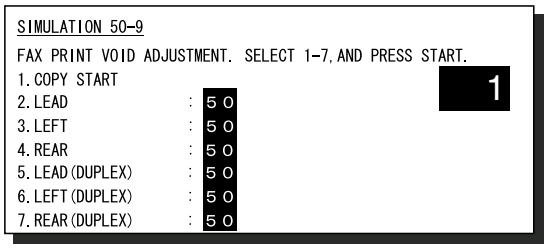
There is no tray selection operation.

The optimum paper tray for the scanned size is selected.

When two pages are scanned, duplex print is made,

Item		Content	Setting range	Default
1	COPY START	Copy start	–	–
2	LEAD	Print lead edge void adjustment value (Front surface)	43-57	53
3	LEFT	Print left edge void adjustment value (Front surface)	43-57	53
4	REAR	Print rear edge void adjustment value (Front surface)	43-57	53
5	LEAD (DUPLEX)	Print lead edge void adjustment value (Back surface)	43-57	53
6	LEFT (DUPLEX)	Print left edge void adjustment value (Back surface)	43-57	53
7	REAR (DUPLEX)	Print rear edge void adjustment value (Back surface)	43-57	53

Note: Executable only when the FAX is installed.



50-10

Purpose	Adjustment	
Function (Purpose)	Used to adjust the print image center position. (Adjustment can be made for each paper feed section.)	
Section	Image processing (ICU)	
Item	Picture quality	Image position

Operation/procedure

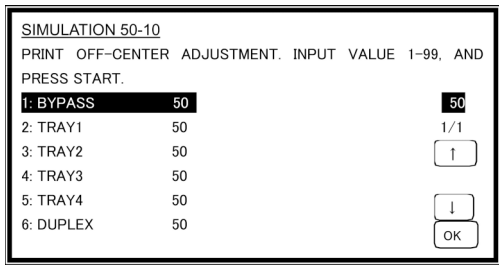
1. Touch the item to be adjusted.
   The item and the currently set value are highlighted.
2. Enter the adjustment value with the 10-key and press the [P] key.,
   The display goes to the copy menu.
   When the [START] key is pressed, the display goes to the copying state and print is started.

(When the [P] key is pressed: Copy menu)

3. Select the paper feed tray and the print density.
   Enter the exposure level with the 10-key.
4. Press the [START] key.
   Copying is started.

Note: When this simulation is canceled, the display is shifted to the initial menu, but the machine is not reset.

Item		Content	Setting range	Default
1	BYPASS	Manual paper feed	1-99	50
2	TRAY1	1st cassette		
3	TRAY2	2nd cassette		
4	TRAY3	3rd cassette		
5	TRAY4	4th cassette		
6	DUPLEX	Back print		



50-12

Purpose	Adjustment	
Function (Purpose)	Used to adjust the print image center position. (Adjustment can be made for each document mode.)	
Section	Image processing	
Item	Picture quality	Image position

Operation/procedure

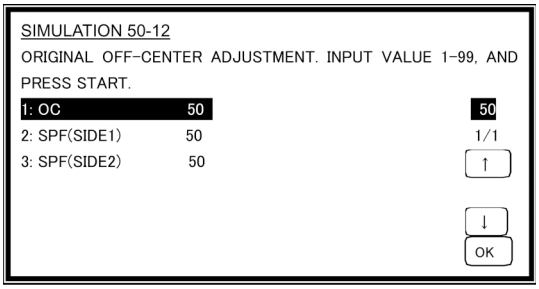
1. Touch the item to be adjusted.
   The item and the currently set value are highlighted.
2. Enter the adjustment value with the 10-key and press the [P] key.,
   The display goes to the copy menu.
   When the [START] key is pressed, the display goes to the copying state and print is started.

(When the [P] key is pressed: Copy menu)

3. Select the paper feed tray and the print density.
   Enter the exposure level with the 10-key.
4. Press the [START] key.
   Copying is started.

Note: When this simulation is canceled, the display is shifted to the initial menu, but the machine is not reset.

	Item	Content	Setting range	Default
1	OC	OC document scan	1-99	50
2	SPF(SIDE1)	RSPF document front surface scan		
3	SPF(SIDE2)	RSPF document back surface scan		



51

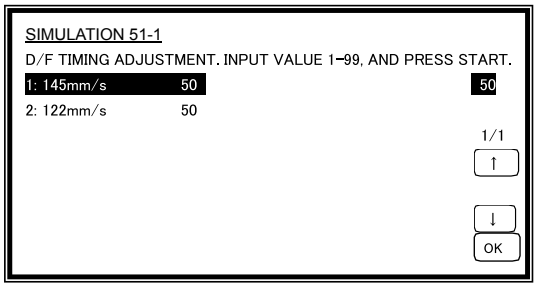
51-1

Purpose	Adjustment
Function (Purpose)	Used to adjust the OPC drum separation pawl ON time.
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
Item	Operation

Operation/procedure

1. Touch the item to be adjusted.
   The item and the currently set value are highlighted.
2. Enter the adjustment value with the 10-key.

	Item	Setting range	Default
1	145mm/s	1-99	50
2	122mm/s		



51-2

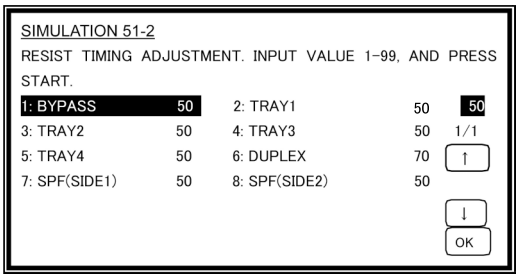
Purpose	Adjustment
Function (Purpose)	Used to adjust the contact pressure of paper onto the resist roller in each section (copier paper feed section, duplex paper feed section, RSPF paper feed section). (When the print image position varies greatly for the paper or when a lot of paper jam troubles occur, the adjustment is required.)
Section	Paper transport (Discharge/Switchback/Transport)
Item	Operation

Operation/procedure

1. Touch the item to be adjusted.
   The item and the currently set value are highlighted.
2. Press the [START] key.
   The display is shifted to the copy menu.
3. Select the paper feed tray and the print density.
   Enter the adjustment value with the 10-key.
4. Press the [START] key.
   Copying is started.

Note: When this simulation is canceled, the display is shifted to the initial menu, but the machine is not reset.

	Item	Content	Setting range	Default
1	BYPASS	Manual feed	1-99	50
2	TRAY1	1st cassette	1-99	50
3	TRAY2	2nd cassette	1-99	50
4	TRAY3	3rd cassette	1-99	50
5	TRAY4	4th cassette	1-99	50
6	DUPLEX	Back print	1-99	70
7	SPF(SIDE1)	RSPF front surface	1-99	50
8	SPF(SIDE2)	RSPF back surface	1-99	50



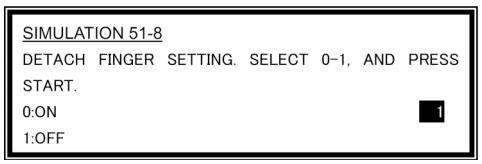
51-8

Purpose	Setting
Function (Purpose)	Used to set the OPC drum separation pawl operation inhibit. (ON/OFF)
Section	Image process (Photoconductor/Developing/Transfer/Cleaning)
Item	Operation

Operation/procedure

Select the set value with the 10-key.

Item		Content	Setting range	Default
0	ON	Enable	0-1	0
1	OFF	Disable		



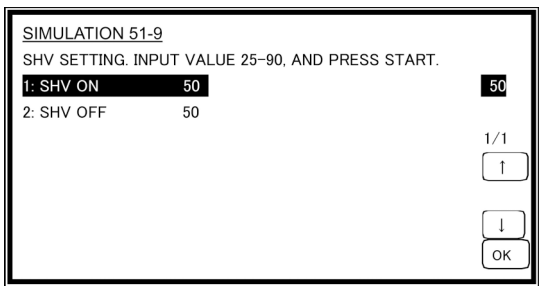
51-9

Purpose	Setting
Function (Purpose)	Used to adjust the OPC drum separation voltage ON/OFF timing.
Section	Process (OPC drum, developing, transfer, cleaning)
Item	Operation

Operation/Procedure

1. Touch the item to be adjusted.
   The item and the currently set value are highlighted.
2. Enter the set value with the 10-key.

Item		Content	Setting range	Default
1	SHV ON	Separation voltage ON timing * Transfer V2ON reference (Synchronized with the adjustment value of 50.)	25-90	50
2	SHV OFF	Separation voltage OFF timing * Transfer V2OFF reference (Synchronized with the adjustment value of 50.)	50-90	75



53

53-6

Purpose	Adjustment
Function (Purpose)	Used to adjust the detection level of the RSPF width. The adjustment method is the 4-point system. Set the guide to Max. (A3/WLetter) position, A4R/Letter R position, A5R/Invoice R position, and Min. position for adjustment.
Section	RSPF

Operation/Procedure

(Max. position setting)

1. Set the guide to the maximum position, and press the [START] key. Set WLetter and fit the guide, and press the [START] key.
2. Set A4R/Letter R and fit the guide, and press the [START] key.
3. Set A5R/Invoice R and fit the guide, and press the [START] key.
4. Set the guide to the minimum position, and press the [START] key.
5. Set the paper recognition width (+), and press the [START] key.
6. Set the paper recognition width (–),and press the [START] key.

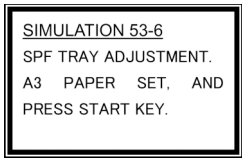
If "FAILED" is displayed in the above procedure 1, 2, 3, or 4, repeat the adjustment.

(Middle position L/S setting)

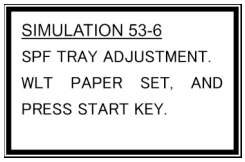
If the middle position adjustment is not required, press the [START] key without changing the guide position.

Middle position adjustment L	YES	MID-L ADJ.ON
	NO	MID-L ADJ.OFF
Middle position adjustment S	YES	MID-S ADJ.ON
	NO	MID-S ADJ.OFF

AB series



Inch series



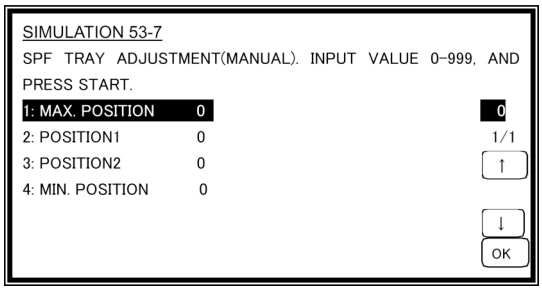
53-7

Purpose	Adjustment
Function (Purpose)	Used to enter the RSPF width detection adjustment value.
Section	RSPF

Operation/Procedure

1. Touch the item to be adjusted.
   The item and the currently set value are highlighted.
2. Enter the RSPF original tray size adjustment value (specified on the back of the RSPF) with the 10-key.

Item		Content	Setting range	Default
1	MAX POSITION	Max. width	0-999	0
2	POSITION 1	Adjustment point 1		
3	POSITION 2	Adjustment point 2		
4	MIN POSITION	Min. width		



53-8

Purpose	Adjustment
Function (Purpose)	Used to adjust the RSPF scan position of the mirror unit automatically. For the RSPF scan position automatic adjustment, the mirror unit is shifted to 11mm before the RSPF glass cover edge, and is operated automatically to scan images by the unit of 1 step, detecting the position up to the glass cover automatically. (Adjustment value) Default: 50, Adjustment range: 1 - 99 Adjustment unit: 1 = about 0.127mm

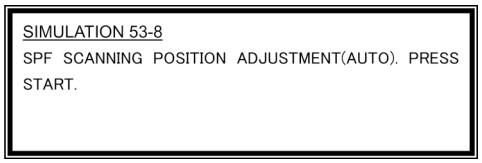
Operation/Procedure

With the RSPF or the OC cover open, put a black background chart on the OC glass (the RSPF glass surface is included for the RSPF standard model), and press the [START] key.

If the adjustment is executed normally, the adjustment value is displayed and saved in the EEPROM. If an error occurs, "ERR" is displayed and the value is not saved in the EEPROM.

If the adjustment is not performed because of abnormality, "---" is displayed.

During execution of the adjustment, the operation cannot be interrupted.



55

55-1

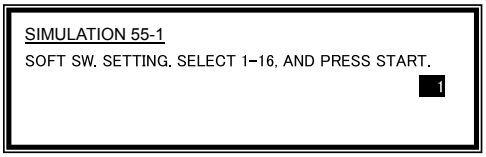
Purpose	Setting
Function (Purpose)	Used to set the soft switch.
Section	Operation

Operation/Procedure

Used to enter the number of SW to be changed.

The bit to be changed is specified by 10-key. (The current value is highlighted.)

When [START] key is pressed, the entered value is set.



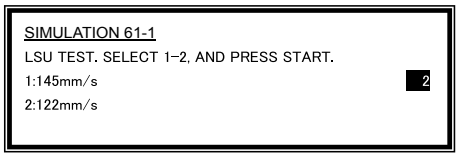
61

61-1

Purpose	Operation test/check
Function (Purpose)	Used to check the LSU (polygon motor) operation. Check speed can select 145mm/s or 122mm/s individually.
Section	LSU
Item	Operation

Operation/procedure

Press the [START] key, and the LSU test is performed.
Used to set the LSU to ON state and check that the sync signal (HSYNC/) is outputted or not.
After operation for 30 sec, the result is displayed. (Interruption cannot be made for 5 sec after starting the operation.)



63

63-1

Purpose	Adjustment/setting/operation data output/check (display/print)
Function (Purpose)	Used to check the result of shading correction. (The shading correction data are displayed.)
Section	Scanner (Exposure)
Item	Operation

Operation/procedure

Pressing the [START] key performs shading, and displays the result (center pixel).

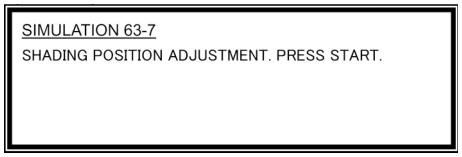
63-7

Purpose	Adjustment
Function (Purpose)	Used to adjust the RSPF white correction start pixel position automatically. This adjustment is performed after the lens unit is replaced.
Section	Scanner
Item	Operation

Operation/procedure

Lift the RSPF unit to the fully open position, and press the [START] key.
[ ] indicates the order number of the pixel of the white sheet for RSPF exposure correction in the RSPF position.
If the adjustment is normally completed, "COMPLETE" is displayed and data are written into the EEPROM.
In case of an abnormality, "ERROR" is displayed and no data is written into the EEPROM.
The RSPF white correction start pixel = Displayed pixel position – 34

If the simulation is executed with the RSPF unit closed, an error will result.



64

64-1

Purpose	Operation test/check
Function (Purpose)	Used to check the operation of the printer function (auto print operation).
Section	Printer
Item	Operation

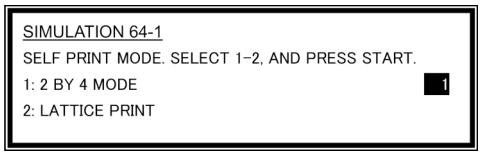
Operation/procedure

1. Select the print item with the 10-key.
2. Press the [START] key.
   The display is shifted to the copy menu.
3. Select the paper feed tray and the print density.
4. Press the [START] key.
   Copying is started.

During execution of the print test, the [CUSTOM SETTINGS] key and the [INTERRUPTION] key are invalid.

Item		Content	Setting range	Default
1	2 BY 4 MODE	Self print is made in 2 by 4 mode (printing 2 lines and not printing 4 lines). Since scanning is not performed, when the original is set on the RSPF, this cannot be performed. * Duplex print cannot be made.	1-2	1
2	LATTICE PRINT	Lattice print (1cm, 1dot width WLT, A3 print (A3 main scan, WLT sub scan)) is performed. * Duplex print can be made.		

* If the IMC board is not installed, the key inputs cannot be made.



65

65-1

Purpose	Adjustment
Function (Purpose)	Used to adjust the touch panel (LCD display section) detection position.
Section	Operation (Display, Operation)

Operation/Procedure

Press the keys displayed on the LCD sequentially.

Adjust the touch panel coordinates.

When the point of "+" on the LCD is pressed, it turns gray. Press all the four points of "+."

65-2

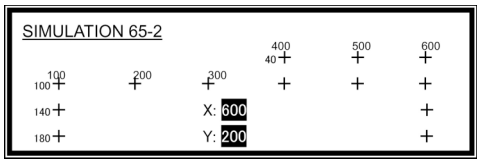
Purpose	Adjustment/Setting/Operation data output check (Display, Print)
Function (Purpose)	Used to check the touch panel (LCD display section) detection position adjustment result.
Section	Operation (Display, Operation)

Operation/Procedure

Check the touch panel coordinates.

Press the keys displayed on the LCD sequentially.

When the touch panel is pressed, the X-coordinate and the Y-coordinate (dot conversion values) are displayed.



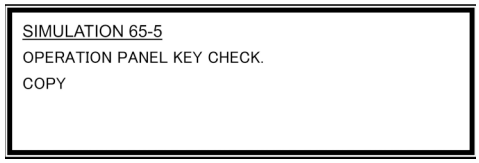
65-5

Purpose	Adjustment/Setting/Operation data output check (Display, Print)
Function (Purpose)	Used to check the key inputs of the operation panel.
Section	Operation (screen/operation)

Operation/procedure

Check the key input of the operation panel.
Press the keys displayed on the LCD sequentially.

After completion of all key entries, "COMPLETE" is displayed.



66

66-1

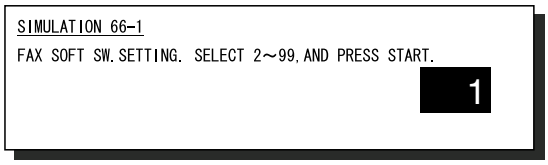
Purpose	Setting
Function (Purpose)	Used to change and check the FAX-related soft SW.
Section	FAX

Operation/procedure

1. Enter the soft SW number to be selected with the 10-key.
2. Check and change the setting content of the selected soft SW.
3. Press the [START] key to save the set content.

The FAX-related soft SW is displayed on the LCD, and changing can be made by monitoring it.

Note: Executable only when the FAX is installed.



66-2

Purpose	Adjustment
Function (Purpose)	Used to clear the FAX-related soft SW. (Except for the FAX adjustment values)
Section	FAX

Operation/procedure

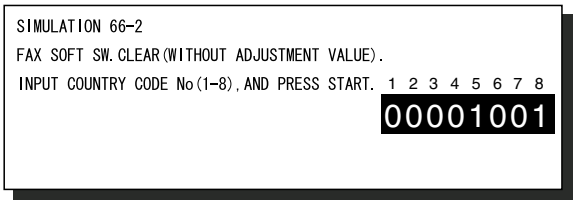
1. Enter the country code with the 10-key, and press the [START] key.
2. When “1: (YES)” is selected, the soft SW corresponding to the country code is cleared. When “2: (NO)” is selected, the simulation is canceled.

Country code

Japan : 00000000
U.S.A. : 10110101
Australia : 00001001
U.K. : 10110100
France : 00111101
Germany : 00000100
Sweden : 10100101
New Zealand : 01111110
China : 00100110
Singapore : 10011100
Taiwan : 11111110
India : 01010011
Malaysia : 01101100
Hong Kong : 01010000
Middle east : 11111101
SouthAfrica : 10011111
Spain : 10100000
Portugal : 10001011
Russia : 10111000
Denmark : 00110001
Norway : 10000010
Switzerland : 10100110
Italy : 01011001
Belgium : 00001111
Luxembourg : 01101001
Netherlands : 01111011
Finland : 00111100

The codes other than the above are accepted as Japan.

Note: Executable only when the FAX is installed.



66-3

Purpose	Operation test/check
Function (Purpose)	FAX PWB memory check
Section	FAX
Item	Operation

Operation/procedure

Press the [START] key.

Read/write can be checked for FAX PWB memory.

The check result is displayed separately for each memory.

1. Memory to be checked

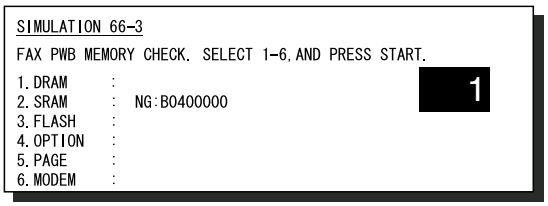
DRAM		
SRAM		
Flash ROM	Program area	SUM check only
	Memory area	
Option memory		The memory size follows the automatically detected value.
PAGE		
MODEM		

2. Detailed procedure

1	“55H” is written to all the addresses of each memory, and the address data are read in sequence to check that they were properly written.
2	“AAH” is written to all the addresses of each memory, and the address data are read in sequence to check that they were properly written.
3	“00H” is written to all the addresses of each memory, and the address data are read in sequence to check that they were properly written.
4	Perform checks 1 - 3 sequentially. If there is no abnormality, it is “OK.” If there is any abnormality, “NG” is notified to the error address.
5	The check result is saved. New result is overwrited with each check.

Interruption cannot be made during operation.

Note: Executable only when the FAX is installed.



66-4

Purpose	Operation test/check
Function (Purpose)	Signal send mode (Signal send level: Max.)
Section	FAX
Item	Operation

Operation/procedure

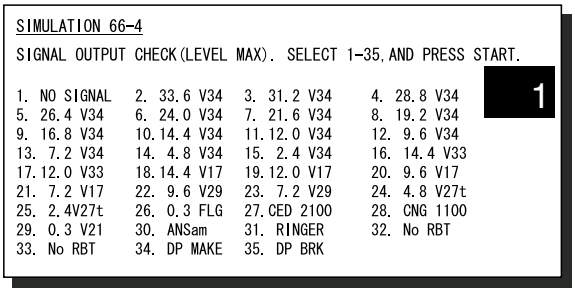
Select the signal number with the 10-key, and press the [START] key. The signal is sent to the line and the machine speaker. (Sending the signal is continued until the [CUSTOM SETTINGS] key is pressed.)

By entering the signal number and pressing the [START] key during execution, the signal kind can be changed.

Item		Send signal	Send level Selection menu
1	NO SIGNAL	Signal not sent	None
2	33.6 V34	–	–
3	31.2 V34	–	–
4	28.8 V34	–	–

Item		Send signal	Send level Selection menu
5	26.4 V34	–	–
6	24.0 V34	–	–
7	16.0 V34	–	–
8	19.2 V34	–	–
9	16.8 V34	–	–
10	14.4 V34	–	–
11	12.0 V34	–	–
12	9.6 V34	–	–
13	7.2 V34	–	–
14	4.8 V34	–	–
15	2.4 V34	–	–
16	14.4 V33	–	–
17	12.0 V33	–	–
18	14.4 V17	–	–
19	12.0 V17	–	–
20	9.6 V17	–	–
21	7.2 V17	–	–
22	9.6 V29	–	–
23	7.2 V29	–	–
24	4.8 V27t	–	–
25	2.4 V27t	–	–
26	0.3 FLG	7EH Flag signal	Yes
27	CED2100	Tone signal	Yes
28	CNG1100		
29	0.3 V21		
30	ANSam		
31	RINGER	Pseudo-ringer sound ([ON HOOK] key ON)	None
32	No MSG	Voice message (no sound) Under the state where the ring back tone can be sent to the line, keep the sound composition IC volume to 0.	None
33	No RBT	Ring back tone (no sound) Under the state where the ring back tone can be sent to the line, keep the G/A volume to 0.	None
34	DP MAKE	Dial pulse (make) Maintain the make state with keeping the condition to be able to send to the dial pulse line.	1: 0dB 2: Soft SW
35	DP BRK	Dial pulse (break) Maintain the break state with keeping the condition to be able to send to the dial pulse line.	1: 0dB 2: Soft SW

Note: Executable only when the FAX is installed.



66-5

Purpose	Operation test/check
Function (Purpose)	Signal send mode (Signal send level soft SW setting)
Section	FAX
Item	Operation

Operation/procedure

Select the signal number with the 10-key, and press the [START] key.

By setting the signal number, signals are sent to the line and the machine speaker. (Sending signals is continued until interruption command is made (by pressing [CUSTOM SETTINGS] key.)

By entering the signal number and pressing the [START] key during execution, the signal kind can be changed.

Signal number		Send signal	Send level Selection menu
1	NO SIGNAL	Signal not sent	None
2	33.6 V34	33.6 V34	–
3	31.2 V34	31.2 V34	–
4	28.8 V34	28.8 V34	–
5	26.4 V34	26.4 V34	–
6	24.0 V34	24.0 V34	–
7	16.0 V34	16.0 V34	–
8	19.2 V34	19.2 V34	–
9	16.8 V34	16.8 V34	–
10	14.4 V34	14.4 V34	–
11	12.0 V34	12.0 V34	–
12	9.6 V34	9.6 V34	–
13	7.2 V34	7.2 V34	–
14	4.8 V34	4.8 V34	–
15	2.4 V34	2.4 V34	–
16	14.4 V33	14.4 V33	–
17	12.0 V33	12.0 V33	–
18	14.4 V17	14.4 V17	–
19	12.0 V17	12.0 V17	–
20	9.6 V17	9.6 V17	–
21	7.2 V17	7.2 V17	–
22	9.6 V29	9.6 V29	–
23	7.2 V29	7.2 V29	–
24	4.8 V27t	4.8 V27t	–
25	2.4 V27t	2.4 V27t	–
26	0.3 FLG	7EH Flag signal	Yes
27	CED2100	Tone signal	Yes
28	CNG1100		
29	0.3 V21		
30	ANSam		
31	RINGER	Pseudo-ringer sound ([ON HOOK] key ON)	None
32	No MSG	Voice message (no sound) Under the state where the ring back tone can be sent to the line, keep the sound composition IC volume to 0.	None
33	No RBT	Ring back tone (no sound) Under the state where the ring back tone can be sent to the line, keep the G/A volume to 0.	None
34	DP MAKE	Dial pulse (make) Maintain the make state with keeping the condition to be able to send to the dial pulse line.	1: 0dB 2: Soft SW
35	DP BRK	Dial pulse (break) Maintain the break state with keeping the condition to be able to send to the dial pulse line.	1: 0dB 2: Soft SW

Note: Executable only when the FAX is installed.

```
SIMULATION 66-5
SIGNAL OUTPUT CHECK(SOFT SW.). SELECT 1-35,AND PRESS START.
1. NO SIGNAL    2. 33.6 V34     3. 31.2 V34     4. 28.8 V34
5. 26.4 V34     6. 24.0 V34     7. 21.6 V34     8. 19.2 V34
9. 16.8 V34     10.14.4 V34     11.12.0 V34     12. 9.6 V34
13. 7.2 V34     14. 4.8 V34     15. 2.4 V34     16.14.4 V33
17.12.0 V33     18.14.4 V17     19.12.0 V17     20. 9.6 V17
21. 7.2 V17     22. 9.6 V29     23. 7.2 V29     24. 4.8 V27t
25. 2.4V27t     26. 0.3 FLG     27.CED 2100     28. CNG 1100
29. 0.3 V21     30. ANSam       31. RINGER      32. No RBT
33. No RBT      34. DP MAKE     35. DP BRK
                                                        1
```

66-6

Purpose	Data output, check	
Function (Purpose)	Printing the confidential password	
Section	FAX	
Item	Data	Confidential/Pass code

Operation/procedure

Press the [START] key.

The confidential ID table (confidential BOX numbers, confidential BOX names, and confidential password) is printed.

The confidential data of My company mode is printed separately.

Note: Executable only when the FAX is installed.

```
SIMULATION 66-6
PASS CODE PRINT OUT. PRESS START.
1.PRINT
                                                        1
```

66-7

Purpose	Data output, check	
Function (Purpose)	Print the screen memory contents	
Section	FAX	
Item	Data	Image data

Operation/procedure

Press the [START] key.

Used to input all image data (including confidential reception data, remote send image, not-sent image) stored in image memory of the FAX section.

The output image is remained even after outputting.

Note: Executable only when the FAX is installed.

```
SIMULATION 66-7
IMAGE MEMORY PRINT OUT. PRESS START.
1.PRINT
                                                        1
```

66-10

Purpose	Adjustment/Setting/Check	
Function (Purpose)	Image data memory clear	
Section	FAX	
Item	Data	Image data

Operation/procedure

Select “1: YES” with the 10-key and press the [START] key. (When “2: NO” is selected, the simulation is canceled.)

Used to clear all image data (including confidential reception data) stored in image memory of the FAX section.

The management table is also cleared (initialized) at the same time.

* IIf there is any print data, the power must be turned off after clearing.

Note: Executable only when the FAX is installed.

```
SIMULATION 66-10
IMAGE MEMORY CLEAR. ARE YOU SURE?
1.YES
2.NO
                                                        1
```

66-11

Purpose	Operation test/check
Function (Purpose)	Used to send 300bps signals. (Signal send level: Max.)
Section	FAX
Item	Operation

Operation/procedure

Select the signal number with the 10-key, and press the [START] key.

By setting the signal number, the specified signal is delivered to the line at the speed of 300bps. (The signal is continuously sent until the interruption command is provided by pressing the [CUSTOM SETTINGS] key.)

The signal send level can be selected from 0dB or the soft SW set value.

The signal send level is returned to the soft SW set value before execution of the mode after completion of the mode.

By entering the number and pressing the [START] key during execution, the signal kind can be changed.

	Item
1	NO SIGNAL
2	11111
3	11110
4	00000
5	010101
6	00001

Note: Executable only when the FAX is installed.

```
SIMULATION 66-11
300bps SIGNAL OUTPUT(LEVEL MAX). SELECT1-6,AND PRESS START.
1.NO SIGNAL
2.11111
3.11110
4.00000
5.010101
6.00001
                                                        1
```

66-12

Purpose	Operation test/check
Function (Purpose)	Used to send 300bps signals. (Signal send level: Set by soft SW)
Section	FAX
Item	Operation

Operation/procedure

Select the signal number with the 10-key, and press the [START] key.

By setting the signal number, the specified signal is delivered to the line at the speed of 300bps. (The signal is continuously sent until the interruption command is provided by pressing the [CUSTOM SETTINGS] key.)

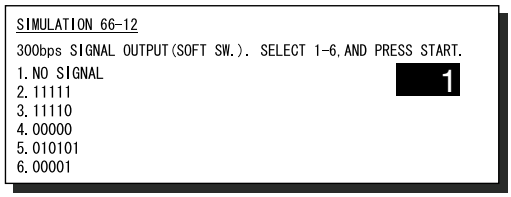
The signal send level can be selected from 0dB or the soft SW set value.

The signal send level is returned to the soft SW set value before execution of the mode after completion of the mode.

By entering the number and pressing the [START] key during execution, the signal kind can be changed.

Item	
1	NO SIGNAL
2	11111
3	11110
4	00000
5	010101
6	00001

Note: Executable only when the FAX is installed.



66-13

Purpose	Setting
Function (Purpose)	Used to register the dial numbers.
Section	FAX
Item	Operation

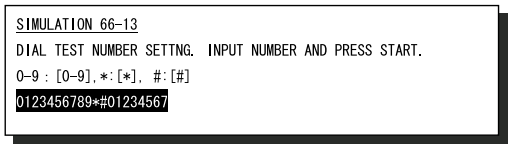
Operation/procedure

Enter the number with the 10-key, [*] key, and [#] key.

Press the [CLEAR] key to return to the initial state.

Press the [START] key to register the entered number.

Note: Executable only when the FAX is installed.



66-14

Purpose	Operation check/test
Function (Purpose)	Used to perform the dial test. (10 PPS send test)
Section	FAX
Item	Operation

Operation/Procedure

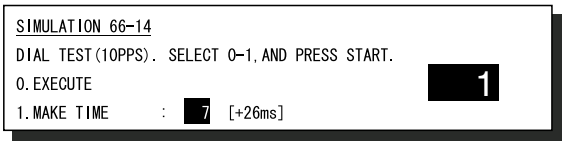
1. Select the item with the 10-key, and press the [START] key.
2. Set the make time with the 10-key.

The dial is sent with the set value + 26ms.

The sending dial cannot be interrupted.

Item		Content	Setting range
0	EXECUTE	Execution	–
1	MAKE TIME	Dial pulse make time setting	0-15

Note: Executable only when the FAX is installed.



66-15

Purpose	Operation check/test
Function (Purpose)	Used to perform the dial test. (20 PPS send test)
Section	FAX
Item	Operation

Operation/Procedure

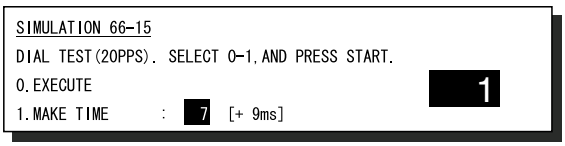
1. Select the item with the 10-key, and press the [START] key.
2. Set the make time with the 10-key.

The dial is sent with the set value + 26ms.

The sending dial cannot be interrupted.

Item		Content	Setting range
0	EXECUTE	Execution	–
1	MAKE TIME	Dial pulse make time setting	0-15

Note: Executable only when the FAX is installed.



66-16

Purpose	Operation check/test
Function (Purpose)	Used to perform the dial test. (DTFM signal send test)
Section	FAX
Item	Operation

Operation/Procedure

1. Select the item with the 10-key, and press the [START] key.
2. Enter the set value with the 10-key.

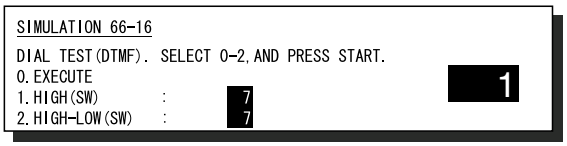
The sending dial cannot be interrupted.

	Item	Content	Setting range
0	EXECUTE	Execution	–
1	HIGH (SW)	High group	0-15
2	HIGH-LOW (SW)	High group, Low group	0-15

3. Select the soft SW reflection.

	Item	Content
1	NO STORE TO SW	Not reflected.
2	STORE TO SW	Reflected. (Shift SW value changed.)

Note: Executable only when the FAX is installed.



66-17

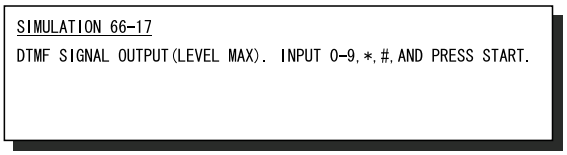
Purpose	Operation check/test
Function (Purpose)	Used to check the DTFM signal send operation. (Signal send level: Max.)
Section	FAX
Item	Operation

Operation/procedure

Enter the DTFM signal (1 digit (1 to 9, 0, *, #)) and press the [START] key.

When the [CUSTOM SETTINGS] key is pressed during execution, the simulation is terminated.

Note: Executable only when the FAX is installed.



66-18

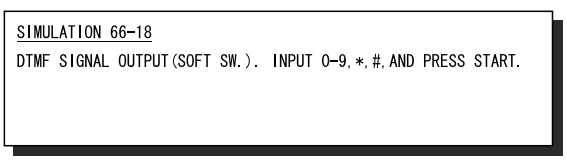
Purpose	Operation check/test
Function (Purpose)	Used to check the DTFM signal send operation. (Signal send level: Set by soft SW.)
Section	FAX
Item	Operation

Operation/Procedure

Enter the DTFM signal (1 digit (1 to 9, 0, *, #)) and press the [START] key.

When the [CUSTOM SETTINGS] key is pressed during execution, the simulation is terminated.

Note: Executable only when the FAX is installed.



66-19

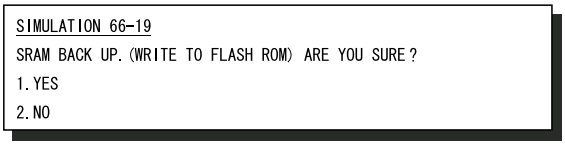
Purpose	Back up
Function (Purpose)	Used to write the SRAM data to the Flash ROM.
Section	FAX
Item	Data

Operation/Procedure

Select "1: YES" with the 10-key, and press the [START] key. The data are backed up. (When "2: NO" is selected, the simulation is canceled.)

* The AR-FX5 data cannot be written into the AR-FX7. If it is executed, data are initialized and deleted. In addition, the AR-FX7 data cannot be used in the AR-FX5.

Note: Executable only when the FAX is installed.



66-20

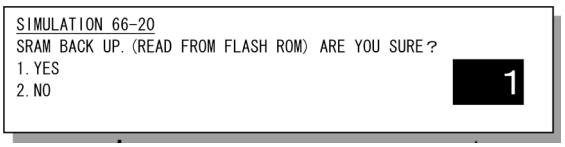
Purpose	Back up
Function (Purpose)	Used to write the Flash ROM data to the SRAM.
Section	FAX
Item	Data

Operation/Procedure

Select "1: YES" with the 10-key, and press the [START] key. The Flash ROM data are read out and written into the SRAM. (When "2: NO" is selected, the simulation is canceled.)

* The AR-FX5 data cannot be written into the AR-FX7. If it is executed, data are initialized and deleted. In addition, the AR-FX7 data cannot be used in the AR-FX5.

Note: Executable only when the FAX is installed.



66-21

Purpose	Check
Function (Purpose)	FAX information print
Section	FAX
Item	Data

Operation/procedure

1. Select the item to be printed.
2. Press the [START] key.

The information of the selected item is printed.

	Item	Content
1	USER SW.LIST	User setting list
2	SOFT SW.LIST	Soft SW list
3	SYSTEM ERROR	System error list Used to print the system error log (error number and time).
4	PROTOCOL	Protocol error list Regardless of soft SW38-1 status, the protocol monitor of the preceding communication is printed. (Printing is allowed at any time before starting the next communication.) For this operation, the protocol monitor of one communication is always buffered.

Note: Executable only when the FAX is installed.

```
SIMULATION 66-21
FAX INFORMATION PRINT OUT. SELECT 1-4,AND PRESS START.
1.USER SW.LIST
2.SOFT SW.LIST
3.SYSTEM ERROR
4.PROTOCOL
                                        0
```

66-24

Purpose	Data clear	
Function (Purpose)	Used to clear the FAST storage data. (SEC only)	
Section	FAX	
Item	Data	Initializing

Operation/procedure

Select "1: YES" with the 10-key and press the [START] key. The FAST storage data are cleared. (When "2: NO" is selected, the simulation is canceled.)

Note: Executable only when the FAX is installed.

```
SIMULATION 66-24
FAST MEMORY DATA CLEAR. ARE YOU SURE?
1.YES
2.NO
```

66-30

Purpose	Operation test/check
Function (Purpose)	Used to set the TEL/LIU.
Section	FAX
Item	Operation

Operation/procedure

When the relay state of the polarity reverse relay, the handset hook switch, or the external telephone hook switch is changed, the content of change is displayed regardless of the soft SW setup (real time). The display of change is kept until an interruption command is supplied by pressing the [CUSTOM SETTINGS] key.

Item	Notification contents	
	Signal low	Signal high
HS2	ON	OFF
HS1	ON	OFF
RHS	ON	OFF
EXHS	ON	OFF

Note: Executable only when the FAX is installed.

```
SIMULATION 66-30
TEL/LIU SENSOR CHECK.
HS2 :***     HS1 :***     RHS :***    EXHS :***
```

66-31

Purpose	Setting
Function (Purpose)	Used to set the TEL/LIU.
Section	FAX
Item	Operation

Operation/Procedure

1. Enter the set value. (Valid only 0 to 8)
2. The entered bit is alternatively switched between "0" and "1" and the target signal name is highlighted.
3. Press the [START] key to send the signal.

When the [CUSTUM SETTINGS] key is pressed, the output is terminated.

Note: Executable only when the FAX is installed.

```
SIMULATION 66-31
TEL/LIU SETTING. INPUT 1-5. AND PRESS START.
                                    1 2 3 4 5
1. C1ON                             00001
2. 150VON
3. EC
4. S.
5. MSR.
```

66-32

Purpose	Operation test/check
Function (Purpose)	Receive data check
Section	FAX
Item	Operation

Operation/procedure

The fixed data received from the line are checked and the result is displayed.

When data are coincident, "OK" is displayed. When not, "NG" is displayed.

Note: Executable only when the FAX is installed.

```
SIMULATION 66-32
RECEIVED DATA CHECK. CHECKING...(OK or NG)
```

66-33

Purpose	Operation test/check
Function (Purpose)	Signal detection check
Section	FAX
Item	Operation

Operation/Procedure

Signal detection is checked and the result is displayed.

Note: Executable only when the FAX is installed.

```
SIMULATION 66-33
SIGNAL DETECT CHECK. SELECT 1-2,AND PRESS START
1.CI,  FNET
2.CEG,  CED,  BT,  DT,  Flag,  SDT,  DTMF      1
```

66-34

Purpose	Operation test/check
Function (Purpose)	Communication time measurement display
Section	FAX
Item	Operation

Operation/procedure

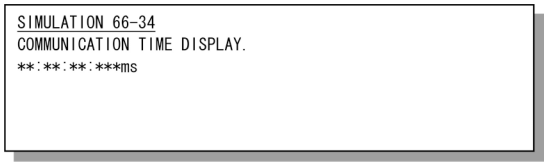
The send/receive test is performed, and the time required for send/receive of the image data in the test is measured and displayed.

Setup on the user side when executing communication		Communication means : Memory send Picture quality : Normal Character Density : Lighter ECM : ON Sender information : OFF
Measuring range	Send	From flag reception before sending of image data until sending of RCP frame
	Receive	From flag reception before reception of image data until reception of RCP frame
Mode when measuring		Used to make communication not in a simulation process but in the normal screen and measure the time.

How to check the time	Enter the simulation for communication time check and check the time.
Measuring unit	msec

When there are two or more send/receive operations of image data in one communication, only the time of the last send/receive data near the end is measured.

Note: Executable only when the FAX is installed.



66-37

Purpose	Adjustment/Setting/Check
Function (Purpose)	Speaker sound volume adjustment
Section	FAX

Operation/procedure

The following test sound is delivered to the line and the speaker to adjust the sound kind and volume.

The send level to the line is the set value of soft SW.

The set values of the selected sound kind and volume are written to each soft SW.

1. Sound kinds pattern

Sound kinds (Test sound)		Sound volume set value			
RINGER	Call sound	DEF.	LAR.	MED.	SMA.
LINE MONITO	Line monitor sound (Test sound: communication signal sound)	DEF.	LAR.	MED.	SMA.
ON HOOK	On-hook (Test sound, communication signal sound)	DEF.	LAR.	MED.	SMA.
SCAN FINISH	Scan finish sound	DEF.	LAR.	MED.	SMA.
TX/RX FINISH	Communication finish sound	DEF.	LAR.	MED.	SMA.
DTMF	DTFM send sound	DEF.	LAR.	MED.	SMA.

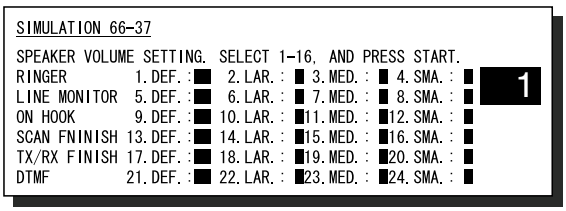
LAR: (MED. Value + 1)

MED: (SMA value +1) - (LAR value – 1)

SMA: 1 - (MED. Value + 1)

2. Sound volume pattern

Note: Executable only when the FAX is installed.



66-41

Purpose	Adjustment/Setting/Check
Function (Purpose)	CI signal check

Operation/procedure

When the [START] key is pressed, the call signal from CI pin is detected to deliver the call sound to the line and the speaker. The volume of call sound follows the soft SW.

Signal detection and delivery of pseudo-call sound at detection are executed until the interruption command is provided by pressing the [CUSTOM SETTINGS] key.

Note: Executable only when the FAX is installed.

67

67-1

Purpose	Operation test/check
Function (Purpose)	Used to execute read/write check of the RAM on the PCL board, and to display the result.
Section	Printer
Item	Operation

Operation/Procedure

Press the [START] key.

Read/write check of the RAM on the PCL board is performed and the result is displayed.

The presence of DIMM is detected. If there is no DIMM, "---" is displayed. If there is, read/write check is performed and the result is displayed.

The display of "---" is changed to "CHECKING," "OK," or "NG" according to the message number included in the continuation command.

When the simulation is completed normally, "COMPLETE" is displayed. (No display for abnormal completion.)

Since only the devices installed to the PCL board are checked when the simulation is started, the display may not be changed from "---." (No message is sent for an uninstalled device.)

Key operations on each display

(Initial display)

Pressing the [INTERRUPT] key shifts the display to the previous menu. Pressing the [CA] key leads to resetting. Pressing the [C] key, and the [CUSTOM SETTINGS] key is invalid. (Beep sound)

(Display during execution)

During execution, the [INTERRUPT] key, [C] key, and the [CA] key are invalid. (Beep sound). The [CUSTOM SETTINGS] key produces a valid sound only.

(Check end display)

After execution, the [INTERRUPT] key and the [C] key are invalid. (Beep sound). Pressing the [CA] key leads to resetting. The [CUSTOM SETTINGS] key produces a valid sound only.

After completion of the simulation, reset the machine.

67-11

Purpose	Setting
Function (Purpose)	Used to set the select-in signal of the Centro port.
Section	Printer
Item	Operation

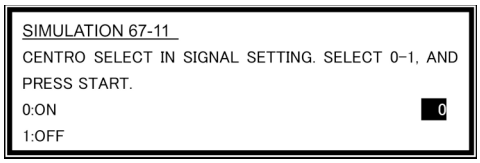
Operation/procedure

Enter the set value with the 10-key, and press the [START] key.

Setting range	0-1
Default	0

* Execution of the simulation which performs communication with the PCL board is inhibited until Notice Page storage is completed. (Only when the serviceman call error occurs.)
* In the other case than the serviceman call error, entering the simulation is inhibited during the system check operation is displayed.

Note: Executable only when the PCL is installed.



67-14

Purpose	Flash ROM version up
Function (Purpose)	Used to check write/comparison of flash programs.
Section	Printer
Item	Operation

Operation/procedure

1. Press the [START] key.
   "PLEASE SEND DATA" is displayed.
2. Data are sent from the PC (MS-DOS) by use of "fcopy" command (FCOPY: file name). (Refer the "[7] FLASH ROM VERSION UP PROCEDURE")

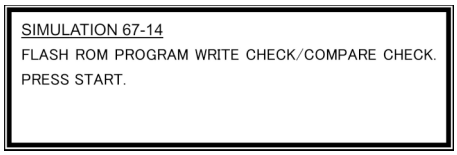
   Used to overwrite and check the flash device while displaying its process status.

   After completion, the result is displayed.
3. Press the [CA] key to cancel the simulation and reset.

(Flash Device)
PROGRAM
BOOTROM
PS KANJI FONT
ESC/P KANJI FONT
OPTION FONT

(Processing state)
RECEIVE
ERASE
WRITE
VERIFY

* Execution of the simulation which performs communication with the PCL board is inhibited until Notice Page storage is completed. (Only when the serviceman call error occurs.)
* In the other case than the serviceman call error, entering the simulation is inhibited during the system check operation is displayed.



67-15

Purpose	Operation test/check
Function (Purpose)	Used to check the validity of the ROM on the PCL board and the result is displayed.
Section	Printer
Item	Operation

Operation/procedure

Press the [START] key.

Each ROM on the PCL board is checked and the result is displayed.

The display of "---" is changed to "CHECKING," "OK," or "NG" according to the message number included in the continuation command.

When the simulation is completed normally, "COMPLETE" is displayed. (No display for abnormal completion.)

Since only the devices installed to the PCL board are checked when the simulation is started, the display may not be changed from "---." (No message is sent for an uninstalled device.)

Key operations on each display

(Initial display)

Pressing the [INTERRUPT] key shifts the display to the previous menu. Pressing the [CA] key leads to resetting. The [C] key and the [CUSTOM SETTINGS] key are invalid. (Beep sound).

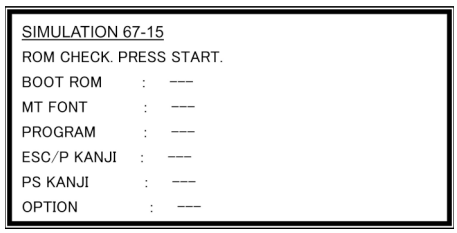
(Execution display)

During execution, the [INTERRUPT] key, the [C] key, and the [CA] key are invalid. (Beep sound). Pressing the [CUSTOM SETTINGS] key produces a valid sound only.

(Check end display)

After execution, the [INTERRUPT] key and the [C] key are invalid. (Beep sound). Pressing the [CA] key leads to resetting. Pressing the [CUSTOM SETTINGS] key produces a valid sound only.

After completion of the simulation, reset the machine.



67-17

Purpose	Data clear
Function (Purpose)	Used to clear the printer section setting. (NVRAM clear)

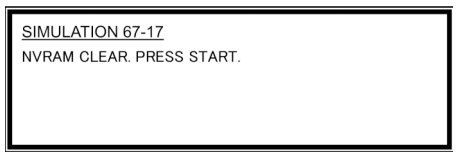
Operation/procedure

1. Press the [START] key.
   The confirmation dialogue is displayed.
2. Select "1: YES" with the 10-key and press the [START] key.
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

If there is no abnormality after Clear operation, "COMPLETE" is displayed. If there is any abnormality, "ERROR" is displayed.

* Execution of the simulation which performs communication with the PCL board is inhibited until Notice Page storage is completed. (Only when the serviceman call error occurs.)
* In the other case than the serviceman call error, entering the simulation is inhibited during the system check operation is displayed.

Note: Executable only when the PCL is installed.



67-18

Purpose	Data clear
Function (Purpose)	Used to clear the data area for FLASH ROM Network Scanner Application.

Operation/procedure

1. Press the [START] key.
   The confirmation dialogue is displayed.
2. Select "1: YES" with the 10-key and press the [START] key.
   1: YES (Cleared)
   2: NO (Not cleared) (Default)

If there is no abnormality after Clear operation, "COMPLETE" is displayed. If there is any abnormality, "ERROR" is displayed.

* Execution of the simulation which performs communication with the PCL board is inhibited until Notice Page storage is completed. (Only when the serviceman call error occurs.)
* In the other case than the serviceman call error, entering the simulation is inhibited during the system check operation is displayed.

Note: Executable only when the PCL is installed.

67-20

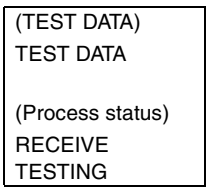
Function (Purpose)	Used to check the network connection when the scanner option is installed.

Operation/procedure

The network scanner is checked.

1. Press the [START] key.
   "PLEASE SEND DATA" and "READY" are displayed. (When the PCL board is installed, it takes some time to display "READY.")
2. Boot "ftp" from MS-DOS.
   Data are sent from the PC by the put file name.

The process is displayed. Check the display.



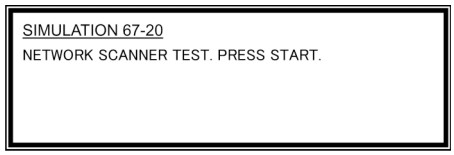
After completion, the result is displayed.

When the simulation is completed normally, "COMPLETE" is displayed. (No display for abnormal completion.)

Pressing [CA] key cancels the simulation resets the operation.

* Execution of the simulation which performs communication with the PCL board is inhibited until Notice Page storage is completed. (Only when the serviceman call error occurs.)
* In the other case than the serviceman call error, entering the simulation is inhibited during the system check operation is displayed.

Note: Executable only when PCL and NIC are installed.



[9] TROUBLE CODE LIST

1. List

Trouble code		Trouble contents	Trouble detection
Main code	Sub code		
A0	01	Security incompatibility error	
E1	00	IMC PWB communication trouble	MCU
	10	IMC PWB trouble	
	11	IMC PWB ASIC error	
	12	IMC PWB CODEC IC error	
	13	IMC PWB flash ROM error	
	14	IMC PWB expaned memory module (DIMM) error	
	15	IMC PWB page memory error /SRAM error	
	16	IMC PWB standard compression memory error	
	17	IMC PWB smoothing IC error	
	80	IMC PWB communication trouble (protocol)	
	81	IMC PWB communication trouble (Parity)	
	82	IMC PWB communication trouble (Overrun)	
	84	IMC PWB communication trouble (Framing)	
	88	IMC PWB communication trouble (Time-out)	
E7	02	LSU trouble	
	10	CCD black level error	
	11	CCD white level error	
	12	Shading trouble	
F1	00	Finisher communication trouble (AR-FN5A)	FIN
	01	Side guide plated home position error (AR-FN5A)	
	03	Paddle motor trouble (AR-F14N)	
	06	Offset motor trouble (AR-FN5A) Slide motor trouble (AR-F14N)	
	08	Staple motor error (AR-FN5A)	
	10	Staple motor trouble (AR-F14N)	
	11	Rear edge plate home position error (AR-FN5A) Bundle exit motor trouble (AR-F14N)	
	15	Finisher lift-up motor trouble	
	19	Alignment motor (F) trouble (AR-F14N)	
	20	Alignment motor (R) trouble (AR-F14N)	
	30	Finisher interface error (AR-F14N)	
	31	Fold sensor trouble (AR-F14N)	
	32	Punch unit communication trouble (AR-F14N)	
	33	Punch side registration motor trouble (AR-F14N)	
	34	Punch motor trouble (AR-F14N)	
	35	Punch side registration sensor trouble (AR-F14N)	
	36	Punch registration sensor trouble (AR-F14N)	
	37	Backup RAM trouble (AR-F14N)	
	38	Punch backup RAM trouble (AR-F14N)	
	39	Punch dust sensor trouble (AR-F14N)	
	40	Punch power trouble (AR-F14N)	
	50	Finisher incompatibility error	
	53	Interface transport unit connection trouble (AR-F14N)	
	81	Transport motor trouble (AR-F14N)	
F2	02	Toner supply failure	
	04	Identification error	
		Model error	
		Type error	
		Destination error	
		Data abnormality	
		Misc error	
	58	Temperature humidity sensor abnormality	
F5	02	Copy lamp (xenon lamp) error	
F6	00	FAX control PWB communication trouble	MCU
	10	FAX control PWB trouble	
	80	FAX control PWB communication trouble (Protocol)	
	81	FAX control PWB communication trouble (Parity)	
	82	FAX control PWB communication trouble (Overrun)	
	84	FAX control PWB communication trouble (Framing)	
	88	FAX control PWB communication trouble (Time-out)	
	95	Incompatibility error of AR-F14N and FAX control PWB	
	99	FAX control PWB destination error	
F9	00	Printer PWB communication trouble	MCU
	10	Printer PWB trouble	
	80	Printer PWB communication trouble (Protocol)	
	81	Printer PWB communication trouble (Parity)	
	82	Printer PWB communication trouble (Overrun)	
	84	Printer PWB communication trouble (Framing)	
	88	Printer PWB communication trouble (Time-out)	
	95	Incompatibility error of AR-F14N and PCL/ GDI PWB	
	96	PCL PWB incompatibility error	
	99	Printer PWB language error	
H2	00	Main heater lamp thermistor open hard detection	
	01	Sub heater lamp thermistor open hard detection	
H3	00	Main heater lamp abnormally high temperature hard detection trouble	
	01	Sub heater lamp abnormally high temperature hard detection trouble	
	10	Main heater lamp abnormally high temperature soft detection trouble	
	11	Sub heater lamp abnormally high temperature soft detection trouble	
H4	00	Main heater lamp abnormally low temperature detection	
	01	Sub heater lamp abnormally low temperature detection	
	20	Main heater lamp abnormally low temperature detection	
	21	Sub heater lamp abnormally low temperature detection	
H5	01	10 times of continuous detection of the lower paper exit sensor (POD1) lead edge jam or the upper paper exit sensor (POD2) lead edge jam or the duplex sensor (PPD2) rear edge jam	
L1	00	Scanner feed trouble	
L3	00	Scanner return trouble	

Trouble code		Trouble contents	Trouble detection
Main code	Sub code		
L4	01	Main motor trouble	
	11	Shifter motor trouble	
L6	10	Polygon motor trouble	
L8	10	Power abnormality detection trouble	
U1	01	FAX battery error	
	02	PANEL LOW battery error	
U2	04	EEPROM communication error	
	20	Machine speed code data error	
	40	CRUM chip communication error	
U7	00	RIC communication trouble	
U9	00	Operation control PWB communication trouble	OPE
	80	Operation control PWB communication trouble (Protocol)	
	81	Operation control PWB communication trouble (Parity)	
	82	Operation control PWB communication trouble (Overrun)	
	84	Operation control PWB communication trouble (Framing)	
	88	Operation control PWB communication trouble (Time-out)	
	99	Operation panel destination error	
EE	EL	Developer adjustment trouble (Over-toned abnormality)	
	EU	Developer adjustment trouble (Under-toned abnormality)	
PF	00	PF trouble	

2. Self diagnostics

Trouble code		Details of trouble	
Main code	Sub code		
A0	01	Content	Security incompatibility error
		Details	When the PCL or the FAX control PWB is installed, it does not match with compatible/incompatible setup of the MCU PWB security.
		Cause	The security compatibility/incompatibility of the installed PCL or FAX control PWB does not match with that of the MCU PWB.
		Check and remedy	Cheek the security compatibility/ incompatibility of each board. Match the security compatibility/incompatibility of the boards.
E1	00	Content	IMC PWB communication trouble
		Details	Communication trouble between MCU and IMC PWB
		Cause	IMC PWB connector disconnection. Motherboard connector pin breakage. IMC PWB ROM defect, data failure.
		Check and remedy	Check the connectors of the IMC PWB and MCU PWB. Check the grounding of the copier. Check the ROM of the IMC PWB.
	10	Content	IMC PWB trouble
		Details	IMC PWB hardware abnormality
		Cause	IMC PWB abnormality
		Check and remedy	Replace the IMC PWB

Trouble code		Details of trouble	
Main code	Sub code		
E1	11	Content	IMC PWB ASIC error
		Details	ASIC abnormality on IMC PWB
		Cause	IMC PWB abnormality
		Check and remedy	Replace the IMC PWB
	12	Content	IMC PWB CODEC IC error
		Details	CODEC IC (JBIG chip) abnormality on IMC PWB
		Cause	IMC PWB abnormality
		Check and remedy	Replace the IMC PWB
	13	Content	IMC PWB flash ROM error
		Details	Flash ROM abnormality on IMC PWB
		Cause	IMC PWB abnormality
		Check and remedy	Replace the IMC PWB. When the program download is abnormally terminated, a error may occur. In this case, download the program again.
		Remarks	Program ROM abnormality
	14	Content	IMC PWB expanded memory module (DIMM) error
		Details	IMC extended compression memory module (DIMM) installation error. IMC extended compression memory module (DIMM) access error.
		Cause	IMC expanded memory module installation trouble. IMC expanded memory module trouble. IMC expanded memory contact trouble. IMC PWB abnormality.
		Check and remedy	Check installation of the expanded memory module. (Spec: Added to Slot 1.) Replace the expanded memory module. Replace the IMC PWB.
		Remarks	Extend memory abnormality for compressed image store (DIMM module)
	15	Content	IMC PWB page memory error /SRAM error
		Details	IMC PWB page memory or work SRAM access error
		Cause	IMC PWB abnormality
		Check and remedy	Replace the IMC PWB
		Remarks	Print buffer page memory or work SRAM abnormality
	16	Content	IMC PWB standard compression memory error
		Details	Access error of standard compression memory on IMC PWB
		Cause	IMC PWB abnormality
		Check and remedy	Replace the IMC PWB
		Remarks	Standard compression image store memory abnormality
	17	Content	IMC PWB smoothing IC error
		Details	IMC PWB smoothing IC abnormality
		Cause	IMC PWB abnormality
		Check and remedy	Replace the IMC PWB

Trouble code		Details of trouble	
Main code	Sub code		
E1	80	Content	IMC PWB communication trouble (protocol)
		Details	Communication trouble between MCU and IMC PWB (Protocol error)
		Cause	IMC PWB connector disconnection. Motherboard connector pin breakage. IMC PWB ROM defect, data failure.
		Check and remedy	Check the connectors of the IMC PWB and MCU PWB. Check the grounding of the copier. Check the ROM of the IMC PWB.
	81	Content	IMC PWB communication trouble (Parity)
		Details	Communication trouble between MCU and printer IMC (Parity error)
		Cause	IMC PWB connector disconnection. Motherboard connector pin breakage. IMC PWB ROM defect, data failure.
		Check and remedy	Check the connectors of the IMC PWB and MCU PWB. Check the grounding of the copier. Check the ROM of the IMC PWB.
	82	Content	IMC PWB communication trouble (Overrun)
		Details	Communication trouble between MCU and IMC PWB (Overrun error)
		Cause	IMC PWB connector disconnection. Motherboard connector pin breakage. IMC PWB ROM defect, data failure.
		Check and remedy	Check the connectors of the IMC PWB and MCU PWB. Check the grounding of the copier. Check the ROM of the IMC PWB.
	84	Content	IMC PWB communication trouble (Framing)
		Details	Communication trouble between MCU and IMC PWB (Framing error)
		Cause	IMC PWB connector disconnection. Motherboard connector pin breakage. IMC PWB ROM defect, data failure.
		Check and remedy	Check the connectors of the IMC PWB and MCU PWB. Check the grounding of the copier. Check the ROM of the IMC PWB.
	88	Content	IMC PWB communication trouble (Time-out)
		Details	Communication trouble between MCU and IMC PWB (Time-out error)
		Cause	IMC PWB connector disconnection. Motherboard connector pin breakage. IMC PWB ROM defect, data failure.
		Check and remedy	Check the connectors of the IMC PWB and MCU PWB. Check the grounding of the copier. Check the ROM of the IMC PWB.

Trouble code		Details of trouble	
Main code	Sub code		
E7	02	Content	LSU trouble
		Details	BD signal from LSU is not detected in a constant cycle (Kept OFF or ON)
		Cause	LSU connector or LSU inside harness trouble or disconnection. Polygon motor rotation abnormality. Laser does not illuminate. MCU PWB failure.
		Check and remedy	Check for disconnection of the LSU connector. Check the LSU operation with SIM 61-1. Check that the polygon motor rotates normally. Check laser LED lighting. Replace the LSU unit. Replace the MCU PWB.
	10	Content	CCD black level error
		Details	CCD black reference plate scan level abnormality when the copy lamp turns off.
		Cause	Flat cable installation failure to CCD unit. CCD unit error.
		Check and remedy	Check flat cable installation to the CCD unit. Check CCD unit.
	11	Content	CCD white level error
		Details	Improper CCD white reference plate reading level for copy lamp lighting
		Cause	Flat cable installation failure to CCD unit. Dirt on the mirror, lens, and reference white plate. Copy lamp lighting trouble. CCD unit abnormality. MCU PWB abnormality. (Occurred in the RSPF scan position)
		Check and remedy	Clean the mirror, the lens, and the reference white plate. Check the copy lamp light quantity and its operation. (SIM 5-3) Check CCD unit. Check MCU PWB.
	12	Content	Shading trouble
		Details	White correction is not completed in the specified number of times.
		Cause	Flat cable installation failure to CCD unit. Dirt on the mirror, lens, and reference. white plate. Copy lamp lighting trouble. CCD unit abnormality. MCU PWB abnormality.
		Check and remedy	Clean the mirror, the lens, and the reference white plate. Check the copy lamp light quantity and its operation. (SIM 5-3) Check CCD unit. Check MCU PWB.

Trouble code		Details of trouble	
Main code	Sub code		
F1	00	Content	Finisher communication trouble
		Details	Communication line test error occurs when power is turned on or after the exit of a simulation mode. Error in finisher communication
		Cause	Connection trouble or disconnection of the connector and harness between the body and the finisher. Finisher control PWB trouble. Control PWB failure. Malfunction by noises.
		Check and remedy	Canceled by turning OFF/ON the power. Check the connectors and the harness of communication line. Replace the finisher control PWB.
	01	Content	Side guide plated home position error (AR-FN5A)
		Details	The side guide plate cannot return to the posittion of home position error.
		Cause	Side guide plate drive motor abnormality. Side guide plate home position sensor abnormality. Finisher PWB abnormality.
		Check and remedy	Use SIM3-3-1 to check the side guide plate motor operation.
	03	Content	Paddle motor trouble (AR-F14N)
		Details	Paddle motor operation abnormality
		Cause	Motor lock. Motor rpm abnormality. Overcurrent to the motor. Finisher control PWB trouble.
		Check and remedy	Use SIM3-3-10 to check the paddle motor operation
	06	Content	Offset motor trouble (AR-FN5A) Slide motor trouble (AR-F14N)
		Details	(AR-FN5A) When the offset motor of the finisher is driven it does not reach the specified position. (AR-F14N) Slide motor operation abnormality
		Cause	(AR-FN5A) Offset motor abnormality. Offset motor origin sensor abnormality. Finisher PWB abnormality. (AR-FN14N) Motor lock. Motor rpm abnormality. Overcurrent to the motor. Finisher control PWB trouble.
		Check and remedy	(AR-FN5A) Use SIM 3-3-6 to check the offset motor operation (AR-F14N) Use SIM 3-3-6 to check the slide motor operation

Trouble code		Details of trouble	
Main code	Sub code		
F1	08	Content	Staple motor error (AR-FN5A)
		Details	The staple motor cannot return to the home position
		Cause	Staple motor abnormality. Staple motor home position sensor abnormality. Staple unit abnormality. Finisher PWB abnormality.
		Check and remedy	Use SIM 3-3-7 to check the staple motor operation
	10	Content	Staple motor trouble (AR-F14N)
		Details	Staple motor operation abnormality
		Cause	Motor lock. Motor rpm abnormality. Overcurrent to the motor. Finisher control PWB trouble.
		Check and remedy	Use SIM 3-3-5 to check the staple motor operation.
	11	Content	Rear edge plate home position error (AR-FN5A) Bundle exit motor trouble (AR-F14N)
		Details	(AR-FN5A) The rear edge plate cannot return to the home position (AR-F14N) Bundle exit motor operation abnormality
		Cause	(AR-FN5A) Rear edge plate drive motor abnormality. Side guide plate home position sensor abnormality. Finisher PWB abnormality. (AR-F14N) Motor lock. Motor rpm abnormality. Overcurrent to the motor. Finisher control PWB trouble.
		Check and remedy	(AR-FN5A) Use SIM 3-3-2 to check the rear edge plate motor operation (AR-F14N) Use SIM 3-3-9 to check the bundle exit motor operation
	15	Content	Finisher lift-up motor trouble
		Details	The finisher lift-up motor does not reach the specified position
		Cause	Lift-up motor abnormality. Lift-up motor upper limit sensor abnormality. Finisher PWB abnormality.
		Check and remedy	Use SIM 3-3-5 to check the lift-up motor operation
	19	Content	Alignment motor (F) trouble (AR-F14N)
		Details	Alignment motor operation abnormality
		Cause	Motor lock. Motor rpm abnormality. Overcurrent to the motor. Finisher control PWB trouble.
		Check and remedy	Use SIM3-3-8 to check the alignment (F) motor operation.

Trouble code		Details of trouble	
Main code	Sub code		
F1	20	Content	Alignment motor (R) trouble (AR-F14N)
		Details	Alignment motor operation abnormality
		Cause	Motor lock. Motor rpm abnormality. Overcurrent to the motor. Finisher control PWB trouble.
		Check and remedy	Use SIM3-3-7 to check the alignment (R) motor operation
	30	Content	Finisher interface error (AR-F14N)
		Details	Communication line test error occurs when power is turned on or after the exit of a simulation mode. Error in console finisher communication
		Cause	Connection trouble or disconnection of the connector and harness between the body and the finisher. Finisher control PWB trouble. Control PWB (PCU) failure. Malfunction by noises.
		Check and remedy	Canceled by turning OFF/ON the power. Check the connectors and the harness of communication line Replace the finisher control PWB.
	31	Content	Fold sensor trouble (AR-F14N)
		Details	Sensor input value abnormality
		Cause	Sensor breakage. harness breakage. Finisher control PWB trouble.
		Check and remedy	Use SIM3-2 to check the sensor operation.
	32	Content	Punch unit communication trouble (AR-F14N)
		Details	Communication error between the console finisher and the punch unit
		Cause	Improper connection or disconnection of connector and harness between the finisher and the punch unit. Finisher control PWB trouble. Control PWB (PCU) failure. Malfunction by noises.
		Check and remedy	Canceled by turning OFF/ON the power. Check the connectors and the harness of communication line. Replace the finisher control PWB.
	33	Content	Punch side registration motor trouble (AR-F14N)
		Details	Punch side registration motor operation abnormality
		Cause	Motor lock. Motor rpm abnormality. Overcurrent to the motor. Finisher control PWB trouble.
		Check and remedy	Use SIM3-3-2 to check the punch side registration motor operation
	34	Content	Punch motor trouble (AR-F14N)
		Details	Punch motor operation abnormality
		Cause	Motor lock. Motor rpm abnormality. Overcurrent to the motor. Finisher control PWB trouble.
		Check and remedy	Use SIM3-3-3 to check the punch motor operation

Trouble code		Details of trouble	
Main code	Sub code		
F1	35	Content	Punch side registration sensor trouble (AR-F14N)
		Details	Sensor input value abnormality
		Cause	Sensor breakage. harness breakage. Finisher control PWB trouble.
		Check and remedy	Use SIM3-2 to check the punch side registration sensor operation
	36	Content	Punch registration sensor trouble (AR-F14N)
		Details	Sensor input value abnormality
		Cause	Sensor breakage. harness breakage. Finisher control PWB trouble.
		Check and remedy	Use SIM3-2 to check the punch registration sensor operation
	37	Content	Backup RAM trouble (AR-F14N)
		Details	Backup RAM contents are disturbed
		Cause	Finisher control PWB trouble. Malfunction by noise.
		Check and remedy	Replace the finisher control PWB.
	38	Content	Punch backup RAM trouble (AR-F14N)
		Details	Punch unit backup RAM contents are disturbed.
		Cause	Punch control PWB trouble. Malfunction by noise.
		Check and remedy	Replace the punch control PWB
	39	Content	Punch dust sensor trouble (AR-F14N)
		Details	Punch dust sensor detection trouble
		Cause	Sensor breakage. harness breakage. Finisher control PWB trouble.
		Check and remedy	Use SIM3-2 to check the punch dust sensor operation
	40	Content	Punch power trouble (AR-F14N)
		Details	Panch unit power discontinuity detection
		Cause	Punch control PWB defect
		Check and remedy	Replace the punch control PWB
	50	Content	Finisher incompatibility error
		Details	Speed does not coincide between finisher and main unit
		Cause	AR-FN5N/F14 is connected to 31 sheet model
		Check and remedy	Connect AR-FN5A. Connect AR-F14N.
	53	Content	Interface transport unit connection trouble (AR-F14N)
		Details	Interface transport unit connector disconnection
		Cause	Improper connection of connector between the finisher and the interface transport unit
		Check and remedy	Check the interface transport unit connector.

Trouble code		Details of trouble	
Main code	Sub code		
F1	81	Content	Transport motor trouble (AR-F14N)
		Details	Transport motor trouble
		Cause	Motor lock. Motor rpm abnormality. Overcurrent to the motor. Finisher control PWB trouble.
		Check and remedy	Use SIM3-3-11 to check the front transport motor operation
F2	02	Content	Toner supply failure
		Details	The value judged from the actual toner supply hysteresis differs greatly from the toner sensor value
		Cause	Developing unit trouble. Toner supply abnormality caused by installation of unpacked toner cartridge.
		Check and remedy	Replace the developing unit. Use SIM 25-1 to perform DV stirring.
	04	Content	Identification error
			Model error
			Type error
			Destination error
			Data abnormality
			Misc error
		Details	(Identification error) When the CRUM trademark differs. When the CRUM company code differs.
			(Model error) When the boot program model code does not match with the CRUM model information
			(Type error) When the CRUM type is other than [Genuine/Conversion/Production rotation]
			(Destination error) The destination of the body differs from that of the CRUM
			(Data abnormality) The initial check information includes an erroneous value. When the max. toner supply time is 00. When the print hard stop is 00.
		Cause	CRUM chip failure. Erroneous developing unit.
		Check and remedy	Replace the CRUM chip. Replace the developing unit.
	58	Content	Temperature humidity sensor abnormality
		Details	Temperature humidity sensor abnormality
		Cause	Temperature humidity sensor connector disconnection. Short-circuit of the temperature humidity sensor was detected.
		Check and remedy	Check the connection of temperature humidity sensor. Replace the temperature humidity sensor.

Trouble code		Details of trouble	
Main code	Sub code		
F5	02	Content	Copy lamp (xenon lamp) error
		Details	The copy lamp does not light up
		Cause	Copy lamp abnormality. Copy lamp harness abnormality. CCD PWB harness abnormality.
		Check and remedy	Check the copy lamp. (SIM 5-3) When the lamp lights: Check the harnesses and connectors between the CCD unit and the MCU PWB. When the lamp does not light: Check the harness and connector between the copy lamp and the MCU PWB. Replace the copy lamp unit. Replace the MCU PWB.
F6	00	Content	FAX control PWB communication trouble
		Details	Communication trouble between MCU and FAX control PWB
		Cause	FAX control PWB connector disconnection. Harness trouble between FAX control PWB and MCU PWB. Motherboard connector pin breakage. FAX control PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of FAX control PWB and MCU PWB. Check the grounding of the copier. Check FAX control PWB ROM.
	10	Content	FAX control PWB trouble
		Details	FAX control PWB abnormality
		Cause	FAX control PWB defect
		Check and remedy	Replate the FAX control PWB
	80	Content	FAX control PWB communication trouble (Protocol)
		Details	Communication trouble between MCU and FAX control PWB (Protocol error)
		Cause	FAX control PWB connector disconnection Harness trouble between FAX control PWB and MCU PWB. Motherboard connector pin breakage. FAX control PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of FAX control PWB and MCU PWB. Check the grounding of the copier. Check FAX control PWB ROM.
	81	Content	FAX control PWB communication trouble (Parity)
		Details	Communication trouble between MCU and FAX control PWB (Parity error)
		Cause	FAX control PWB connector disconnection Harness trouble between FAX control PWB and MCU PWB. Motherboard connector pin breakage. FAX control PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of FAX control PWB and MCU PWB. Check the grounding of the copier. Check FAX control PWB ROM.

Trouble code		Details of trouble	
Main code	Sub code		
F6	82	Content	FAX control PWB communication trouble (Overrun)
		Details	Communication trouble between MCU and FAX control PWB (Overrun error)
		Cause	FAX control PWB connector disconnection. Harness trouble between FAX control PWB and MCU PWB. Motherboard connector pin breakage. FAX control PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of FAX control PWB and MCU PWB. Check the grounding of the copier. Check FAX control PWB ROM.
	84	Content	FAX control PWB communication trouble (Framing)
		Details	Communication trouble between MCU and FAX control PWB (Framing error)
		Cause	FAX control PWB connector disconnection. Harness trouble between FAX control PWB and MCU PWB. Motherboard connector pin breakage. FAX control PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of FAX control PWB and MCU PWB. Check the grounding of the copier. Check FAX control PWB ROM.
	88	Content	FAX control PWB communication trouble (Time-out)
		Details	Communication trouble between MCU and FAX control PWB (Time-out error)
		Cause	FAX control PWB connector disconnection. Harness trouble between FAX control PWB and MCU PWB. Motherboard connector pin breakage. FAX control PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of FAX control PWB and MCU PWB. Check the grounding of the copier. Check FAX control PWB ROM.
	95	Content	Incompatibility error of AR-F14N and FAX control PWB
		Details	FAX control PWB incompatible with AR-F14N and AR-F14N was installed to the copier
		Cause	FAX control PWB is incompatible
		Check and remedy	Install the FAX control PWB compatible with AR-F14N
	99	Content	FAX control PWB destination error
		Details	The machine destination setup does not coincide with the FAX control PWB destination setup.
		Cause	The machine destination setup (Sim 26-6) does not coincide with the FAX control PWB setup
		Check and remedy	Check the variety of FAX LIU PWB. Check the machine destination setup (Sim 22-6) and FAX country code (Soft SW table).

Trouble code		Details of trouble	
Main code	Sub code		
F9	00	Content	Printer PWB communication trouble
		Details	Communication trouble between MCU and printer PWB
		Cause	Printer PWB connector disconnection. Harness trouble between the printer PWB and the MCU PWB. Motherboard connector pin breakage. Printer PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of the printer PWB and MCU PWB. Check the grounding of the copier. Check ROM on printer PWB.
	10	Content	Printer PWB trouble
		Details	Printer PWB abnormality
		Cause	Printer PWB defect
		Check and remedy	Replace the printer PWB
	80	Content	Printer PWB communication trouble (Protocol)
		Details	Communication trouble between MCU and printer PWB (Protocol error)
		Cause	Printer PWB connector disconnection. Harness trouble between the printer PWB and the MCU PWB. Motherboard connector pin breakage. Printer PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of the printer PWB and MCU PWB. Check the grounding of the copier. Check ROM on printer PWB.
	81	Content	Printer PWB communication trouble (Parity)
		Details	Communication trouble between MCU and printer PWB (Parity error)
		Cause	Printer PWB connector disconnection. Harness trouble between the printer PWB and the MCU PWB. Motherboard connector pin breakage. Printer PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of the printer PWB and MCU PWB. Check the grounding of the copier. Check ROM on printer PWB.
	82	Content	Printer PWB communication trouble (Overrun)
		Details	Communication trouble between MCU and printer PWB (Overrun error)
		Cause	Printer PWB connector disconnection. Harness trouble between the printer PWB and the MCU PWB. Motherboard connector pin breakage. Printer PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of the printer PWB and MCU PWB. Check the grounding of the copier. Check ROM on printer PWB.

Trouble code		Details of trouble	
Main code	Sub code		
F9	84	Content	Printer PWB communication trouble (Framing)
		Details	Communication trouble between MCU and printer PWB (Framing error)
		Cause	Printer PWB connector disconnection. Harness trouble between the printer PWB and the MCU PWB. Motherboard connector pin breakage. Printer PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of the printer PWB and MCU PWB. Check the grounding of the copier. Check ROM on printer PWB.
	88	Content	Printer PWB communication trouble (Time-out)
		Details	Communication trouble between MCU and printer PWB (Time-out error)
		Cause	Printer PWB connector disconnection. Harness trouble between the printer PWB and the MCU PWB. Motherboard connector pin breakage. Printer PWB ROM defect/Data failure.
		Check and remedy	Check the connectors and the harness of the printer PWB and MCU PWB. Check the grounding of the copier. Check ROM on printer PWB.
	95	Content	Incompatibility error of AR-F14N and PCL/GDI PWB
		Details	PCL/GDI PWB incompatible with AR-F14N and AR-F14N was installed to the copier
		Cause	PCL/GDI PWB is incompatible
		Check and remedy	Install the PCL/GDI PWB compatible with AR-F14N
	96	Content	PCL PWB incompatibility error
		Details	Incompatible PCL PWB was installed to the copier
		Cause	AR-P17 was installed.
		Check and remedy	Install the AR-P27 to the copier
	99	Content	Printer PWB language error
		Details	The machine language setup does not coincide with the PCL board language setup.
		Cause	PCL board connection error. SIM setup error.
		Check and remedy	Check combination between the firmware on PCL board and the panel screen data, and download the correct version, if necessary. Check the machine language information. (Machine language setup: SIM 26-22)
H2	00	Content	Main heater lamp thermistor open hard detection
		Details	Main heater lamp thermistor open detection. Fusing unit not installed.
		Cause	Main thermistor defect. Control PWB failure. Fusing section connector contact failure. Fusing unit not installed.
		Check and remedy	Check the harness and the connector of the thermistor and the MCU.

Trouble code		Details of trouble	
Main code	Sub code		
H2	01	Content	Sub heater lamp thermistor open hard detection
		Details	Fusing sub thermistor open detection. Fusing unit not installed.
		Cause	Sub thermistor defect. Control PWB failure. Fusing section connector contact failure. Fusing unit not installed.
		Check and remedy	Check the harness and the connector of the thermistor and the MCU.
H3	00	Content	Main heater lamp abnormally high temperature hard detection trouble
		Details	The fusing main heater thermistor causes abnormally high temperature
		Cause	Main thermistor defect. Control PWB failure. Fusing section connector contact failure.
		Check and remedy	Check the main heater lamp blinking with SIM 5-2-1. When the lamp blinks normally: Check the thermistor and the harness. Check the MCU PWB thermistor input circuit. If lamp lights and stays lit: Check the power circuit and the lamp control circuit on MCU PWB. Clear the display of self-diagnostics with SIM 14.
	01	Content	Sub heater lamp abnormally high temperature hard detection trouble
		Details	The fusing sub thermistor causes abnormally high temperature
		Cause	Sub thermistor defect. Control PWB failure. Fusing section connector contact failure.
		Check and remedy	Check the sub heater lamp blinking with SIM 5-2-2. When the lamp blinks normally: Check the thermistor and the harness. Check the MCU PWB thermistor input circuit. If lamp lights and stays lit: Check the power circuit and the lamp control circuit on MCU PWB. Clear the display of self-diagnostics with SIM 14.
	10	Content	Main heater lamp abnormally high temperature soft detection trouble
		Details	A/D value the fusing main thermistor causes abnormally high temperature (over 230°C).
		Cause	Main heater lamp thermistor defect. Control PWB failure. Fusing section connector contact failure.
		Check and remedy	Check the main heater lamp blinking with SIM 5-2-1. When the lamp blinks normally: Check the thermistor and the harness. Check the MCU PWB thermistor input circuit. If lamp lights and stays lit: Check the power circuit and the lamp control circuit on MCU PWB. Clear the display of self-diagnostics with SIM 14.

Trouble code		Details of trouble	
Main code	Sub code		
H3	11	Content	Sub heater lamp abnormally high temperature soft detection trouble
		Details	A/D value the fusing sub heater lamp thermistor causes abnormally high temperature (over 230°C).
		Cause	Sub heater lamp thermistor defect. Control PWB failure. Fusing section connector contact failure.
		Check and remedy	Check the sub heater lamp blinking with SIM 5-2-2. When the lamp blinks normally: Check the thermistor and the harness. Check the MCU PWB thermistor input circuit. If lamp lights and stays lit: Check the power circuit and the lamp control circuit on MCU PWB. Clear the display of self-diagnostics with SIM 14.
H4	00	Content	Main heater lamp abnormally low temperature detection
		Details	The setup temperature (about 90°C) is not reached within the specified time (about 17sec) from turning on the power. When the temperature of main heater lamp thermistor falls below 140°C in the standby mode or printing. When the temperature of main heater lamp thermistor falls below 50°C in the pre-heat mode.
		Cause	Main heater lamp thermistor defect Main heater lamp failure Main thermostat failure Control PWB failure
		Check and remedy	Check the heater lamp blinking with SIM 5-2. When the lamp blinks normally: Check the thermistor and the harness. Check the MCU PWB thermistor input circuit. If lamp lights and stays lit: Check for disconnection of the heater lamp and thermostat. Check the interlock switch. Check the power circuit and the lamp control circuit on MCU PWB. Clear the display of self-diagnostics with SIM 14.

Trouble code		Details of trouble	
Main code	Sub code		
H4	01	Content	Sub heater lamp abnormally low temperature detection
		Details	The setup temperature (about 90°C) is not reached within the specified time (about 17sec) from turning on the power. When the temperature of sub heater thermistor falls below 140°C in the standby mode or printing. When the temperature of sub heater lamp thermistor falls below 50°C in the pre-heat mode.
		Cause	Sub heater lamp thermistor defect. Sub heater lamp failure. Sub thermostat failure. Control PWB failure.
		Check and remedy	Check the sub heater lamp blinking with SIM 5-2-2. When the lamp blinks normally: Check the thermistor and the harness. Check the MCU PWB thermistor input circuit. If lamp lights and stays lit: Check the power circuit and the lamp control circuit on MCU PWB. Clear the display of self-diagnostics with SIM 14.
	20	Content	Main heater lamp abnormally low temperature detection
		Details	The setup temperature (about –25°C: Sim 43-1-1) is not reached within the specified time (about 32sec) from turning on the power. A/D value of fusing main thermistor is not reached within the specified temperature. (specified temperature : SIM43-1 (600dpi) –25°C)
		Cause	Main thermistor defect. Main heater lamp failure. Main thermostat failure. Control PWB failure.
		Check and remedy	Check the main heater lamp blinking with SIM 5-1. When the lamp blinks normally: Check the thermistor and the harness. Check the MCU PWB thermistor input circuit. If lamp lights and stays lit: Check the power circuit and the lamp control circuit on MCU PWB. Clear the display of self-diagnostics with SIM 14. Check that there is no foreign material in the contact section between the thermistor and the heat roller.

Trouble code		Details of trouble	
Main code	Sub code		
H4	21	Content	Sub heater lamp abnormally low temperature detection
		Details	The setup temperature (about –25°C: Sim 43-1-1) is not reached within the specified time (about 32sec) from turning on the power. A/D value of fusing sub thermistor is not reached within the specified temperature (specified temperature : SIM43-1 (600dpi) –25°C)
		Cause	Sub thermistor defect. Sub heater lamp failure. Sub thermostat failure. Control PWB failure.
		Check and remedy	Check the sub heater lamp blinking with SIM 5-2-2. When the lamp blinks normally: Check the thermistor and the harness. Check the MCU PWB thermistor input circuit. If lamp lights and stays lit: Check the power circuit and the lamp control circuit on MCU PWB. Clear the display of self-diagnostics with SIM 14. Check that there is no foreign material in the contact section between the thermistor and the heat roller.
H5	01	Content	10 times of continuous detection of the lower paper exit sensor (POD1) lead edge jam or the upper paper exit sensor (POD2) lead edge jam or the duplex sensor (PPD2) rear edge jam
		Details	After supplying the power, one of the above jams occurs 10 times continuously in printing Counting is started on supplying the power. When any one of the above jams occurs, one count is made. When paper entry to the POD1 or POD2 is detected, the counter is cleared.
		Cause	A paper jam (paper rounding, etc.) near the duplex sensor (PPD2) on the fusing unit is not canceled completely. POD1, POD2, PPD2 sensor breakdown or harness connection trouble Fusing unit installation failure
		Check and remedy	Check for jam paper in the fusing section. (paper winding, etc.) Check fusing unit installation. Check the POD1, POD2 or PPD2 sensor. Clear the trouble with SIM 14.

Trouble code		Details of trouble	
Main code	Sub code		
L1	00	Content	Scanner feed trouble
		Details	Scanner feed is not completed within the specified time.
		Cause	Mirror unit defect. Scanner wire disconnection. Origin detection sensor error. Mirror motor harness abnormality.
		Check and remedy	Check the scanning operation with SIM 1-1. When the mirror not feeds: Check for disconnection of the scanner wire. Check the harness and connector between the mirror motor and the MCU PWB. Replace the mirror unit. Replace the MCU PWB. When the mirror feeds: Check the mirror home position sensor with SiM 1-2.
L3	00	Content	Scanner return trouble
		Details	Scanner return is not completed within the specified time. When OC copying with the mirror at the home position, the mirror is not in the home position.
		Cause	Mirror unit defect. The scanner wire is disconnected. Origin detection sensor error. Mirror motor harness abnormality.
		Check and remedy	Check the scanning operation with SIM 1-1. When the mirror fails to return: Check for disconnection of the scanner wire. Check the harness and connector between the mirror motor and the MCU PWB. Replace the mirror unit. Replace the MCU PWB. When the mirror feeds: Check the mirror home position sensor with SiM 1-2.
L4	01	Content	Main motor trouble
		Details	The main motor does not rotate. The motor lock signal is detected for 1sec or more after the main motor rotates. The motor lock signal is detected for 1sec during rotation of the main motor.
		Cause	Main motor defect. Main motor connection, harness trouble or disconnection. MCU PWB failure.
		Check and remedy	Check the main motor operation with SIM 25-1. Check connection of the main motor harness and connector. Replace the main motor. Replace the MCU PWB.

Trouble code		Details of trouble	
Main code	Sub code		
L4	11	Content	Shifter motor trouble
		Details	The shifter home position detection signal is not detected when the shifter is operating.
		Cause	Shifter motor trouble or harnes connection trouble and disconnection. Shifter home position sensor trouble.
		Check and remedy	Check the shifter motor operation with SIM 3-11. Check connection of the shifter motor harness/connector. Replace the shifter motor. Replace the MCU PWB.
L6	10	Content	Polygon motor lock trouble
		Details	The polygon motor does not rotate. The motor lock signal is detected for 6sec or more after the polygon motor rotates. The motor lock signal is detected for 1sec during rotation of the polygon motor.
		Cause	Polygon motor unit failure Polygon motor connection, harness trouble or disconnection MCU PWB failure
		Check and remedy	Check the polygon motor operation with SIM 61-1. Check the connectors and the harness of polygon motor Replace the polygon motor. Replace the MCU PWB.
L8	10	Content	Power abnormality detection trouble
		Details	The power status monitoring signal keeps power OFF state after passing the specified time (2sec).
		Cause	Circuit around the power status monitoring signal (PSSTS) failure.
		Check and remedy	Check whether power status monitoring signal (PSSTS) on MCU PWB is OPEN or not. Replace MCU PWB.
U1	01	Content	FAX battery error
		Details	The SRAM backup battery voltage on FAX control PWB falls.
		Cause	The SRAM backup battery voltage on FAX control PWB falls.
		Check and remedy	Check voltage of the SRAM back up battery. Replace the battery.
	02	Content	PANEL LOW battery error
		Details	The voltage of the panel clock function battery falls.
		Cause	The voltage of the panel clock function battery falls.
		Check and remedy	Check voltage of panel clock function battery. Replace the battery.

Trouble code		Details of trouble	
Main code	Sub code		
U2	04	Content	EEPROM communication error
		Details	EEPROM communication error
		Cause	EEPROM defect. ICU PWB EEPROM access circuit failure.
		Check and remedy	Check that the EEPROM is properly set. Clear trouble with SIM 16. Replace the MCU PWB.
	20	Content	Machine speed code data error
		Details	The machine boot speed information is not identical to the model code speed information
		Cause	EEPROM defect. SIM operation error.
		Check and remedy	Check for matching of the machine and model information setting in SIM26-57.
	40	Content	CRUM chip communication error
		Details	Error in MCU-CRUM chip communication
		Cause	CRUM chip failure. Developing unit contact trouble. MCU PWB failure.
		Check and remedy	Replace the CRUM chip. Check installation of the developing unit. Clear the trouble with SIM 16. Replace the MCU PWB.
		Remarks	CRUM communication error
U7	00	Content	RIC communication trouble
		Details	Error in communication with RIC. Error in communication test after turning on the power or canceling SIM.
		Cause	Connector harness contact trouble or disconnection. RIC control PWB trouble. MCU PWB failure. Malfunction by noises.
		Check and remedy	Check the communication cable, connectors from the RIC box to the main body.
U9	00	Content	Operation control PWB communication trouble
		Details	Communication trouble between MCU and the operation control PWB
		Cause	Operation control PWB connector disconnection Harness failure of the operation control PWB and the MCU PWB
		Check and remedy	Check the connectors and the harness of the operation control PWB and MCU PWB. Check the grounding of the copier. Check ROM on the operation control PWB.
	80	Content	Operation control PWB communication trouble (Protocol)
		Details	Communication trouble between MCU and the operation control PWB (Protocol error)
		Cause	Operation control PWB connector disconnection. Harness failure of the operation control. PWB and the MCU PWB.
		Check and remedy	Check the connectors and the harness of the operation control PWB and MCU PWB. Check the grounding of the copier.

Trouble code		Details of trouble	
Main code	Sub code		
U9	81	Content	Operation control PWB communication trouble (Parity)
		Details	Communication trouble between MCU and the operation control PWB (Parity error)
		Cause	Operation control PWB connector disconnection. Harness failure of the operation control PWB and the MCU PWB.
		Check and remedy	Check the connectors and the harness of the operation control PWB and MCU PWB. Check the grounding of the copier.
	82	Content	Operation control PWB communication trouble (Overrun)
		Details	Communication trouble between MCU and the operation control PWB (Overrun error)
		Cause	Operation control PWB connector disconnection. Harness failure of the operation control PWB and the MCU PWB.
		Check and remedy	Check the connectors and the harness of the operation control PWB and MCU PWB. Check the grounding of the copier.
	84	Content	Operation control PWB communication trouble (Framing)
		Details	Communication trouble between MCU and the operation control PWB (Framing error)
		Cause	Operation control PWB connector disconnection. Harness failure of the operation control PWB and the MCU PWB.
		Check and remedy	Check the connectors and the harness of the operation control PWB and MCU PWB. Check the grounding of the copier.
	88	Content	Operation control PWB communication trouble (Time-out)
		Details	Communication trouble between MCU and the operation PWB (Time-out error)
		Cause	Operation control PWB connector disconnection. Harness failure of the operation control PWB and the MCU PWB.
		Check and remedy	Check the connectors and the harness of the operation control PWB and MCU PWB. Check the grounding of the copier.
	99	Content	Operation panel destination error
		Details	An error occurred in checking the destination of the operation panel and the main body.
		Cause	Erroneous connection the operation panel unit. SIM setup error.
		Check and remedy	Check the destination information of the operation panel unit and the MCU. (Use SIM 26-6 for the destination of the body.)

Trouble code		Details of trouble	
Main code	Sub code		
EE	EL	Content	Developer adjustment trouble (Over-toned abnormality)
		Details	An abnormality occurred in execution of automatic developer adjustment. Sample data was detected over-toner.
		Cause	Toner concentration sensor abnormality. Toner concentration trouble. Developing unit trouble. MCU PWB failure.
		Check and remedy	Use SIM 25-2 to perform the auto developer adjustment.
	EU	Content	Developer adjustment trouble (Under-toned abnormality)
		Details	An abnormality occurred in execution of automatic developer adjustment. Sample data was detected under-toner.
		Cause	Toner concentration sensor abnormality. Toner concentration trouble. Developing unit trouble. MCU PWB failure.
		Check and remedy	Use SIM 25-2 to perform the auto developer adjustment.
PF	00	Content	PF trouble
		Details	The copy inhibit command from RIC is received.
		Cause	Judged by the host.
		Check and remedy	Inform to the host.

[10] DISASSEMBLY, ASSEMBLY AND MAINTENANCE

1. Maintenance table (For 25cpm)

×: Check (Check, clean, replace or adjust according to necessity.)

❍: Cleaning ▲: Replace ☆: Lubricate

Unit	Parts	75k	150k	225k	300k	375k	450k	525k	600k	Note
Process unit	Drum	▲	▲	▲	▲	▲	▲	▲	▲	
	Cleaner blade	▲	▲	▲	▲	▲	▲	▲	▲	
	Seal F/R	×	×	×	×	×	×	×	×	
	Drum frame unit (Toner reception sheet)	×	×	▲	×	×	▲	×	×	Usable for three PM cycles
	MC unit	▲	▲	▲	▲	▲	▲	▲	▲	MC unit supply only (Individual parts in MC unit can not be supplied.)
	Separation pawl unit	×	▲	×	▲	×	▲	×	▲	Separation pawl unit supply only (Individual parts in separation pawl unit can not be supplied.)
	Star ring	▲	▲	▲	▲	▲	▲	▲	▲	
DV unit	Developer	▲	▲	▲	▲	▲	▲	▲	▲	
	DV blade	×	▲	×	▲	×	▲	×	▲	
	DV side seal N	×	▲	×	▲	×	▲	×	▲	
	DV side seal N2	×	▲	×	▲	×	▲	×	▲	
	DV side mylar	×	▲	×	▲	×	▲	×	▲	
	DV moquette	×	×	×	×	×	×	×	×	
	Toner sensor	×	×	×	×	×	×	×	×	
Fusing unit	Fusing unit	×	▲	×	▲	×	▲	×	▲	
	Upper heat roller	❍	▲	❍	▲	❍	▲	❍	▲	
	Lower heat roller	❍	❍	❍	▲	❍	❍	❍	▲	
	Upper separation pawl	❍	▲	❍	▲	❍	▲	❍	▲	
	Upper cleaning pad	×	▲	×	▲	×	▲	×	▲	
	Lower separation pawl	❍	❍	❍	▲	❍	❍	❍	▲	
	Thermistor	❍	❍	❍	❍	❍	❍	❍	❍	
	Fuser gear	☆	▲	☆	▲	☆	▲	☆	▲	
	Upper heat roller bearing	×	▲	×	▲	×	▲	×	▲	
	Lower fuser bearing	×	×	×	▲	×	×	×	▲	
	Paper guide	❍	❍	❍	❍	❍	❍	❍	❍	
Paper feed	Pickup roller	×	×	×	×	×	×	×	×	Changing criteria for parts: 100k
	Paper feeding sheet	×	×	×	×	×	×	×	×	
	Pickup roller and feed roller (RSPF)	×	×	×	×	×	×	×	×	
Transport unit	Transport roller unit	❍	▲	❍	▲	❍	▲	❍	▲	Transport unit supply only (Only transport gear is supplied as the service parts.)
	Gear	×	–	×	–	×	–	×	–	
Others	Paper feed rollers	❍	❍	❍	❍	❍	❍	❍	❍	
	Gears	☆	☆	☆	☆	☆	☆	☆	☆	
	Ozone filter	▲	▲	▲	▲	▲	▲	▲	▲	

(For 31cpm)

×: Check (Check, clean, replace or adjust according to necessity.)

❍: Cleaning ▲: Replace ☆: Lubricate

Unit	Parts	100k	150k	200k	300k	400k	450k	500k	600k	Note
Process unit	Drum	▲	×	▲	▲	▲	×	▲	▲	75k (Except SEC/SECL/LAG)
	Cleaner blade	▲	×	▲	▲	▲	×	▲	▲	
	Seal F/R	×	×	×	×	×	×	×	×	
	Drum frame unit (Toner reception sheet)	×	×	×	▲	×	×	×	▲	Usable for three PM cycles
	MC unit	▲	×	▲	▲	▲	×	▲	▲	MC unit supply only (Individual parts in MC unit can not be supplied.)
	Separation pawl unit	×	▲	×	▲	×	▲	×	▲	Separation pawl unit supply only (Individual parts in separation pawl unit can not be supplied.)
	Star ring	▲	▲	▲	▲	▲	▲	▲	▲	
DV unit	Developer	▲	×	▲	▲	▲	×	▲	▲	75k (Except SEC/SECL/LAG)
	DV blade	×	▲	×	▲	×	▲	×	▲	
	DV side seal N	×	▲	×	▲	×	▲	×	▲	
	DV side seal N2	×	▲	×	▲	×	▲	×	▲	
	DV side mylar	×	▲	×	▲	×	▲	×	▲	
	DV moquette	×	×	×	×	×	×	×	×	
	Toner sensor	×	×	×	×	×	×	×	×	
Fusing unit	Fusing unit	×	▲	×	▲	×	▲	×	▲	
	Upper heat roller	❍	▲	❍	▲	❍	▲	❍	▲	
	Lower heat roller	❍	❍	❍	▲	❍	❍	❍	▲	
	Upper separation pawl	❍	▲	❍	▲	❍	▲	❍	▲	
	Upper cleaning pad	×	▲	×	▲	×	▲	×	▲	
	Lower separation pawl	❍	❍	❍	▲	❍	❍	❍	▲	
	Thermistor	❍	❍	❍	❍	❍	❍	❍	❍	
	Fuser gear	☆	▲	☆	▲	☆	▲	☆	▲	
	Upper heat roller bearing	×	▲	×	▲	×	▲	×	▲	
	Lower fuser bearing	×	×	×	▲	×	×	×	▲	
	Paper guide	❍	❍	❍	❍	❍	❍	❍	❍	
Paper feed	Pickup roller	×	×	×	×	×	×	×	×	Changing criteria for parts: 100k
	Paper feeding sheet	×	×	×	×	×	×	×	×	
	Pickup roller and feed roller (RSPF)	×	×	×	×	×	×	×	×	
Transport unit	Transport roller unit	❍	▲	❍	▲	❍	▲	❍	▲	Transport unit supply only (Only transport gear is supplied as the service parts.)
	Gear	×	–	×	–	×	–	×	–	
Others	Paper feed rollers	❍	❍	❍	❍	❍	❍	❍	❍	
	Gears	☆	☆	☆	☆	☆	☆	☆	☆	
	Ozone filter	▲	▲	▲	▲	▲	▲	▲	▲	

2. Counter clear

Item	SIM	Remarks
Maintenance cycle setting	SIM 21-1	
Jam/trouble counter clear	SIM 24-1	
Paper feed counter clear	SIM 24-2	
Scan/Stapler/Punch/Saddle stitch counter clear	SIM 24-3	
Maintenance counter clear	SIM 24-4	*
Developing counter clear	SIM 24-5	At developer replacement
Copy counter clear	SIM 24-6	
Drum counter clear	SIM 24-7	At drum replacement
Printer, IMC, Duplex, other counter clear	SIM 24-9	
FAX counter clear	SIM 24-10	
Scanner mode counter clear	SIM 24-15	

* 31 sheet model: When maintenance message is displayed, replace consumption part reaching the number of sheets of maintenance, then clear the replaced part's counter only.

3. List of disassembly and assembly

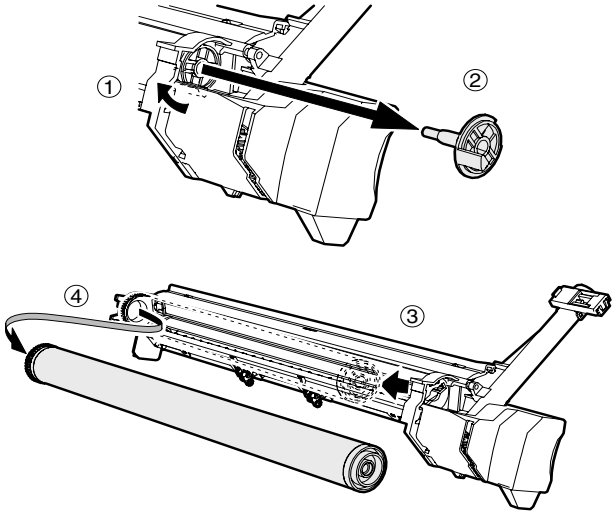
Unit	Parts			
A. Process unit	(1)	Drum		
	(2)	Drum section	a.	Main charger
			b.	Cleaning blade
			c.	Drum frame unit
			d.	Moquette F/R
			e.	Separation pawl
B. Developing unit	(1)	Developer		
	(2)	DV seal/side seal N/side seal N2/side mylar		
C. Fusing unit	(1)	Thermostat		
	(2)	Thermistor		
	(3)	Paper guide		
	(4)	Fusing Separation Pawl (lower)		
	(5)	Lower heat roller		
	(6)	Heater lamp		
	(7)	Fusing Separation Pawl (upper)		
	(8)	Upper heat roller		
D. Optical section	(1)	CCD unit		
	(2)	Lamp unit	a.	Lamp
			b.	PWB
			c.	Wire
			d.	Mirror motor

Unit	Parts			
E. Paper feed section	(1)	Paper feed solenoid		
	(2)	Cassette sensor PWB		
	(3)	Manual P-in sensor/Manual empty sensor		
	(4)	Multi manual paper feed	a.	Paper feed roller/ pickup roller
			b.	Reverse sensor
			c.	Separation sheet
			d.	Clutch/solenoid
	(5)	Upper 500 sheets tray paper feed	a.	Paper feed roller/ pickup roller
			b.	Separation sheet
	(6)	Lower 500 sheets tray paper feed	a.	Paper feed roller/ pickup roller
			b.	Separation sheet
			c.	Lift up unit
			d.	Transport clutch
			e.	Paper feed clutch
			f.	Transport clutch
			g.	Solenoid
			h.	Sensor PWB
			I.	Dehumidification heater
F. Side door unit	(1)	Transport roller unit		
	(2)	Transport roller		
	(3)	DUP transport roller		
	(4)	DUP motor		
G. 1st paper exit unit	(1)	Exit roller		
	(2)	Cooling fan		
H. 2nd paper exit unit	(1)	Switch		
	(2)	Sensor		
	(3)	Roller		
I. Laser unit	(1)	LSU		
J. Power unit	(1)	Power source		
K. PWB	(1)	Option CN PWB		
	(2)	IMC PWB		
	(3)	MCU PWB		
	(4)	Motherboard PWB		
	(5)	Second interface PWB		
L. Ozone filter				
M. Drive section	(1)	DUP reverse motor		
	(2)	Main drive motor		
	(3)	Toner motor		
	(4)	Drive unit		
	(5)	PS transport clutch		
	(6)	Paper feed clutch		
	(7)	Lift up motor		
N. Transport section	(1)	Transport roller		
O. Operation section	(1)	Operation section		
	(2)	OPU PWB		
	(3)	Key PWB		
	(4)	LCD unit		
P. Switch	(1)	Power switch/		

4. Details of disassembly and assembly

A. Process unit

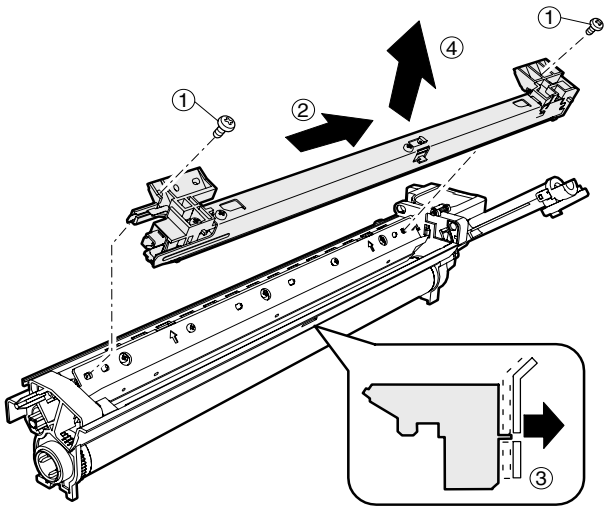
(1) Drum



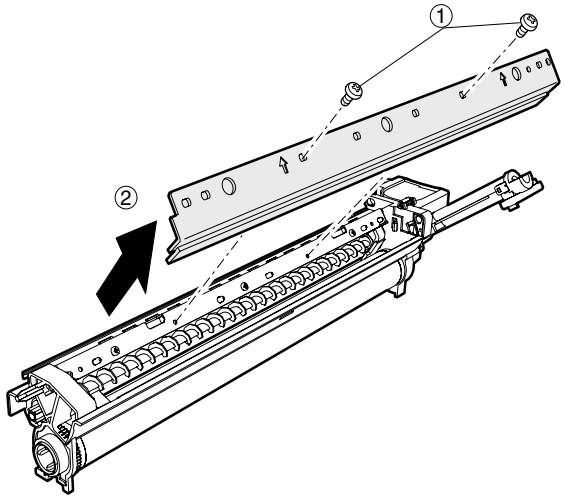
Note: When installing the process unit in the main unit after replacing the drum, process unit may not be able to install by reason of the drum drive coupling position.
In this case, rotate the drum about 45 degrees and install again.

(2) Drum section

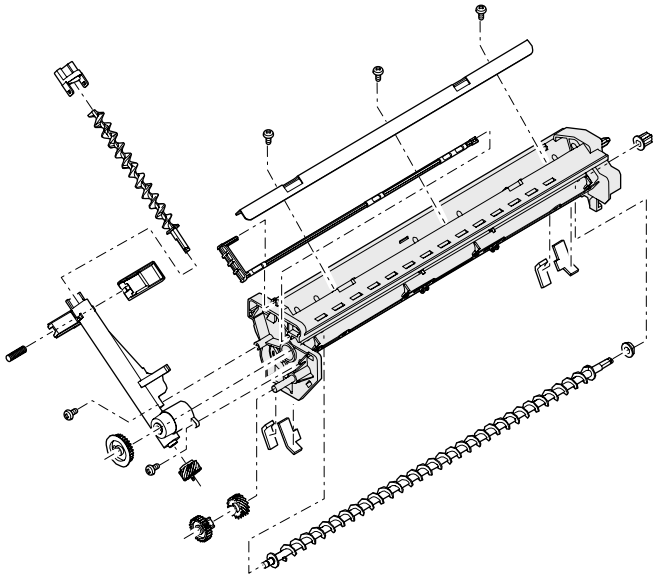
a. Main charger



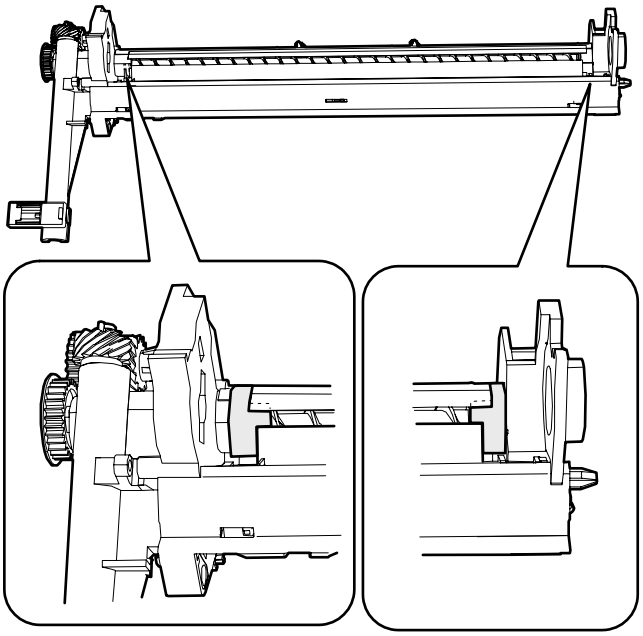
b. Cleaning blade



c. Drum frame unit



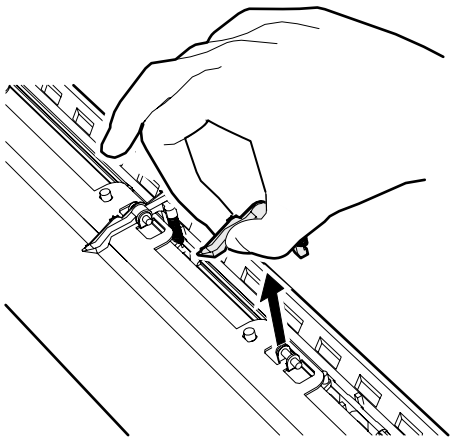
d. Moquette F/R



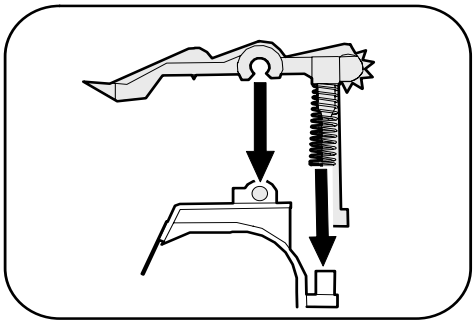
Note: If it disturbs the blade movement, replace it and attach new one.

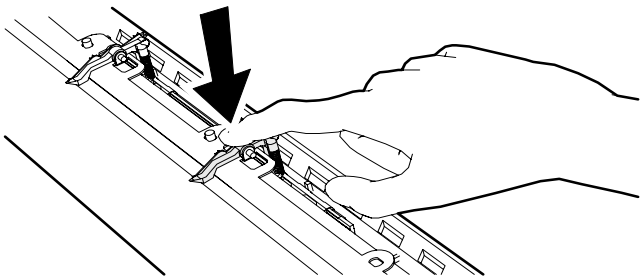
e. Separation pawl

Disassembly* Hold the tip of the separation pawl and remove it.



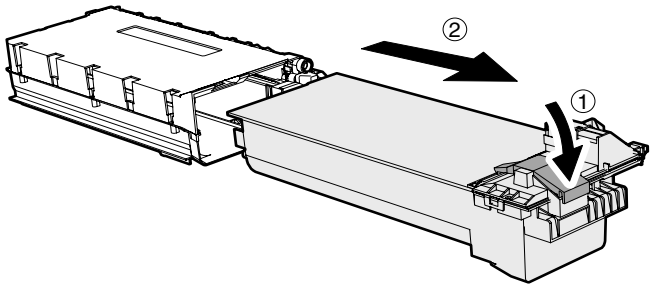
Assembly* Press the center of the separation pawl and install it.

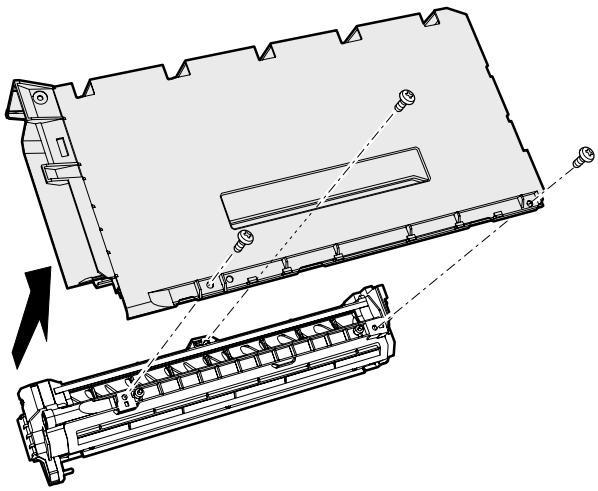


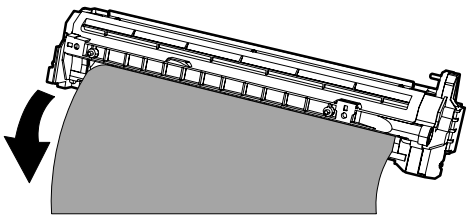


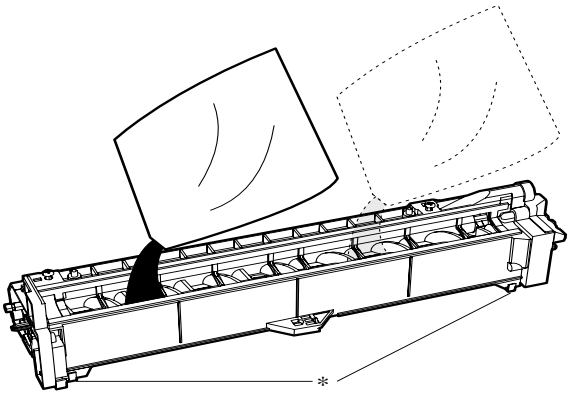
B. Developing section

(1) Developer



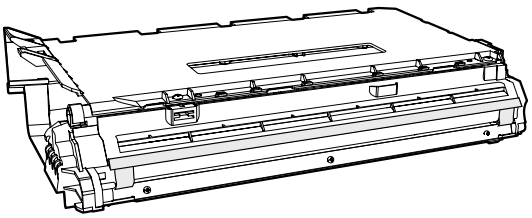




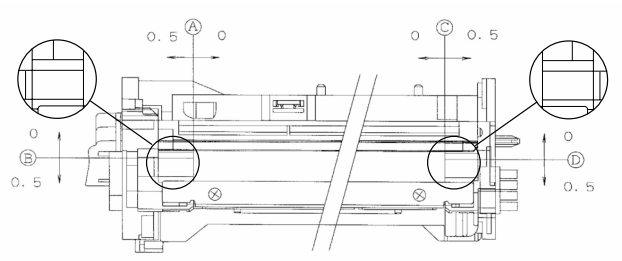


* When assembling, check that the hook is securely engaged in two positions.

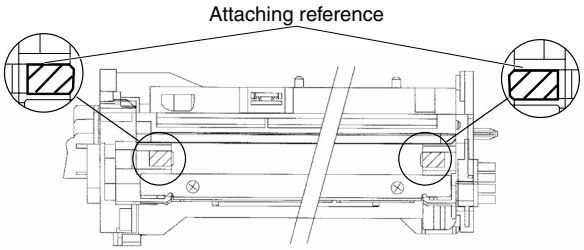
(2) DV seal/side seal



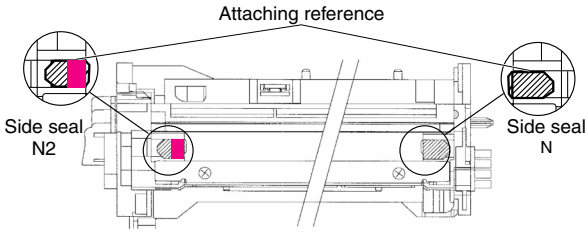
[DV seal attachment procedure]



1) When attaching the DV side Mylar, check the position shown in the figure below and attach it properly.



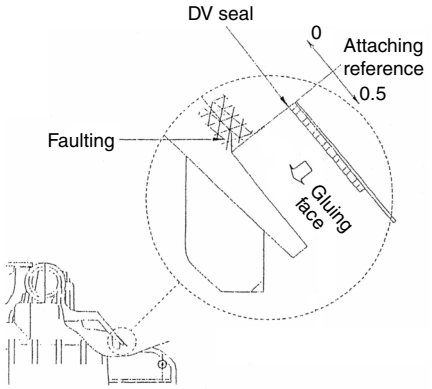
2) When attaching the DV side seal, check the position shown in the figure below and attach it properly.
(First of all, attach the DV side Mylar.)



The attachment reference is the same, but the area of the N2 shape is reduced to half as shown with the red square in the above figure.

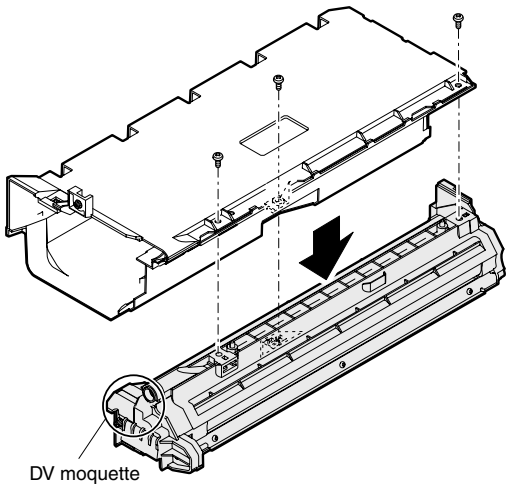
* Be sure to attach the DV side sheet so that the notch is on the outside.

Note: Attach it to fit with the attachment reference when replacing the DV seal.



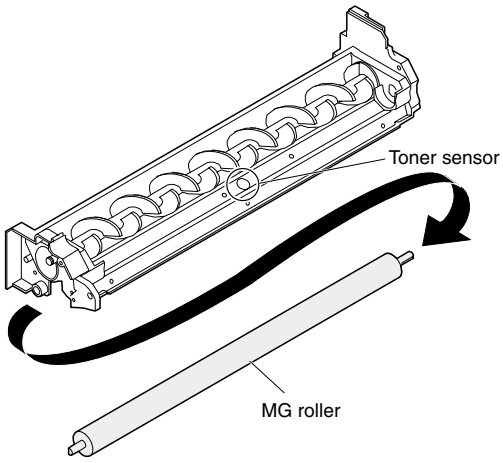
(3) DV moquette/Toner sensor

a. DV moquette

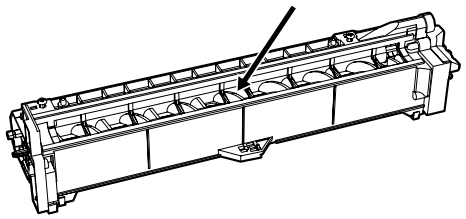


- When moquette is dirty, clean it, or else it may break by clogging of toner.

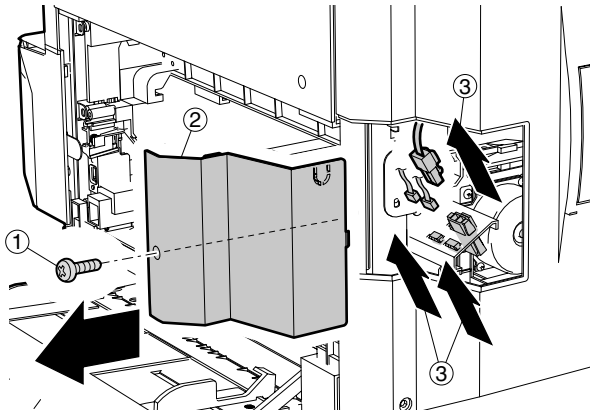
b. Toner sensor

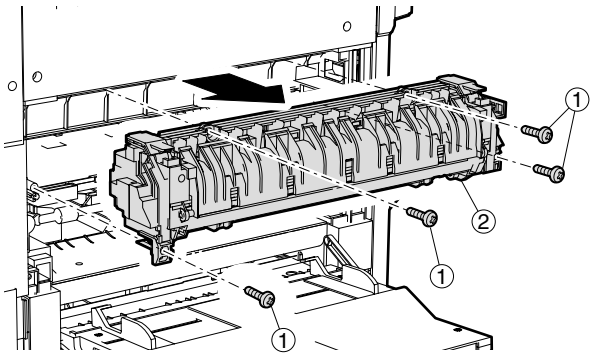


- Clean the sensor only after removing used DV when replacing DV.
- There is no need to remove the MG roller as shown in the above figure. Use waste cloth to remove toner from the sensor surface in the arrow direction shown in the figure below.

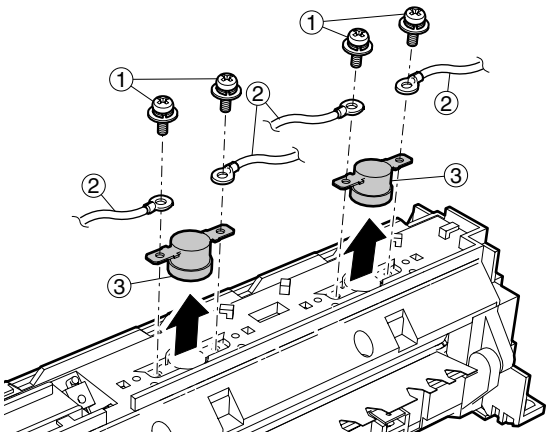


C. Fusing section

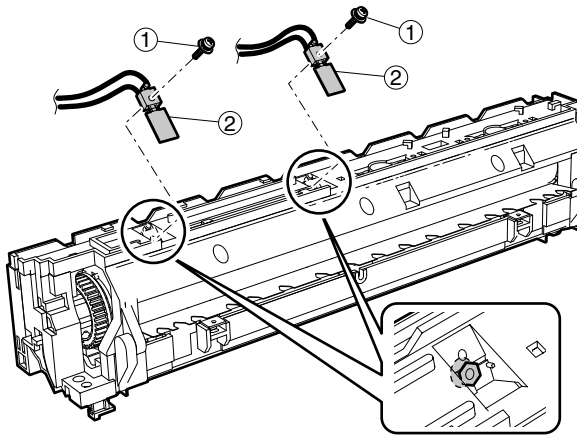




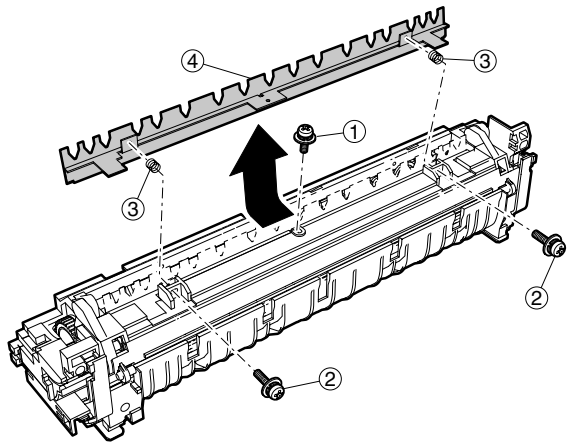
(1) Thermostat



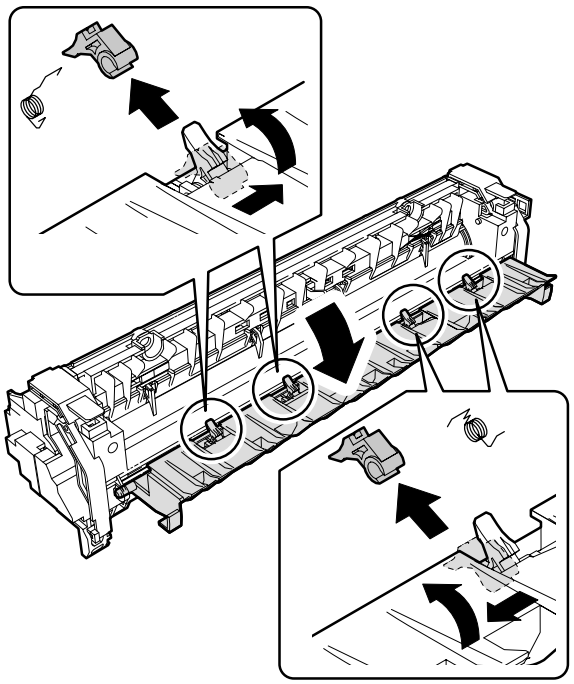
(2) Thermistor



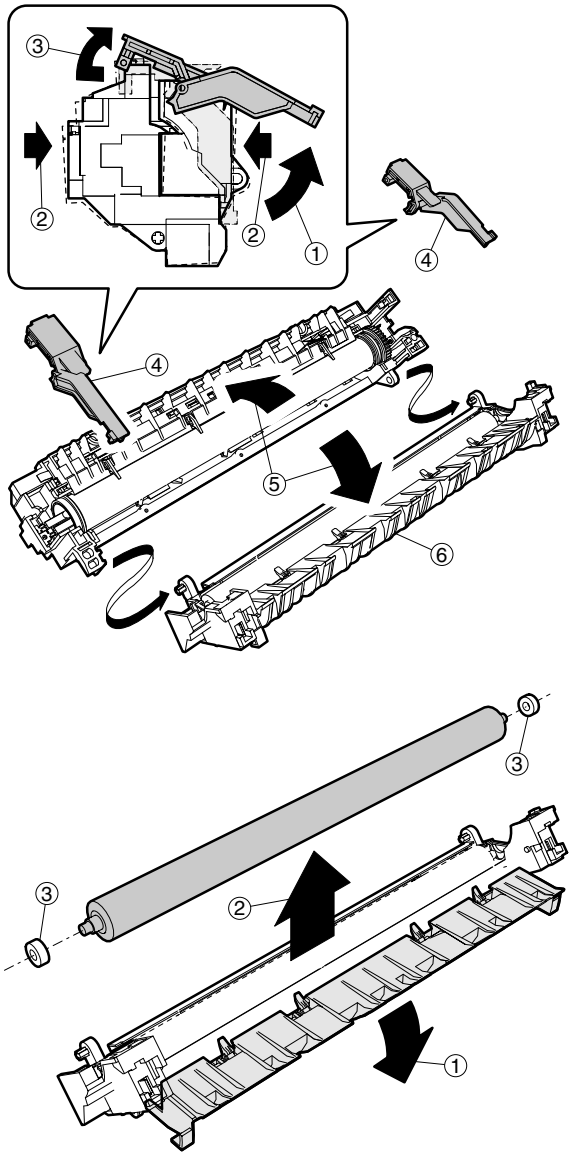
(3) Paper guide



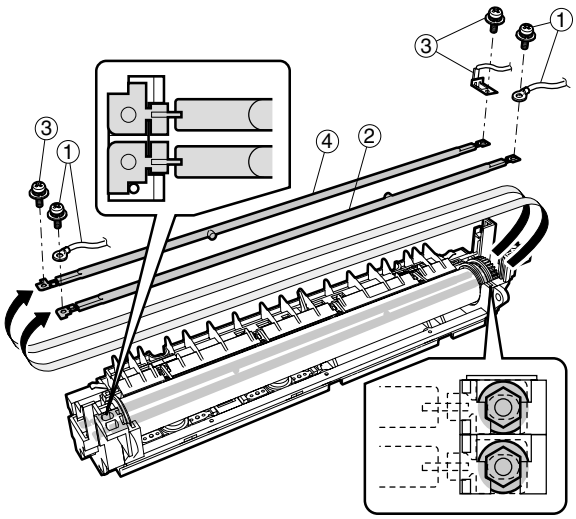
(4) Fusing Separation Pawl (lower)



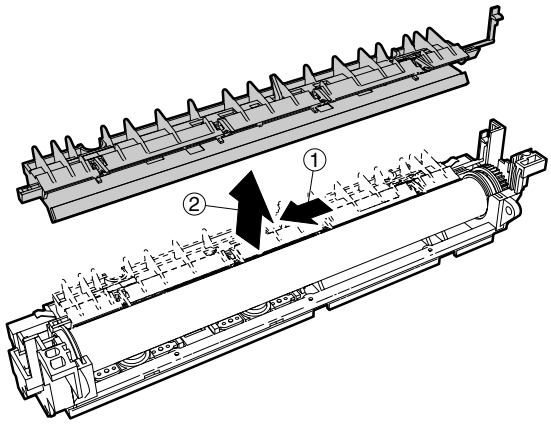
(5) Lower heat roller

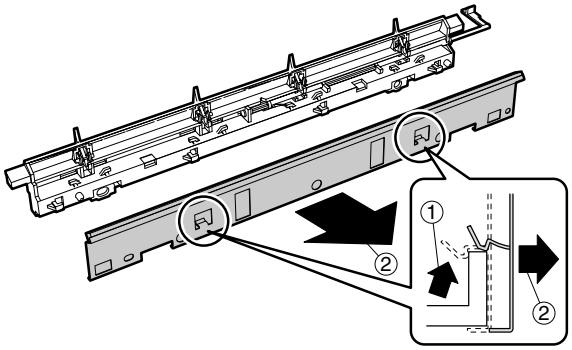


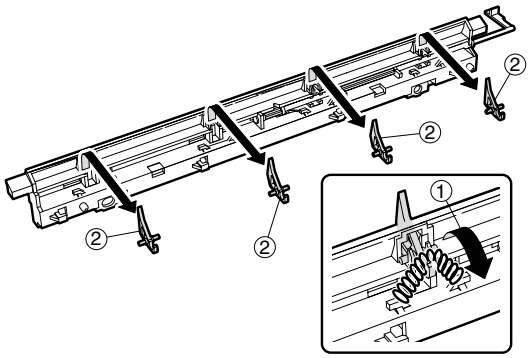
(6) Heater lamp



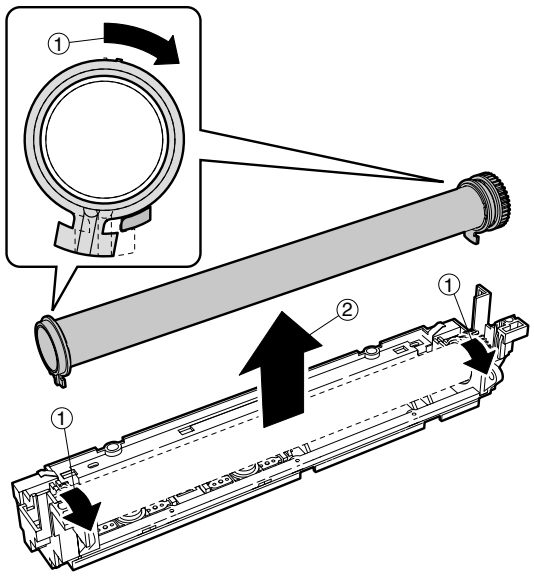
(7) Fusing Separation Pawl (upper)

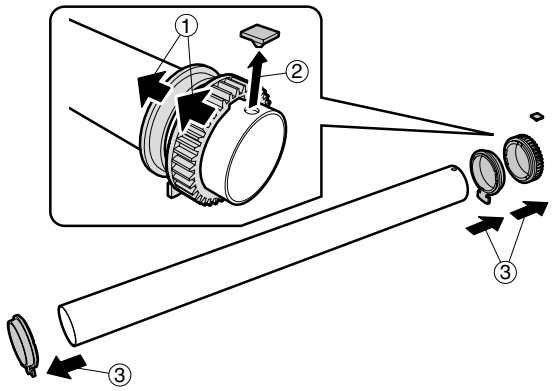






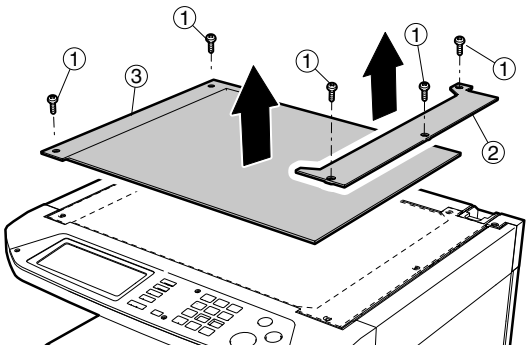
(8) Upper heat roller

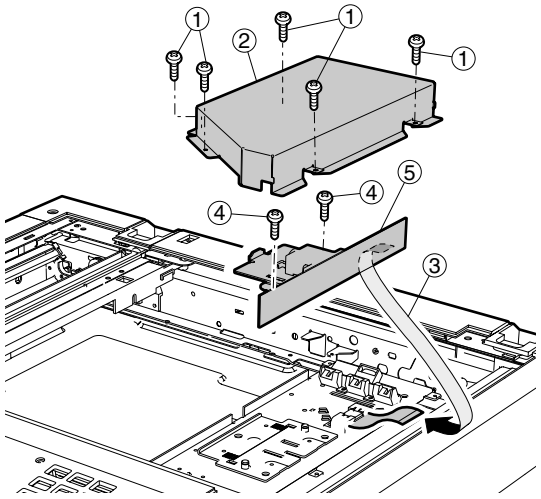




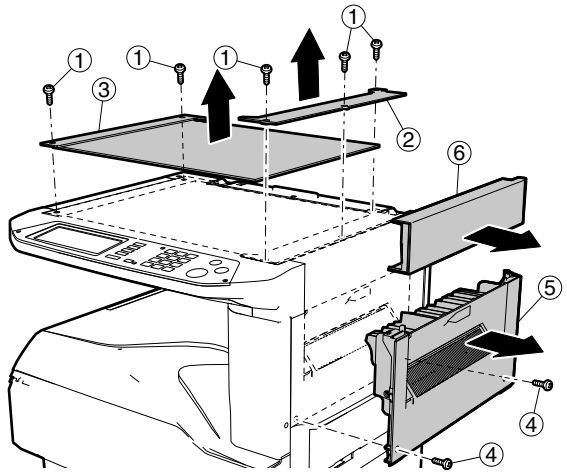
D. Optical section

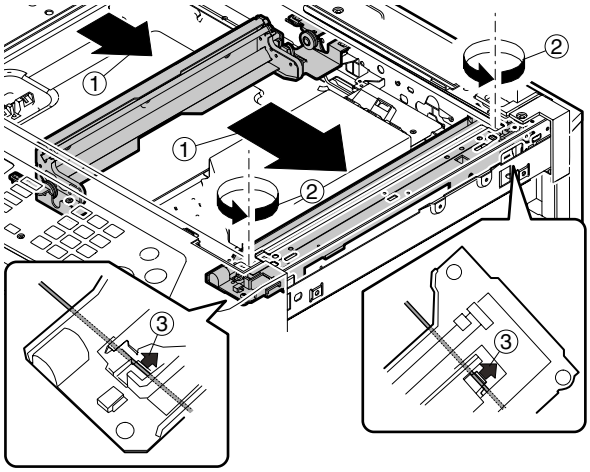
(1) CCD unit

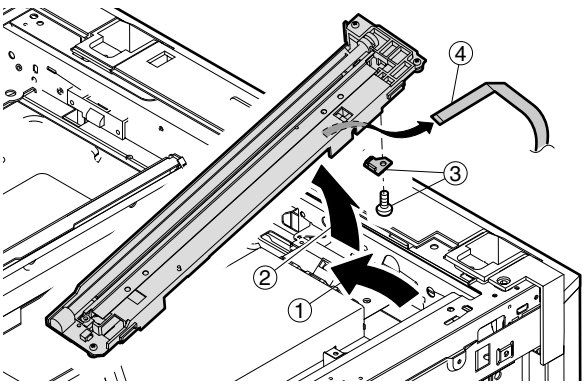




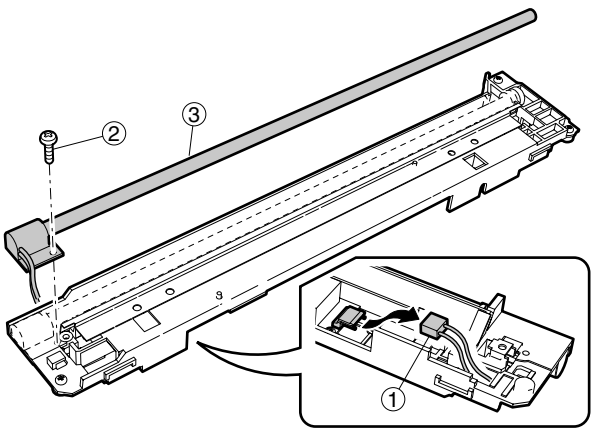
(2) Lamp unit



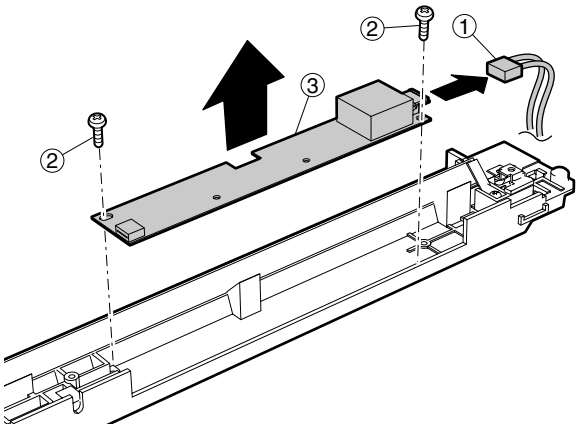




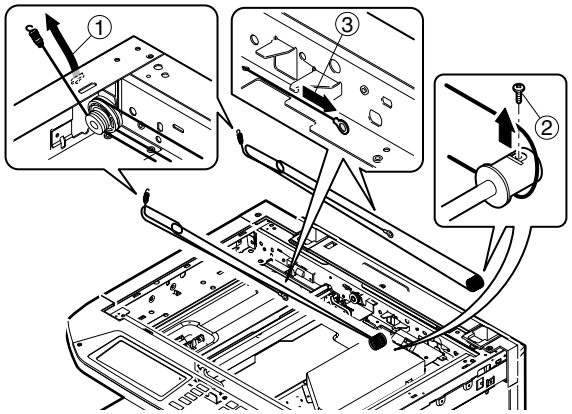
a. Lamp

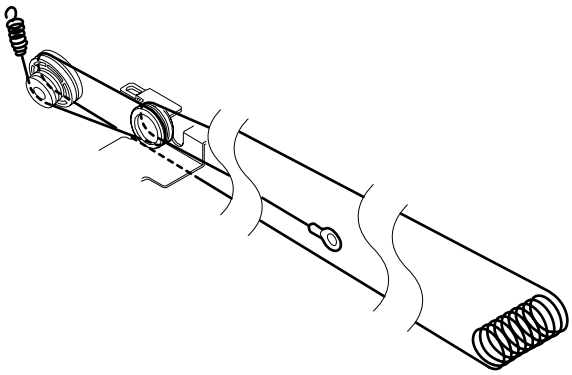


b. PWB

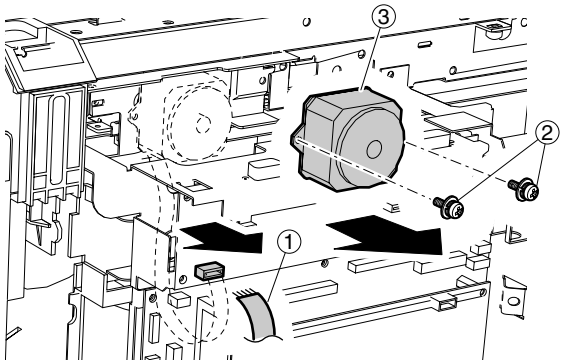


c. Wire

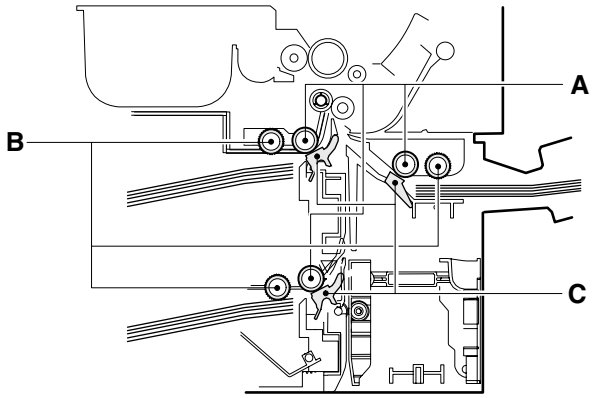




d. Mirror motor

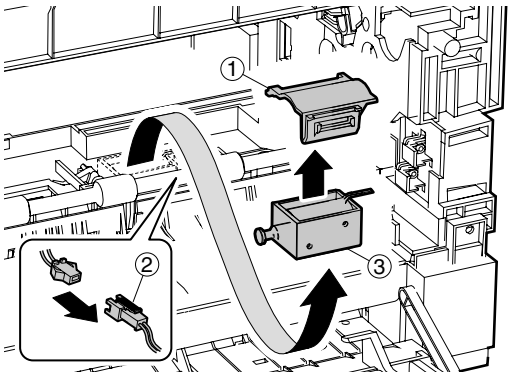


E. Paper feed section

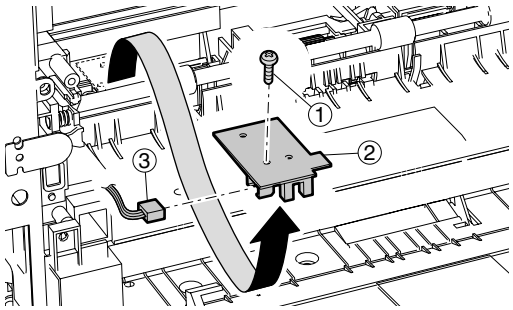


A	Paper feed roller
B	Pickup roller
C	Separation sheet

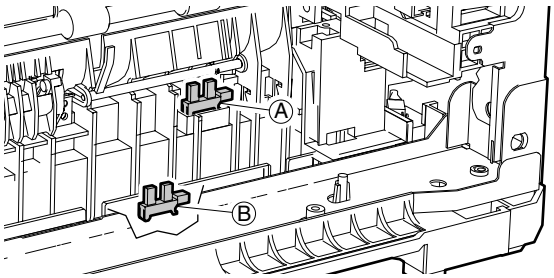
(1) Paper feed solenoid



(2) Cassette sensor PWB

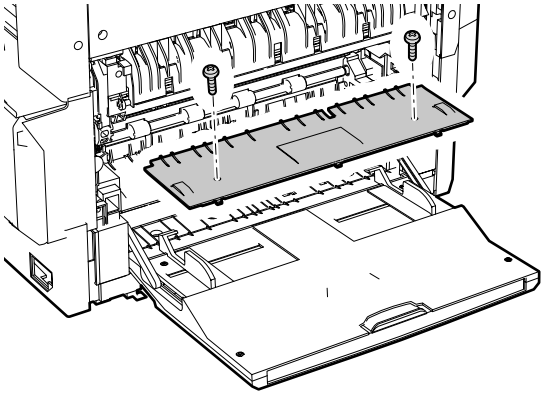


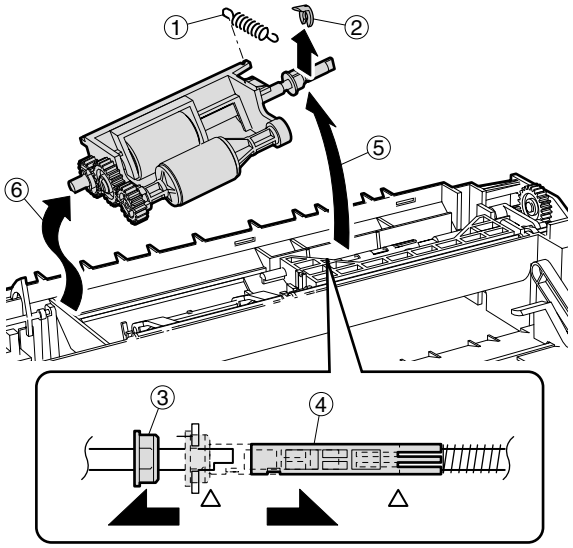
(3) Manual P-in sensor/Manual empty sensor



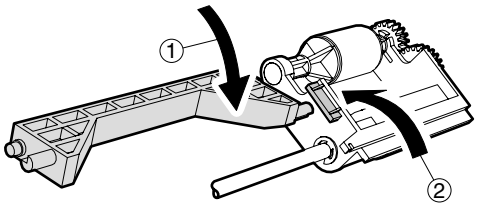
(4) Multi manual paper feed

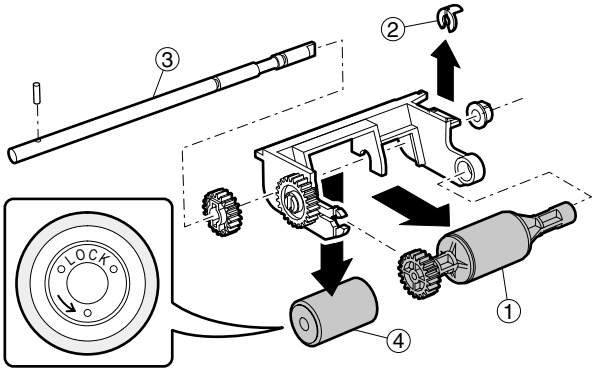
a. Paper feed roller/pickup roller



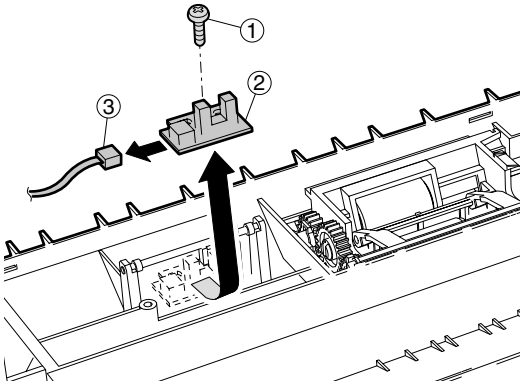


Installation*Install so that the cam transmit arm (1) comes under the roller arm (2).

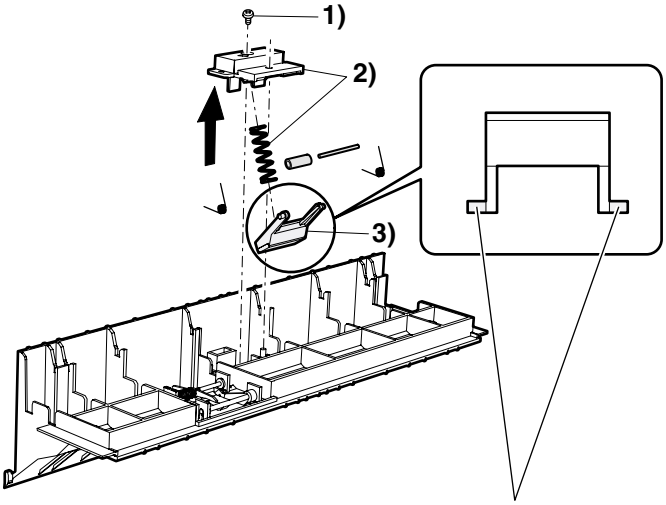




b. Reverse sensor



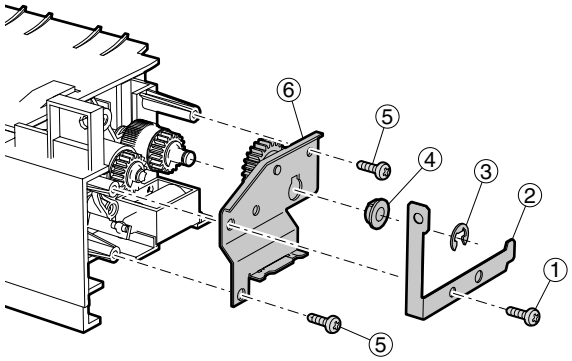
c. Separation sheet

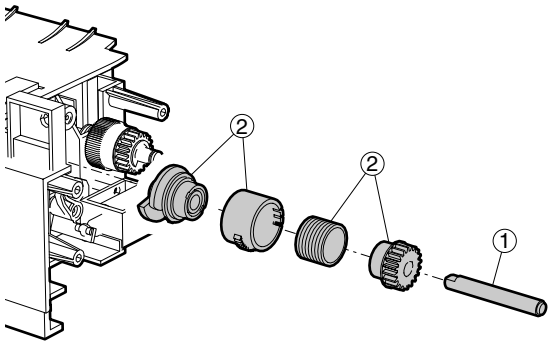


* Slightly apply grease GP501MR (UKOG-0012QSZZ) around the axis. One rice grain for each.

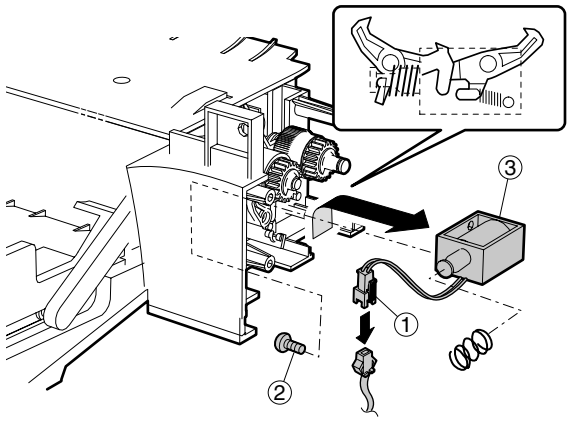
d. Clutch/solenoid

(Clutch)

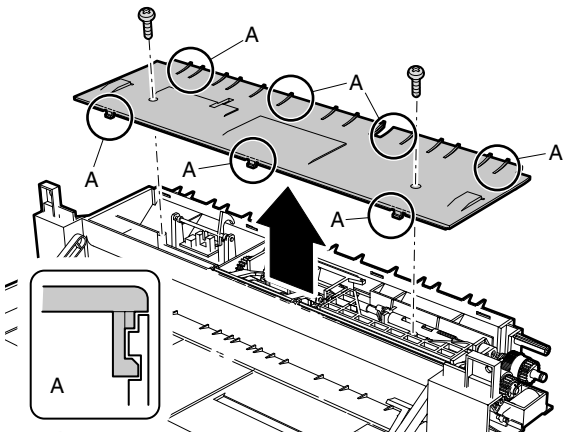


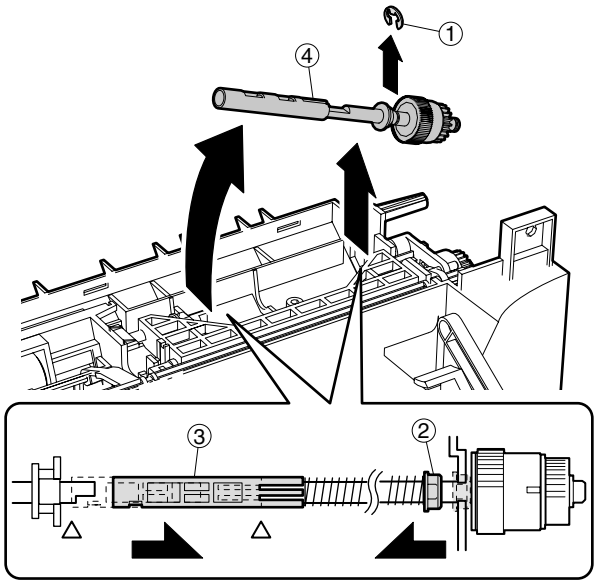


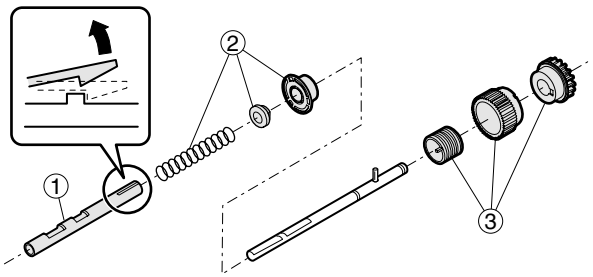
(Solenoid)

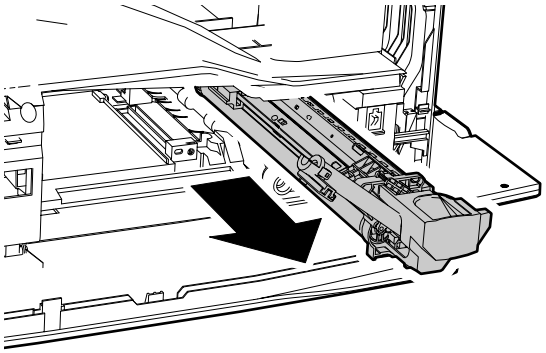


(Clutch)

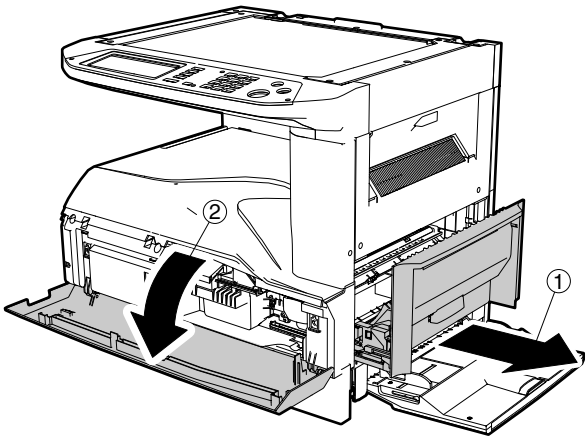






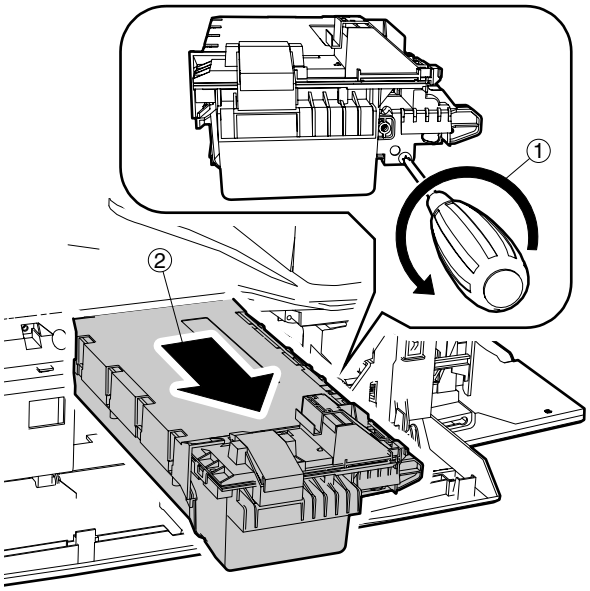


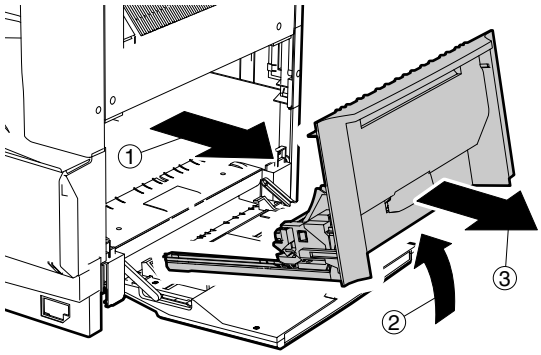
Note: With the toner cartridge installed, do not tilt or shake the developer cartridge.

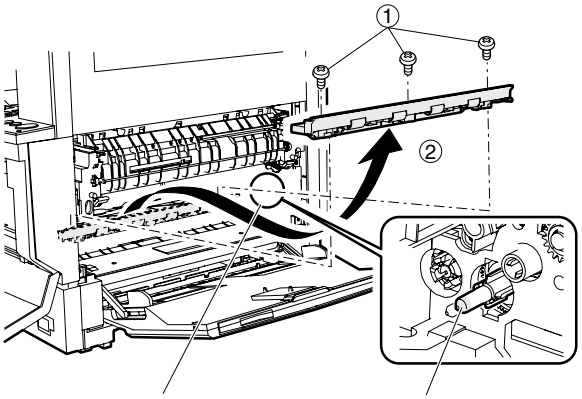


(5) Upper 500 sheets tray paper feed

a. Paper feed roller/pickup roller

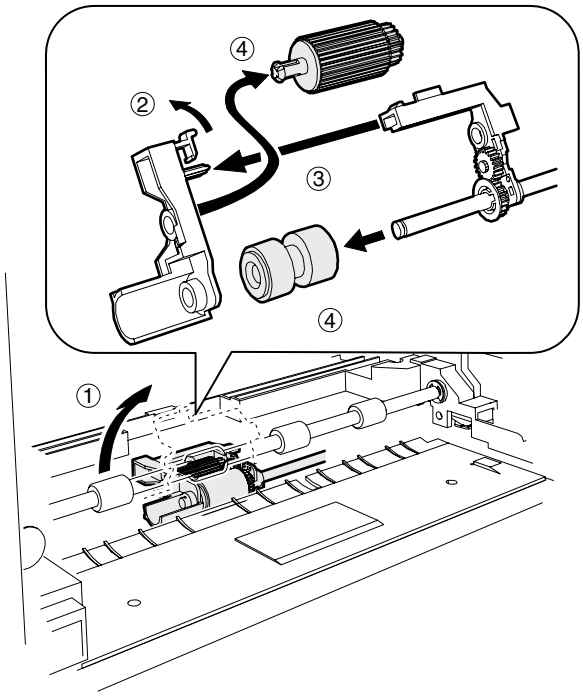


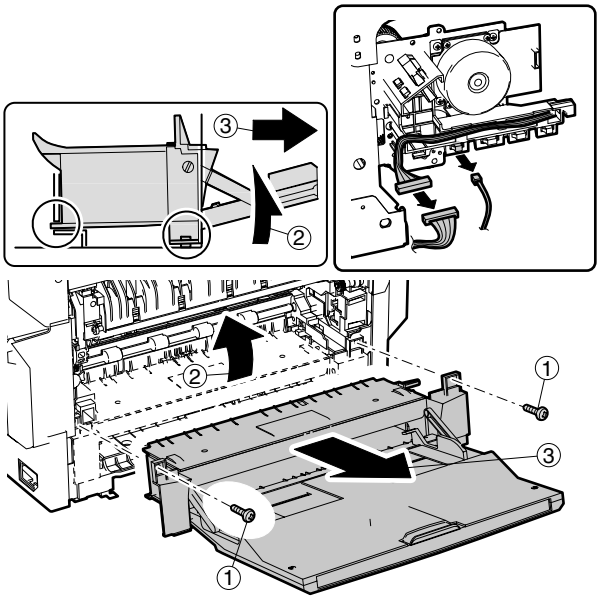




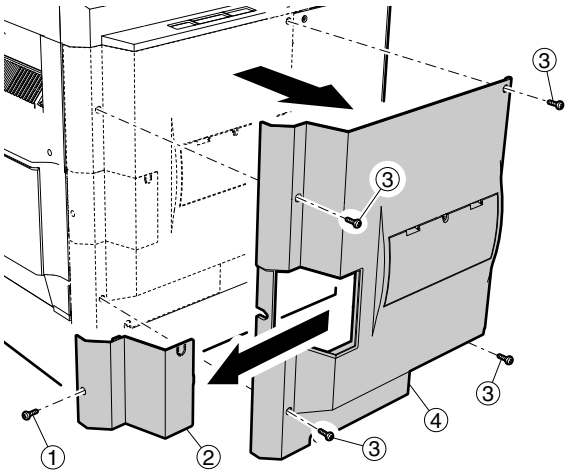
* When replacing, be careful not to adhere conduction grease (black) to the drive section.

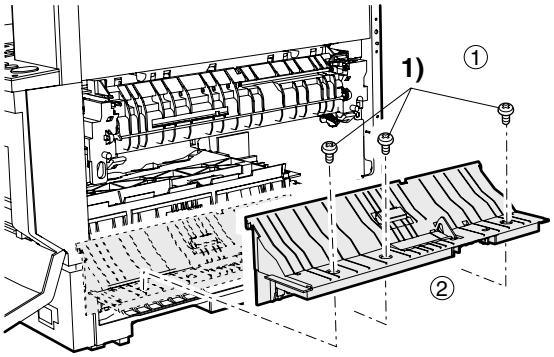
Slightly apply grease GE676 (UKOG-0013QSZZ) to the drum boss.

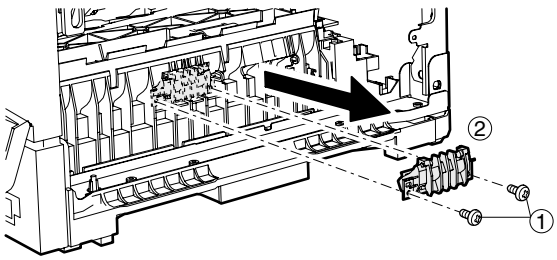


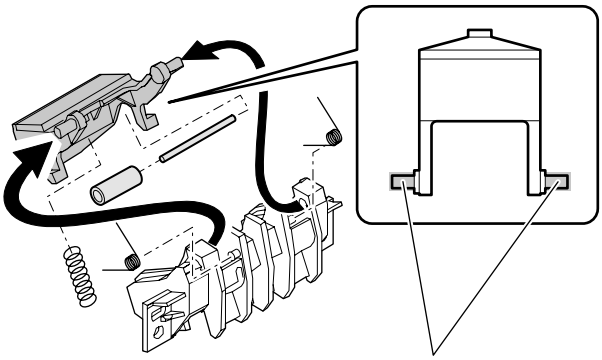


b. Separation sheet





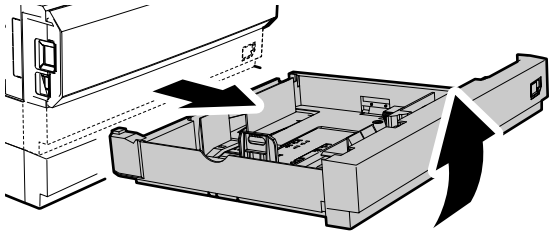


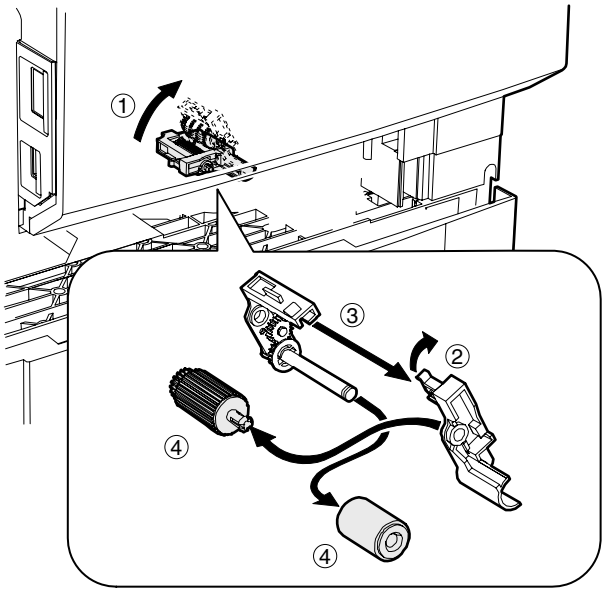


* Slightly apply grease GP501MR (UKOG-0012QSZZ) around the axis. One rice grain for each.
Grease should not come out when assembling.

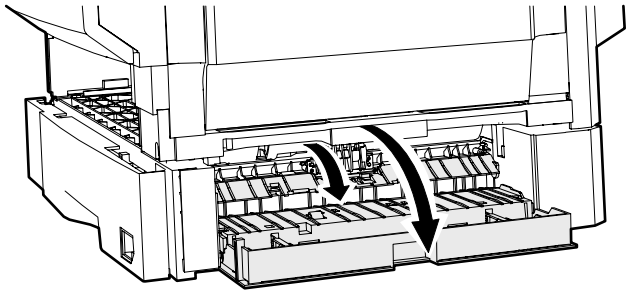
(3) Lower 500 sheets tray paper feed

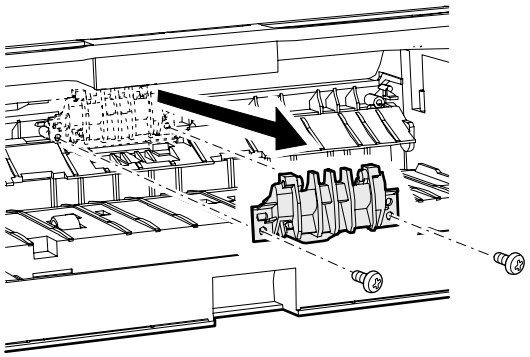
a. Paper feed roller/pickup roller

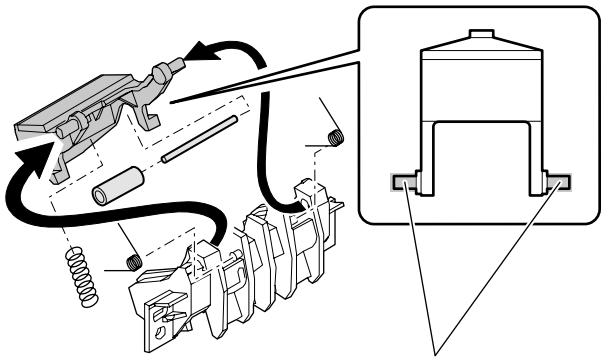




b. Separation sheet

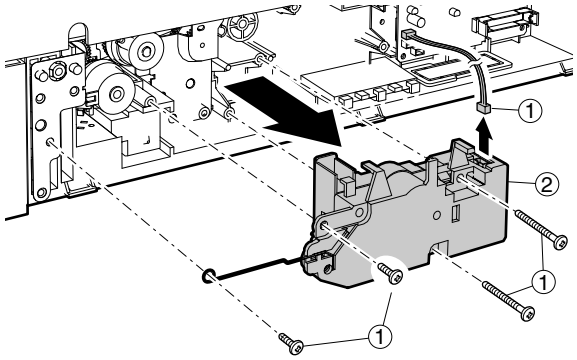




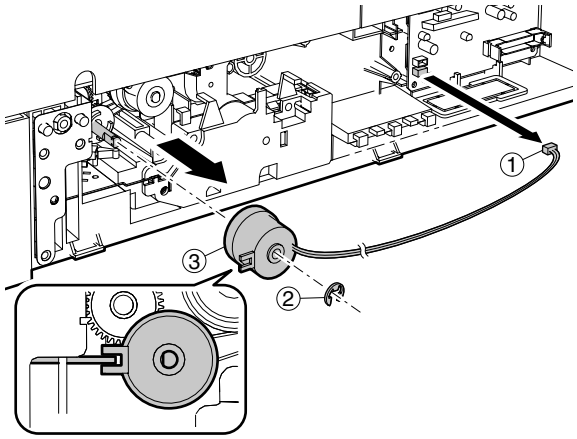


* Slightly apply grease GP501MR (UKOG-0012QSZZ) around the axis. One rice grain for each.
Grease should not come out when assembling.

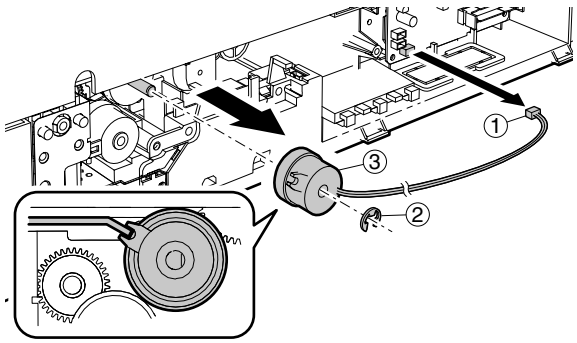
c. Lift up unit



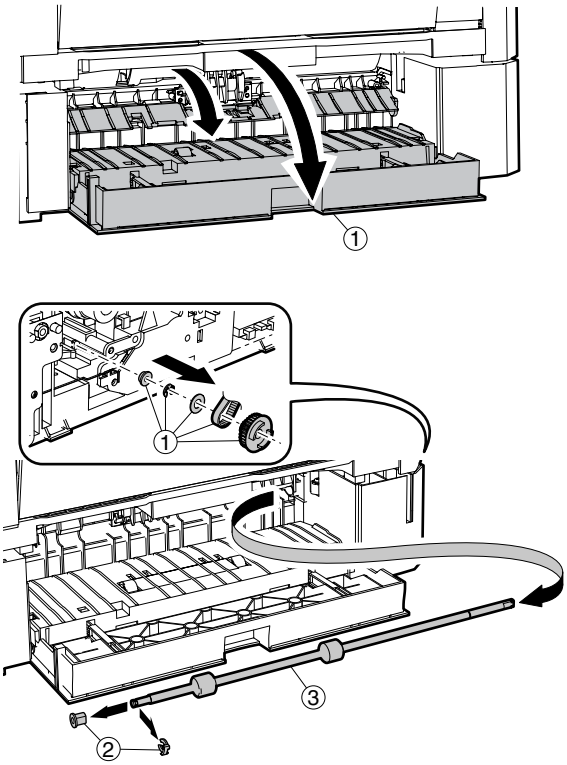
d. Transport clutch



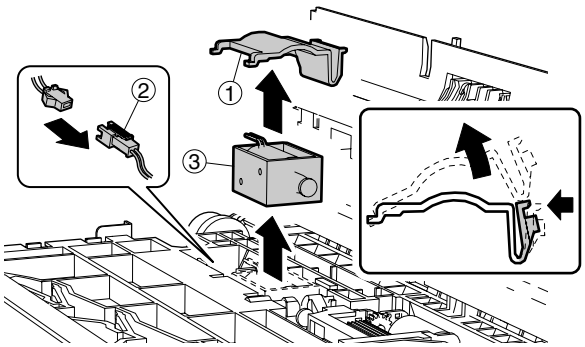
e. Paper feed clutch



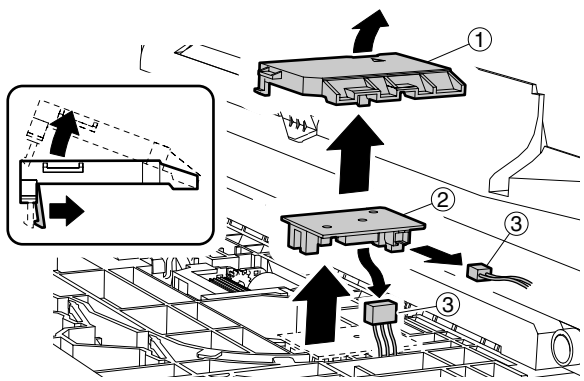
f. Transport clutch



g. Solenoid

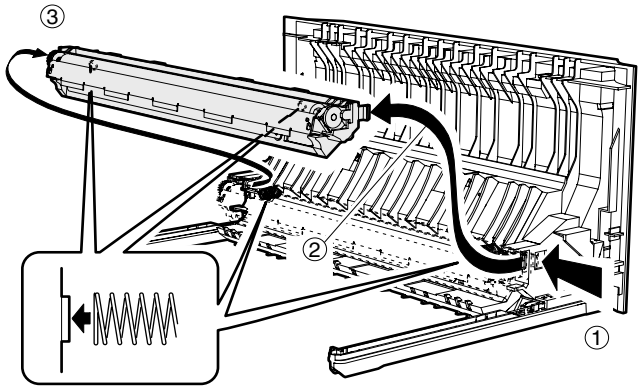


h. Sensor PWB



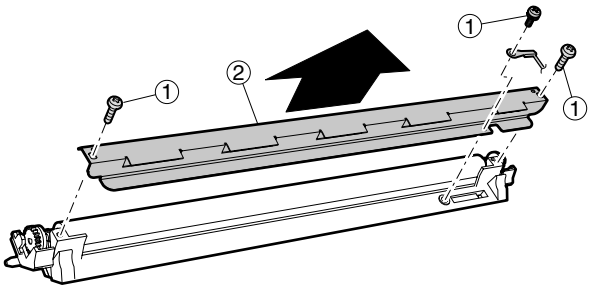
F. Side door unit

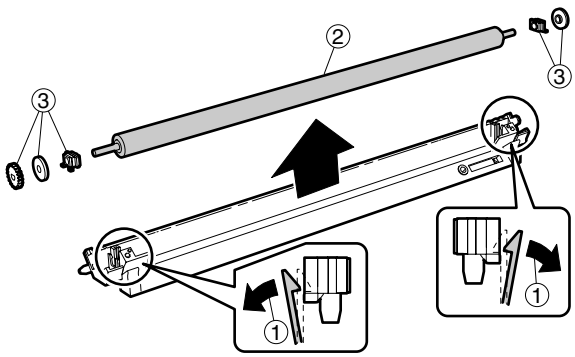
(1) Transport roller unit

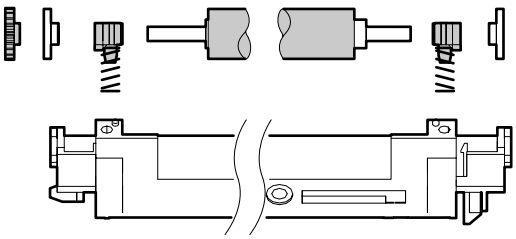


* Check that two springs are securely inserted into the transfer roller unit bosses.

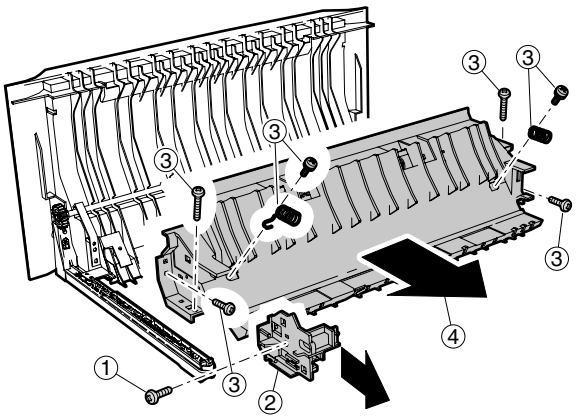
(2) Transport roller

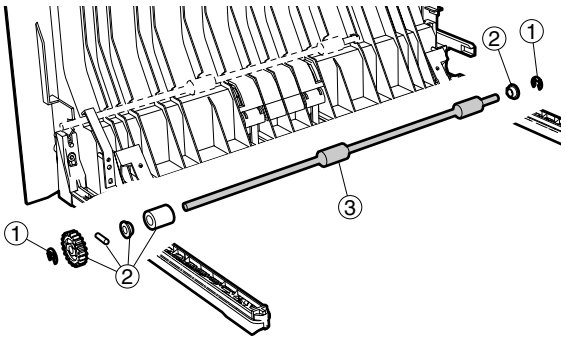




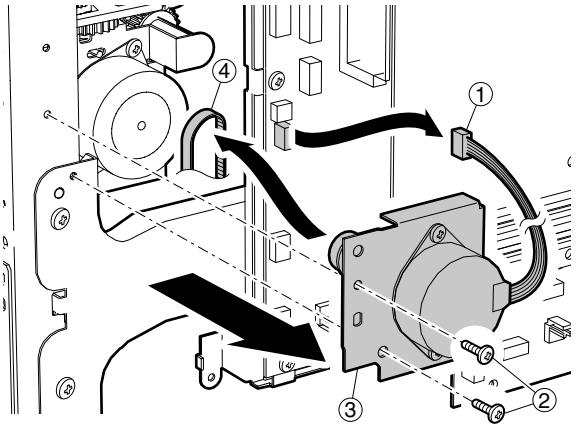


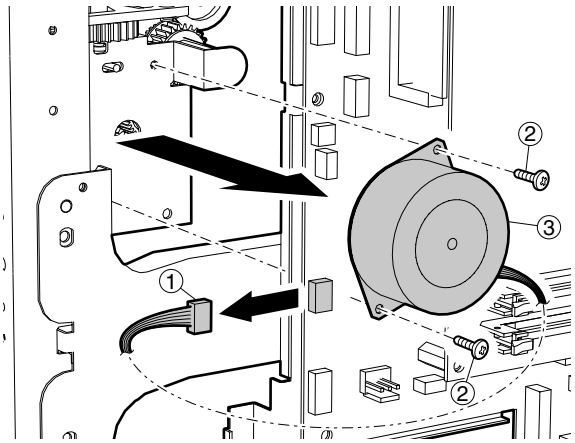
(3) DUP transport roller





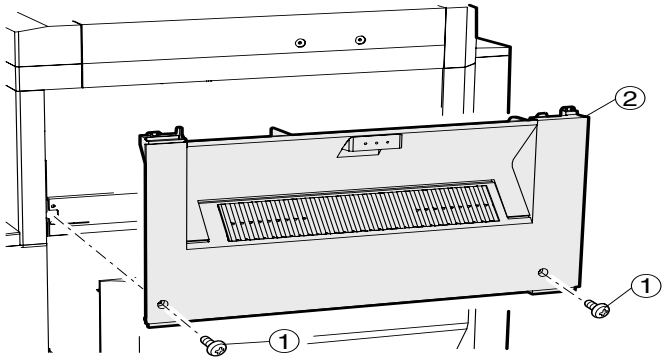
(4) DUP motor



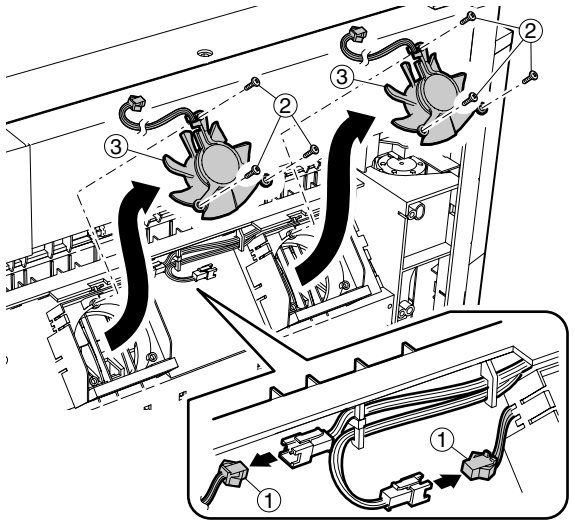


G. 1st paper exit unit

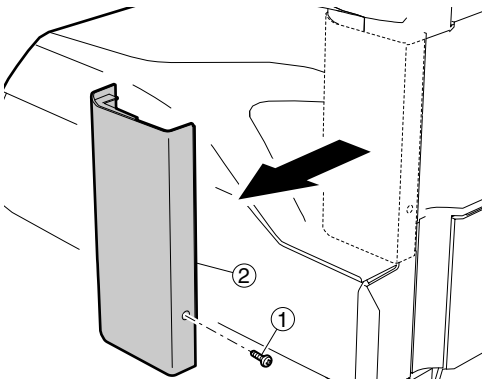
(1) Exit roller

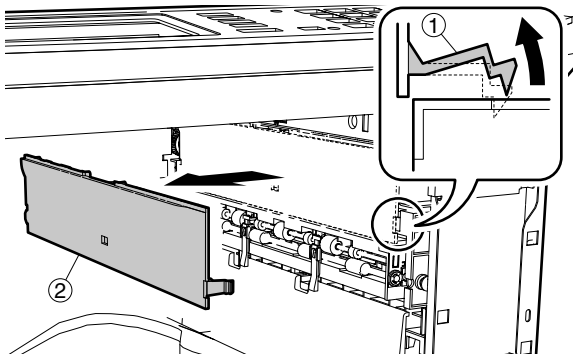


(2) Cooling fan

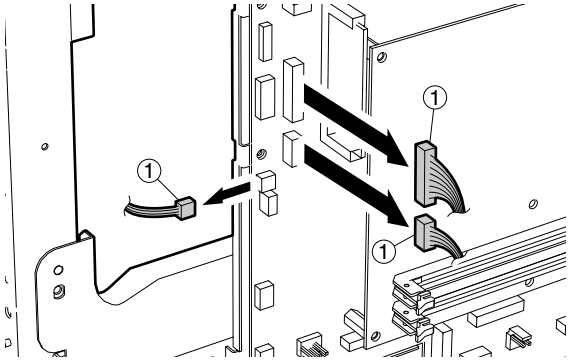


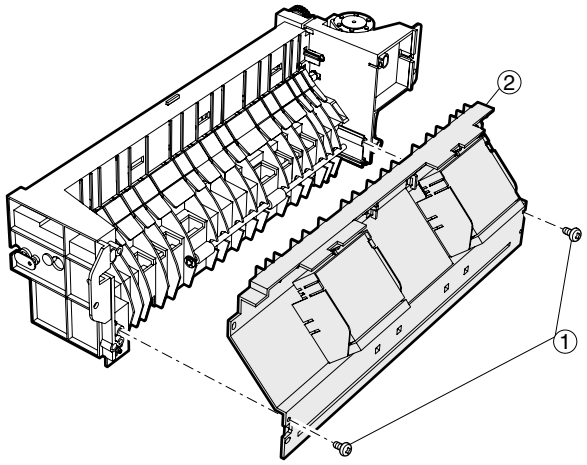
- Remove the front right cabinet.



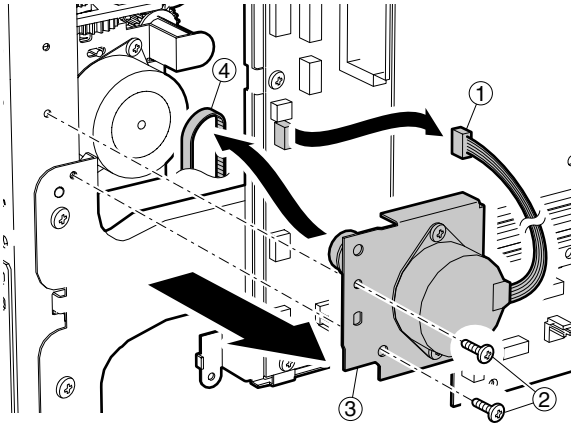


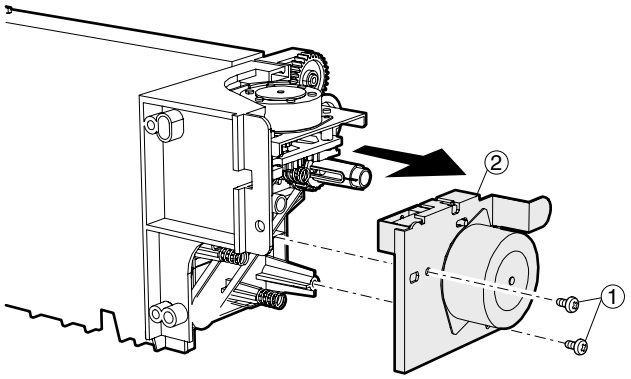
- Remove the MCU PWB section connector.



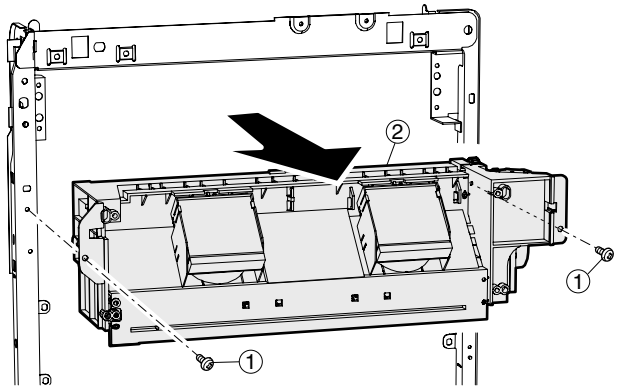


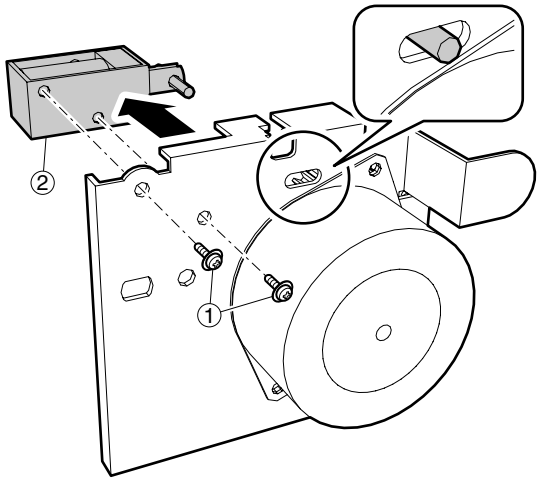
- Remove the DUP motor.

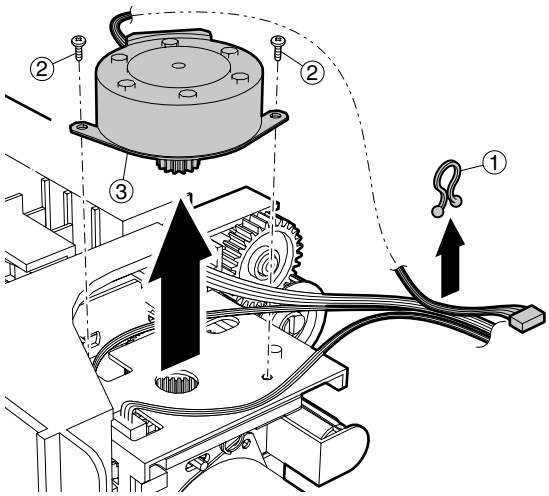


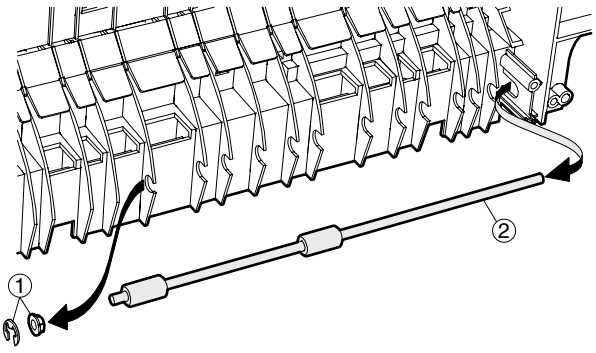


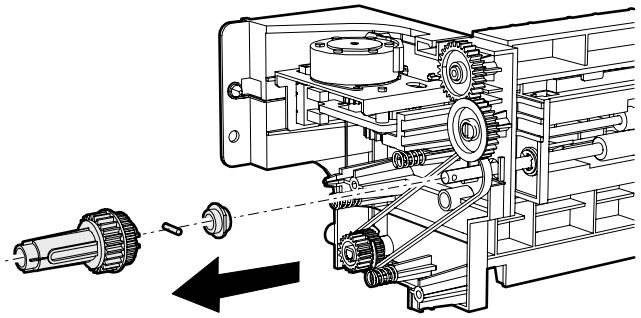
- Remove the delivery frame.



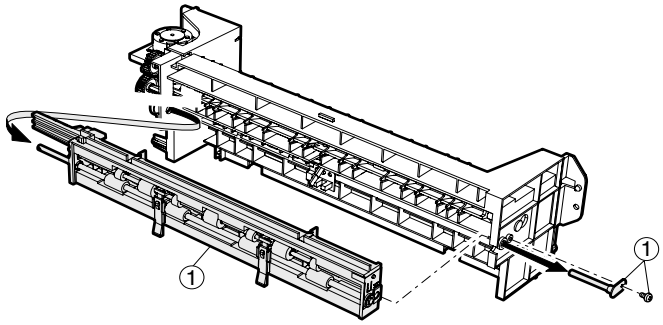


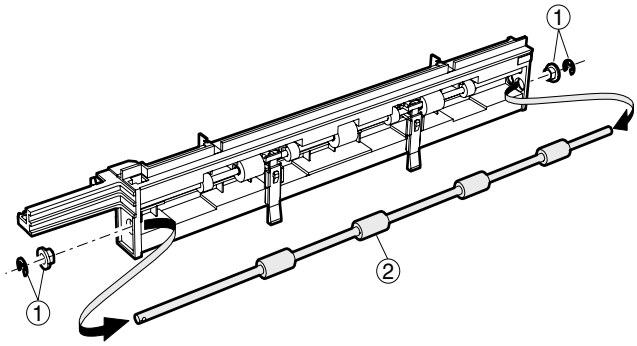




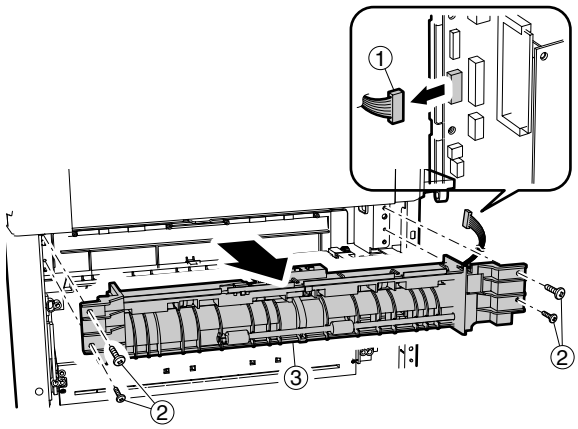


Note: Check to confirm that the solenoid shaft is in the gate bracket, and fix with the screw.

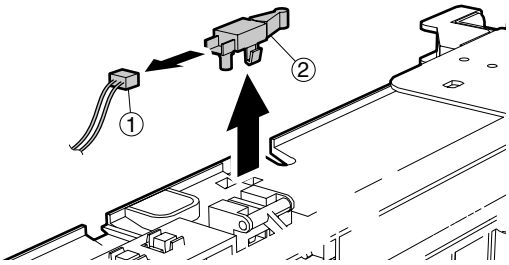




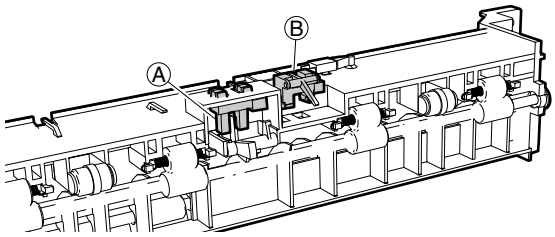
H. 2nd paper exit unit



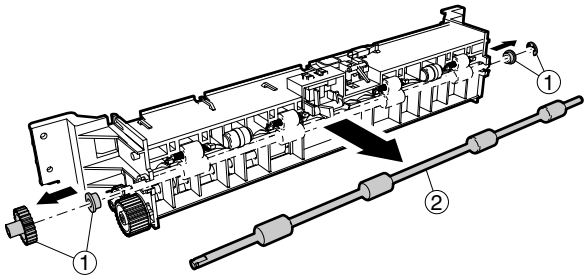
(1) Switch

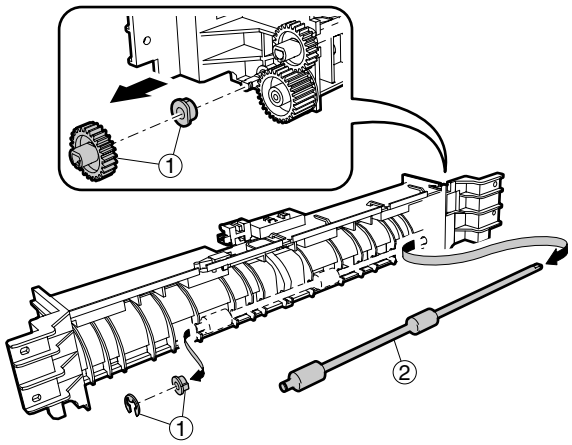


(2) Sensor



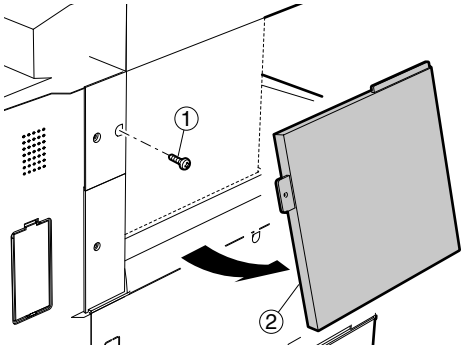
(3) Roller

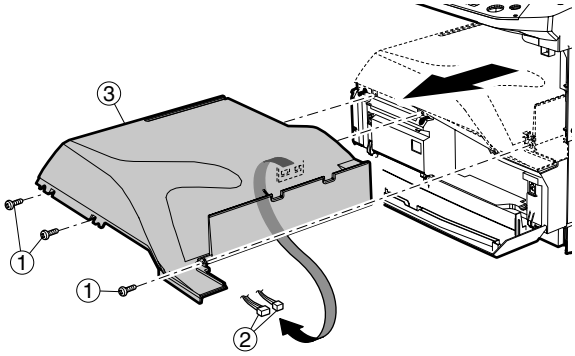


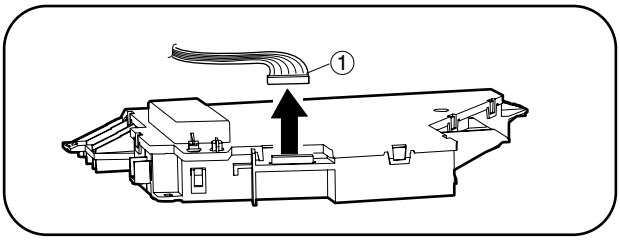


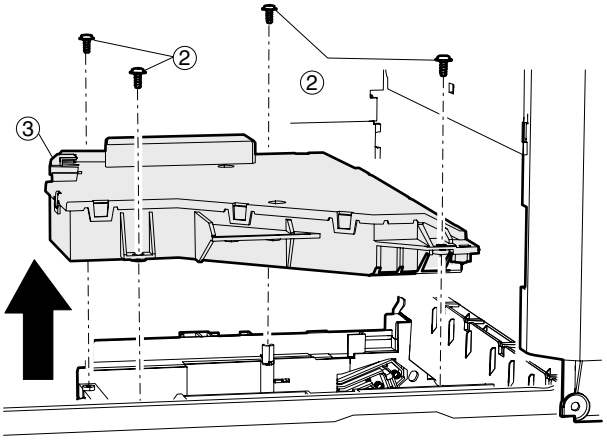
I. Laser unit

(1) LSU



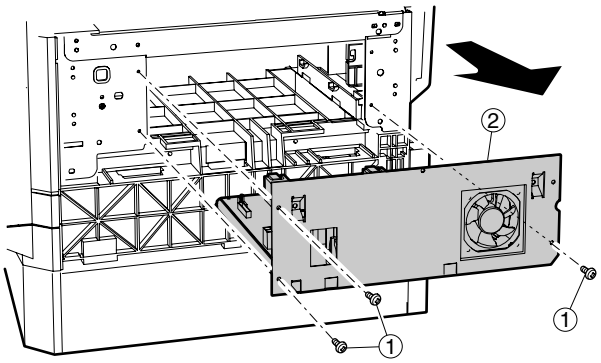


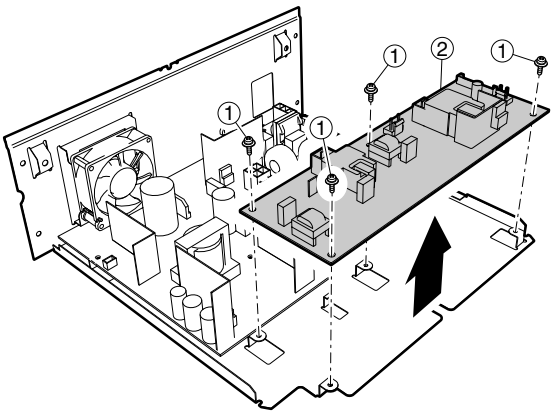


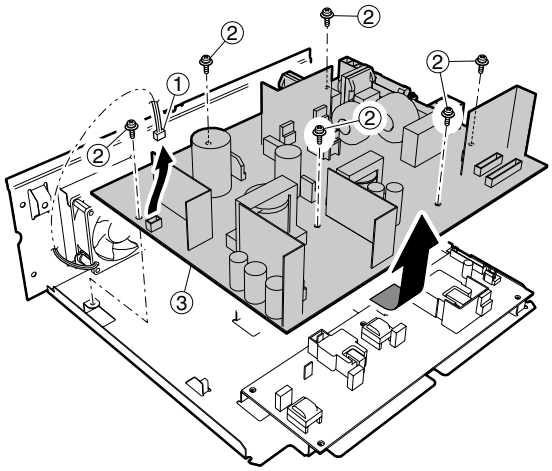


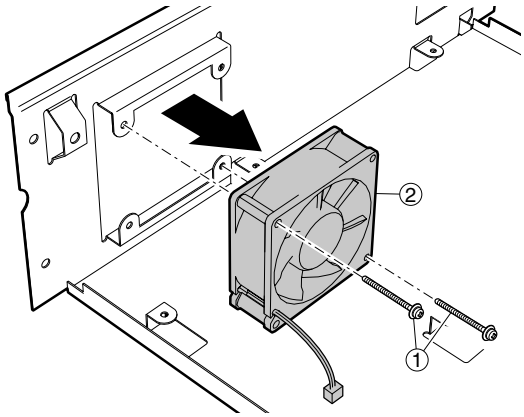
J. Power unit

(1) Power source



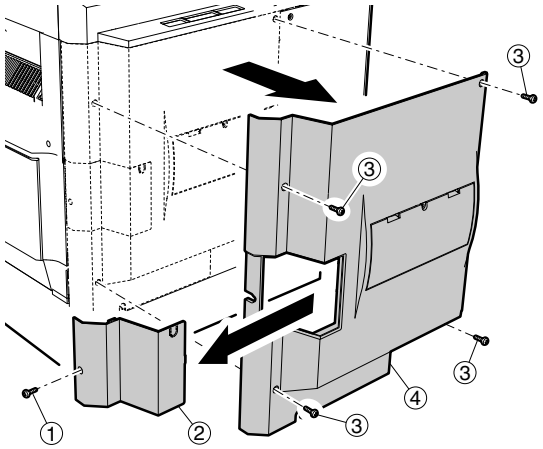


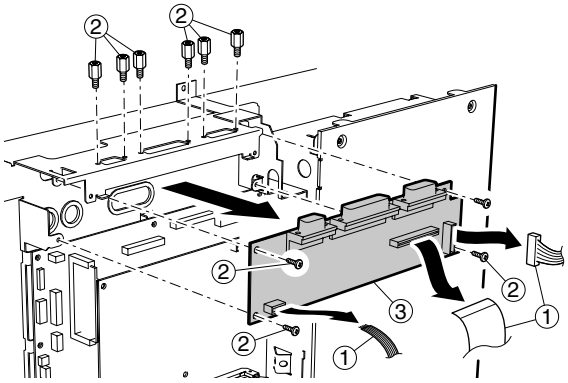




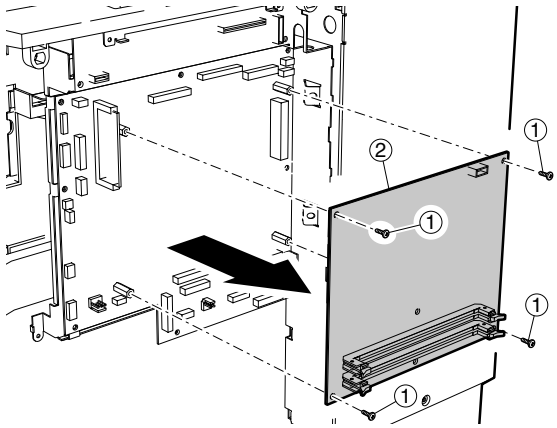
K. PWB

(1) Option CN PWB

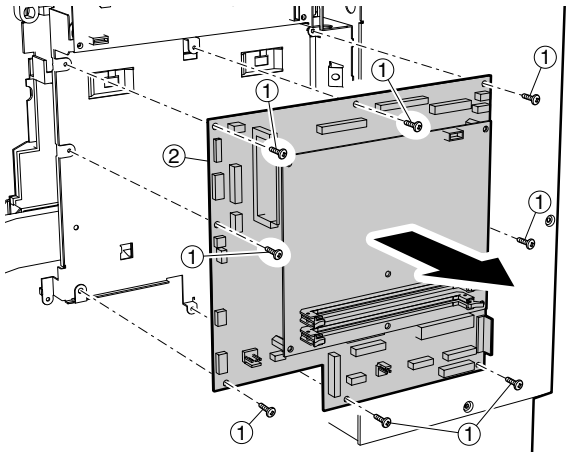


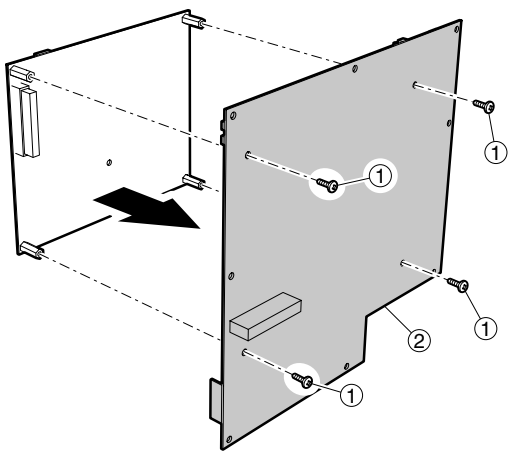


(2) IMC PWB

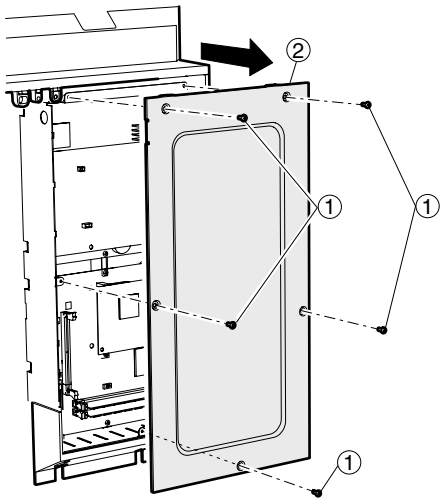


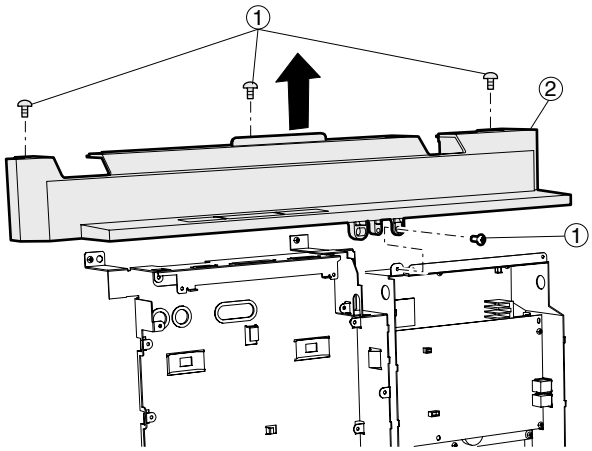
(3) MCU PWB

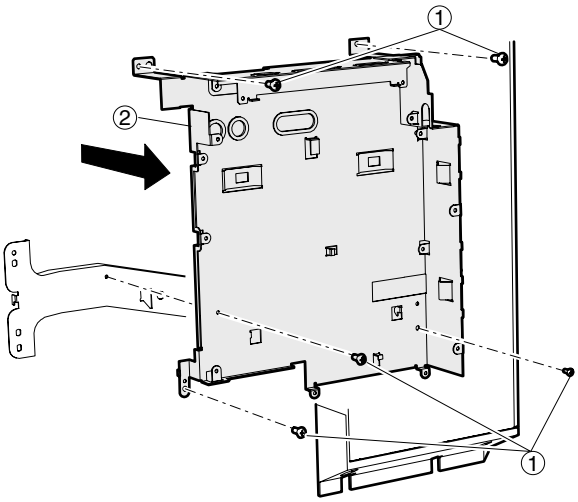


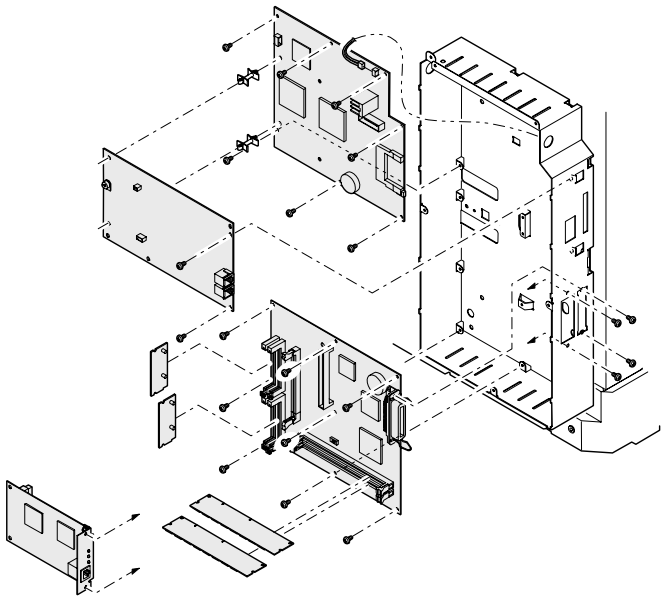


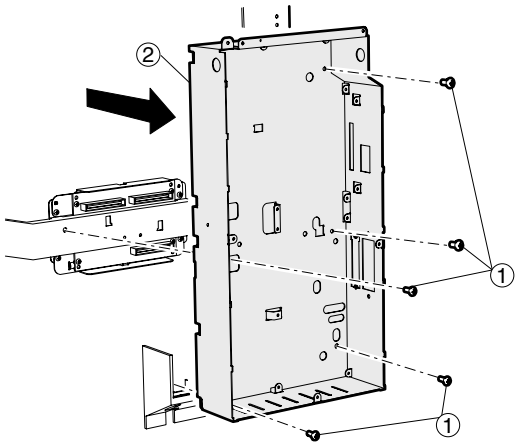
(4) Motherboard PWB

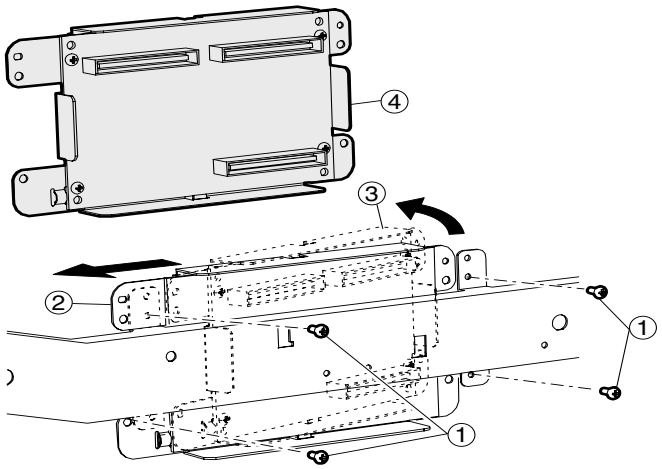


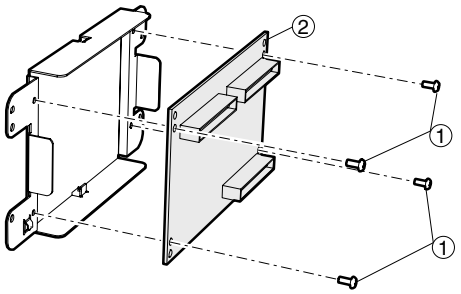




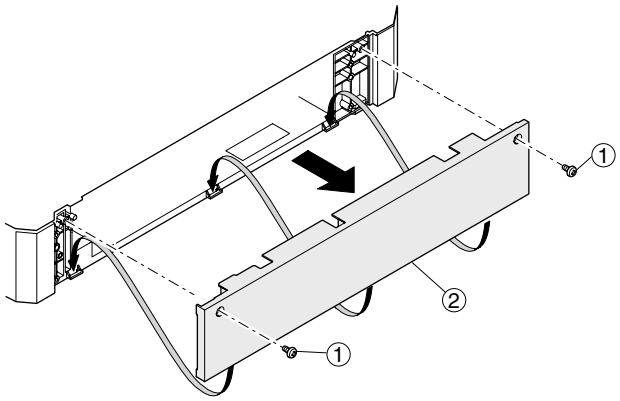


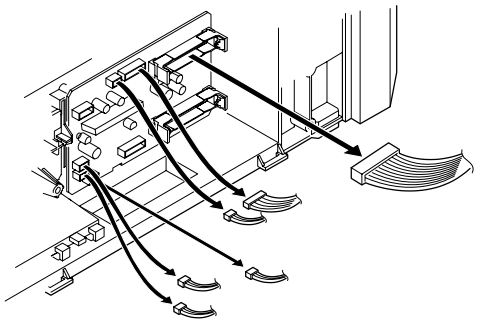


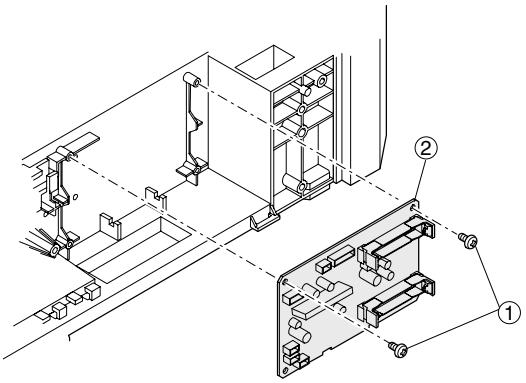




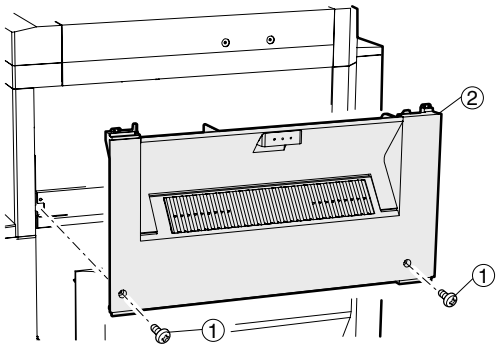
(5) Second interface PWB

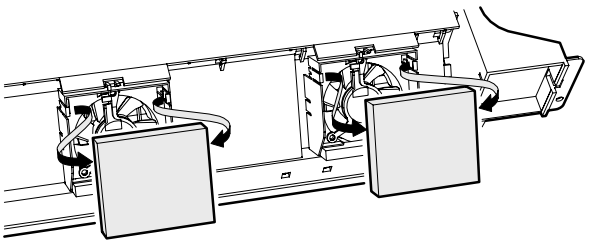




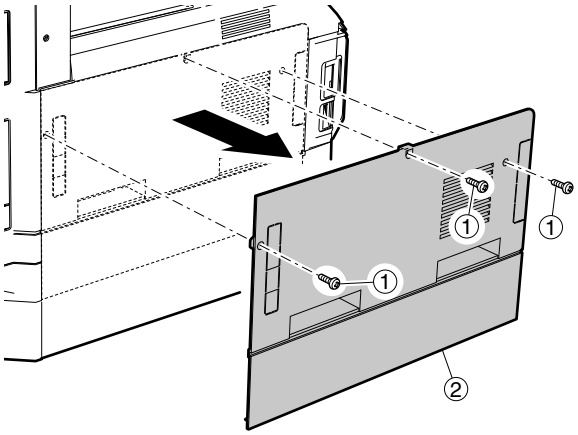


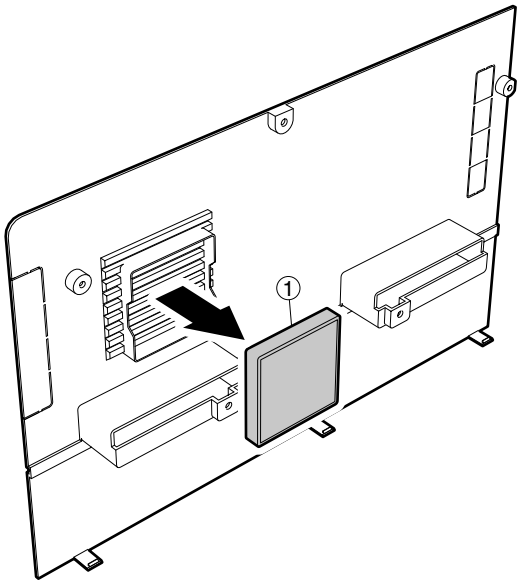
L. Ozone filter





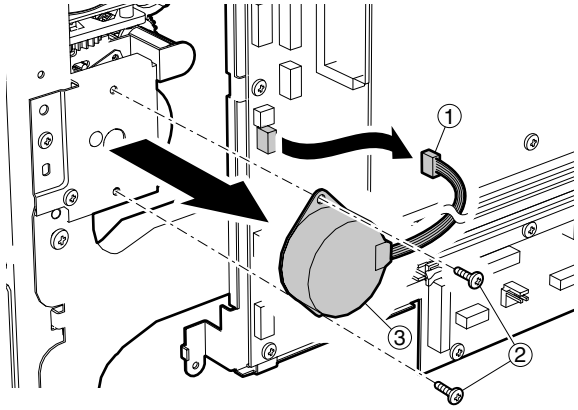
Note: Before removing the left cover, remove the No.1 cassette in advance.



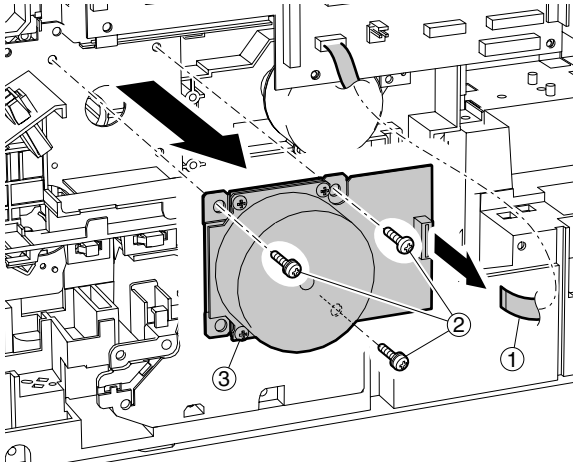


M. Drive section

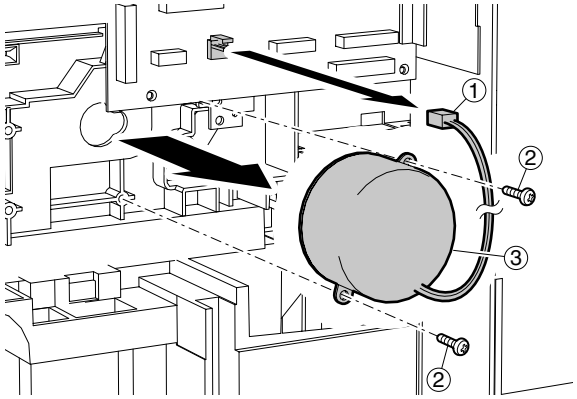
(1) DUP reverse motor



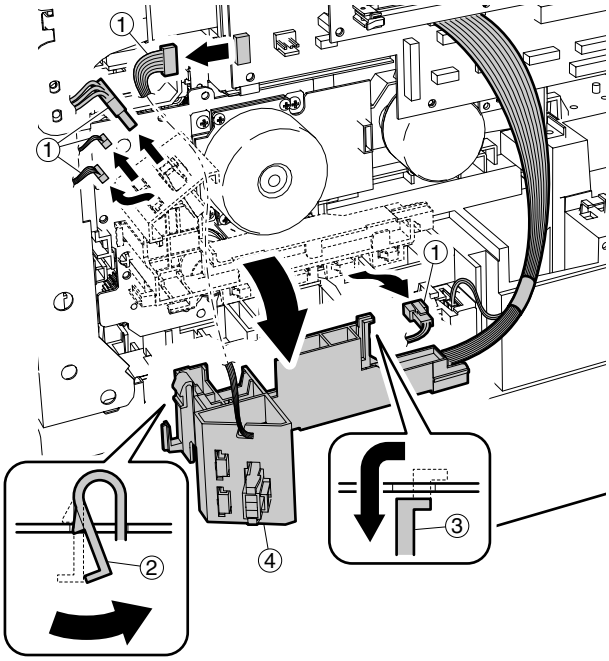
(2) Main drive motor

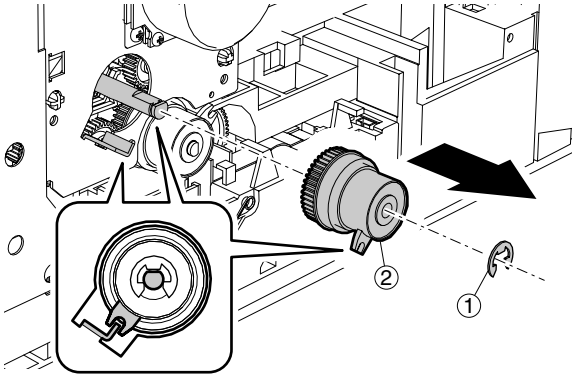


(3) Toner motor

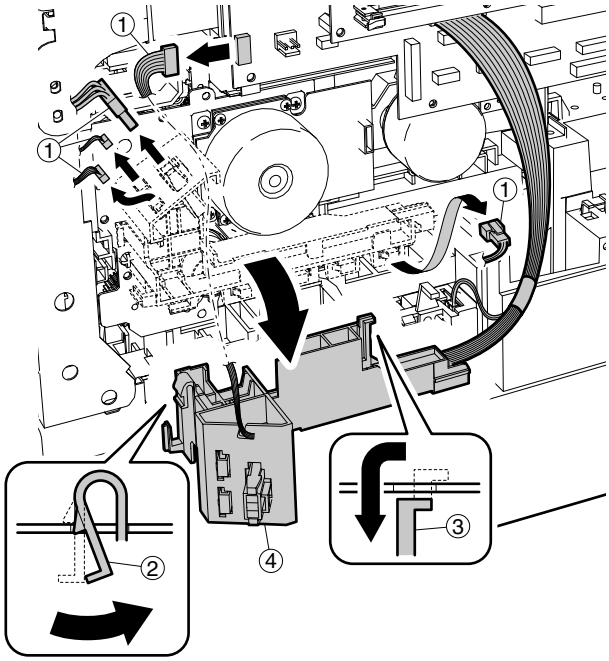


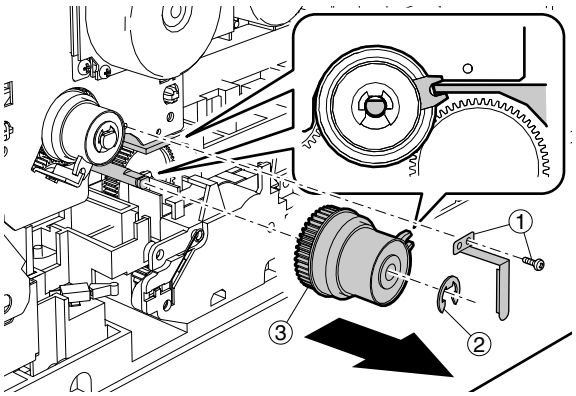
(4) PS transport clutch



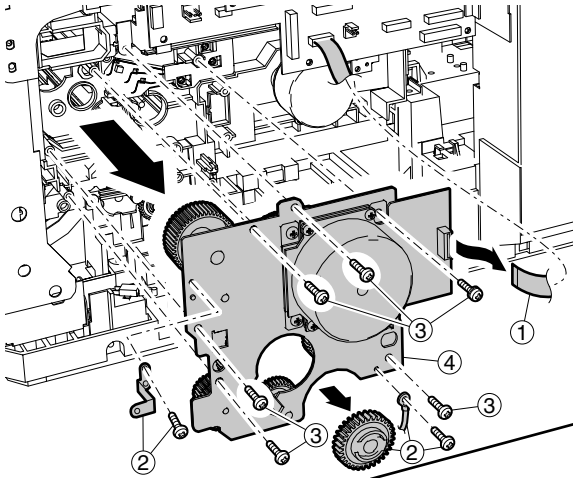


(5) Paper feed clutch

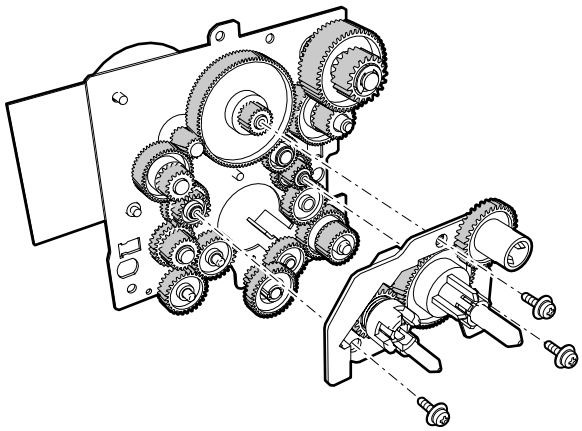




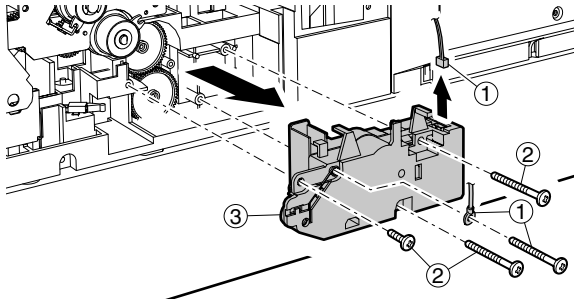
(6) Drive unit

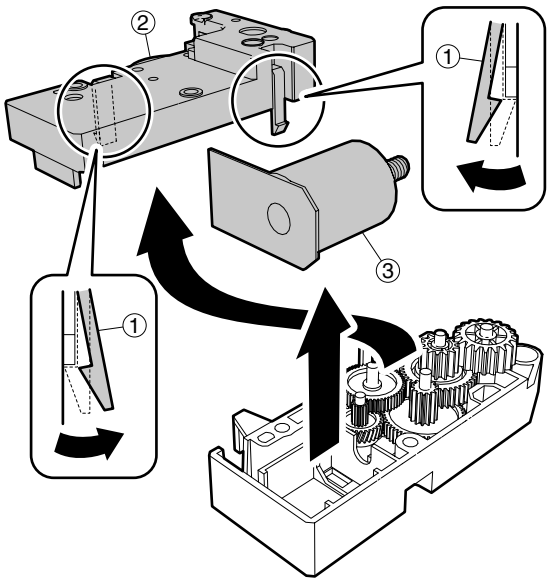


Drive unit (Grease application part)



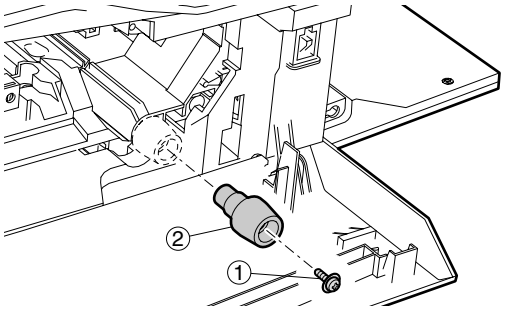
(7) Lift up motor

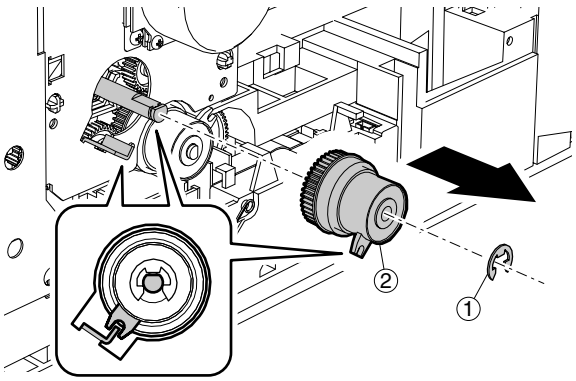


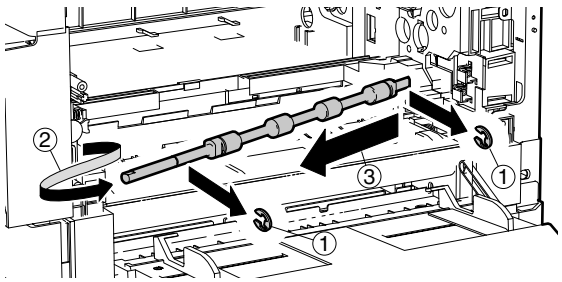


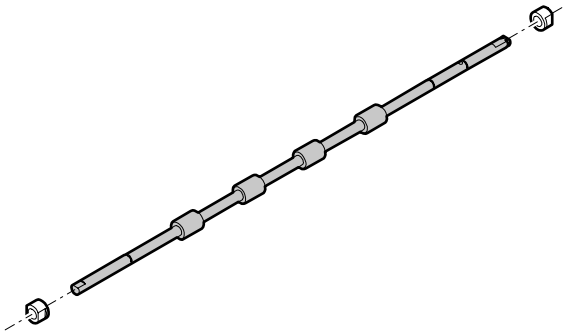
N. Transport section

(1) Transport roller



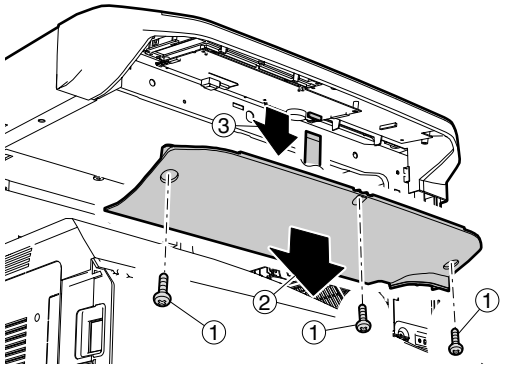


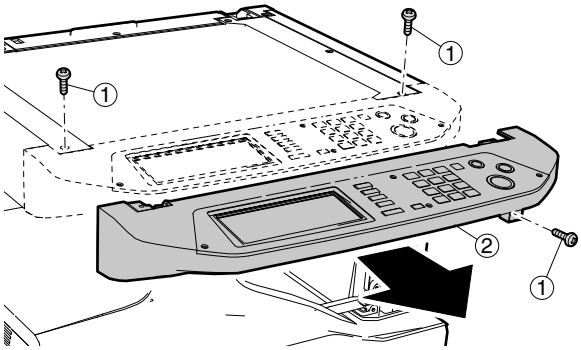




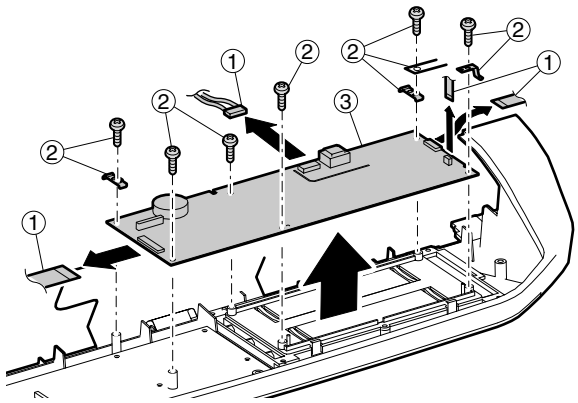
O. Operation section

(1) Operation section

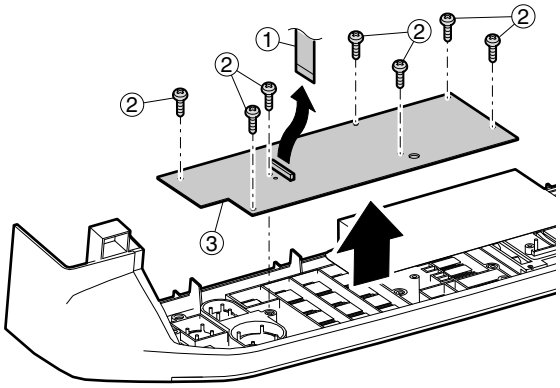


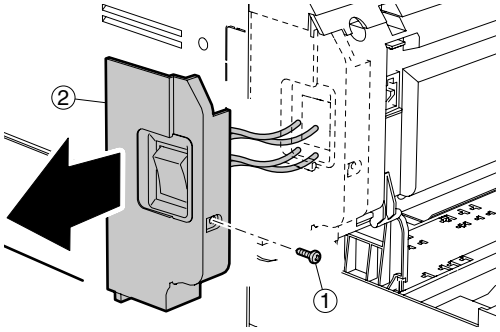


(2) OPU PWB

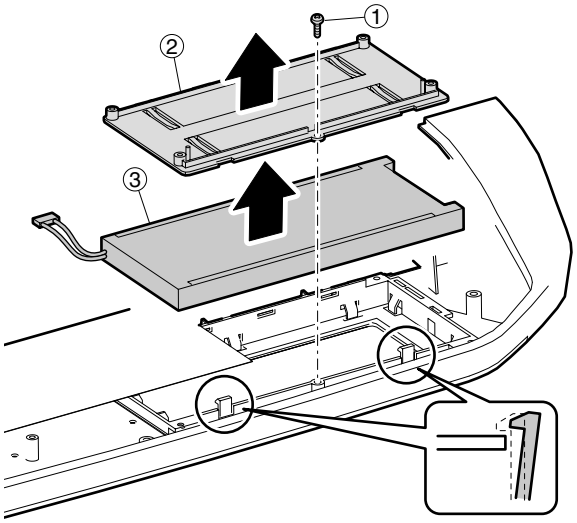


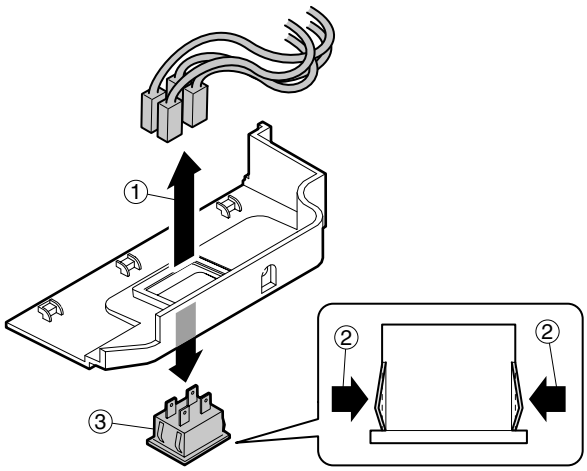
(3) Key PWB





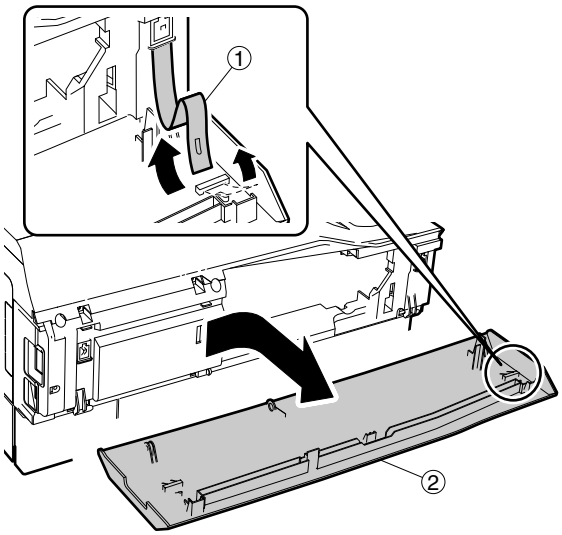
(4) LCD unit





P. Switch

(1) Power switch



[11] OTHERS

1. Flash ROM version-up procedure

(Necessary items for version-up)

A Personal computer

B RS232C cross cable (D-sub 9pin to D-sub 9pin, or D-sub 25pin to D-sub 9pin)

C Software for version-up

(ROM type)

The flash ROM is directly installed to each PWB.

(Target PWB)

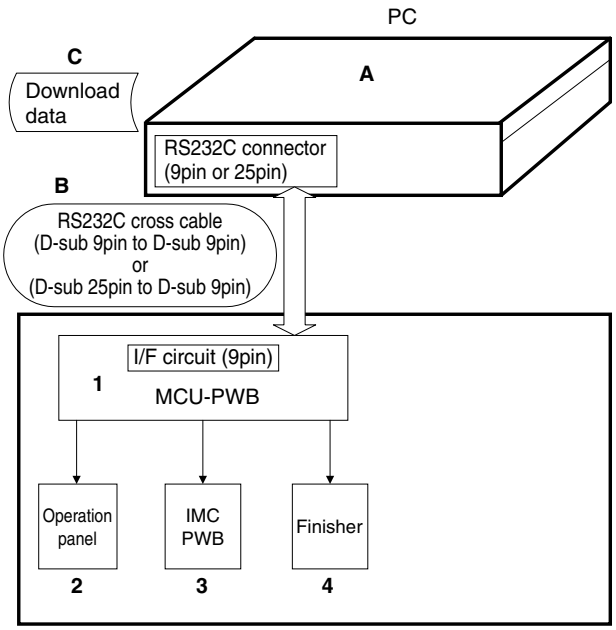
1 MCU PWB

2 Panel PWB

3 IMC PWB

4 Finisher PWB

Outline of Version-up Procedure



(AR-M256/M257/M258/M316/M317/M318/5625/5631)

Prepare following files necessary for program download

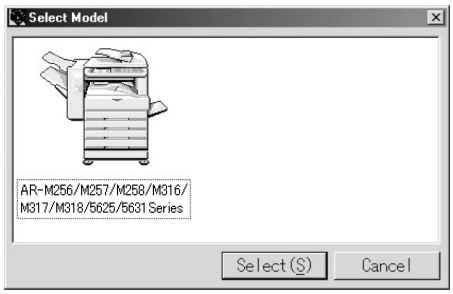
- Maintenance software: maintenance.exe
- Andromeda module file: ProcModelP.mdl (for AR-M256/M257/M258/M316/M317/M318/5625/5631 series)

A. Program download method (for Copier, and fax program)

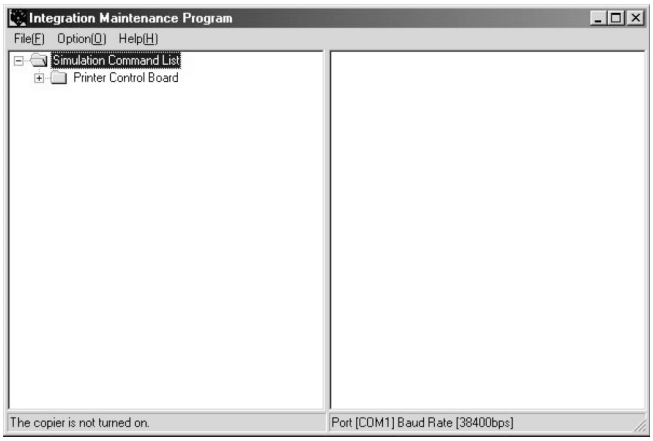
Following operational procedures are for:

- Copier program
- fax program

1) Make sure copier is off, and connect it to PC with download cable beforehand.
2) Start up the maintenance program on PC. Select model name "AR-M256/M257/M258/M316/M317/M318/5625/5631 Series" from the model selection dialogue box.

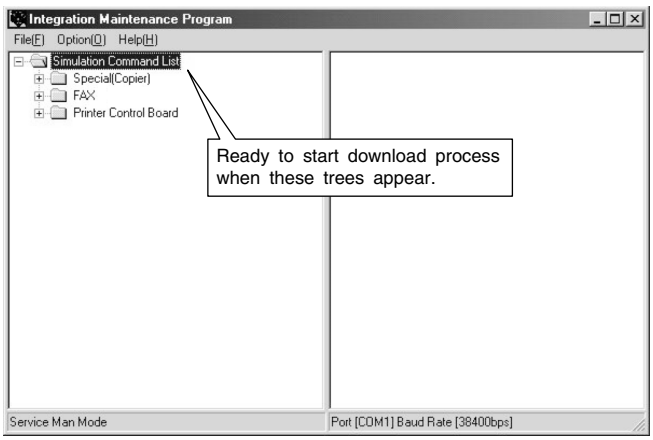


3) Make sure only "Printer Control Board" tree is visible under "Simulation Command List".

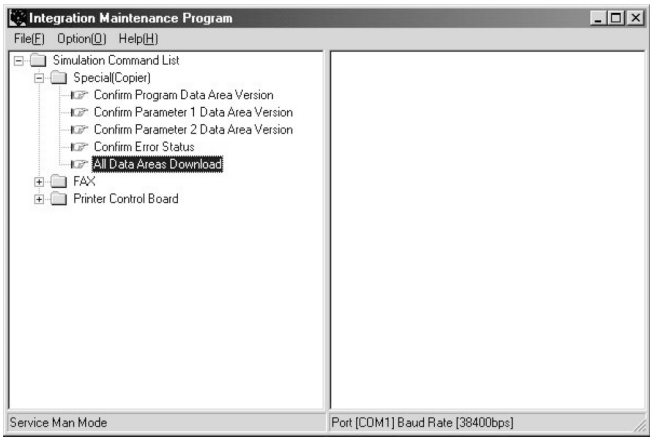


4) Turn on the copier. The machine starts up in the download mode.
5) Additional tree will be visible when downloading maintenance program on PC.

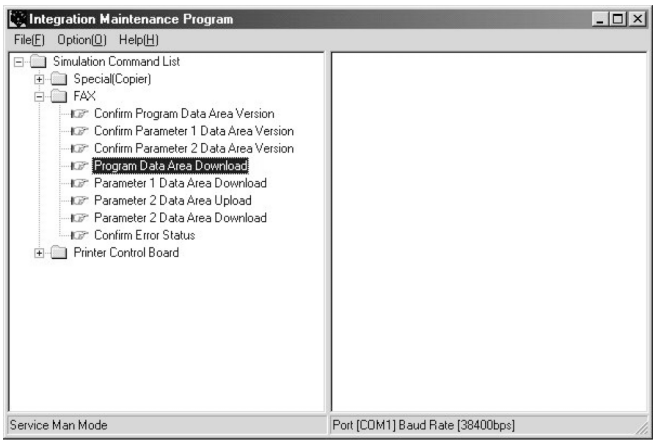
* Make sure to start up maintenance program before turn on the machine.



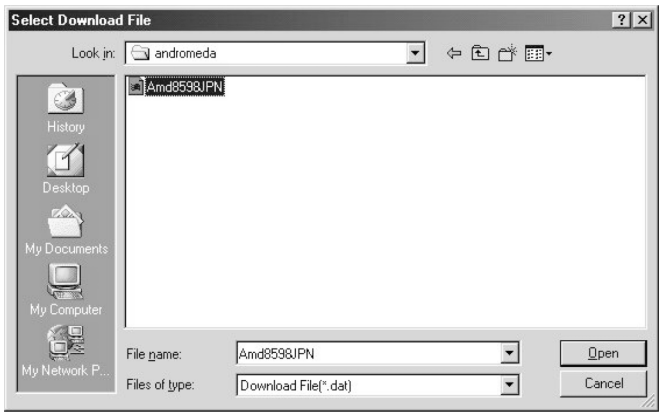
6) When downloading copier program, expand "Special(Copier)", and double-click on "All Data areas Download".



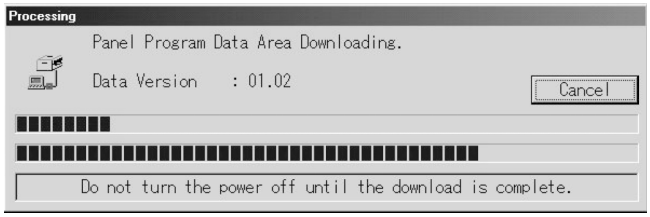
When downloading Fax program, Expand "FAX" and double click on "Program Data Area Download".



7) Select download file(*.dat), and press "Open" button.



8) Download procedure starts automatically.



9) Notice message "Download is complete. Check the copier panel to make sure the download is complete." will appear on PC.

10) Close the maintenance program, and turn off the copier. Turn on the copier again after pulling the plug.

This is the end of download procedure.

* It is possible that download process somehow went wrong if the copier does not start up properly. In that case, start up the copier and maintenance program in download mode by repeating the step 1)-5) again. And then, Expand "Special", and double-click on "Confirm Error Status". If any of the message besides "No error has been occurred" appears, it means that download is incomplete, so please try again.

B. Printer Control Board firmware download method

Please follow the procedure below:

1) Make sure copier is turned off, and connect PC and Printer Control board of the copier by parallel cable beforehand.

* Note: It is okay to use serial cable instead.

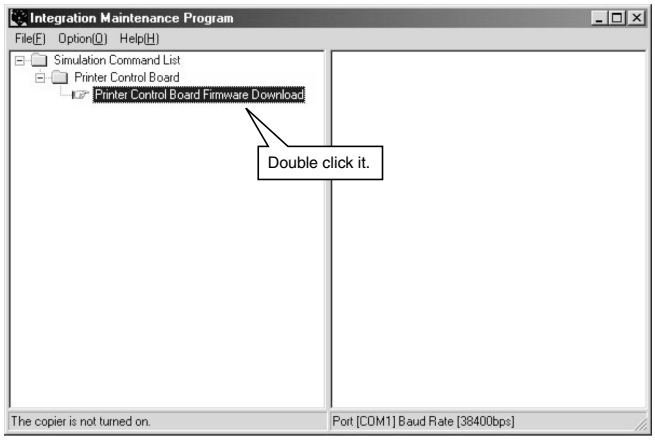
2) Turn on the copier.

3) Start up in copier test command mode, and execute Sim67-14 "FLASHDOWNLOAD".

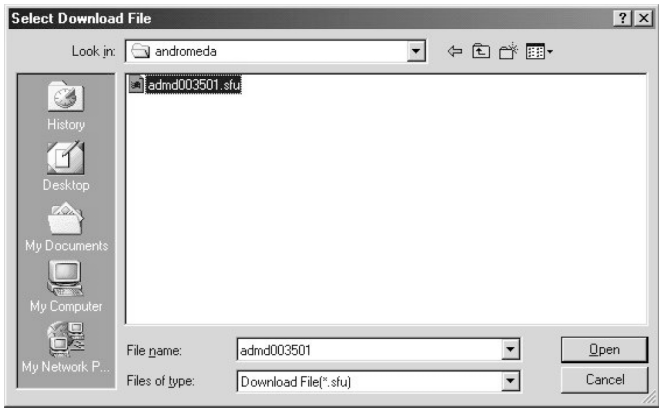
4) And then, press OK key when notice message "PRESS OK KEY" appears on the panel. Another message "Please Send Data" will appear after a while.

5) Start up the maintenance program on PC. Select model name "AR-M256/M257/M258/M316/M317/M318/5625/5631 Series" from the model selection dialogue box.

6) Expand "Printer Control Board", and double-click on "Printer Control Board Firmware Download".



7) Dialog box will appear to select download file.



8) Select Download file(*.sfu) and press "Open" button.

9) Download procedure will starts automatically.

10) Notice message "Data Send Complete" will appear on PC.

11) Notice message "Download is complete. Check the copier panel to make sure the download is complete." will appear on PC.

12) Close maintenance program, and reset the machine by pressing CA key.

This is the end of the download procedure.

C. Others (Troubleshooting)

Followings are the error possibly occur during the download process and troubleshooting method.

No	Warning/error message	Detail
1	Incorrect destination. Continue with the download process?	Destination of download file and copier doesn't match. Possible to select either continue or cancel the job.
		[TROUBLESHOOTING] To change destination, select "Yes". If not, select "No" and cancel download process.
2	Incorrect download file.	Invalid download file for the machine is selected, or the file format is not correct.
		[TROUBLESHOOTING] Confirm the download file. Possibly the improper download file is selected.
3	No downloadable data included.	Unable to find appropriate data in selected download file.
		[TROUBLESHOOTING] Confirm the download file. Possibly the improper download file is selected.
4	This option not available.	Download procedure is executed on uninstalled optional kit.
		[TROUBLESHOOTING] Confirm installed optional kit. Confirm the download file. Possibly the improper download file is selected.
5	The data size exceeds the Flash ROM size. Try again with the appropriate size of data.	Panel flash ROM size is not enough to execute download procedure.
		[TROUBLESHOOTING] Confirm the download file. Possibly the improper download file is selected. Exchange the flash ROM to the one which has more capacity.
6	Time out error.	Transmission error Unable to receive data from the machine among the certain period of time.
		[TROUBLESHOOTING] Restart maintenance program after confirming communication port or communication cable.
7	Communication (incoming) error.	Incorrect download procedure. The machine did not proceed download procedure correctly.
		[TROUBLESHOOTING] Restart maintenance program after confirming communication port or communication cable. Make sure the communication device of PC(either COM or parallel) is under right condition.
8	Checksum error.	Transmission error The check sum value of the transmission data is mismatch.
		[TROUBLESHOOTING] Restart maintenance program after confirming communication device of PC (either COM or parallel) is under right condition.
9	Error during the download process. Error code: 0xXXXXXXXX	Download data file operation error.
		[TROUBLESHOOTING] Restart maintenance program after confirming the selected download file is not abnormal and not using other application.
10	An error. [0xXXXXXXXX]	The error occurred except the above errors.
		[TROUBLESHOOTING] Restart maintenance program after confirming communication device of PC(either COM or parallel) is under right condition.

2. Key operator program list

Note: Some programs on the key operator program list may be unavailable depending on the machine and installing status of various peripheral devices.

A. Common program of digital copier

Key operator programs		Set value (∗: Default value)	Remarks
Account control	Auditing mode	ON / OFF∗	When this is set to ON, the department number must be registered in the "Account number control".
	Total pages per account	—	
	Resetting account	—	
	Account number control	—	
	Account limit setting	—	
	Account number security	ON / OFF∗	
	Cancel jobs of invalid accounts	ON / OFF∗	
Energy save	Auto power shut-off	ON∗ / OFF	
	Auto power shut-off timer	1 – 240 (Increment of 1min.) 60 (min.)∗	Effective only when the "Auto power shut-off" is set to ON.
	Preheat mode setting	1 – 240 (Increment of 1min.) 15 (min.)∗	
	Toner save mode	ON / OFF∗	This is not displayed for SUK.
Operation settings	Auto clear setting	10 – 240 (Increment of 10sec.) 60 (sec.)∗	
	Message time setting	1 – 12 (Increment of 1sec.) 6 (sec.)∗	

Key operator programs			Set value (∗: Default value)	Remarks
Operation settings	Keys touch sound	Keys touch sound	Short∗ / Long	
		Keys touch sound at initial point	ON / OFF∗	
	Touch key operation setting	Time to entry	0.0 – 2.0 (Increment of 0.5sec.) 0.0 (sec.)∗	
		Disable auto key repeat	ON / OFF∗	
	Disable interrupt print job		ON / OFF∗	When the printer function is valid.
	Stream feeding mode		ON / OFF∗	When the reversing single pass feeder installed.
	Display language setting		The number of languages to be set and the default value differ depending on destinations.	[List of languages to be set] American English, English, Spanish, French, German, Italian, Hungarian, Czech, Polish, Russian, Greek, Turkish, Slovak, Dutch, Swedish, Norwegian, Finnish, Danish, Portuguese, Hebrew, Simplified Chinese, Traditional Chinese
	Disable display timeout		ON / OFF∗	
	Disable of tray settings		ON / OFF∗	
Device control	Disabling of document feeder		ON / OFF∗	When the reversing single pass feeder installed.
	Disabling of duplex		ON / OFF∗	
	Disabling of stapler		ON / OFF∗	When the finisher installed.
	Output trays		Pattern 1∗ / Pattern 2 / Pattern 3 / Pattern 4	When an option of paper exit series is installed.
	Offset function setting		ON∗ / OFF	
	Memory for printer (When the printer function is valid.)		30 / 40 / 50∗ / 60 / 70%	
		Memory area for print hold	0 / 30∗ / 40 / 50 / 60 / 70% (0%: Function inhibited)	When the PCL printer expansion board is installed or the model with the board.
	Disabling of center tray counting		ON / OFF∗	
	Return from copy mode timing		1 – 60 (Increment of 1sec.) 60 (sec.)∗	When the printer function or the FAX function is valid.
	MIX size original feeding mode		ON / OFF∗	When the reversing single pass feeder installed.
Key operator code change			00000∗ (5 digits)	
Product key (When the printer function is valid.)	PS3 expansion kit		—	When the printer function is valid.
	Network scanner expansion kit		—	Appears when the printer expansion kit and expansion memory are installed.
	E-MAIL alert and status		—	When the PCL printer expansion board is installed or the model with the board.
	Serial number		—	

B. Copy function setting program

Key operator programs		Set value (∗: Default value)	Remarks
Copy settings	Initial status settings	—	
	Rotation copy setting	ON∗ / OFF	
	Exposure adjustment	1 / 2 / 3∗ / 4 / 5	
	Auto paper selection setting	Plain paper∗ / Plain and recycle paper	
	Setting a maximum number of copies	1 – 999 999∗	
	Sort auto select	ON∗ / OFF	When the reversing single pass feeder installed.
	Disabling deletion of job programs	ON / OFF∗	

C. Printer function setting program

Key operator programs		Set value (∗: Default value)	Remarks
Print settings			
Default settings	Prohibit notice page printing	ON / OFF∗	
	Print density level	1 / 2 / 3∗ / 4 / 5	
	Prohibit test page printing	ON / OFF∗	When the PCL printer expansion board is installed or the model with the board.
	Rotated print	ON∗ / OFF	
	Forced output of print	ON / OFF∗	
	Excluded bypass-tray from ATS	ON∗ / OFF	

Key operator programs		Set value (∗: Default value)	Remarks
Default settings	Disable default setting changes	ON / OFF∗	When the PCL printer expansion board is installed or the model with the board.
Interface settings	Hexadecimal dump mode	ON / OFF∗	When the PCL printer expansion board is installed or the model with the board.
	I/O timeout	1 – 999 (Increment of 1sec.) 180 (sec.)∗ (60 (sec.)∗: When the PCL printer expansion board is installed or the model with the board.)	
	Parallel port emulation switching	Auto∗ / PostScript (When the PS3 expansion kit is installed.) / PCL	When the PCL printer expansion board is installed or the model with the board.
	USB port emulation switching	Auto / PostScript (When the PS3 expansion kit is installed.) / PCL∗	When the PCL printer expansion board is installed or the model with the board.
	Network port emulation switching	Auto∗ / PostScript (When the PS3 expansion kit is installed.) / PCL	When the PCL printer expansion board is installed or the model with the board.
	Port switching method	Switch at end of job∗ / Switch after I/O timeout	When the PCL printer expansion board is installed or the model with the board.
	Enable parallel port	ON∗ / OFF	When the PCL printer expansion board is installed or the model with the board.
	Enable USB port	ON∗ / OFF	When the PCL printer expansion board is installed or the model with the board.
	Enable network port	ON∗ / OFF	When the print server card installed.
	Enable ECP	ON / OFF∗	When the PCL printer expansion board is installed or the model with the board.
Network settings (When the print server card installed.)	IP address setting	DHCP: ON∗ / OFF	When the PCL printer expansion board is installed or the model with the board (Also displayed when the print server card is not installed.) To enable the changed setup, the power must be rebooted.
	Enable TCP/IP	ON∗ / OFF	To enable the changed setup, the power must be rebooted.
	Enable NetWare	ON∗ / OFF	
	Enable EtherTalk	ON∗ / OFF	
	Enable NetBEUI	ON∗ / OFF	
	Reset the NIC	—	When the PCL printer expansion board is installed or the model with the board (Also displayed when the print server card is not installed.)To enable the changed setup, the power must be rebooted.
Initialize and/or store settings (When the PCL printer expansion board is installed or the model with the board.)	Restore factory default	—	
	Store current configuration	—	
	Restore configuration	—	Reboot is required only when the network setting is changed.

D. Network scanner function setting program

Key operator programs			Set value (∗: Default value)	Remarks
Scanner settings (When the scanner function is valid.)	Initial file format setting	File type	PDF / TIFF∗	
		Compression mode	No compression / MH (G3) / MMR (G4)∗	
		Pages per file	ALL∗	
	Initial quality setting	Original image type	TEXT / TEXT/PHOTO∗ / PHOTO	
		Exposure	Auto∗ / Manual (1 / 2 / 3 / 4 / 5)	
	Initial resolution setting		200dpi / 300dpi∗ / 400dpi / 600dpi	(400dpi: For China, Taiwan)
	Default display settings		Condition settings∗ / Address book / Address book (ABC) / Address book (Group)	
	The number of direct address/sender keys displayed setting		6 / 8∗ / 12 (pcs.)	

3. E-mail Status/E-mail Alerts

A. Basic functions

1) Event driven type text message transmission by using MIB information of Printer control board.
2) Management information which body has is coded and transmitted in a file type according to the schedule or in the event driven type. In this case, the specified mail software is used to receive and develop the data.

The above functions are available as standard provision only when the NIC card are installed.
For 2), the software key protect is made.

B. Main body specifications

The body provides event information to the controller. according to setup the file can be transmitted as an attached file as information for dealers. When a dealer's mail address is set, a file can be attached only to a mail which is transmitted to the mail address.

To read the attached file, the specified mail software is required. That is, the attached file includes numeral information of each main body and event information in coded state. If the other mail software is used to receive, the display contents on the client side cannot be guaranteed.

C. Printer controller specifications

The controller supports the following transmission functions:

- Text mail transmission by event driven setup and schedule driven setup.
- Mail transmission with an attached file by event driven setup and schedule driven setup. For the attached file, the printer controller makes a file of information data from the MCU.
- It controls sending time and requests for the machine information at the sending time to the MCU.

(1) Additional machine information

Information to identify the machine. The user administrator manually enters this information by using a browser. The information is displayed in the text of the mail.

* These items of information are kept on the controller side or on the NIC side.

- Machine name
- Machine code
- Installation place

(2) Alert Message

ID	Event	Message	Condition
1	Paper Jam	! ! ! MISFEED HAS OCCURRED ! ! !	When paper/document jam has occurred. If a jam is detected when the power is turned ON or reset, checking is made again.
2	Toner Low	! ! ! TONER SUPPLY IS LOW ! ! !	When toner LOW is detected for the first time. If toner LOW is detected when the power is turned ON or reset, checking is made again.
3	Toner Empty	! ! ! ADD TONER ! ! !	When toner empty is detected for the first time. If toner empty is detected when the power is turned ON or reset, checking is made again.
4	Paper Empty	! ! ! LOAD PAPER/XXX ! ! !	When paper empty is detected for the first time. If paper empty is detected when the power is turned ON or reset, checking is made again. No information on the number of steps of trays. Manual feed is not supported. When a tray empty is detected, information of all the trays that are empty at that time is delivered.
5	Service Required	! ! ! CALL FOR SERVICE ! ! !	When the machine enters the self-diagnosis mode. If detected when the power is turned ON or reset, checking is made again.
6	PM Required	! ! ! MAINTENANCE REQUIRED ! ! !	When the maintenance counter or the developer counter reaches the specified count. If detected when the power is turned ON or reset, checking is made again.

(3) Status Message

Counter information

When schedule driven is set, the total counter, the copy counter, and the printer counter are displayed in a mail address for general. These information items are supplied from the controller MIB. The "total counter" means the "effective paper counter" controlled by the MCU.

Timer information

For schedule drive message, the Printer controller controls transmission time by means, and transmits a mail.

Timer setup is made from the Web setup page.

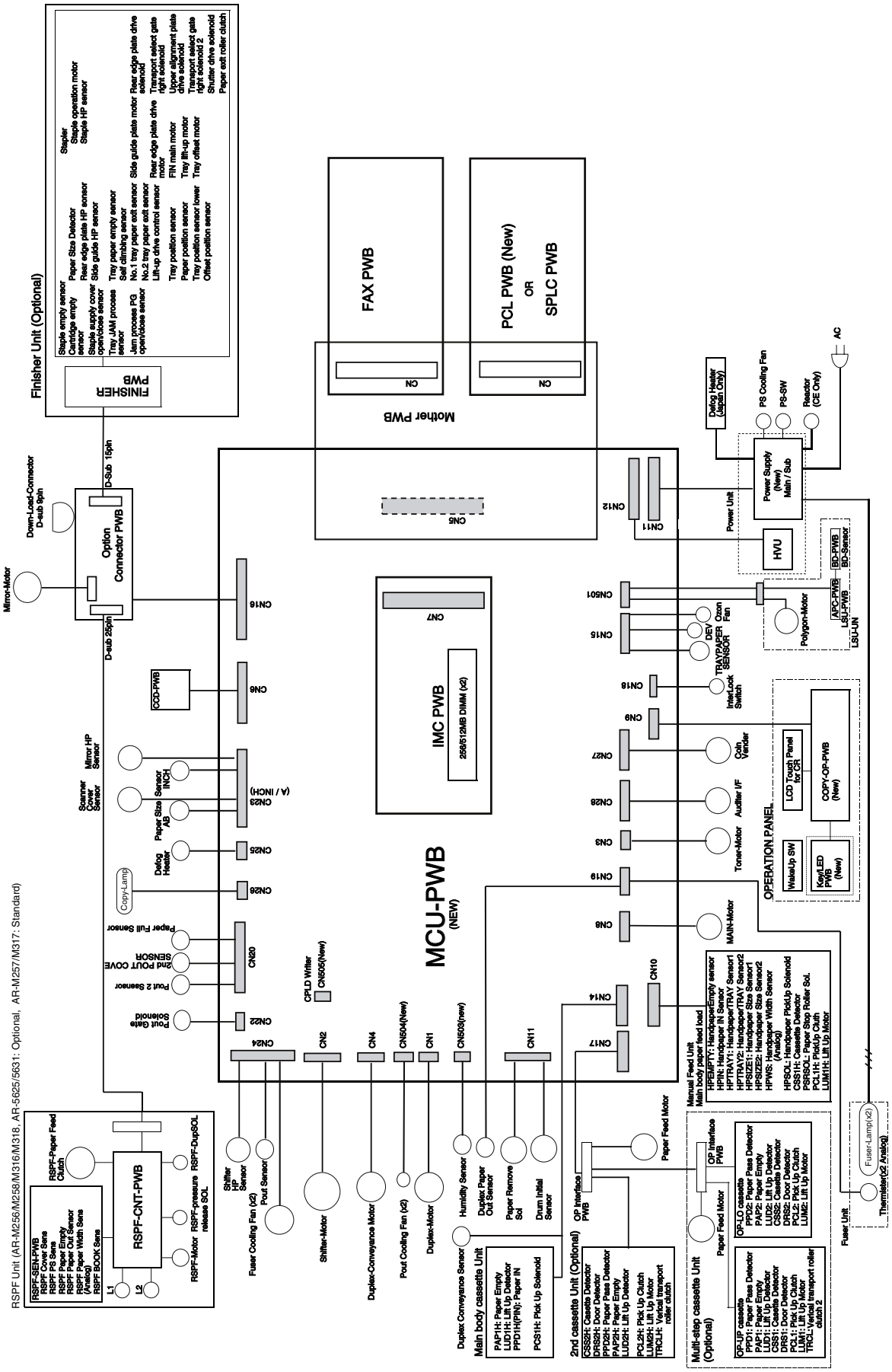
D. Handling of transmission data

In E-mail Alerts and E-mail Status, a transmission task is generated regardless of the job which is under process in the machine. These tasks are processed in the following rules:

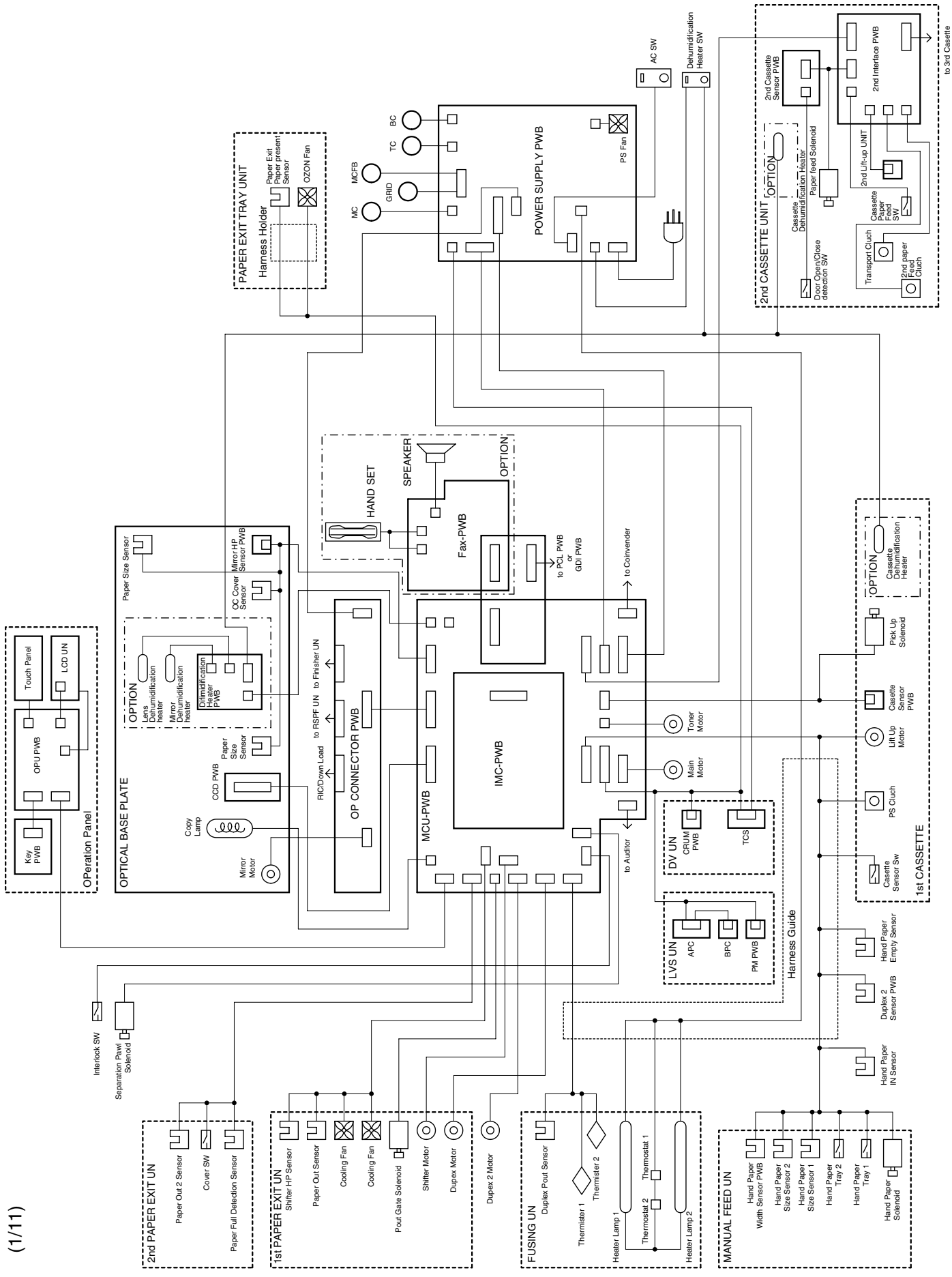
- When the machine receives a mail transmission request during a job process (copy scan, copy output, print output, other process) of the machine, it performs transmission process regardless of the job.
- When the machine receives a mail transmission request under other situation, if the job is triggered during transmission process, the job is started.
- When the machine receives a mail transmission request during the simulation mode, the request is accepted and transmission process is started.
- When the machine receives a mail transmission request during the key operator program, it is accepted and transmission process is started.
- When the controller sends two or more requests during a job, only the last request is accepted.

[12] ELECTRICAL SECTION

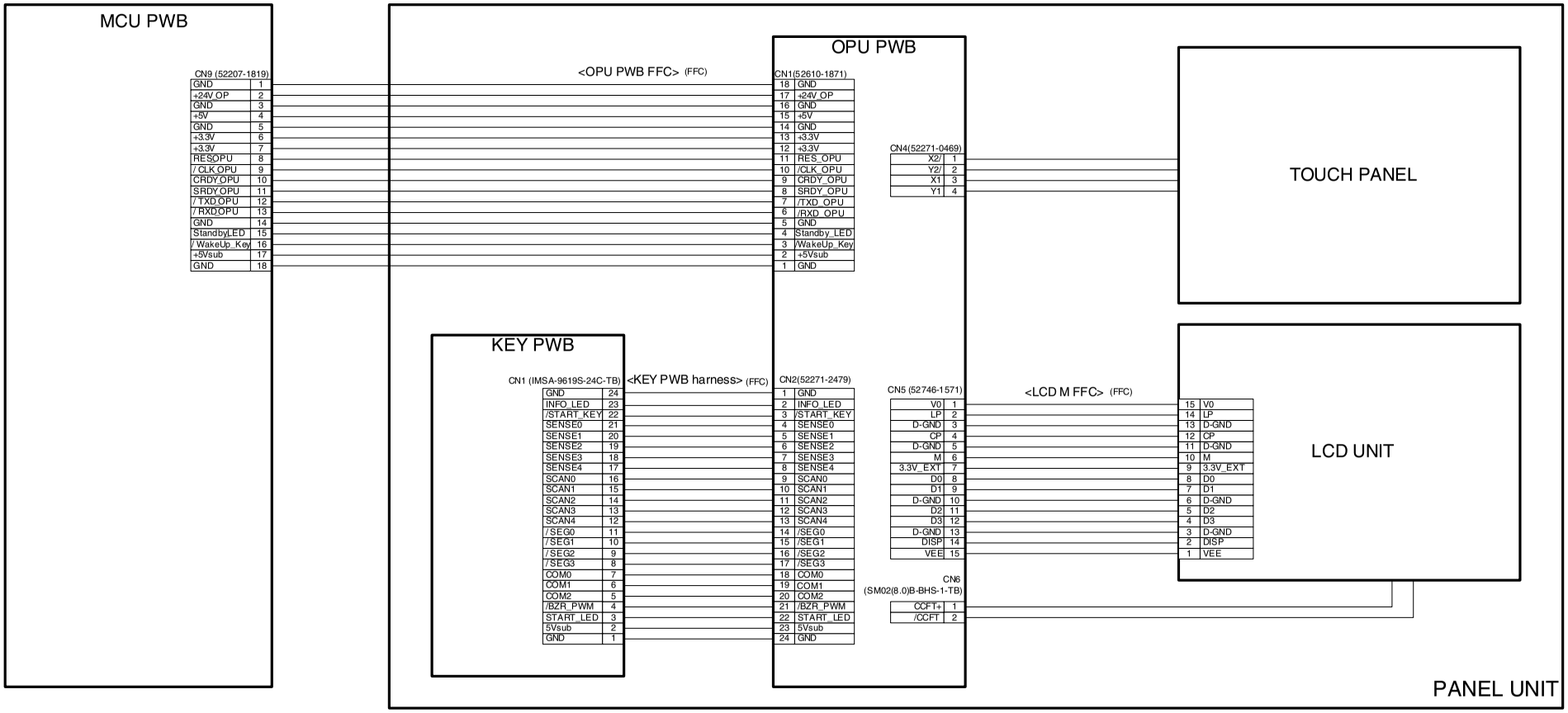
1. Block diagram



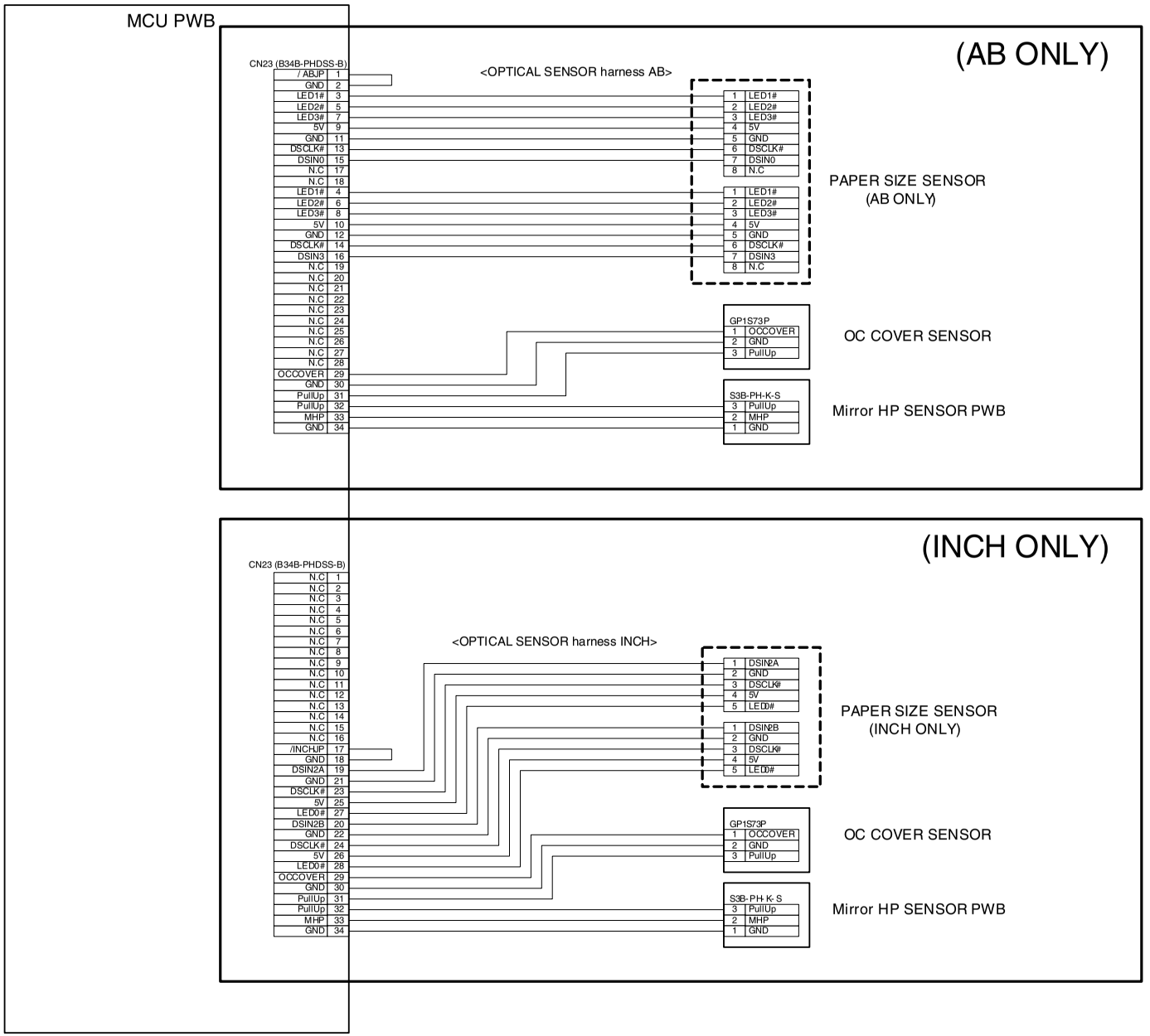
2. Actual wiring diagram



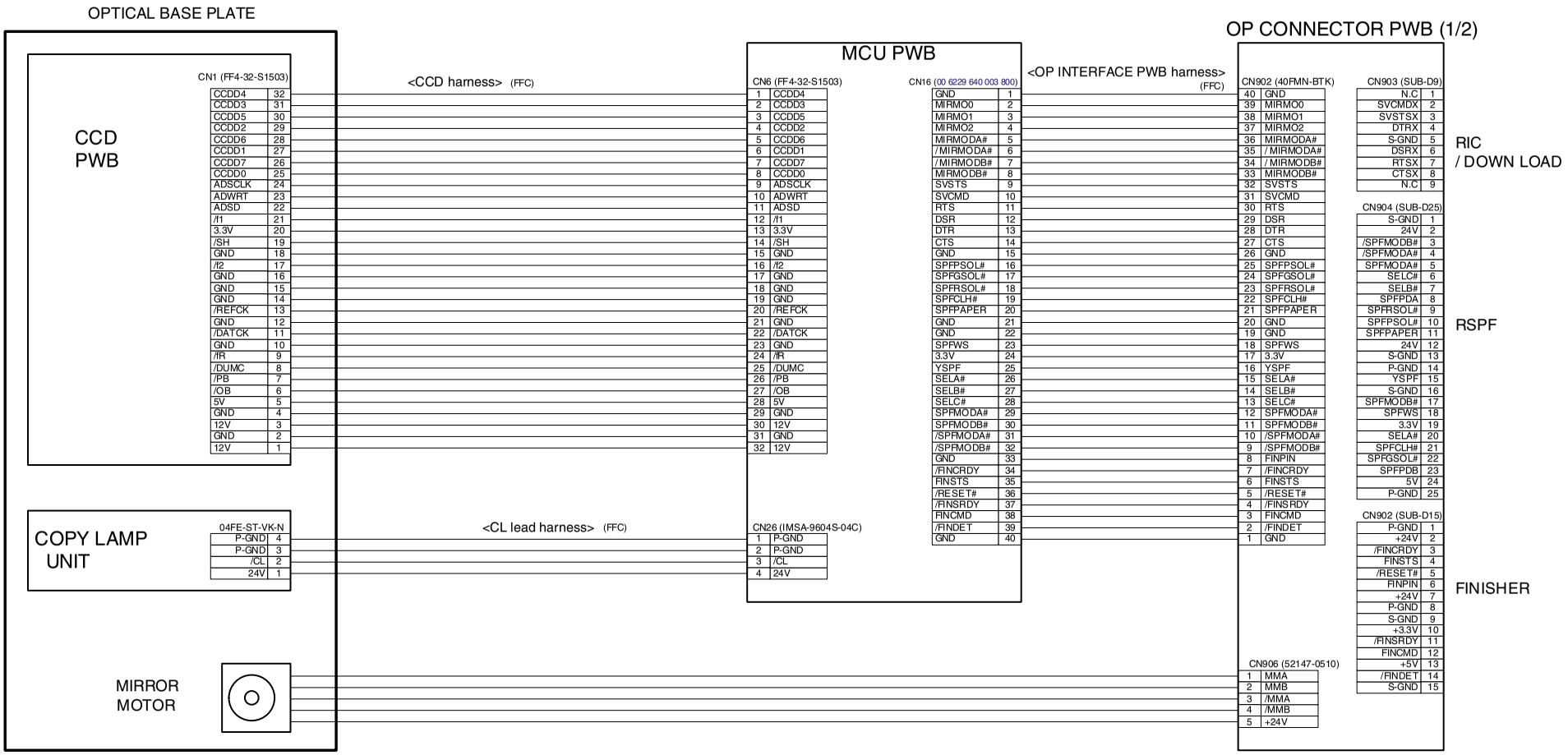
(1/11)


MCU PWB
CN9 (52207-1819)
GND 1
+24V_OP 2
GND 3
+5V 4
GND 5
+3.3V 6
+3.3V 7
RES_OPU 8
/CLK_OPU 9
CRDY_OPU 10
SRDY_OPU 11
/TXD_OPU 12
/RXD_OPU 13
GND 14
StandbyLED 15
/WakeUp_Key 16
+5Vsub 17
GND 18
<OPU PWB FFC> (FFC)
OPU PWB
CN1(52610-1871)
18 GND
17 +24V_OP
16 GND
15 +5V
14 GND
13 +3.3V
12 +3.3V
11 RES_OPU
10 /CLK_OPU
9 CRDY_OPU
8 SRDY_OPU
7 /TXD_OPU
6 /RXD_OPU
5 GND
4 Standby_LED
3 /WakeUp_Key
2 +5Vsub
1 GND
CN4(52271-0469)
X2/ 1
Y2/ 2
X1 3
Y1 4
TOUCH PANEL
KEY PWB
CN1 (IMSA-9619S-24C-TB)
GND 24
INFO_LED 23
/START_KEY 22
SENSE0 21
SENSE1 20
SENSE2 19
SENSE3 18
SENSE4 17
SCAN0 16
SCAN1 15
SCAN2 14
SCAN3 13
SCAN4 12
/SEG0 11
/SEG1 10
/SEG2 9
/SEG3 8
COM0 7
COM1 6
COM2 5
/BZR_PWM 4
START_LED 3
5Vsub 2
GND 1
<KEY PWB harness> (FFC)
CN2(52271-2479)
1 GND
2 INFO_LED
3 /START_KEY
4 SENSE0
5 SENSE1
6 SENSE2
7 SENSE3
8 SENSE4
9 SCAN0
10 SCAN1
11 SCAN2
12 SCAN3
13 SCAN4
14 /SEG0
15 /SEG1
16 /SEG2
17 /SEG3
18 COM0
19 COM1
20 COM2
21 /BZR_PWM
22 START_LED
23 5Vsub
24 GND
CN5 (52746-1571)
V0 1
LP 2
D-GND 3
CP 4
D-GND 5
M 6
3.3V_EXT 7
D0 8
D1 9
D-GND 10
D2 11
D3 12
D-GND 13
DISP 14
VEE 15
<LCD M FFC> (FFC)
15 V0
14 LP
13 D-GND
12 CP
11 D-GND
10 M
9 3.3V_EXT
8 D0
7 D1
6 D-GND
5 D2
4 D3
3 D-GND
2 DISP
1 VEE
LCD UNIT
CN6
(SM02(8.0)B-BHS-1-TB)
CCFT+ 1
/CCFT 2
PANEL UNIT

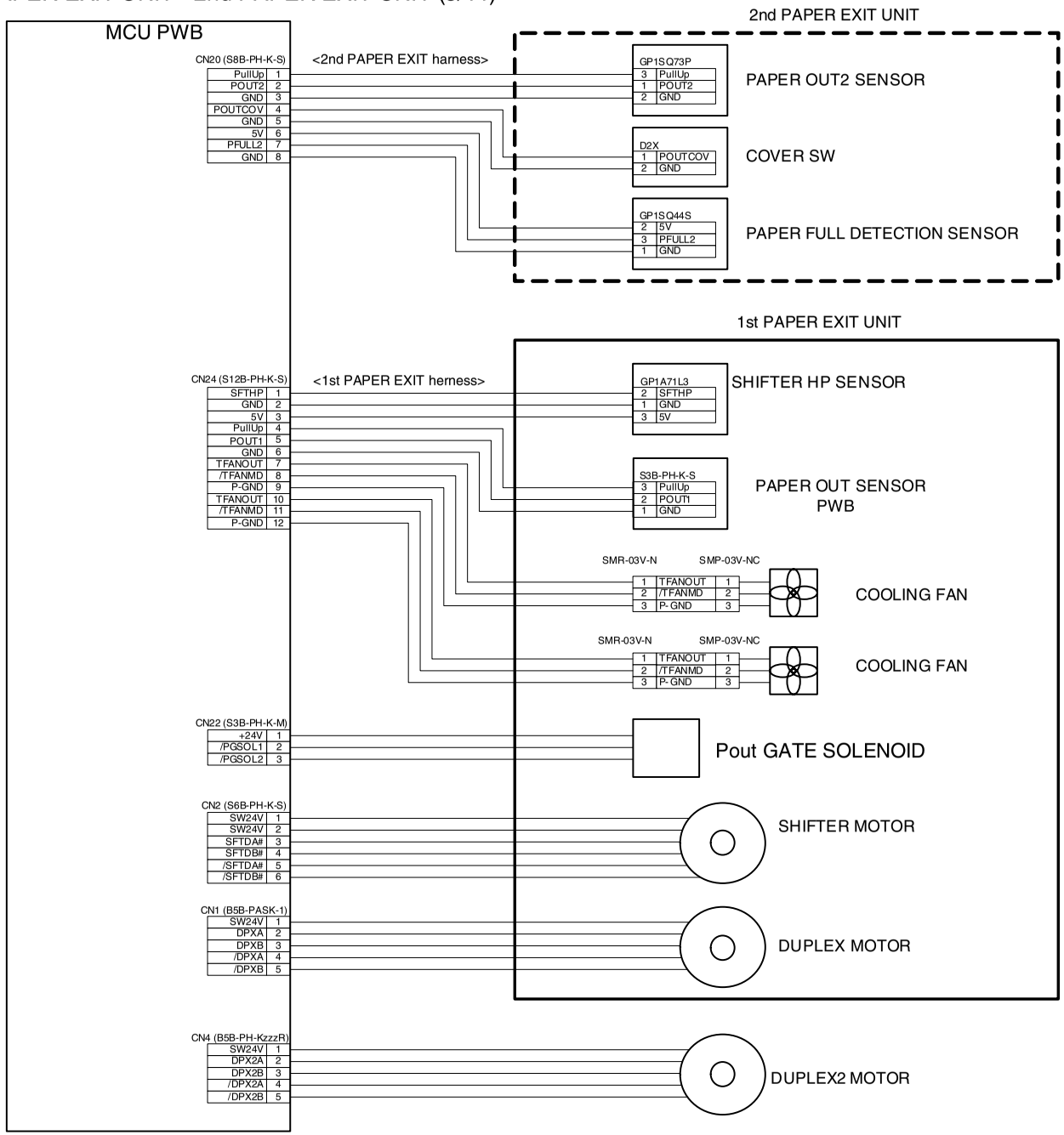
(2) MCU PWB - OPTICAL BASE PLATE (SENSOR) (3/11)



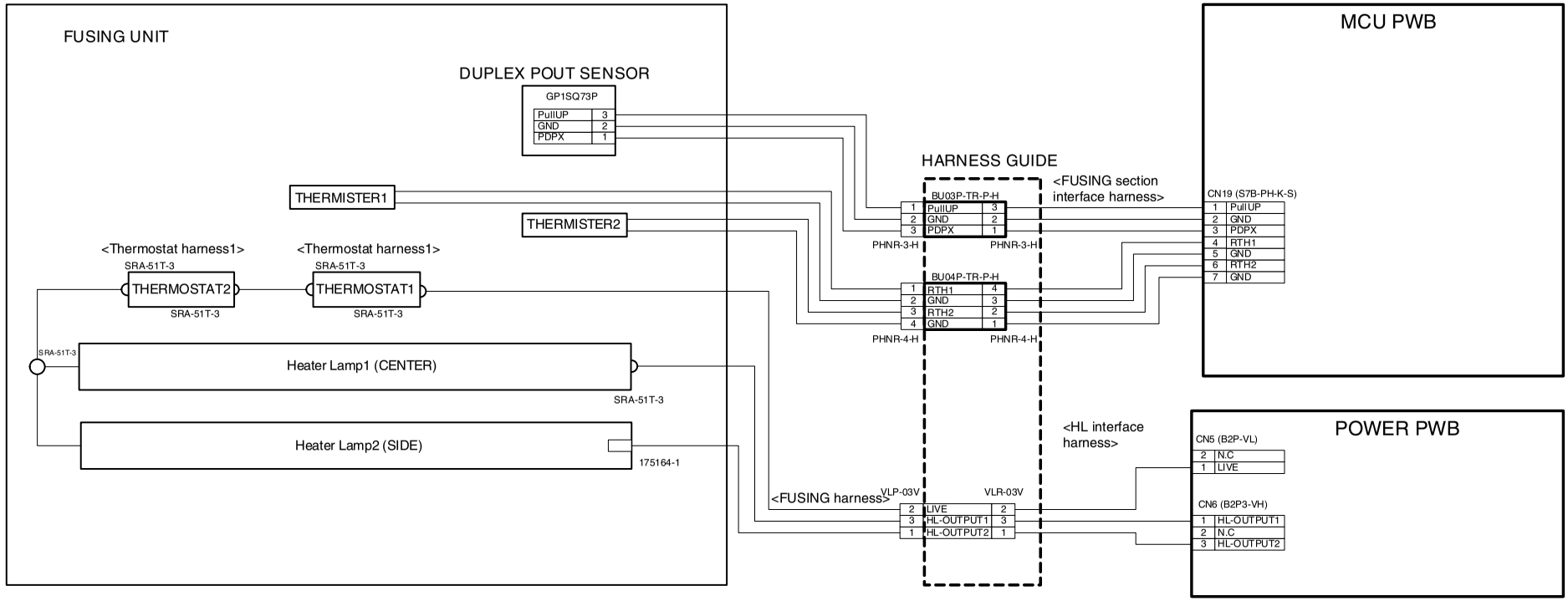
(3) MCU PWB - OPTICAL BASE PLATE - OP CONNECTOR PWB (4/11)



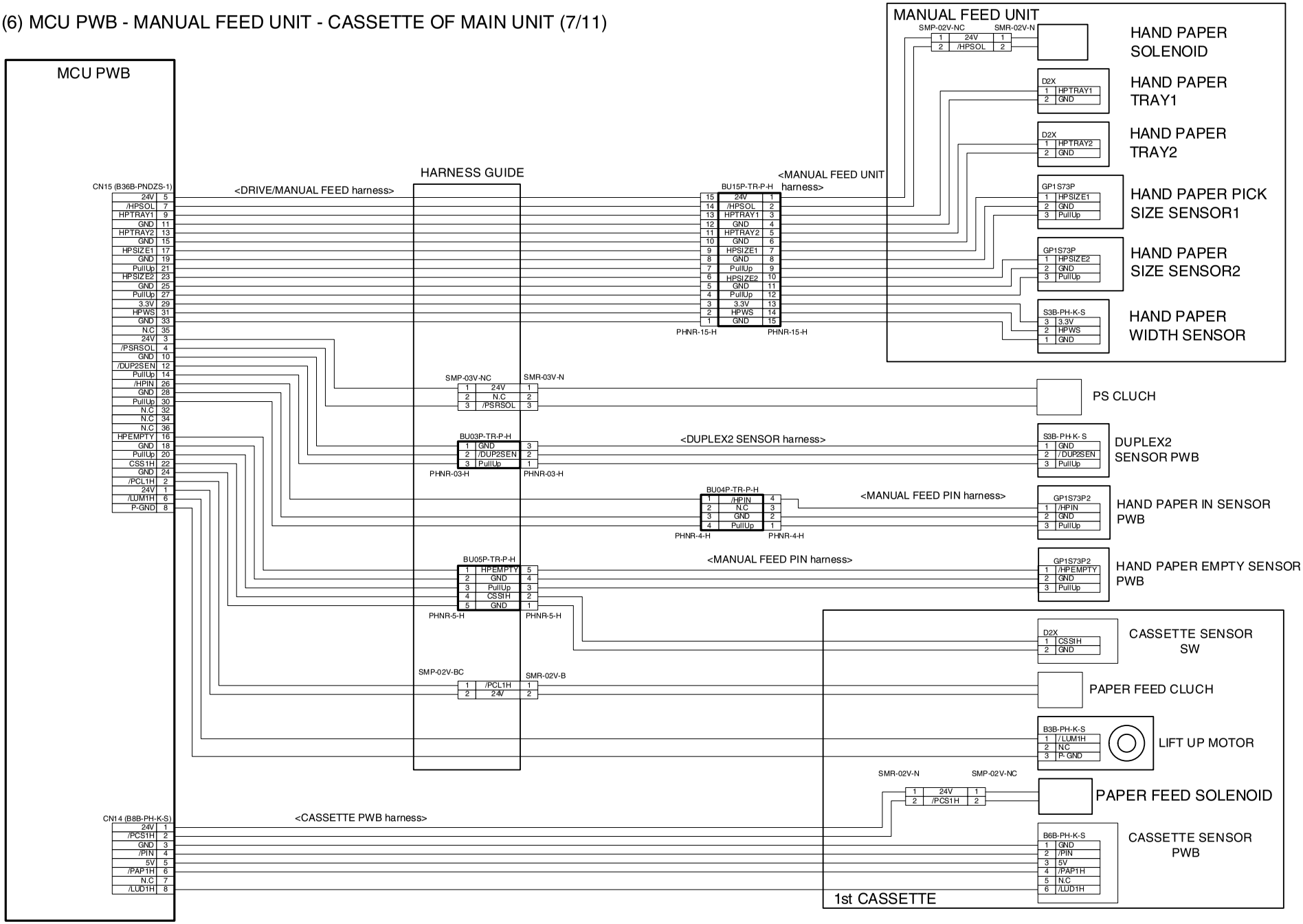
(4) MCU PWB - 1st PAPER EXIT UNIT - 2nd PAPER EXIT UNIT (5/11)



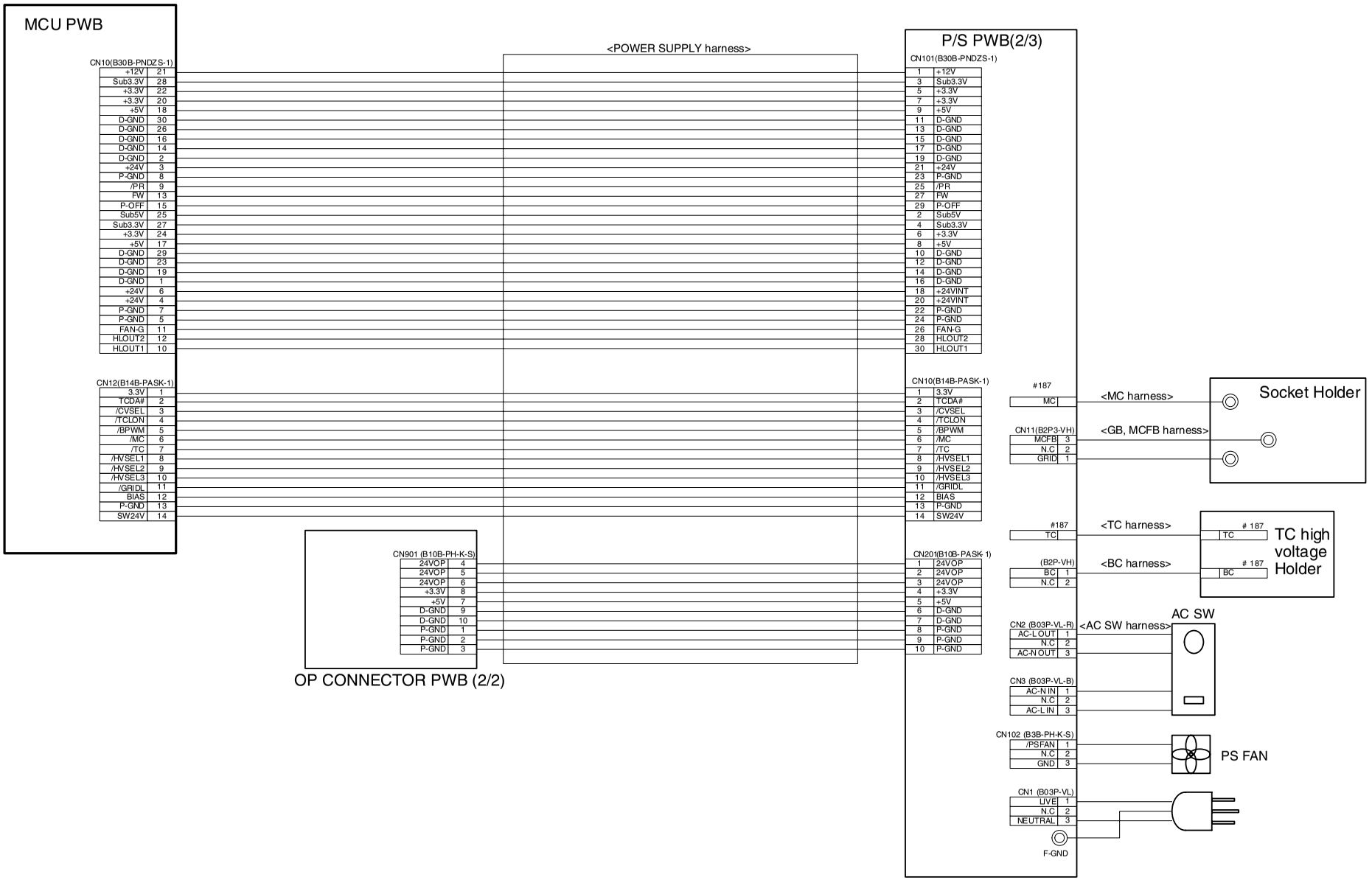
(5) MCU PWB - FUSING UNIT - POWER SUPPLY PWB (6/11)

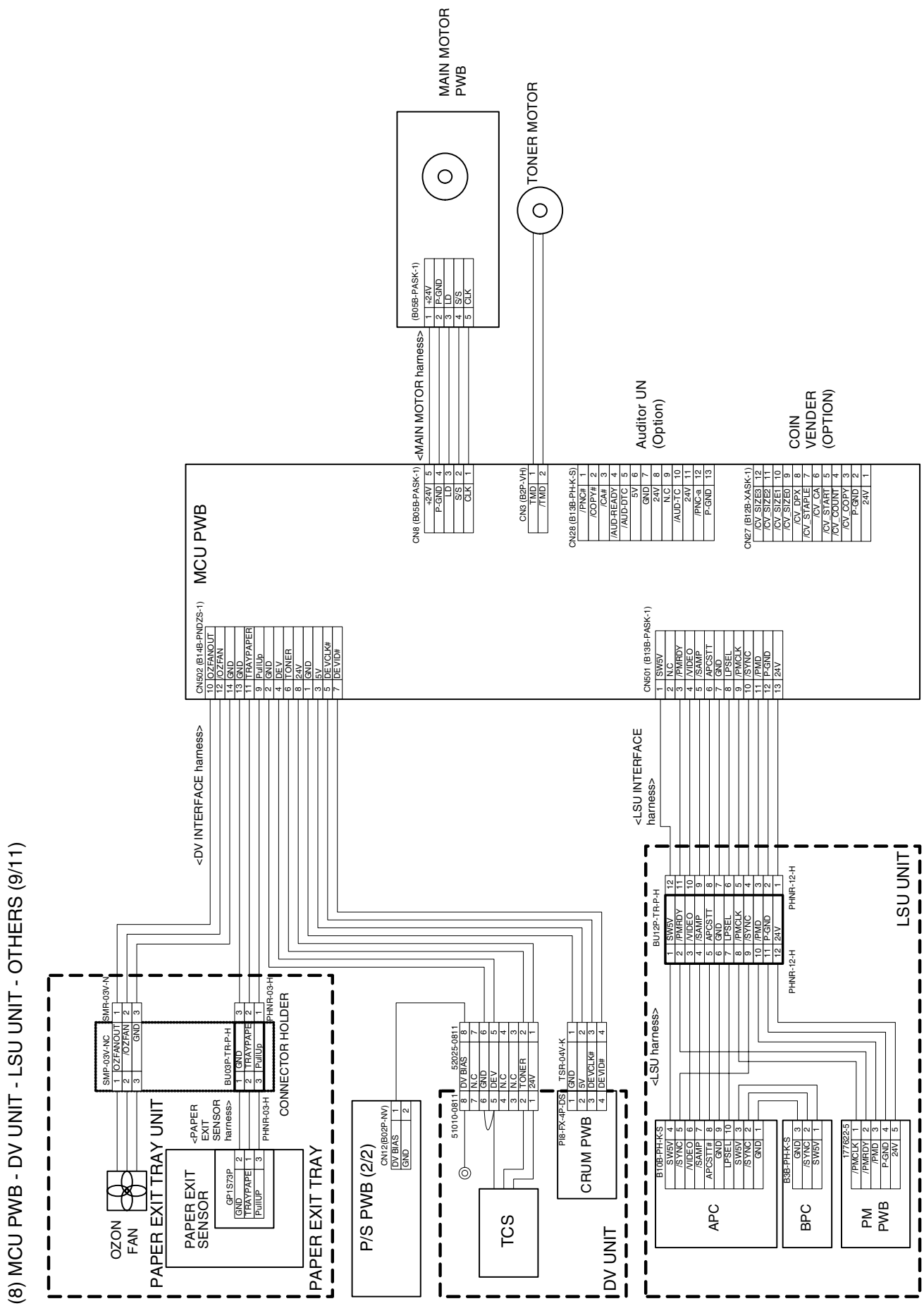


(6) MCU PWB - MANUAL FEED UNIT - CASSETTE OF MAIN UNIT (7/11)

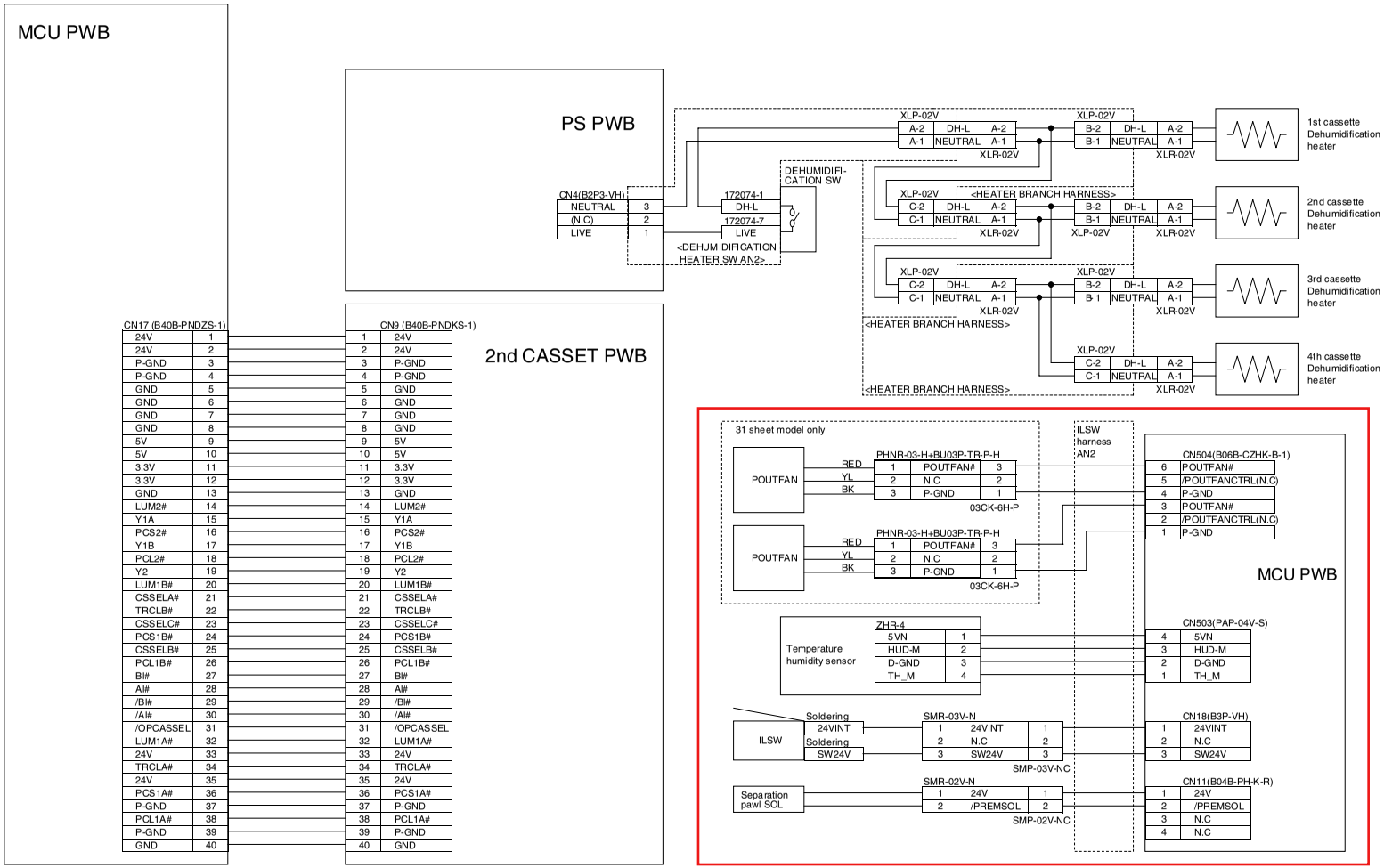


(7) MCU PWB - OP CONNECTOR PWB - POWER SUPPLY PWB (8/11)

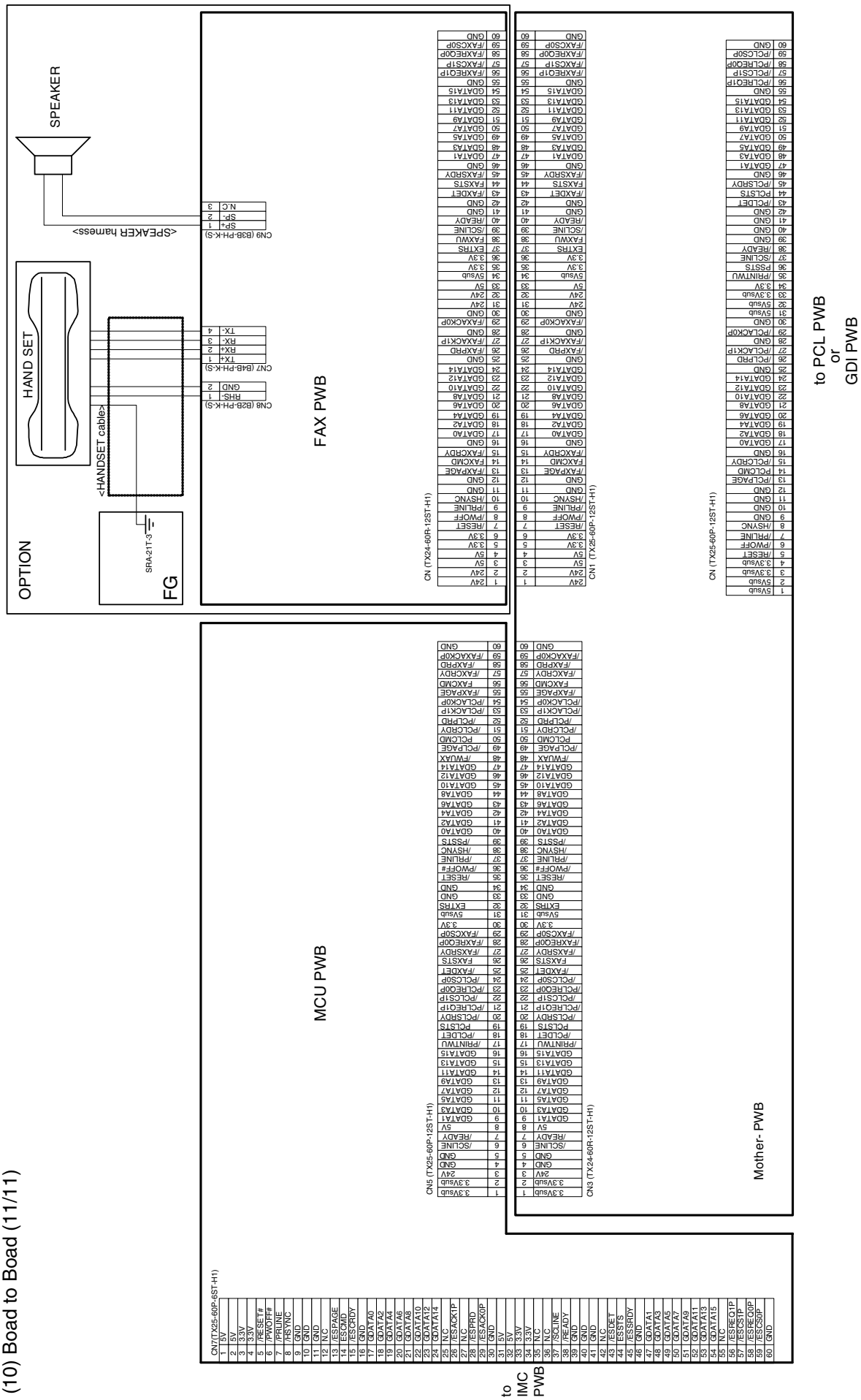



(8) MCU PWB - DV UNIT - LSU UNIT - OTHERS (9/11)
MAIN MOTOR PWB
TONER MOTOR
MCU PWB
<MAIN MOTOR harness>
<DV INTERFACE harness>
<LSU INTERFACE harness>
Auditor UN (Option)
COIN VENDER (OPTION)
CN8 (B05B-PASK-1)
CN3 (B2P-VH)
CN28 (B13B-PHK-S)
CN27 (B12B-XASK-1)
CN502 (B14B-PNDZS-1)
CN501 (B13B-PASK-1)
OZON FAN
PAPER EXIT TRAY UNIT
PAPER EXIT SENSOR
<PAPER EXIT SENSOR harness>
CONNECTOR HOLDER
PAPER EXIT TRAY
P/S PWB (2/2)
CN12(B02P-NV)
TCS
CRUM PWB
DV UNIT
<LSU harness>
APC
BPC
PM PWB
LSU UNIT

(9) MCU PWB - OPTION CASSETTE - DEHUMIDIFICATION HEATER (10/11)



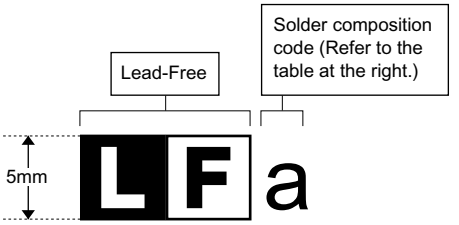
(10) Boad to Boad (11/11)



LEAD-FREE SOLDER

The PWB's of this model employs lead-free solder. The "LF" marks indicated on the PWB's and the Service Manual mean "Lead-Free" solder.
The alphabet following the LF mark shows the kind of lead-free solder.

Example:



<Solder composition code of lead-free solder>

Solder composition	Solder composition code
Sn-Ag-Cu	a
Sn-Ag-Bi Sn-Ag-Bi-Cu	b
Sn-Zn-Bi	z
Sn-In-Ag-Bi	i
Sn-Cu-Ni	n
Sn-Ag-Sb	s
Bi-Sn-Ag-P Bi-Sn-Ag	p

(1) NOTE FOR THE USE OF LEAD-FREE SOLDER THREAD

When repairing a lead-free solder PWB, use lead-free solder thread.

Never use conventional lead solder thread, which may cause a breakdown or an accident.

Since the melting point of lead-free solder thread is about 40°C higher than that of conventional lead solder thread, the use of the exclusive-use soldering iron is recommendable.

(2) NOTE FOR SOLDERING WORK

Since the melting point of lead-free solder is about 220°C, which is about 40°C higher than that of conventional lead solder, and its soldering capacity is inferior to conventional one, it is apt to keep the soldering iron in contact with the PWB for longer time. This may cause land separation or may exceed the heat-resistive temperature of components. Use enough care to separate the soldering iron from the PWB when completion of soldering is confirmed.

Since lead-free solder includes a greater quantity of tin, the iron tip may corrode easily. Turn ON/OFF the soldering iron power frequently.

If different-kind solder remains on the soldering iron tip, it is melted together with lead-free solder. To avoid this, clean the soldering iron tip after completion of soldering work.

If the soldering iron tip is discolored black during soldering work, clean and file the tip with steel wool or a fine filer.

CAUTION FOR BATTERY REPLACEMENT

(Danish) ADVARSEL !
Lithiumbatteri – Eksplosionsfare ved fejlagtig håndtering.
Udskiftning må kun ske med batteri
af samme fabrikat og type.
Levér det brugte batteri tilbage til leverandoren.

(English) Caution !
Danger of explosion if battery is incorrectly replaced.
Replace only with the same or equivalent type
recommended by the manufacturer.
Dispose of used batteries according to manufacturer's instructions.

(Finnish) VAROITUS
Paristo voi räjähtää, jos se on virheellisesti asennettu.
Vaihda paristo ainoastaan laitevalmistajan suosittelemaan
tyyppiin. Hävitä käytetty paristo valmistajan ohjeiden
mukaisesti.

(French) ATTENTION
Il y a danger d'explosion s' il y a remplacement incorrect
de la batterie. Remplacer uniquement avec une batterie du
même type ou d'un type équivalent recommandé par
le constructeur.
Mettre au rebut les batteries usagées conformément aux
instructions du fabricant.

(Swedish) VARNING
Explosionsfara vid felaktigt batteribyte.
Använd samma batterityp eller en ekvivalent
typ som rekommenderas av apparattillverkaren.
Kassera använt batteri enligt fabrikantens
instruktion.

(German) Achtung
Explosionsgefahr bei Verwendung inkorrekter Batterien.
Als Ersatzbatterien dürfen nur Batterien vom gleichen Typ oder
vom Hersteller empfohlene Batterien verwendet werden.
Entsorgung der gebrauchten Batterien nur nach den vom
Hersteller angegebenen Anweisungen.

CAUTION FOR BATTERY DISPOSAL

(For USA, CANADA)
"BATTERY DISPOSAL"
THIS PRODUCT CONTAINS A LITHIUM PRIMARY (MANGANESS DIOXIDE) MEMORY BACK-UP BATTERY THAT MUST BE DISPOSED OF PROPERLY. REMOVE THE BATTERY FROM THE PRODUCT AND CONTACT YOUR LOCAL ENVIRONMENTAL AGENCIES FOR INFORMATION ON RECYCLING AND DISPOSAL OPTIONS.

"TRAITEMENT DES PILES USAGÉES"
CE PRODUIT CONTIENT UNE PILE DE SAUVEGARDE DE MÉMOIRE LITHIUM PRIMAIRE (DIOXYDE DE MANGANÈSE) QUI DOIT ÊTRE TRAITÉE CORRECTEMENT. ENLEVEZ LA PILE DU PRODUIT ET PRENEZ CONTACT AVEC VOTRE AGENCE ENVIRONNEMENTALE LOCALE POUR DES INFORMATIONS SUR LES MÉTHODES DE RECYCLAGE ET DE TRAITEMENT.

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